

SLOVENSKI STANDARD

SIST EN 140401-804:2011

01-september-2011

Podrobna specifikacija: Zelo stabilni fiksni plastni upori majhnih moči za površinsko montažo (SMD) - Pravokotni - Razreda stabilnosti 0,1 in 0,25

Detail Specification: Fixed low power film high stability SMD resistors - Rectangular - Stability classes 0,1; 0,25

Bauartspezifikation: SMD Schicht-Festwiderstände niedriger Belastbarkeit mit hoher Stabilität - Rechteckig **ITEH STANDARD PREVIEW**

(standards.iteh.ai)

Spécification particulière: Résistances fixes à couche de haute stabilité et à faible dissipation CMS - Rectangulaires - Catégories de stabilité 0,1; 0,25

<https://standards.iteh.ai/catalog/standards/sist/294b42c5-4618-497e-b332-1827510db708/sist-en-140401-804-2011>

Ta slovenski standard je istoveten z: EN 140401-804:2011

ICS:

31.040.10 Fiksni upor Fixed resistors

SIST EN 140401-804:2011 en

**iTeh STANDARD PREVIEW
(standards.iteh.ai)**

SIST EN 140401-804:2011

<https://standards.iteh.ai/catalog/standards/sist/294b42c5-4618-497e-b332-1827510db708/sist-en-140401-804-2011>

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 140401-804

June 2011

ICS 31.040.10

Supersedes EN 140401-804:2005

English version

**Detail Specification: Fixed low power film high stability SMD resistors -
 Rectangular -
 Stability classes 0,1; 0,25**

Spécification particulière: Résistances fixes à couche de haute stabilité et à faible dissipation CMS - Rectangulaires - Catégories de stabilité 0,1; 0,25

Bauartspezifikation: SMD Schicht-Festwiderstände niedriger Belastbarkeit mit hoher Stabilität - Rechteckig - Stabilitätsklassen 0,1; 0,25

**iTeh STANDARD PREVIEW
 (standards.iteh.ai)**

This European Standard was approved ~~as ST by CENELEC on 2011-05-09. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.~~ ^{182751000708/SIST EN 140401-804-2011}

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
 Comité Européen de Normalisation Electrotechnique
 Europäisches Komitee für Elektrotechnische Normung

Management Centre: Avenue Marnix 17, B - 1000 Brussels

Foreword

This European Standard was prepared by Technical Committee CENELEC TC 40XB, Resistors.

The text of the draft was submitted to the Unique Acceptance Procedure and was approved by CENELEC as EN 140401-804 on 2011-05-09.

This document supersedes EN 140401-804:2005.

Preceding documents on the subject covered by this specification have been:

- only on resistors without established reliability, now version A:
 - CECC 40 401-010:1995-02;
 - CECC 40 401-010:1997-10.

EN 140401-804:2011 the following significant technical changes with respect to EN 140401-804:2005:

- modification of the title;
- introduction of a test on the resistance to electrostatic discharge in 1.6 and Annex A;
- introduction of description and test methods for lead-free soldering in 1.8, 1.10.3 and Annex A;
- introduction of the code letters for temperature coefficient as given in EN 60062;
- revision of the ordering information in 1.9.4;
- revised information on pulse load capability in 1.10.6;
- revised information on resistance value drift in 1.10.7;
- revised information on current noise in 1.10.9;
- adoption of the IECQ rules of procedure, IEC QC 001002-3;
- revision of the sample quantities and the sequence of tests in Annex A.

https://standards.iteh.ai/catalog/standards/sist/294b42c5-4618-497e-b332-18275104703/it_en_140401-804-2011

Additionally, EN 140401-804:2011 is also an editorial revision of EN 140401-804:2005.

