



Edition 1.0 2018-09

INTERNATIONAL STANDARD

NORME INTERNATIONALE



Surface cleaning appliances – Part 6: Wet hard floor cleaning appliances for household or similar use – Methods for measuring the performances.iteh.ai)

Appareils de nettoyage des sols <u>-ASTM 62885-6:2018</u> Partie 6: Appareils de nettoyage des sols durs et mouillés à usage domestique ou analogue – Méthodes de mesure de l'aptitude à la fonction





THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2018 IEC, Geneva, Switzerland Copyright © 2018 ASTM International

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing being secured. Requests for permission to reproduce should be addressed to either IEC at the address below or IEC's member National Committee in the country of the requester or from ASTM.

IEC Central Office 3, rue de Varembé CH-1211 Geneva 20 Switzerland Tel.: +41 22 919 02 11 info@iec.ch www.iec.ch

ASTM Headquarters 100 Barr Harbor Drive West Conshohocken, PA 19428-2959 United States of America mailto:mkhooper@astm.org www.astm.org

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About ASTM

Over 12 000 ASTM standards operate globally. Defined and set by ASTM, they improve the lives of millions every day. Combined with ASTM innovative business services, they enhance performance and help everyone have confidence in the things they buy and use.

About IEC/ASTM publications

The technical content of IEC/ASTM publications is kept under constant review by the IEC and ASTM. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue The stand-alone application for consulting the entire bibliographical information on IEC International Standards. Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - webstore.iec.ch/advsearchform 6 The advanced search enables to find IEC publications by a variety of criteria (referencestanumber ite text catteennical dar French extracted from the Terms and Definitions clause of committee,...). It also gives information on projects, replaced as IEC publications issued since 2002. Some entries have been and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing 21 000 terms and definitions in English and French, with equivalent terms in 16 additional languages Also known as the International Electrotechnical Vocabulary (IEV) online.

JEC Glossary - std.iec.ch/glossary

67 000 electrotechnical terminology entries in English and collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.





Edition 1.0 2018-09

INTERNATIONAL STANDARD

NORME INTERNATIONALE



Surface cleaning appliances ANDARD PREVIEW Part 6: Wet hard floor cleaning appliances for household or similar use – Methods for measuring the performance

IEC/ASTM 62885-6:2018

Appareils de nettoyage des sols de sol

INTERNATIONAL ELECTROTECHNICAL COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

ICS 97.080

ISBN 978-2-8322-5951-1

Warning! Make sure that you obtained this publication from an authorized distributor. Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

 Registered trademark of the International Electrotechnical Commission Marque déposée de la Commission Electrotechnique Internationale

CONTENTS

FC	OREWO)RD	4
1	Scop	e	6
2	Norm	native references	6
3	Term	is and definitions	6
4	General conditions for testing		
	4.1	Atmospheric conditions	
	4.2	Test equipment and materials	
	4.3	Voltage and frequency	
	4.4 Running-in of wet hard floor cleaners		
	4.5 Equipment of the wet hard floor cleaner		
	4.6	Operation of the wet hard floor cleaner	
	4.7	Conditioning prior to each test	
	4.7.1		
	4.7.2	Preparations specific to steam cleaners	10
	4.7.3		
	4.8	Mechanical operator	10
	4.9	Number of samples	10
5	Wet I	hard floor cleaning tests TANDARD PREVIEW	11
	5.1	Cleaning efficiency of hard flat floors - Purpose	11
	5.1.1	Cleaning efficiency of hard flat floors - Purpose	11
	5.1.2		
	5.1.3	Materials/standards.itch.a/catabg/standards/sist/1998a55-c487-4c1f-a5d0	12
	5.1.4		
	5.1.5	Method	13
	5.2	Dirt pickup test (under development)	19
	5.3	Grout cleaning (future development)	19
	5.4	Soil removal along walls (future development)	19
	5.5	Pad loading test for steam cleaners (future development)	19
	5.6	Air data (future development)	19
6	Miscellaneous tests		
	6.1	General	19
	6.2	Motion resistance (future development)	19
	6.3	Cleaning under furniture (future development)	19
	6.4	Radius of operation	19
	6.4.1	Purpose	19
	6.4.2	Conditions for measurement	19
	6.4.3	Determination of radius of operation	19
	6.5	Impact resistance for floor cleaning heads	20
	6.5.1	Purpose	20
	6.5.2	Test equipment	20
	6.5.3	Determination of impact resistance	20
	6.6	Mass	20
	6.7	Weight in hand	20
	6.8	Specific cleaning time	
	6.9	Dimensions	21

