

INTERNATIONAL STANDARD



**Electric motor-operated hand-held tools, transportable tools and lawn and garden machinery – Safety –
Part 3-10: Particular requirements for transportable cut-off machines**

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INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 25.140.20

ISBN 978-2-8322-2912-5

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**ELECTRIC MOTOR-OPERATED HAND-HELD TOOLS,
TRANSPORTABLE TOOLS AND LAWN AND GARDEN MACHINERY –
SAFETY –**

Part 3-10: Particular requirements for transportable cut-off machines

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 62841-3-10 has been prepared by IEC technical committee 116: Safety of motor-operated electric tools.

The text of this standard is based on the following documents:

FDIS	Report on voting
116/240/FDIS	116/253/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This Part 3-10 is to be used in conjunction with the first edition of IEC 62841-1 (2014).

This Part 3-10 supplements or modifies the corresponding clauses in IEC 62841-1, so as to convert it into the IEC Standard: Particular requirements for transportable cut-off machines.

Where a particular subclause of Part 1 is not mentioned in this Part 3-10, that subclause applies as far as relevant. Where this standard states “addition”, “modification” or “replacement”, the relevant text in Part 1 is to be adapted accordingly.

The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

Subclauses, notes and figures which are additional to those in Part 1 are numbered starting from 101.

A list of all parts of the IEC 62841 series, under the general title: *Electric motor-operated hand-held tools, transportable tools and lawn and garden machinery – Safety*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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A bilingual version of this publication may be issued at a later date.

NOTE The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 36 months from the date of publication.

The contents of the corrigendum of July 2016 have been included in this copy.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

ELECTRIC MOTOR-OPERATED HAND-HELD TOOLS, TRANSPORTABLE TOOLS AND LAWN AND GARDEN MACHINERY – SAFETY –

Part 3-10: Particular requirements for transportable cut-off machines

1 Scope

This clause of Part 1 is applicable, except as follows:

Addition:

This part of IEC 62841 applies to transportable **cut-off machines** intended to cut materials such as metals, concrete and masonry and to be fitted with one abrasive

- **bonded reinforced wheel** of Type 41, or
- **diamond cut-off wheel** with the peripheral gaps, if any, not exceeding 10 mm

and with

- a **rated no-load speed** not exceeding a peripheral speed of the wheel of 100 m/s with the maximum wheel diameter and
- a wheel diameter range of 250 mm to 410 mm.

This standard does not apply to:

- transportable mitre saws;
- transportable tile saws;
- transportable metal saws.

NOTE 101 Transportable mitre saws are covered by IEC 62841-3-9. Transportable tile saws will be covered by a future part of IEC 62841-3. Transportable metal saws will be covered by a future part of IEC 62841-3.

2 Normative references

This clause of Part 1 is applicable except as follows:

Addition:

ISO 603-15, *Bonded abrasive products – Dimensions – Part 15: Grinding wheels for cutting-off on stationary or mobile cutting-off machines*

ISO 630 (all parts), *Structural steels*

3 Terms and definitions

This clause of Part 1 is applicable, except as follows:

3.101

inner flange

part that contacts and provides support to the back side of the wheel and is located on the spindle between wheel and tool

3.102**bonded reinforced wheel**

wheel for different applications and of a type in accordance with ISO 603-15

3.103**cut-off machine**

tool designed to cut by means of a rotating abrasive cut-off wheel (bonded reinforced or diamond), where the wheel is fixed on a spindle which is mounted on a **cutting unit**, the machine is equipped with a table which supports and positions the workpiece fixed in a vice and the **cutting unit** is fitted to an arm which projects over the table from a pivot located at the table or on part of the frame of the machine

Note 1 to entry: See Figure 101.

3.104**cutting unit**

device with an affixed cut-off wheel, capable of generating a cutting action

3.105***D***

maximum specified diameter of the wheel

3.106**diamond wheel**

wheel made of metal with a continuous or segmented abrasive rim

3.107**fence**

device to position the workpiece and absorb the horizontal forces from the wheel during the cutting process

3.108**outer flange**

part that supports the front side of the wheel and secures and clamps the wheel to the spindle and the **inner flange**

3.109**rest position**

uppermost position of the **cutting unit** intended by design

3.110**wheel guard**

guard which partly encloses the wheel and gives protection to the operator

4 General requirements

This clause of Part 1 is applicable.