The following dates were fixed:

- latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2012-05-09
- latest date by which the national standards conflicting with the EN have to be withdrawn (dow) 2014-05-09

This specification is part of four documents describing fixed resistors for surface mount technology as follows:

- | | |
|---------------|---|
| EN 60115-1 | Fixed resistors for use in electronic equipment – Part 1: Generic specification
(IEC 60115-1, mod.) |
| EN 140400 | Sectional Specification: Fixed low power surface mount (SMD) resistors |
| EN 140401 | Blank Detail Specification: Fixed low power film surface mount (SMD) resistors |
| EN 140401-804 | Detail Specification: Fixed low power film high stability surface mount (SMD) resistors – Rectangular – Stability classes 0,1; 0,25 |

Contents

Foreword	2
Contents	3
1 Characteristics and ratings	5
1.1 Dimensions and ratings.....	5
1.2 Derating curve	7
1.3 Resistance range and tolerance on rated resistance.....	7
1.3.1 Version A.....	7
1.3.2 Version E	9
1.4 Variation of resistance with temperature and temperature rise.....	10
1.5 Climatic categories	10
1.6 Limits for change of resistance at tests.....	11
1.7 Non-linear properties.....	12
1.8 Tests related to soldering	12
1.8.1 Severities for solderability testing	12
1.8.2 Severities for testing resistance to soldering heat.....	13
1.9 Marking, packaging and ordering designation	14
1.9.1 Marking of the component.....	14
1.9.2 Taping.....	14
1.9.3 Marking of the packaging	14
1.9.4 Ordering information	14
1.10 Additional information (not for inspection purpose).....	15
1.10.1 Storage	15
1.10.2 Mounting.....	15
1.10.3 Soldering process.....	15
1.10.4 Conductive gluing	15
1.10.5 Use of cleaning solvents	16
1.10.6 Pulse load capability.....	16
1.10.7 Variation of resistance value (drift) for lifetimes up to 200 000 h	19
1.10.8 Dissipation notes	22
1.10.9 Current noise	23
1.10.10 Temperature range extension	23
2 Quality assessment procedures	23
2.1 General.....	23
2.1.1 Zero defect approach	23
2.1.2 100 %-test	24
2.1.3 0 Ω resistor	24
2.1.4 Certificate of Conformity (CoC)	24
2.1.5 Certified test records	24
2.1.6 Failure rate level	24
2.2 Qualification approval.....	25
2.2.1 Version A	25
2.2.2 Version E	25
2.3 Quality conformance inspection	25
2.3.1 Qualification approval according to IEC QC 001002-3:2005, Clause 3	25
2.3.2 Technology approval according to IEC QC 001002-3:2005, Clause 6.....	25
2.3.3 Non-conforming items	25

Annex A (normative) Fixed sample size Qualification Approval and Quality Conformance Inspection test schedule for fixed low power surface mount (SMD) resistors.....	26
Annex B (informative) Letter symbols and abbreviations	35
Annex C (normative) Normative references.....	37

Figures

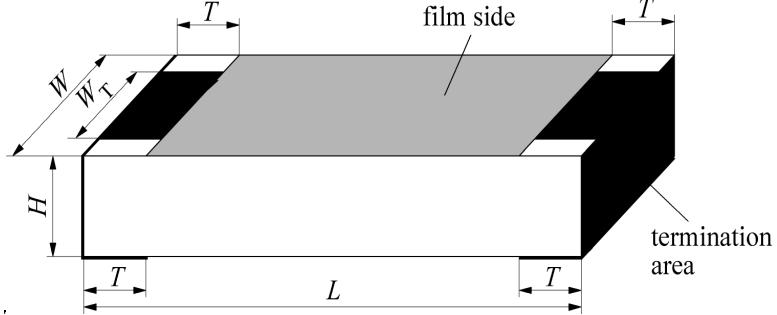
Figure 1 – Outline and dimensions (see Table 1)	5
Figure 2 – Derating curve.....	7
Figure 3 – Limits of non-linearity of resistors	12
Figure 4 – Pulse parameter for rectangular and exponential pulses.....	17
Figure 5 – Maximum permissible pulse load $P_{i, \max}$	17
Figure 6 – Maximum permissible pulse load $P_{i, \max}$ for single pulses	18
Figure 7 – Maximum permissible pulse voltage $U_{i, \max}$	19
Figure 8 – Drift factor M	21
Figure 9 – Temperature rise for high packaging density.....	22
Figure 10 – Current noise.....	23

Tables

iTeh STANDARD PREVIEW

(standards.iteh.ai)