– 4 –

INTERNATIONAL ELECTROTECHNICAL COMMISSION

SURFACE CLEANING APPLIANCES –

Part 6: Wet hard floor cleaning appliances for household or similar use – Methods for measuring the performance

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user. (Standards.iten.al)
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter. https://standards.iteh.ai/catalog/standards/sist/199f8a55-e487-4e1f-a5d0-
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC/ASTM 62885-6 has been prepared by a Joint Working Group of subcommittee 59F: Surface cleaning appliances, of IEC technical committee 59: Performance of household and similar electrical appliances and ASTM Committee F11: Vacuum cleaners.

It is published as a dual logo standard.

The text of this International Standard is based on the following documents:

CDV	Report on voting
59F/329/CDV	59F/343/RVC

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all the parts in the IEC 62885 series, under the general title *Surface cleaning appliances*, can be found on the IEC website.

In this standard, the following print types are used:

- terms defined in Clause 3: **bold type**.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

(standards.iteh.ai)

IEC/ASTM 62885-6:2018 https://standards.iteh.ai/catalog/standards/sist/199f8a55-e487-4e1f-a5d0-9a3c56f79ad8/iec-astm-62885-6-2018

SURFACE CLEANING APPLIANCES -

Part 6: Wet hard floor cleaning appliances for household or similar use – Methods for measuring the performance

1 Scope

This part of IEC 62885 is applicable for measurements of the performance of **wet hard floor cleaning appliances** for household use in or under conditions similar to those in households. In the case of appliances with combined functionality, this document only addresses the wet cleaning functionality.

The purpose of this document is to specify essential performance characteristics of **wet hard floor cleaning appliances** that are of interest to users and to describe methods for measuring these characteristics.

NOTE This document is not intended for cordless and robotic wet hard floor cleaning appliances.

For safety requirements, reference is made to IEC 60335-1, IEC 60335-2-2, IEC 60335-2-10, and IEC 60335-2-54.

iTeh STANDARD PREVIEW

A recommendation on information for the consumer at the point of sale is given in Annex B. (standards.iteh.ai)

2 Normative references

IEC/ASTM 62885-6:2018

https://standards.iteh.ai/catalog/standards/sist/199f8a55-e487-4e1f-a5d0-The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60335-1, Household and similar electrical appliances – Safety – Part 1: General requirements

IEC 60335-2-2, Household and similar electrical appliances – Safety – Part 2-2: Particular requirements for vacuum cleaners and water-suction cleaning appliances

IEC 60335-2-10, Household and similar electrical appliances – Safety – Part 2-10: Particular requirements for floor treatment machines and wet scrubbing machines

IEC 60335-2-54, Household and similar electrical appliances – Safety – Part 2-54: Particular requirements for surface-cleaning appliances for household use employing liquids or steam

IEC 60688, *Electrical measuring transducers for converting A.C. and D.C. electrical quantities to analogue or digital signals*

IEC 60734:2012, Household electrical appliances – Performance – Water for testing

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

IEC/ASTM 62885-6:2018 © IEC/ASTM 2018

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp •

3.1

wet hard floor cleaner

electrically operated appliance that removes wet or dry stains and soils (e.g. beverage & food stains, floor grime, etc.) from a hard floor surface to be cleaned by use of water alone, a detergent solution mix, or use of steam, and can employ an air flow created by a vacuum developed within the unit, the removed material being separated in the appliance and the cleaned suction air being returned to the ambient air

3.2

steam cleaner

wet hard floor cleaner that uses steam, and generally employs a soft absorbent pad to transfer hot moisture to the floor surface and to absorb and remove the stains and soils

3.3

cleaning head

plain nozzle, pad, or brush attached to a wet hard floor cleaner that is applied to a surface to be cleaned

iTeh STANDARD PREVIEW

active nozzle

cleaning head provided with a driven agitation device to assist stain or soil removal

3.5

3.4

IEC/ASTM 62885-6:2018 passive nozzle https://standards.iteh.ai/catalog/standards/sist/199f8a55-e487-4e1f-a5d0cleaning head without any driven agitation/device 62885-6-2018

3.6

floor cleaning head width

W

external maximum width of the cleaning head with pad

Note 1 to entry: Floor cleaning head width is expressed in metres.

