



SLOVENSKI STANDARD

SIST EN ISO 1167-1:2006

01-april-2006

BUXca Yý U
SIST EN 921:1997

D`Uglca YfbYWj jžZhb[]b`gdc`nUdfYrc`HY_c]b`b`d`]bcj`ÈI [cHUj`UbY
cXdcfbcgj`dfch`bclfUbYa i`hU_i`È%`XY.`Cgbcj bUa YrcXUfIGC`%%`+!%&\$*\$ Ł

Thermoplastics pipes, fittings and assemblies for the conveyance of fluids -
Determination of the resistance to internal pressure - Part 1: General method (ISO 1167-1:2006)

iteh STANDARD PREVIEW
(standards.iteh.ai)

Rohre, Formstücke und Bauteilkombinationen aus thermoplastischen Kunststoffen für
den Transport von Flüssigkeiten - Bestimmung der Widerstandsfähigkeit gegen inneren
Überdruck - Teil 1: Allgemeines Prüfverfahren (ISO 1167-1:2006)

Tubes, raccords et assemblages en matieres thermoplastiques pour le transport des
fluides - Détermination de la résistance a la pression interne - Partie 1: Méthode
générale (ISO 1167-1:2006)

Ta slovenski standard je istoveten z: EN ISO 1167-1:2006

ICS:

23.040.20	Cevi iz polimernih materialov	Plastics pipes
23.040.45	Fitingi iz polimernih materialov	Plastics fittings

SIST EN ISO 1167-1:2006

en

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN ISO 1167-1:2006

<https://standards.iteh.ai/catalog/standards/sist/db2b30f2-6df1-4b39-b456-1016efe6fd7a/sist-en-iso-1167-1-2006>

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 1167-1

February 2006

ICS 23.040.45; 23.040.20

Supersedes EN 921:1994

English Version

**Thermoplastics pipes, fittings and assemblies for the
conveyance of fluids - Determination of the resistance to internal
pressure - Part 1: General method (ISO 1167-1:2006)**

Tubes, raccords et assemblages en matières
thermoplastiques pour le transport des fluides -
Détermination de la résistance à la pression interne - Partie
1: Méthode générale (ISO 1167-1:2006)

Rohre, Formstücke und Zubehör aus thermoplastischen
Kunststoffen für den Transport von Flüssigkeiten -
Bestimmung der Widerstandsfähigkeit gegen inneren
Überdruck - Teil 1: Allgemeines Prüfverfahren (ISO 1167-
1:2006)

This European Standard was approved by CEN on 23 January 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

EN ISO 1167-1:2006 (E)**Foreword**

This document (EN ISO 1167-1:2006) has been prepared by Technical Committee ISO/TC 138 "Plastics pipes, fittings and valves for the transport of fluids" in collaboration with Technical Committee CEN/TC 155 "Plastics piping systems and ducting systems", the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2006, and conflicting national standards shall be withdrawn at the latest by August 2006.

This document supersedes EN 921:1994.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Endorsement notice

The text of ISO 1167-1:2006 has been approved by CEN as EN ISO 1167-1:2006 without any modifications.

iteh STANDARD PREVIEW
(standards.iteh.ai)
SIST EN ISO 1167-1:2006
<https://standards.iteh.ai/catalog/standards/sist/db2b30f2-6dfl-4b39-b456-1016efe6fd7a/sist-en-iso-1167-1-2006>

INTERNATIONAL STANDARD

ISO
1167-1

First edition
2006-02-01

Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure —

Part 1:

General method

iTeh STANDARD PREVIEW
(standards.iteh.ai)

*Tubes, raccords et assemblages en matières thermoplastiques pour le
transport des fluides — Détermination de la résistance à la pression
interne*

ISO 1167-1:2006

<https://standards.iteh.ai/catalog/standards/sist/dh2b30f2-6dfl-4b39-b456-1016efc6fd7a/sist-en-iso-1167-1-2006>

Partie 1: Méthode générale

1016efc6fd7a/sist-en-iso-1167-1-2006



Reference number
ISO 1167-1:2006(E)

© ISO 2006

ISO 1167-1:2006(E)

PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN ISO 1167-1:2006

<https://standards.iteh.ai/catalog/standards/sist/db2b30f2-6df1-4b39-b456-1016efe6fd7a/sist-en-iso-1167-1-2006>

© ISO 2006

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Contents

Page

Foreword.....	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions.....	1
4 Principle	2
5 Apparatus	2
6 Test pieces	4
6.1 Preparation of test pieces	4
6.2 Number of test pieces	4
7 Calculation of test pressure	4
7.1 General.....	4
7.2 Pressure calculations based on the measured dimensions of the test piece	5
7.3 Pressure calculations based on the nominal dimensions of the test piece.....	5
7.4 Pressure calculations based on SDR of pipe(s) of the test piece	5
8 Calibration and accuracy of the apparatus.....	6
9 Conditioning.....	6
10 Test procedure	6
11 Test report	7

ISO 1167-1:2006(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 1167-1 was prepared by Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 5, *General properties of pipes, fittings and valves of plastic materials and their accessories — Test methods and basic specifications*.

This first edition of ISO 1167-1, together with ISO 1167-2, cancels and replaces ISO 1167:1996 and, together with ISO 1167-3, cancels and replaces ISO 12092:2000, of which it constitutes a technical revision.

ISO 1167 consists of the following parts, under the general title *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure*:

- *Part 1: General method*
- *Part 2: Preparation of pipe test pieces*
- *Part 3: Preparation of components*
- *Part 4: Preparation of assemblies*

Introduction

Tests for determining resistance to internal pressure are essential for assessing the properties and durability of thermoplastics piping system parts. In fact, they constitute a basis for determining short-term and long-term characteristics.

Many International Standards contain requirements for the determination of the resistance to pressure of pipes, fittings or assemblies. All these documents describe the equipment for pressurizing the different test pieces considered as well as the testing procedure and the test report.

In order to avoid unnecessary repetition, it is desirable to group together all these documents and to establish one International Standard divided into several parts.

ISO 1167-1 contains a description of the equipment used to pressurize test pieces, the testing procedure to be applied and the test report.

ISO 1167-2, ISO 1167-3 and ISO 1167-4 describe the method of preparation of test pieces corresponding to each case considered: pipes, components or assemblies.

iTeh STANDARD PREVIEW (standards.iteh.ai)

[SIST EN ISO 1167-1:2006](https://standards.iteh.ai/catalog/standards/sist/db2b30f2-6dfl-4b39-b456-1016efe6fd7a/sist-en-iso-1167-1-2006)

<https://standards.iteh.ai/catalog/standards/sist/db2b30f2-6dfl-4b39-b456-1016efe6fd7a/sist-en-iso-1167-1-2006>