Table 1 – Style and dimensions	5
Table 2a – Ratings for stability class 0,25.....	6
Table 2b – Ratings for stability class 0,1.....	6
Table 2c – Ratings for 0Ω resistors https://standards.iteh.ai/catalog/standards/sist/294b42c5-4618-497e-b332-	6
Table 3a – Resistance range, tolerance on rated resistance for version A	8
Table 3b – Resistance range, tolerance on rated resistance for version E	9
Table 4 – Temperature coefficients and percentage change of resistance (according to EN 140400:2003, Table 2)	10
Table 5 – Limit of temperature rise	10
Table 6 – Climatic categories	10
Table 7a – Limits for change of resistance at tests.....	11
Table 7b – Limits for change of resistance at tests.....	11
Table 8 – Test method for resistance to soldering heat test.....	13
Table 9 – Maximum thermal resistance in applications	20
Table A.1 – Test schedule for qualification approval and quality conformance inspection, lot-by-lot tests, assessment level EZ.....	26
Table A.2 – Test schedule for qualification approval and quality conformance inspection, periodic tests, assessment level EZ.....	29

Specification available from CENELEC Central Secretariat, Avenue Marnix 17, B – 1000 Brussels, Belgium or from the National Committees members of CENELEC	EN 140401-804	
Electronic components of assessed quality in accordance with: EN 60115-1:201X EN 140400:2003 EN 140401:2009	Issue 2 (month) 201X	
 <p>Other shapes are permitted within the given dimensions.</p>	Fixed low power high stability film chip resistors with rectangular base for surface mounting Style: RR Ceramic substrate with protected, insulated, resistance film and solder terminations, typically thin film Assessment level EZ ^a Version A: with 100-%-test Version E: with failure rate level and 100-%-test Stability classes 0,1 and 0,25	
^a For explanations on assessment level EZ, see 2.1.1.		

iTeh STANDARD PREVIEW

1 Characteristics and ratings (standards.iteh.ai)

Various parameters of this component are precisely specified in this specification. Unspecified parameters may vary from one component to another.
<http://standards.iteh.ai/catalog/standards/sist/294b42c5-4618-497e-b332-1827510db708/sist-en-140401-804-2011>

1.1 Dimensions and ratings

Table 1 – Style and dimensions

Style		Length <i>L</i> mm		Width <i>W</i> mm		Height <i>H</i> mm		Termination <i>T</i> mm		Mass ^a mg
metric	inch	min.	max.	min.	max.	min.	max.	min.	max.	max.
RR 1005M	RR 0402	0,95	1,05	0,45	0,55	0,30	0,40	0,05 / 0,1 ^b	0,35	0,8
RR 1608M	RR 0603	1,50	1,70	0,70	0,90	0,35	0,55	0,10	0,50	2,1
RR 2012M	RR 0805	1,90	2,10	1,10	1,40	0,40	0,60	0,15	0,60	6,0
RR 3216M	RR 1206	3,00	3,40	1,45	1,75	0,45	0,65	0,25	0,75	10,0
RR 5025M	RR 2010	4,80	5,20	2,30	2,70	0,35	0,75	0,35	0,85	30,0

^a For information only.

^b The first figure indicates the termination width on the film side, the second figure the termination width on the reverse side.
Termination: $W_T \geq 0,75 \times W$
Thickness: 0,005 mm to 0,05 mm

Information about manufacturers who have components qualified to this detail specification is available in the approvals section of the website <http://www.iecq.org>.

Table 2a – Ratings for stability class 0,25

Style	Stability class	Rated dissipation P_{70} mW	Limiting element voltage d.c. or a.c. (r.m.s.) U_{\max} V	Insulation voltage d.c. or a.c. (peak) U_{ins} V	
				1 min	continuous
RR 1005M	0,25	100	50	75	75
RR 1608M	0,25	150	75	100	75
RR 2012M	0,25	200	150	200	75
RR 3216M	0,25	400	200	300	75
RR 5025M	0,25	500	300	300	75