3.7

cleaning cycle

execution of one double stroke to be carried out at a specified stroke speed over the test area

3.8

stroke pattern

arrangement of the forward strokes and return strokes on the surface to be cleaned

3.9

parallel pattern

stroke pattern where the forward strokes and the return strokes are congruent

3.10

stroke speed

speed of the cleaning head, moved as uniformly as possible, during a forward stroke or a return stroke

3.11

stroke length

distance between the two parallel lines defining the limits of a stroke pattern

3.12

double stroke

one forward and one backward movement of the **cleaning head** performed in a **parallel pattern**

3.13

forward stroke forward movement of a stroke pattern

3.14

return stroke backward movement of a stroke pattern

4 General conditions for testing

4.1 Atmospheric conditions

Unless otherwise specified, the test procedures and measurements shall be carried out under the following conditions:

Standard atmosphere i Teb STANDARD PREVIEW

Temperature: (23 ± 2)(**ctandards.iteh.ai**)

Relative humidity: (50 ± 5) %

Air pressure: 86 kPa to 106 kPa https://standards.iteh.avcatalog/standards/sist/199f8a55-e487-4e1f-a5d0-

Temperature and humidity conditions within the specified ranges are required for good repeatability and reproducibility. Care should be taken to avoid changes during a test.

For test procedures and measurements, which may be carried out at conditions other than standard atmospheric conditions, the ambient temperature shall be maintained at (23 ± 5) °C.

NOTE Due to the influence of environmental conditions, variations in time, origin of test materials and proficiency of the operator, most of the described test methods will give more reliable results when applied for comparative testing of a number of appliances at the same time, in the same laboratory and by the same operator.

4.2 Test equipment and materials

Equipment and materials for measurements (devices, test surfaces, stains, soils, etc.) to be used in a test shall, prior to the test, be stored for at least 16 h at standard atmospheric conditions in accordance with 4.1.

4.3 Voltage and frequency

Unless otherwise stated, measurements shall be carried out at rated voltage with a tolerance of ± 1 % and, if applicable, at rated frequency.

Wet hard floor cleaners designed for DC only shall be operated at DC. Wet hard floor cleaners designed for both AC and DC shall be operated at AC. Wet hard floor cleaners not marked with rated frequency shall be operated at either (50 ± 1) Hz or (60 ± 1) Hz with a total harmonic distortion of < 3 %, as is common in the country of use.

For **wet hard floor cleaners** with a rated voltage range, measurements shall be carried out at the mean value of the voltage range if the difference between the limits of the range does not

exceed 10 % of the mean value. If the difference exceeds 10 % of the mean value, measurements shall be carried out at both the upper and lower limits of the voltage range.

If the rated voltage differs from the nominal system voltage of the country concerned, measurements carried out at rated voltage can give test results misleading for the consumer, and additional measurements could be required. If the test voltage differs from the rated voltage, this shall be reported.

4.4 Running-in of wet hard floor cleaners

Prior to the first test of a new **wet hard floor cleaner**, the appliance shall be kept operating for at least 30 min while dispensing cleaning liquid, steam, etc. to ensure adequate running-in. If the appliance employs a pad, the pad shall be removed. If the appliance employs a vacuum, the run-in time shall be 2 h, and the appliance shall be operated with unrestricted air flow during the run-in period. If the appliance employs an **active nozzle**, the agitation device shall be running but not in contact with the floor.

Prior to conducting any series of tests, the age, condition, and history of the product shall be recorded.

4.5 Equipment of the wet hard floor cleaner

If the **wet hard floor cleaner** is provided with a reusable pad(s) or brush that is removable without the aid of tools, it shall be cleaned and prepared according to the manufacturer's instructions prior to each measurement. DARD PREVIEW

Wet hard floor cleaners with receptacles to collect dirty cleaning solutions shall be cleaned and/or maintained in accordance with relevant clauses and carried out according to the manufacturer's instructions.

https://standards.iteh.ai/catalog/standards/sist/199f8a55-e487-4e1f-a5d0-

4.6 Operation of the wet hard floor cleanersm-62885-6-2018

The **wet hard floor cleaner** shall be used and adjusted in accordance with the manufacturer's instructions for normal operation for the test to be carried out. Height adjustment controls (if any) for the cleaning head shall be set as appropriate and the position noted. Any safety-related device shall be allowed to operate.

