



SLOVENSKI STANDARD SIST EN ISO 21269:2004

01-september-2004

**Vijaki z valjasto glavo in notranjim šestkotnikom, z drobnim metrskim navojem
(ISO 21269:2004)**

Hexagon socket head cap screws with metric fine pitch thread (ISO 21269:2004)

Zylinderschrauben mit Innensechskant mit metrischem Feingewinde (ISO 21269:2004)

Vis à tete cylindrique à six pans creux à pas fin (ISO 21269:2004)

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Ta slovenski standard je istoveten z: EN ISO 21269:2004

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ICS:

21.040.10	Metrski navoji	Metric screw threads
21.060.10	Sorniki, vijaki, stebelni vijaki	Bolts, screws, studs

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en

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 21269

March 2004

ICS 21.060.10

English version

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(ISO 21269:2004)**

Vis à tête cylindrique à six pans creux à pas fin (ISO
21269:2004)

Zylinderschrauben mit Innensechskant mit metrischem
Feingewinde (ISO 21269:2004)

This European Standard was approved by CEN on 9 January 2004.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

EN ISO 21269:2004 (E)**Foreword**

This document (EN ISO 21269:2004) has been prepared by Technical Committee ISO/TC 2 "Fasteners" in collaboration with Technical Committee CEN/TC 185 "Threaded and non-threaded mechanical fasteners and accessories", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2004, and conflicting national standards shall be withdrawn at the latest by September 2004.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Endorsement notice

The text of ISO 21269:2004 has been approved by CEN as EN ISO 21269:2004 without any modifications.

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INTERNATIONAL STANDARD

ISO
21269

First edition
2004-03-01

Hexagon socket head cap screws with metric fine pitch thread

Vis à tête cylindrique à six pans creux à pas fin

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ISO 21269:2004(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 21269 was prepared by Technical Committee ISO/TC 2, *Fasteners*.

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Hexagon socket head cap screws with metric fine pitch thread

1 Scope

This International Standard specifies the characteristics of hexagon socket head cap screws with metric fine pitch thread with nominal thread diameters, d , from 8 mm up to 64 mm and product grade A.

For approximate masses of screws see Annex A.

If, in special cases, specifications other than those listed in this International Standard are required, they should be selected from existing International Standards, e.g. ISO 261, ISO 888, ISO 898-1, ISO 965-2, ISO 3506-1, ISO 8839 and ISO 4759-1.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 225, *Fasteners — Bolts, screws, studs and nuts — Symbols and designations of dimensions*

ISO 261, *ISO general-purpose metric screw threads — General plan*

ISO 888, *Bolts, screws and studs — Nominal lengths, and thread lengths for general purpose bolts*

ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel — Part 1: Bolts, screws and studs*

ISO 965-2, *ISO general purpose metric screw threads — Tolerances — Part 2: Limits of sizes for general purpose external and internal screw threads — Medium quality*

ISO 965-3, *ISO general purpose metric screw threads — Tolerances — Part 3: Deviations for constructional screw threads*

ISO 3269, *Fasteners — Acceptance inspection*

ISO 3506-1, *Mechanical properties of corrosion-resistant stainless-steel fasteners — Part 1: Bolts, screws and studs*

ISO 4042, *Fasteners — Electroplated coatings*

ISO 4753, *Fasteners — Ends of parts with external ISO metric thread*

ISO 4759-1, *Tolerances for fasteners — Part 1: Bolts, screws, studs and nuts — Product grades A, B and C*

ISO 6157-1, *Fasteners — Surface discontinuities — Part 1: Bolts, screws and studs for general requirements*

ISO 6157-3, *Fasteners — Surface discontinuities — Part 3: Bolts, screws and studs for special requirements*

ISO 8839, *Mechanical properties of fasteners — Bolts, screws, studs and nuts made of non-ferrous metals*

ISO 8992, *Fasteners — General requirements for bolts, screws, studs and nuts*