

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE



AMENDMENT 1  
AMENDEMENT 1

**Safety requirements for electrical equipment for measurement, control, and laboratory use –  
Part 1: General requirements**

**Règles de sécurité pour appareils électriques de mesurage, de régulation et de laboratoire –  
Partie 1: Exigences générales**



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## FOREWORD

This amendment has been prepared by IEC technical committee 66: Safety of measuring, control and laboratory equipment.

The text of this amendment is based on the following documents:

FDIS	Report on voting
66/612/FDIS	66/620/RVD

Full information on the voting for the approval of this amendment can be found in the report on voting indicated in the above table.

The committee has decided that the contents of this amendment and the base publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
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The contents of the corrigendum of March 2019 have been included in this copy.

IEC 61010-1:2010/AMD1:2016

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## 1 Scope and object

### 1.1 Scope

#### 1.1.1 Equipment included in scope

*Addition:*

*Add the following first paragraph:*

This group safety publication is primarily intended to be used as a product safety standard for the products mentioned in the scope, but shall also be used by technical committees in the preparation of their publications for products similar to those mentioned in the scope of this standard, in accordance with the principles laid down in IEC Guide 104 and ISO/IEC Guide 51.

## 2 Normative references

*Deletion:*

*Delete the following references:*

IEC 60405, *Nuclear instrumentation – Constructional requirements and classification of radiometric gauges*

ISO 306:1994, *Plastics – Thermoplastic materials – Determination of Vicat softening temperature (VST)*

*Replacement:* <https://standards.iteh.ai/catalog/standards/sist/10470187-3f89-4e46-8f86-9885b0909b5d/iec-61010-1-2010-amd1-2016>

*Replace*

IEC 60364-4-44, *Low-voltage electrical installations – Part 4-44: Protection for safety – Protection against voltage disturbances and electromagnetic disturbances*

*with the following:*

IEC 60364-4-44:2007, *Low-voltage electrical installations – Part 4-44: Protection for safety – Protection against voltage disturbances and electromagnetic disturbances*  
IEC 60364-4-44:2007/AMD1:2015

*Addition:*

*Add the following references:*

IEC 60947-2, *Low-voltage switchgear and controlgear – Part 2: Circuit-breakers*

IEC 62471, *Photobiological safety of lamps and lamp systems*

IEC TR 62471-2, *Photobiological safety of lamps and lamp systems – Part 2: Guidance on manufacturing requirements relating to non-laser optical radiation safety*

IEC 62598, *Nuclear instrumentation – Constructional requirements and classification of radiometric gauges*

ISO 306:2013, *Plastics – Thermoplastic materials – Determination of Vicat softening temperature (VST)*

ISO 13857, *Safety of machinery – Safety distances to prevent hazard zones being reached by upper and lower limbs*

EN 378-2, *Refrigerating systems and heat pumps – Safety and environmental requirements. Design, construction, testing, marking and documentation*

## 4 Tests

### 4.1 General

*Addition:*

*Add the following paragraph after the second paragraph of the conformity statement:*

*Tests needed to support a RISK assessment (see Clause 17) are carried out in the combinations of conditions and operations determined during the RISK assessment.*

#### 4.4.1 General

*Addition:*

*Add the following text at the end of item c):*

If the environmental limits of the reference test conditions (see 4.3) do not allow realistic assessment of SINGLE FAULT CONDITIONS, the test shall be conducted at the least favourable RATED environmental conditions of the equipment.

#### 4.4.2.2 PROTECTIVE IMPEDANCE

*Deletion:*

*Delete item b) and renumber item c) as item b).*

## 5 Marking and documentation

### 5.1.3 MAINS supply

*Replacement:*

*Replace the conformity statement with the following:*

*Conformity is checked by inspection and by measurement of power or input current to check that the requirements of 5.1.3 c) have been met. The measurement is made at each RATED voltage range with the equipment in the condition of maximum power or current consumption as applicable with all accessories and plug-in modules connected. If the input current varies during the normal operating cycle, the steady-state current is taken as the mean indication of the highest measured r.m.s. value during a 1 min period of the normal operation cycle. To exclude any initial inrush current, the measurement is not made until the current has stabilized (usually after 1 min). Transients are ignored.*

#### 5.1.5.2 TERMINALS

*Deletion:*

*Delete, in item c), the word “control”.*

## 5.2 Warning markings

*Replacement:*

*Replace the first paragraph with the following:*

Warning markings specified in this standard shall meet the following requirements.

*Replacement:*

*Replace the paragraph prior to the conformity statement with the following:*

If the instructions for use state that an OPERATOR is permitted to gain access, using a TOOL, to a part or location which in NORMAL USE may present a HAZARD, there shall be a warning marking indicating that the equipment must be placed in a safe state before access. Symbol 14 shall be used for this purpose with the warning text included in the documentation. Additional symbols may be used to indicate the nature of the HAZARD such as symbol 12, 13, or 17 as appropriate.

