

**SOLDERLESS CONNECTIONS –**

**Part 5: Press-in connections –  
General requirements, test methods and practical guidance**

**C O R R I G E N D U M 1**

Replace existing Table 5 by the following new Table 5 :

**Table 5 – Qualification test schedule – Test group C**

<b>Test phase</b>	<b>Test</b>		<b>Measurement to be performed</b>		<b>Requirement</b>
	<b>Title</b>	<b>Subclause</b>	<b>Title</b>	<b>Test No. of IEC 60512</b>	
CP1	Mounting	5.3.2.2			
CP2 if applicable	Replacement	5.2.2.6			
CP3			Contact resistance – millivolt level method	2a	5.2.3.1
CP4	Rapid change of temperature	5.2.4.2		11d	
CP5	Climatic sequence	5.2.4.3		11a	
CP6	Dry heat	5.2.4.4		11i	
CP7			No required tests and measurements		
CP8			Contact resistance – millivolt level method	2a	5.2.3.1
CP9		5.2.2.3	Push-out force	2014	5.2.2.3 <sup>a)</sup> , minimum push-out force per termination according to 4.6 e)

<sup>a)</sup> The test for push-out force has to be performed on 14 of the 200 terminations, 7 of them out of range a and 7 of them out of range b.

Figure 9, in the bottom section of the flow chart, last column, delete:

"– Flowing mixed gas corrosion test"