Table 2b – Ratings for stability class 0,1

Style	Stability class	Rated dissipation P_{70} mW	Limiting element voltage d.c. or a.c. (r.m.s.) U_{\max} V	Insulation voltage d.c. or a.c. (peak) U_{ins} V	
				1 min	continuous
RR 1005M	0,1	63	25	75	75
RR 1608M	0,1	100	50	100	75
RR 2012M	0,1	125	75	200	75
RR 3216M	0,1	250	150	300	75
RR 5025M	0,1	330	200	300	75

1827510db708/sist-en-140401-804-2011

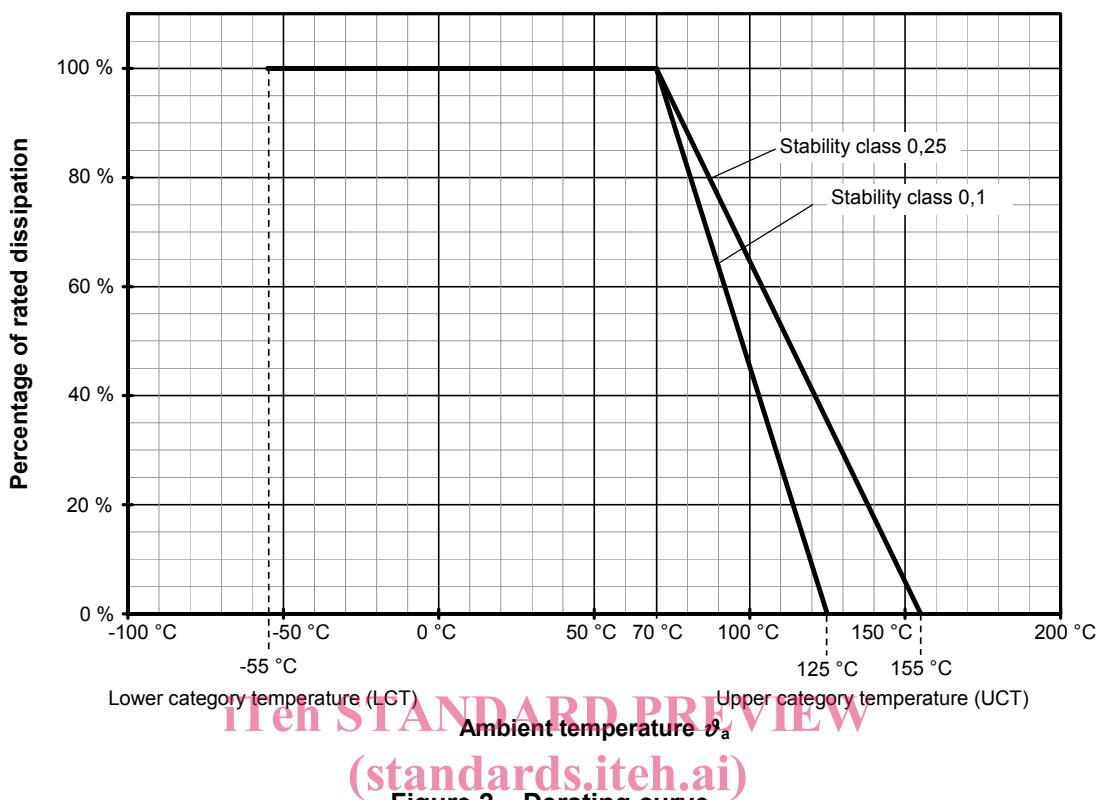
Table 2c – Ratings for 0 Ω resistors

Style	Maximum current I_{\max} A	Maximum resistance ^a $R_{\text{res max}}$ mΩ	Insulation voltage d.c. or a.c. (peak) U_{ins} V	
			1 min	continuous
RR 1005M	0,63	20	75	75
RR 1608M	1	20	100	75
RR 2012M	1,5	20	200	75
RR 3216M	2,0	20	300	75
RR 5025M	3,0	20	300	75

^a The resistance value shall be measured on the film side.

1.2 Derating curve

Resistors covered by this specification are derated according to Figure 2.



