

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Automatic electrical controls –
Part 2-6: Particular requirements for automatic electrical pressure sensing
controls including mechanical requirements**

**Dispositifs de commande électrique automatiques –
Partie 2-6: Exigences particulières pour les dispositifs de commande électrique
automatiques sensibles à la pression y compris les exigences mécaniques**

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

AUTOMATIC ELECTRICAL CONTROLS –**Part 2-6: Particular requirements for automatic electrical pressure sensing controls including mechanical requirements**

FOREWORD

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This consolidated version of the official IEC Standard and its amendment has been prepared for user convenience.

IEC 60730-2-6 edition 3.1 contains the third edition (2015-04) [documents 72/980/FDIS and 72/992/RVD] and its amendment 1 (2019-09) [documents 72/1180/FDIS and 72/1186A/RVD].

In this Redline version, a vertical line in the margin shows where the technical content is modified by amendment 1. Additions are in green text, deletions are in strikethrough red text. A separate Final version with all changes accepted is available in this publication.

International Standard IEC 60730-2-6 has been prepared IEC technical committee 72: Automatic electrical controls.

This third edition constitutes a technical revision. This edition includes the following significant technical changes with respect to the previous edition:

- a) aligns the text with IEC 60730-1, Edition 5;
- b) modifies requirements for Class B control function (H.27.1.2.2);
- c) modifies requirements for Class C control function (H.27.1.2.3);
- d) modifies requirements for faults during lock-out or safety- shut-down.

The French version of this standard has not been voted upon.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This part 2 is intended to be used in conjunction with IEC 60730-1. It was established on the basis of the fifth edition (2013) of that publication. Consideration may be given to future editions of, or amendments to, IEC 60730-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60730-1 so as to convert that publication into the IEC standard: Particular requirements for automatic electrical pressure sensing controls including mechanical requirements.

Where this part 2 states "addition", "modification", or "replacement", the relevant requirement, test specification or explanatory matter in part 1 should be adapted accordingly.

Where no change is necessary, this part 2 indicates that the relevant clause or subclause applies.

In the development of a fully international standard, it has been necessary to take into consideration the differing requirements resulting from practical experience in various parts of the world and to recognize the variation in national electrical systems and wiring rules.

The "in some countries" notes regarding differing national practices are contained in the following subclauses:

10.1.4

15.1.101

18.101

Annex CC

In this publication:

- 1) The following print types are used:
 - Requirements proper: in roman type;
 - *Test specifications: in italic type;*
 - Notes; in small roman type;
 - Words defined in Clause 2: **bold**.
- 2) Subclauses, notes, tables and figures which are additional to those in part 1 are numbered starting from 101, additional annexes are lettered AA, BB, etc.

A list of all parts of the IEC 60730 series, published under the title *Automatic electrical controls* can be found on the IEC website.

The committee has decided that the contents of the base publication and its amendment will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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AUTOMATIC ELECTRICAL CONTROLS –

Part 2-6: Particular requirements for automatic electrical pressure sensing controls including mechanical requirements

1 Scope and normative references

This clause of Part 1 is applicable except as follows:

1.1 Scope

Replacement:

~~This part of IEC 60730 applies to automatic electrical pressure sensing controls with a minimum gauge pressure rating of 60 kPa and a maximum gauge pressure rating of 4,2 MPa, for use in, on or in association with, equipment. The equipment may use electricity, gas, oil, solid fuel, solar thermal energy, etc. or a combination thereof.~~

This part of IEC 60730 applies to **automatic electrical pressure sensing controls** for use in, on or in association with, equipment. The equipment may use electricity, gas, oil, solid fuel, solar thermal energy, etc. or a combination thereof.

NOTE Throughout this standard, the word “equipment” includes “appliances” and “control system”.

This standard is also applicable to individual pressure **sensing controls** utilized as part of a **control system** or pressure **sensing controls** which are mechanically integral with multi-functional controls having non-electrical outputs.

Automatic electrical pressure **sensing controls** for equipment used by the public, such as equipment intended to be used by laymen in shops, in light industry and on farms, are within the scope of this standard.

This standard does not apply to pressure **sensing controls** intended exclusively for industrial process applications unless explicitly mentioned in the relevant equipment standard.

1.1.1 Replacement:

This standard applies to inherent safety, **operating values**, **operating sequences** where such are associated with equipment protection, and to the testing of automatic electrical pressure **sensing controls** used in, on or in association with equipment.

This standard is also applicable to the functional safety of low complexity safety related pressure **sensing controls** and **systems**.

This standard is also applicable to pressure **sensing controls** for appliances within the scope of IEC 60335-1.

See also Annex J.

