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Semiconductor devices - Part 1: Time-dependent dielectric breakdown (TDDB) test for inter-metal layers (IEC 62374-1:2010)

Halbleiterbauelemente - Teih1: Prüfung auf zeitabhängigen dielektrischen Durchbruch (TDDB) bei Isolationsschichten zwischen metallischen Leiterbahnen (IEC 62374-1:2010)

Dispositifs à semiconducteurs - Partierant Essainde rupture diélectrique en fonction du temps (TDDB) pour les couches intermétalliques (CEI 62374-1:2010)5-1158944911cc/sist-en-62374-1-2011

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## **EUROPEAN STANDARD**

## EN 62374-1

## NORME EUROPÉENNE EUROPÄISCHE NORM

November 2010

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Supersedes EN 62374:2007

English version

## Semiconductor devices -

# Part 1: Time-dependent dielectric breakdown (TDDB) test for inter-metal layers

(IEC 62374-1:2010)

Dispositifs à semiconducteurs -Partie 1: Essai de rupture diélectrique en fonction du temps (TDDB) pour les couches intermétalliques (CEI 62374-1:2010) Halbleiterbauelemente -Teil 1: Prüfung auf zeitabhängigen dielektrischen Durchbruch (TDDB) bei Isolationsschichten zwischen metallischen Leiterbahnen (IEC 62374-1:2010)

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## **Foreword**

The text of document 47/2063/FDIS, future edition 1 of IEC 62374-1, prepared by IEC TC 47, Semiconductor devices, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 62374-1 on 2010-11-01.

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- latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement
- (dop) 2011-08-01
- latest date by which the national standards conflicting with the EN have to be withdrawn

(dow) 2013-11-01

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## INTERNATIONAL STANDARD

## NORME INTERNATIONALE



## Semiconductor devices - STANDARD PREVIEW

Part 1: Time-dependent dielectric breakdown (TDDB) test for inter-metal layers

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Partie 1: Essai de rupture diélectrique en fonction du temps (TDDB) pour les couches intermétalliques 1158944911cc/sist-en-62374-1-2011

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## SEMICONDUCTOR DEVICES -

## Part 1: Time-dependent dielectric breakdown (TDDB) test for inter-metal layers

#### **FOREWORD**

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International Standard IEC 62374-1 has been prepared by IEC technical committee 47: Semiconductor devices.

The text of this standard is based on the following documents:

FDIS	Report on voting
47/2063/FDIS	47/2077/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all the parts in the IEC 62374 series, under the general title Semiconductor devices, can be found on the IEC website.

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## SEMICONDUCTOR DEVICES -

## Part 1: Time-dependent dielectric breakdown (TDDB) test for inter-metal layers

## Scope

This part of IEC 62374 describes a test method, test structure and lifetime estimation method of the time-dependent dielectric breakdown (TDDB) test for inter-metal layers applied in semiconductor devices.

## Terms and definitions

For the purposes of this document, the following terms and definitions apply.

#### 2.1

## leakage current of inter-metal layer

current through the dielectric layer when a use voltage is applied

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## initial leakage current of inter (metallayerds.iteh.ai)

leakage current of inter-metal layer before a stress voltage is applied

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## 2.3 compliance current

 $I_{\mathsf{comp}}$ 

maximum current of the voltage-forcing equipment

NOTE A compliance limit can be specified for a particular test.

## 2.4

## measured leakage current of inter-metal layer

measured current in constant voltage stress (CVS) test

## 2.5

### breakdown time

summation of time during which stress voltage is applied to inter-metal layer until failure

NOTE In CVS test, applied stress voltage is interrupted by measuring and assessing repeatedly (see Figure 5).

### 2.6

## dielectric layer thickness

physical thickness of dielectric layer which is pitched between metal lines

#### 2.7

## stress voltage

 $V_{
m stress}$  voltage applied during CVS test

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#### 2.8

### use voltage

 $V_{\sf use}$ 

voltage applied during pre-test and used for lifetime estimation

NOTE This voltage is usually power supply voltage.

#### 2.9

## metal electrode length

I

total length of metal electrode which is pitching the dielectric layer

#### 2.10

## electric field for inter-metal layer

 $E_{in}$ 

voltage across a dielectric layer divided by its horizontal width between metal lines

NOTE The dielectric layer width should be determined by a consistent documented method by the physical measurement method with SEM, TEM or other. The method or a reference to a documented standard which describes the method should be included in the data report.

## 3 Test equipment

This TDDB test can be applied by both the package level test and the wafer level test. A high temperature oven is used for the package level test. In the case of the wafer level test, a wafer probe with a hot plate or hot chuck is necessary. Additionally the instruments need to have sufficient resolution to detect changes of leakage current under high temperature condition.

NOTE Package level test is test on test structures assembled in package.

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#### 4 Test samples

## 4.1 General

Test samples for TDDB test for inter-metal layer shall have the following test structure.

## 4.2 Test structure

An appropriate test structure for this test is an interdigitated one as shown in Figure 1, consisting of comb and serpent patterns, which are connected to the voltage source lines. There is an alternative structure, that is the interdigitated comb and comb structure shown in Figure 2. Test structure leads shall be designed to prevent unexpected failures outside the test structure during the TDDB test. Patterns with vias (Figures 3 and 4) need to be considered because the failure mechanism might be different from a line-to-line pattern without via. Unless otherwise specified comb and serpent pattern are be recommended. The minimum line-to-line spacing is the most severe condition for this mechanism. Therefore, the minimum dimension allowed by the layout rule shall be evaluated. The total length of the metal line is recommended to be in the range from 0,01 m to 1 m. For the accurate lifetime estimation, it is recommended that at least three device conditions of area or length be used, so proper scaling can be achieved. Unless otherwise specified the above-mentioned conditions shall be used for test structure parameters.

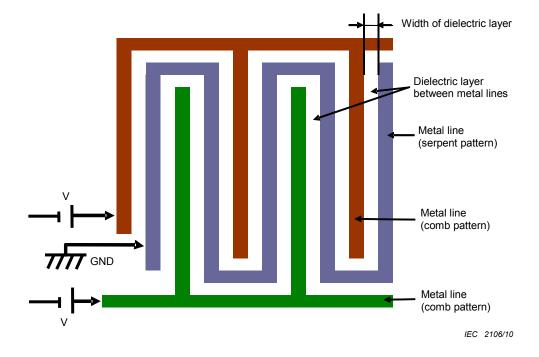


Figure 1 – Schematic image of test structure (comb/and serpent pattern)

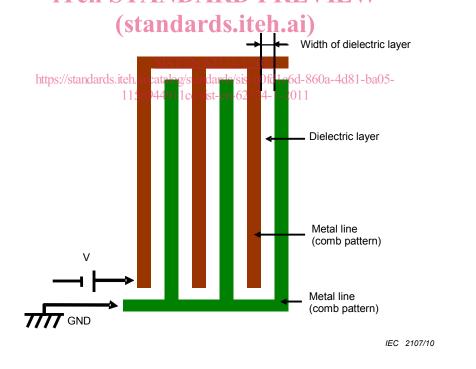


Figure 2 – Schematic image of test structure (comb and comb pattern)