**SIST EN 140401-804:2011
Ambient temperature ϑ_a**

(standards.iteh.ai)
Figure 2 – Derating curve

For the category temperatures of stability classes, refer to Table 6
<https://standards.iteh.ai/catalog/standards/sist/en/140401-804-2011-1827510db708/sist-en-140401-804-2011>

[SIST EN 140401-804:2011](https://standards.iteh.ai/catalog/standards/sist/en/140401-804-2011-1827510db708/sist-en-140401-804-2011)

1827510db708/sist-en-140401-804-2011

1.3 Resistance range and tolerance on rated resistance

1.3.1 Version A

The following combinations of temperature coefficient and tolerance on rated resistance may be approved only. Products from this extent shall be used for the qualification approval according to 2.2.1 and for the quality conformance inspection according to 2.3. Resistance values of an E-series according to IEC 60063 shall be used.

The qualification of resistance values below or beyond the specified resistance values is permitted, if they fulfil the requirements of the closest stability class (e.g. RR 1608M, 1 % > 500 k Ω shall fulfil the requirements of stability class 0,25).

Table 3a – Resistance range, tolerance on rated resistance for version A

Style	Tolerance on rated resistance	Temperature coefficient	Resistance range	Stability class			
	%	Code ^a	ppm/K				
RR 1005M	± 1	F	± 25	100 Ω to 49,9 kΩ			
				24,9 Ω to 100 kΩ			
	± 0,5	D	± 10; ± 25	100 Ω to 49,9 kΩ			
				100 Ω to 49,9 kΩ			
	± 0,1	B	± 10	100 Ω to 49,9 kΩ			
				100 Ω to 49,9 kΩ			
RR 1608M	± 1	F	± 25	100 Ω to 261 kΩ			
				24,9 Ω to 500 kΩ			
	± 0,5	D	± 10; ± 25	100 Ω to 261 kΩ			
				100 Ω to 261 kΩ			
	± 0,1	B	± 10	100 Ω to 261 kΩ			
				100 Ω to 261 kΩ			
RR 2012M	± 1	F	± 25	100 Ω to 301 kΩ			
				24,9 Ω to 750 kΩ			
	± 0,5	D	± 10; ± 25	100 Ω to 301 kΩ			
				100 Ω to 301 kΩ			
	± 0,1	B	± 10	100 Ω to 301 kΩ			
				100 Ω to 301 kΩ			
RR 3216M	± 1	F	± 25	100 Ω to 1 MΩ			
				24,9 Ω to 2 MΩ			
	± 0,5	D	± 10; ± 25	100 Ω to 1 MΩ			
				100 Ω to 1 MΩ			
	± 0,1	B	± 10	100 Ω to 1 MΩ			
				100 Ω to 1 MΩ			
RR 5025M	± 1	F	± 25	100 Ω to 3,01 MΩ			
				24,9 Ω to 6,04 MΩ			
	± 0,5	D	± 10; ± 25	100 Ω to 3,01 MΩ			
				100 Ω to 3,01 MΩ			
	± 0,1	B	± 10	100 Ω to 3,01 MΩ			
				100 Ω to 3,01 MΩ			
0 Ω resistors according to Table 2c for all styles.							
^a Code letters according to EN 60062.							

1.3.2 Version E

The following combinations of temperature coefficient, tolerance on rated resistance, resistance range and E-series according to IEC 60063 are permitted only. Products from this extent shall be used for the qualification approval according to 2.2.2 and for the quality conformance inspection according to 2.3.

