



Designation: C938 – 02

Standard Practice for Proportioning Grout Mixtures for Preplaced-Aggregate Concrete¹

This standard is issued under the fixed designation C938; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This practice describes the laboratory procedure for selecting proportions for grout mixtures required in the production of preplaced-aggregate (PA) concrete.

1.2 The values stated in SI units are to be regarded as the standard. The values given in parentheses are provided for information purposes only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

C39/C39M Test Method for Compressive Strength of Cylindrical Concrete Specimens

C109/C109M Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens)

C150 Specification for Portland Cement

C185 Test Method for Air Content of Hydraulic Cement Mortar

C192/C192M Practice for Making and Curing Concrete Test Specimens in the Laboratory

C618 Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete

C637 Specification for Aggregates for Radiation-Shielding Concrete

C937 Specification for Grout Fluidifier for Preplaced-Aggregate Concrete

C939 Test Method for Flow of Grout for Preplaced-Aggregate Concrete (Flow Cone Method)

C940 Test Method for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced-Aggregate Concrete in the Laboratory

C941 Test Method for Water Retentivity of Grout Mixtures for Preplaced-Aggregate Concrete in the Laboratory

C942 Test Method for Compressive Strength of Grouts for Preplaced-Aggregate Concrete in the Laboratory

C943 Practice for Making Test Cylinders and Prisms for Determining Strength and Density of Preplaced-Aggregate Concrete in the Laboratory

3. Summary of Practice

3.1 Grouts at fluid consistency are prepared from one or more mixtures of cement, pozzolan, fine aggregate, grout fluidifier, with or without other chemical admixtures, and water, and tested to determine:

3.1.1 The properties of the grout, and

3.1.2 The properties of PA concrete made with the grout when the grout is intended for such use.

3.2 The procedure and equipment required for mixing this grout are prescribed in this practice.

4. Significance and Use

4.1 This practice provides a standard procedure for selecting proportions for mixtures of grout to be used at fluid consistency in the production of PA concrete meeting applicable criteria for strength, density, and other properties.

4.2 This practice is also useful for determining the composition of grout mixed at fluid consistency and meeting specified requirements for filling voids, cavities, and spaces in rock, foundations, and concrete structures.

5. Apparatus

5.1 *Mixer*, constructed as shown in Fig. 1. The three mixer blades shall be made of steel plate, 3-mm ($1/8$ -in.) thick, with a 100 by 125-mm (4 by 5-in.) elliptical shape. Each blade shall have two 25 by 75-mm (1 by 3-in.) slots centered on the major

¹ This practice is under the jurisdiction of ASTM Committee C09 on Concrete and Concrete Aggregates and is the direct responsibility of Subcommittee C09.41 on Concrete for Radiation Shielding.

Current edition approved Dec. 10, 2002. Published February 2003. Originally approved in 1982. Last previous edition approved in 1997 as C938-97. DOI: 10.1520/C0938-02.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.