For a **wet hard floor cleaner** with more than one cleaning head, the **cleaning head** recommended by the manufacturer in the user instructions for cleaning tasks corresponding to the cleaning tests described in 5.1 to 5.5 shall be used. If no instructions are provided, contact the manufacturer or the **wet hard floor cleaner** shall be tested with the **cleaning head** with the largest head width for the appropriate purpose. The **cleaning head** used for each test shall be reported.

For a **cleaning head** with more than one setting, the setting recommended by the manufacturer in the user manual for cleaning tasks corresponding with the cleaning tests described in 5.1 to 5.5 shall be used. If no instructions are provided in the user manual, contact the manufacturer to determine the correct setting. If the manufacturer cannot provide the correct setting, the **cleaning head** shall be tested in its default delivery setting. The setting used for each test shall be reported.

Any electrical controls shall be set for maximum continuous operation and air flow. Unless the manufacturer's instruction states otherwise, any manually operated air by-pass openings for reduction of the suction power shall be closed, and if open, it shall be reported.

4.7 Conditioning prior to each test

4.7.1 General

If the **wet hard floor cleaner** is unused and de-energized for more than 1 h, then the **wet hard floor cleaner** shall be kept running for at least 10 min under the provisions given in 4.4 to allow it to stabilize.

4.7.2 **Preparations specific to steam cleaners**

Follow the manufacturer's instructions to prepare the steam cleaner for use. When the steam cleaner is ready for operation (after the heating-up phase), produce steam for 15 s to remove any air and/or condensed water from the steam conduits in the appliance to ensure proper priming of the system. Prior to any test, a clean pad is to be installed on the **cleaning head**, which has been washed and thoroughly dried in accordance with the manufacturer's instructions. This step is necessary to ensure no foreign substances on a new or used pad will affect the test results. Place the **cleaning head** on a clean floor surface and produce steam for 15 s to moisten the pad.

4.7.3 **Preparations for other wet hard floor cleaners**

Follow the manufacturer's instructions for preparing and priming the product for floor cleaning use.

4.8 Mechanical operator II eh STANDARD PREVIEW

In order to achieve reliable results, certain tests require the **cleaning head** to be moved at uniform speed over the test **area and without exerting an** additional force pressing the **cleaning head** against the test surface.

IEC/ASTM 62885-6:2018

It is recommended to //simulate the handling of the wet hard floor (cleaner by using a mechanical operator such as that described $ain_{1}7_{2}3_{2}5_{-6}$ The shandle of the cleaner shall be attached to the linear drive so that its centre pivots at a height of (800 ± 50) mm above the test surface. For nozzles without pivoting connectors, it shall be ensured that the bottom of the cleaning head be made parallel with the test surface by adjusting the handle height within the tolerances. Any adjustment shall be reported.

The linear drive may be motorized or operated by hand. The method of operation shall be reported.

4.9 Number of samples

All measurements of performance shall be carried out on the same sample(s) of the **wet hard floor cleaner**.

For increased confidence in the test results, a minimum of three samples of a **wet hard floor cleaner** should be tested.

Tests carried out to simulate stresses that a **wet hard floor cleaner** can be exposed to during normal use, possibly causing impairment of the cleaner's performance, can require additional samples of replaceable parts. Such tests shall be carried out at the end of the test programme.

5 Wet hard floor cleaning tests

5.1 Cleaning efficiency of hard flat floors – Purpose

5.1.1 General

The purpose of this test is to measure how quickly the appliance can remove dried stains of certain soils from ceramic or porcelain tiles. Porcelain tiles are to be stained with representative soils that are typically found in household kitchens. After a drying period, the tiles are to be cleaned with the appliance in a defined way until the stains are not visible. The measured value is the number of necessary cleaning strokes to remove each stain.

5.1.2 Apparatus

Floor tiles: glazed ceramic or porcelain tiles meeting the requirements of 7.2.1.

<u>Tile floor cleaning fixture</u>: a portable floor surface on which three replaceable porcelain tiles can be fixed in a single line adjacent to each other. The fixture shall include a guide in the longitudinal direction for guiding the floor cleaning head of the appliance to be tested such that the cleaning head can only make a longitudinal motion during the cleaning procedure. The guide can be adjusted to the specific width of the cleaning head of the appliance to be tested (see Figure 12).