Symbols are the preferred marking method over text warnings. Supplemental text may be provided adjacent to the symbol.

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### 5.4.1 General

*Replacement:*

*In item h), replace “(see 7.5)” with “(see 7.5.1)”*  
<https://standards.iteh.ai/catalog/standards/sist/10470187-3f89-4e46-8f86-9885b0909b5d/iec-61010-1-2010-amd1-2016>

### 5.4.2 Equipment RATINGS

*Replacement:*

*Replace items d) and e) with the following:*

- d) a statement of the range of environmental conditions for which the equipment is designed including:
- 1) indoor or outdoor use,
  - 2) altitude,
  - 3) temperature,
  - 4) relative humidity,
  - 5) MAINS supply voltage fluctuations,
  - 6) OVERVOLTAGE CATEGORY, except for cord/plug-connected equipment,
  - 7) WET LOCATION, if applicable,
  - 8) POLLUTION DEGREE of the intended environment,
- e) for equipment RATED for ingress protection according to IEC 60529 the information required in 11.6.1;

### 5.4.3 Equipment installation

*Replacement:*

*Replace the first paragraph with the following:*

The documentation shall include installation and specific commissioning instructions and, if necessary for safety, warnings against HAZARDS which could arise during installation or commissioning or as a result of improper installation or commissioning of the equipment. Such information includes, if applicable:

*Replacement:*

*Replace item f) with the following:*

- f) requirements and safety characteristics for special external services, for example: maximum and minimum temperature, pressure, or flow of air or cooling liquid;

#### **5.4.5 Equipment maintenance and service**

*Replacement:*

*Replace the first paragraph with the following:*

Instructions shall be provided to the RESPONSIBLE BODY in sufficient detail to permit safe maintenance, inspection and testing of the equipment, and to ensure continued safety of the equipment after the maintenance, inspection and test procedure.

## **6 Protection against electric shock**

### **6.2.1 General**

*Replacement:*

*Replace, at the end of the first paragraph, “(see 6.9.1)” with “(see 6.9.2)”*

### **6.3.1 Levels in NORMAL CONDITION**

*Replacement:*

*Replace the text of item a) with the following:*

- a) The a.c. voltage levels are 30 V r.m.s., 42,4 V peak, and the d.c. voltage level is 60 V. For equipment intended for use in WET LOCATIONS, the a.c. voltage levels are 16 V r.m.s., 22,6 V peak, and the d.c. voltage level is 35 V.

### **6.3.2 Levels in SINGLE FAULT CONDITION**

*Replacement:*

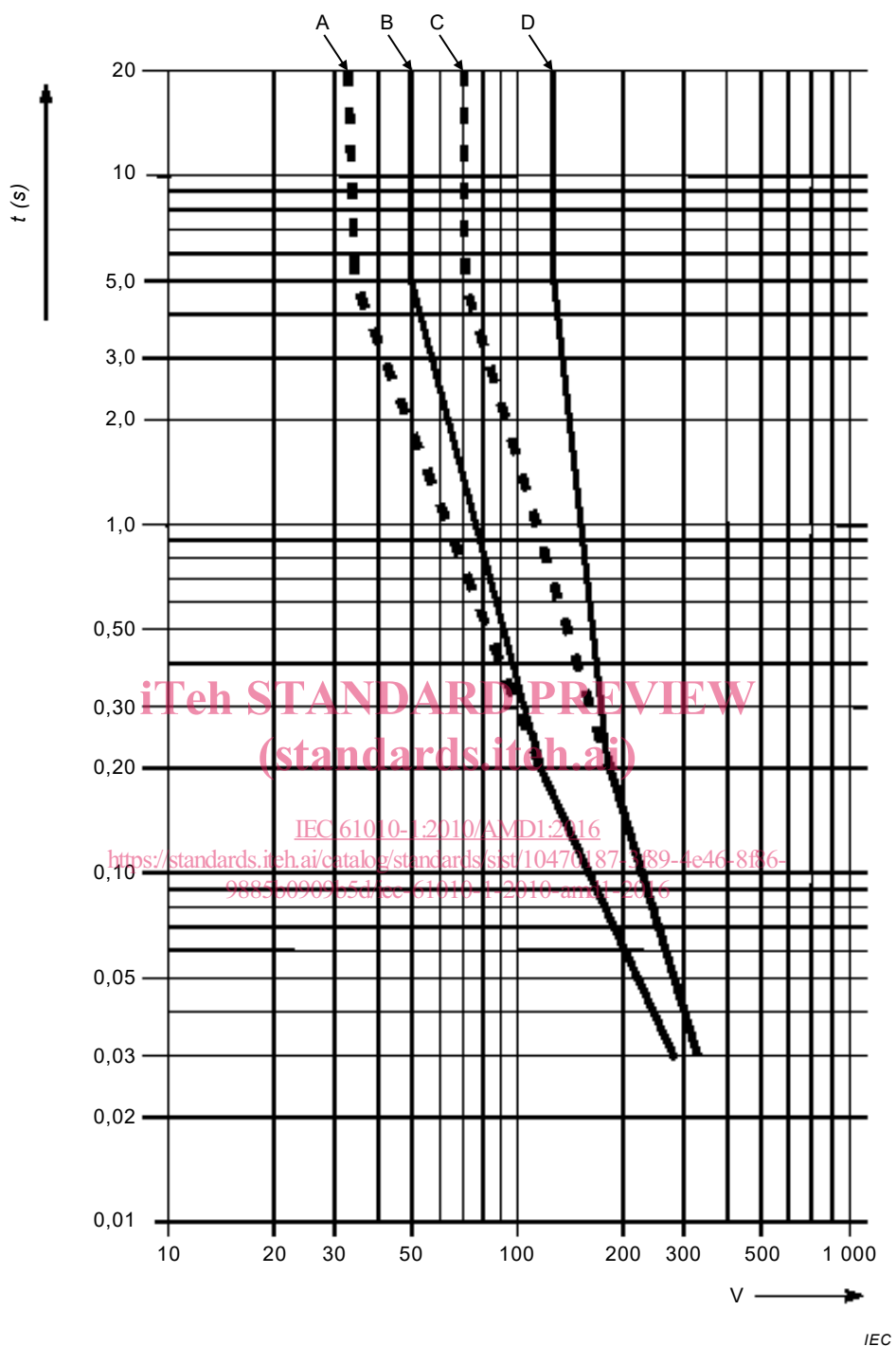
*Replace the first two sentences of item a) with the following:*