Table 3b – Resistance range, tolerance on rated resistance for version E

Style	Tolerance on rated resistance		Temperature coefficient ppm/K	Resistance range	Stability class	E series
	%	Code ^a				
RR 1005M	± 1	F	± 25	24,9 Ω to 97,6 Ω	0,25	E96
				100 Ω to 49,9 k Ω	0,1	
RR 1608M	± 1	F	± 25	100 Ω to 49,9 k Ω	0,1	E192
				267 k Ω to 500 k Ω	0,25	
RR 2012M	± 1	F	± 25	100 Ω to 261 k Ω	0,1	E96
				24,9 Ω to 97,6 Ω	0,25	
RR 3216M	± 1	F	± 25	100 Ω to 301 k Ω	0,1	E96
				309 k Ω to 750 k Ω	0,25	
RR 5025M	± 1	B	± 10	100 Ω to 301 k Ω	0,1	E192
				24,9 Ω to 97,6 Ω	0,25	
	$\pm 0,1$	B	± 10	100 Ω to 1 M Ω	0,1	E192
				100 Ω to 1 M Ω	0,1	
	$\pm 0,1$	B	± 10	100 Ω to 2 M Ω	0,25	E96
				100 Ω to 1,02 M Ω	0,1	
	$\pm 0,1$	B	± 10	100 Ω to 3,01 M Ω	0,1	E192
				3,09 M Ω to 6,04 M Ω	0,25	
	$\pm 0,1$	B	± 10	100 Ω to 3,01 M Ω	0,1	E192
				0 Ω resistors according to Table 2c for all styles.		

1.4 Variation of resistance with temperature and temperature rise

**Table 4 – Temperature coefficients and percentage change of resistance
(according to EN 140400:2003, Table 2)**

Temperature coefficient				Limit of resistance change $\Delta R/R$ %		
$10^6/K^a$	Code ^b	Code ^c	Code ^d	LCT / Reference temperature °C	Reference temperature / UCT °C	
				- 55 / 20	20 / 125	20 / 155
± 25	Q	D	E	± 0,188	± 0,262	± 0,338
± 10	N	F	Y	± 0,075	± 0,105	± 0,135

^a The unit $10^6/K$ is traditionally referred to as ppm/K.
^b Code letters according to EN 60062.
^c Historical code letters according to EN 140400, for information only.
^d Historical code letters according to CECC 40401-010, for information only.

Table 5 – Limit of temperature rise

Stability class	Limit of temperature rise at rated dissipation
0,1	$T_r \leq 55 K$
0,25	$T_r \leq 85 K$

The thermal resistance is calculated to $R_{th} = T_r / P_{70}$.
<https://standards.iteh.ai/catalog/standards/sist/294b42c5-4618-497e-b332-1827510db708/sist-en-140401-804-2011>

1.5 Climatic categories

Table 6 – Climatic categories

Stability class	Climatic category LCT / UCT / Duration
0,1	55 / 125 / 56
0,25	55 / 155 / 56

1.6 Limits for change of resistance at tests

Table 7a – Limits for change of resistance at tests

Stability class	Limit of resistance change ΔR				
EN 60115-1:201X, 4.23 Climatic sequence 4.24 Damp heat, steady state 4.25.3 Endurance at upper category temperature		EN 60115-1:201X, 4.25.1 Endurance at 70 °C		EN 60115-1:201X, 4.13 Overload 4.18 Resistance to soldering heat 4.19 Rapid change of temperature 4.22 Vibration 4.33 Substrate bending	
		1 000 h		Extended, 8 000 h	
0,25	$\pm (0,25 \% R + 0,05 \Omega)$		$\pm (0,25 \% R + 0,05 \Omega)$		$\pm (0,05 \% R + 0,01 \Omega)$
0,1	$\pm (0,1 \% R + 0,02 \Omega)$		$\pm (0,1 \% R + 0,02 \Omega)$		$\pm (0,05 \% R + 0,01 \Omega)$

Table 7b – Limits for change of resistance at tests

Stability class	iTeh STANDARD REVIEW (standards.iteh.ai)				
	EN 60115-1:201X, 4.19 Rapid change of temperature, 1 000 cycles	EN 60115-1:201X, 4.27 Single-pulse high-voltage overload test	EN 60115-1:201X, 4.39 Periodic-pulse overload test	EN 60115-1:201X, 4.38 Electrostatic discharge ^a	
0,25	$\pm (0,25 \% R + 0,05 \Omega)$		$\pm (0,5 \% R + 0,05 \Omega)$		$\pm (1 \% R + 0,05 \Omega)$
0,1	$\pm (0,1 \% R + 0,02 \Omega)$		$\pm (0,25 \% R + 0,02 \Omega)$		$\pm (0,05 \% R + 0,01 \Omega)$

^a Human Body Model (HBM) according to EN 61340-3-1, 3 positive + 3 negative discharges.