<u>Stroke Pacing Device</u>: a light bar or other similar timing device that can be set to the desired cleaning stroke length and a cleaning stroke speed of 0.2 m/s is recommended (Figure 12). In lieu of a pace setting device, a stopwatch may be used to time the strokes to ensure a stroke speed of 0.2 m/s. (standards.iteh.ai)

Adjustable pipette: 100 to 1 000 µl range for applying liquid stains (see Figure 13).

https://standards.iteh.ai/catalog/standards/sist/199f8a55-e487-4e1f-a5d0-

<u>Stain application template</u> (type A_{15} see 7_{13} see $7_$

Spoon and spatula: for spreading the pasty soils (see Figure 1).



Figure 1 – Photo of spoon and spatula

<u>Digital video camera (optional)</u>: to take photographs of the stained tiles before and after the cleaning test, and to video record the cleaning procedure for confirming number of strokes required to remove stains and soils.

<u>Electronic scale</u>: for weighing tiles, having a resolution of 0,01 g with a minimum measurement range of 3 000 g (see Figure 2).



Minimum measurement capability: (3 000 ± 0,01) g

Figure 2 – Electronic scale for weighing of tiles

<u>Tile drying rack</u>: large enough to hold 20 to 50 tiles at a time is recommended. The drying rack shelves should be flat and level to prevent flowing of the liquid stains while drying (see Figure 3).



Figure 3 – Tile drying rack for preparing and drying soil stains

5.1.3 Materials

Test soils: food soils in accordance with 7.2.2.

<u>Bleach and cotton cloths</u>: for cleaning floor tiles after each test run. The recommended dilution ratio is 15 g of bleach to 1 l of water.

<u>Demineralized water</u>: demineralized water in accordance with 7.2.3 shall be used in all **wet hard floor cleaners** for mixing cleaning solution or for cleaning in steam appliances. The use of local tap water of unknown quality and hardness is not recommended unless otherwise stipulated by the manufacturer.

5.1.4 Sampling and test trials

Three samples of a given product model, selected at random, should be evaluated to estimate the average cleaning score for the cleaning efficiency of hard flat floors. Three test trials shall be performed with each product sample for each soil stain.

5.1.5 Method

5.1.5.1 Floor tile cleaning and preparation

New tiles, and used tiles after a cleaning test cycle, shall be thoroughly cleaned with bleach water (ratio: 15 ml bleach per 1 l of water). Afterwards, rinse with clean water and wipe with a clean cotton cloth until dry. The tiles shall be completely dry before applying a soil.

5.1.5.2 Floor tile soiling preparation

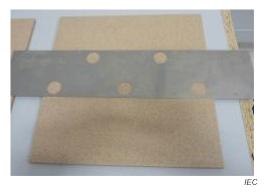
The tile staining procedure depends on the consistency of the soil to be used (liquid or pasty). See 7.2.2 for the composition of each soil to be applied to the tile, and the tools to be used. Tiles and soil stains are to be prepared and stored under standard atmospheric conditions in accordance with 4.1.

iTeh STANDARD PREVIEW

Staining with liquid soils:

(standards.iteh.ai)

- 1) Prepare the porcelain tiles 23 h to 24 h in advance of the cleaning times.
- 2) Preparing the coffee mix: add 4 g of soluble coffee, 10 g of cream for coffee, and 5 g of sugar in 200 ml of warm water (50 °C) and stir the mix with a spoon for 1 min.
- 3) Place a clean tile in accordance with 5.1.5.1 on a flat surface.
- 4) Place a stain application template (type A, see 7.3.4) on the middle of the tile.
- 5) Make a small mark with a pencil on the surface of the tile at the centre of each of the five holes of the template. Afterwards, remove the template from the tile (see Figure 4).





b)

a)

Figure 4 – Marking of tile

- 6) Place the tile on the drying rack prior to soiling as the tile shall not be moved after applying the liquid soil.
- 7) Adjust the pipette to the defined volume of 300 µl. Draw up the liquid coffee soil with the pipette.
- 8) Bring the tip of the pipette to approximately 5 mm directly above one of the pencil marks on the tile. While holding the pipette perpendicularly to the surface of the tile, press the