1.1.2 Addition:

This standard applies to automatic **electrical controls**, mechanically or electrically operated, responsive to or controlling a pressure or vacuum.

1.1.3 Not applicable.

1.1.4 *Replacement:*

This standard applies to **manual controls** when such are electrically and/or mechanically integral with pressure **sensing controls**.

NOTE Requirements for manual switches not forming part of an **automatic control** are contained in IEC 61058-1.

1.1.5

Replacement:

This standard applies to a.c. or d.c. powered pressure **sensing controls** with a rated voltage not exceeding 690 V a.c. or 600 V d.c.

1.1.6

Replacement:

This standard does not take into account the **response value** of an **automatic action** of a pressure **sensing control**, if such a **response value** is dependent upon the method of mounting it in the equipment. Where a **response value** is of significant purpose for the protection of the **user**, or surroundings, the value defined in the appropriate equipment standard or as determined by the manufacturer shall apply.

1.1.7

Replacement:

This standard applies also to pressure **sensing controls** incorporating **electronic devices**, requirements for which are contained in Annex H.

This standard applies also to pressure **sensing controls** using NTC or PTC **thermistors**, requirements for which are contained in Annex J.

Additional subclauses:

1.1.101 This standard contains requirements for electrical features of pressure **sensing controls** and requirements for mechanical features that affect their intended **operation**.

NOTE Subclause 18.101, as it pertains to gas and/or oil **controls**, is under consideration pending review or revision of ISO 22967, ISO 22968 and ISO 23550 series, if applicable.

1.1.102 In general, these pressure **sensing controls** are integrated or incorporated with the equipment or are intended to be integrated in, or on the equipment. This standard also covers these **controls** when they are independently mounted. **In-line cord controls** are not covered by this standard.

2 Terms and definitions

This clause of Part 1 is applicable except as follows:

2.2 Definitions of types of control according to purpose

Additional definitions:

2.2.101

pressure limiter

pressure **sensing control** which is intended to keep a pressure below or above a predetermined value during normal operating conditions and which may have provision for **setting** by the user

Note 1 to entry: A pressure limiter may be of the automatic or of the manual reset type. It does not make the reverse **operation** during the normal **duty cycle** of the equipment.

2.2.102

pressure operating control

pressure **sensing control** set at a high or low pressure, or both, between which limits the equipment is normally intended to operate

2.2.103

pressure cut-out

pressure **sensing control** intended to keep a pressure below or above one particular value during abnormal operating conditions of the equipment and which has no provisions for **setting by the user**

Note 1 to entry: A pressure cut-out may be of the automatic or of the manual reset type.

A pressure cut-out will provide a Type 2 action.

A pressure cut-out may have an adjustable stop intended to be set by the **control manufacturer**, the **equipment manufacturer** or the **installer**.

2.3 Definitions relating to the function of controls

Additional definitions:

2.3.101

pressure medium

medium used to transmit the pressure to the pressure **sensing element**

Note 1 to entry: **Pressure medium** as used in this standard refers to either gases or liquids.

2.3.102

~~**differential pressure**~~

~~difference in a pressure between any two points in a **system**, between two **systems** or between a **system** and a reference pressure such as atmospheric pressure~~

~~Note 1 to entry: An example is the difference in static pressure between the upstream side of an orifice and the downstream side.~~

2.8 Definitions relating to component parts of controls

Additional definition:

2.8.101

vent

that opening from the atmospheric side of a diaphragm to the atmosphere through which air is discharged or drawn in when the **control** is functioning

3 General requirements

This clause of Part 1 is applicable.

4 General notes on tests

This clause of Part 1 is applicable except as follows:

4.1 Conditions of test

4.1.7 Replacement:

The rates of pressure change declared in Table 1 requirement 37, and used in Clause 17 (i.e. $\alpha_1, \beta_1, \alpha_2, \beta_2$) shall have test tolerances as declared by the manufacturer.

4.3 Instructions for test

4.3.1 According to submission

Additional subclause:

4.3.1.101 The values in Annex AA apply for the testing of independently mounted pressure **sensing controls** in Clause 17. Values for integrated and **incorporated controls** are specified in the appropriate equipment standard.

5 Rating

This clause of Part 1 is applicable.

6 Classification

This clause of Part 1 is applicable except as follows:

6.3.9 – sensing control;

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Additional subclause:

6.3.9.101 – pressure sensing;

6.4.3

Additional subclause:

6.4.3.101 – for sensing actions, no increase in the **operating value** as a result of any leakage from the **sensing element** or from parts connecting the **sensing element** to the **switch head** (Type 2.N).

6.8.3 Replacement:

For an **independently mounted control** or a **control** integrated or incorporated in an assembly utilizing a non-electrical energy source: