



Designation: F 2203 – 02^{ε1}

Standard Test Method for Linear Measurement Using Precision Steel Rule¹

This standard is issued under the fixed designation F 2203; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

^{ε1} NOTE—Figure 1 was corrected editorially in January 2003.

1. Scope

1.1 This test method covers the measurement of linear dimension of flexible packages and packaging materials. It is recommended for use with an allowable tolerance range of 3 mm ($\frac{1}{8}$ in.) or greater based on gage repeatability and reproducibility presented in the Precision and Bias section.

2. Referenced Documents

2.1 ASTM Standards:²

D 1898 Practice for Sampling of Plastics³

D 4332 Practice for Conditioning Containers, Packages, or Packaging Components for Testing

E 691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method

3. Terminology

3.1 Definitions:

3.1.1 *linear dimension*—the measurement of length, width or relative positions.

3.1.2 *parallax error*—the error resulting from a change in observational relationship to a fixed position. For example, looking at a measurement gage from different angles can cause variation in the reporting of that measurement.

4. Significance and Use

4.1 This test method provides a means for measuring linear dimensions. Accurate measurement of dimensions can be critical to meeting specifications and characterizing process performance.

4.2 This test method should not be applied to tolerance ranges of less than 3 mm ($\frac{1}{8}$ in.) when it is preferable that test error does not exceed 30 % of tolerance range. See Precision and Bias Section for gage repeatability and reproducibility results.

TABLE 1 Description of Materials Measured in Round Robin Studies

Measurement Set	Material Type	Measurement Characteristic	Ruler Scaling Applied
A	Foil Web	Web Width	in.
B	Paper Web	Web Width	in.
C	Spunbonded Olefin Web	Web Width	mm
D	Printed Foil Web	Print Repeat Length	in.
E	Printed Paper Web	Print Repeat Length	in.
F	Printed Spunbonded Olefin Web	Print Repeat Length	mm
G	Forming Film Web	Web Width	mm
H	Finished Pouch	Dimension A	in.
I	Finished Pouch	Dimension B	in.
J	Finished Pouch	Dimension C	in.
K	Finished Pouch	Dimension D	in.
L	Finished Pouch	Dimension E	in.
M	Finished Pouch	Dimension F	in.

4.3 This test method does not address acceptability criteria. These need to be jointly determined by the user and producer of the product.

5. Apparatus

5.1 Precision Steel Rule:

5.1.1 Tempered steel rule in increments of $\frac{1}{64}$ in., 100ths, or $\frac{1}{2}$ mm.

5.1.2 Steel rule should be of sufficient length to measure full dimension of interest.

5.1.3 It is recommended that a calibration be performed on the apparatus used and it is certified to a recognized industry standard.

6. Sampling

6.1 The number of samples tested should be adequate to be predictive of performance. Caution should be taken when eliminating samples with defects as this can bias results.

6.2 See Practice D 1898 for guidance on sampling practices.

7. Conditioning

7.1 Conditioning of the samples will depend on the material under evaluation. If conditioning before testing is appropriate, normal, and desirable, then condition the test specimens at $23 \pm 2^\circ\text{C}$ ($73.4 \pm 3.6^\circ\text{F}$) and $50 \pm 5\%$ relative humidity for not less than 24 h prior to test.

¹ This test method is under the jurisdiction of ASTM Committee F02 on Flexible Barrier Materials and is the direct responsibility of Subcommittee F02.20 on Physical Properties.

Current edition approved Oct. 10, 2002. Published December 2002.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

³ Withdrawn.