5 General conditions for the tests

This clause of Part 1 is applicable, except as follows:

5.17 Addition:

*The mass of the tool shall include the **wheel guard** and the **fence**.*

Further parts such as carrying means that are required in accordance with the user instructions shall be included in the mass.

6 Radiation, toxicity and similar hazards

This clause of Part 1 is applicable.

7 Classification

This clause of Part 1 is applicable.

8 Marking and instructions

This clause of Part 1 is applicable, except as follows:


8.1 Addition:

Tools shall also be marked with:

- the **rated no-load speed** of the output spindle.

8.2 Addition:

Tools shall also be marked with the following safety warning:

“ **WARNING** – Always wear eye protection” or the sign M004 of ISO 7010 or the following safety sign:



The eye protection symbol may be modified by adding other personal protective equipment such as ear protection, dust mask, etc.

8.3 Addition:

Tools shall also be marked with additional information as follows:

- the wheel diameter **D**;
- the direction of rotation of the wheel indicated on the tool by an arrow raised or sunk or by any other means no less visible and indelible.

8.14.1 Addition:

The additional safety instructions as specified in 8.14.1.101 shall be given. This part may be printed separately from the “General Power Tool Safety Warnings”.

For all warnings in 8.14.1.101, the term “**cutting unit**” may be replaced by another appropriate term at the discretion of the manufacturer.

8.14.1.101 Safety instructions for cut-off machines

1) Cut-off machine safety warnings

- a) **Position yourself and bystanders away from the plane of the rotating wheel.** *The guard helps to protect the operator from broken wheel fragments and accidental contact with wheel.*
- b) **Use only bonded reinforced or diamond cut-off wheels for your power tool.** *Just because an accessory can be attached to your power tool, it does not assure safe operation.*

NOTE 1 The wording “bonded reinforced” or “diamond” is used as applicable depending on the designation of the tool.

- c) **The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool.** *Accessories running faster than their rated speed can break and fly apart.*
- d) **Wheels must be used only for recommended applications. For example: do not grind with the side of a cut-off wheel.** *Abrasive cut-off wheels are intended for peripheral grinding, side forces applied to these wheels may cause them to shatter.*
- e) **Always use undamaged wheel flanges that are of correct diameter for your selected wheel.** *Proper wheel flanges support the wheel thus reducing the possibility of wheel breakage.*
- f) **The outside diameter and the thickness of your accessory must be within the capacity rating of your power tool.** *Incorrectly sized accessories cannot be adequately guarded or controlled.*
- g) **The arbour size of wheels and flanges must properly fit the spindle of the power tool.** *Wheels and flanges with arbour holes that do not match the mounting hardware of the power tool will run out of balance, vibrate excessively and may cause loss of control.*
- h) **Do not use damaged wheels. Before each use, inspect the wheels for chips and cracks. If the power tool or wheel is dropped, inspect for damage or install an undamaged wheel. After inspecting and installing the wheel, position yourself and bystanders away from the plane of the rotating wheel and run the power tool at maximum no load speed for one minute.** *Damaged wheels will normally break apart during this test time.*
- i) **Wear personal protective equipment. Depending on application, use face shield, safety goggles or safety glasses. As appropriate, wear dust mask, hearing protectors, gloves and shop apron capable of stopping small abrasive or workpiece fragments.** *The eye protection must be capable of stopping flying debris generated by various operations. The dust mask or respirator must be capable of filtrating particles generated by your operation. Prolonged exposure to high intensity noise may cause hearing loss.*
- j) **Keep bystanders a safe distance away from work area. Anyone entering the work area must wear personal protective equipment.** *Fragments of workpiece or of a broken wheel may fly away and cause injury beyond immediate area of operation.*
- k) **Position the cord clear of the spinning accessory.** *If you lose control, the cord may be cut or snagged and your hand or arm may be pulled into the spinning wheel.*
- l) **Regularly clean the power tool’s air vents.** *The motor’s fan can draw the dust inside the housing and excessive accumulation of powdered metal may cause electrical hazards.*
- m) **Do not operate the power tool near flammable materials. Do not operate the power tool while placed on a combustible surface such as wood.** *Sparks could ignite these materials.*
- n) **Do not use accessories that require liquid coolants.** *Using water or other liquid coolants may result in electrocution or shock.*

NOTE 2 The above warning does not apply for power tools specifically designed for use with a liquid system.