



SLOVENSKI STANDARD
SIST EN 3899:2004

01-maj-2004

Aerospace series - Inserts, thickwall, self-locking, MJ threads, in heat resisting steel FE-PM3801 (17-4PH) - Technical specification

Aerospace series - Inserts, thickwall, self-locking, MJ threads, in heat resisting steel FE-PM3801 (17-4PH) - Technical specification

iTeh STANDARD PREVIEW
(standards.iteh.ai)

Ta slovenski standard je istoveten z: **SIST EN 3899:2004** **EN 3899:2003**
<https://standards.iteh.ai/catalog/standards/sist/c476dd5e-3e47-48dc-8781-348bf8ec119d/sist-en-3899-2004>

ICS:

49.030.30 Matice Nuts

SIST EN 3899:2004 en

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN 3899:2004](#)

<https://standards.iteh.ai/catalog/standards/sist/e476dd3e-3e47-48dc-8781-348b8ec119d/sist-en-3899-2004>

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 3899

January 2003

ICS 49.030.30

English version

**Aerospace series - Inserts, thickwall, self-locking, MJ threads, in
heat resisting steel FE-PM3801 (17-4PH) - Technical
specification**

This European Standard was approved by CEN on 2 June 2002.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and United Kingdom.

SIST EN 3899:2004

<https://standards.iteh.ai/catalog/standards/sist/e476dd3e-3e47-48dc-8781-348b8ec119d/sist-en-3899-2004>



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 3899:2004

<https://standards.iteh.ai/catalog/standards/sist/e476dd3e-3e47-48dc-8781-348b8ec119d/sist-en-3899-2004>

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 3899:2004

<https://standards.iteh.ai/catalog/standards/sist/e476dd3e-3e47-48dc-8781-348b8ec119d/sist-en-3899-2004>

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 3899:2004

<https://standards.iteh.ai/catalog/standards/sist/e476dd3e-3e47-48dc-8781-348b8ec119d/sist-en-3899-2004>

iTeh STANDARD PREVIEW
(standards.iteh.ai)

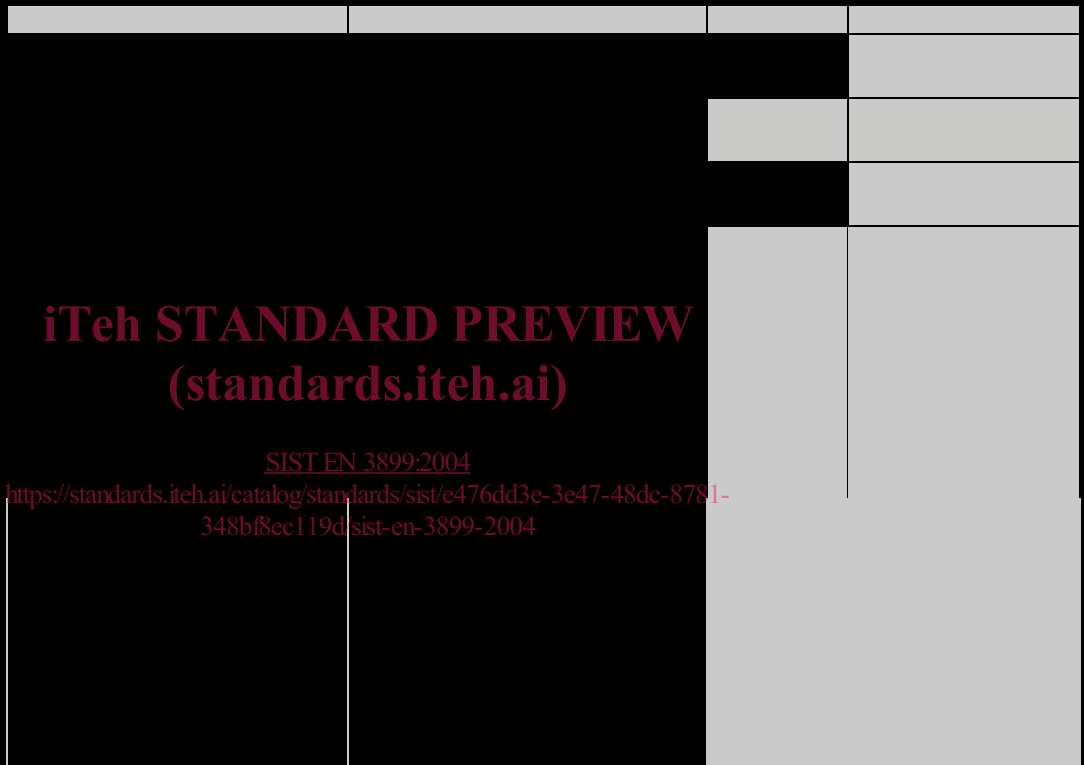
SIST EN 3899:2004

<https://standards.iteh.ai/catalog/standards/sist/e476dd3e-3e47-48dc-8781-348b8ec119d/sist-en-3899-2004>

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 3899:2004

<https://standards.iteh.ai/catalog/standards/sist/e476dd3e-3e47-48dc-8781-348b8ec119d/sist-en-3899-2004>



iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 3899:2004

<https://standards.iteh.ai/catalog/standards/sist/e476dd3e-3e47-48dc-8781-348b8ec119d/sist-en-3899-2004>

5.3.3	Thread deformation (form out-of-round)	<p>Threads in the locking zone may be deformed in any manner provided that the insert meets the requirements of this standard.</p> <p>The finished inserts shall allow the "GO" thread plug gauge to enter a minimum of three turns, when gauged from the counterbore side before engagement of the locking zone for having overall threaded length $\geq 1,2$ times the nominal thread diameter. Inserts having a shorter threaded length shall allow the "GO" thread plug gauge to enter a minimum of three quarters of a turn.</p>	Standard gauging	Q	44
				A	Tables 3 and 4

continued

--	--	--	--

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 3899:2004
<https://standards.iteh.ai/catalog/standards/sist/e476dd3e-3e47-48dc-8781-348b8ec119d/sist-en-3899-2004>

--	--

--	--

--	--

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 3899:2004

<https://standards.iteh.ai/catalog/standards/sist/e476dd3e-3e47-48dc-8781-348b8ec119d/sist-en-3899-2004>