The a.c. voltage levels are 50 V r.m.s., 70 V peak, and the d.c. voltage level is 120 V. For equipment intended for use in WET LOCATIONS, the a.c. voltage levels are 33 V r.m.s., 46,7 V peak, and the d.c. voltage level is 70 V.

*Replacement:*

*Replace Figure 2 with the following:*





**Key**

- |   |                                     |   |                                     |
|---|-------------------------------------|---|-------------------------------------|
| A | a.c. voltage level in WET LOCATIONS | C | d.c. voltage level in WET LOCATIONS |
| B | a.c. voltage level in dry locations | D | d.c. voltage level in dry locations |

NOTE The lines A and C continue with lines B and D below the value of 0,2s

**Figure 2 – Maximum duration of short-term ACCESSIBLE voltages in SINGLE FAULT CONDITION (see 6.3.2 a))**

#### 6.6.4 TERMINALS for stranded conductors

*Replacement:*

*Replace the first paragraph and its conformity statement with the following:*

TERMINALS for stranded conductors that are intended to be connected during installation, maintenance, or operation of the equipment shall be located or shielded so that there is no possibility of accidental contact between HAZARDOUS LIVE parts of different polarity or between such parts and other ACCESSIBLE parts, even if a strand of a conductor escapes from a TERMINAL. This requirement does not apply to connections that are only to be made at the manufacturing facility.

*Conformity is checked by inspection after fully inserting a stranded conductor:*

- a) *with the maximum length of insulation removed as specified by the equipment manufacturer, or*
- b) *with an 8 mm length of insulation removed if no specification is given by the equipment manufacturer.*

*With one of the strands free, the free strand shall not touch parts of different polarity or other ACCESSIBLE parts, when bent in every possible direction, without tearing back the insulation or making sharp bends.*

#### 6.7.1.3 CREEPAGE DISTANCES

*Addition:*

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*Add the following paragraph just before the last paragraph:*

<https://standards.iteh.ai/catalog/standards/sist/10470187-3f89-4e46-8f86-9b55911d7955/iec-61010-1-2010-amd1-2016>

A CREEPAGE DISTANCE may be split in several portions of different materials and/or have different POLLUTION DEGREES if one of the CREEPAGE DISTANCES is dimensioned to withstand the total voltage or if the total distance is dimensioned according to the material having the lowest CTI and the highest POLLUTION DEGREE.

#### 6.7.1.5 Requirements for insulation according to type of circuit

*Addition:*

*Add, after NOTE 3, the following new NOTE:*

NOTE 4 The assumed TRANSIENT OVERVOLTAGE level for MAINS is equal to the required RATED impulse voltage of equipment in Table 443.2 of IEC 60364-4-44:2007/AMD1:2015.

#### 6.7.2.1 CLEARANCES and CREEPAGE DISTANCES

*Addition:*

*Add, at the bottom of Table 4, the following:*

Linear interpolation of the CREEPAGE DISTANCES is allowed.

#### 6.7.2.2 Solid insulation

##### 6.7.2.2.1 General

*Replacement:*

*Replace the first conformity statement with the following:*

*Conformity is checked by inspection, and by the a.c. test of 6.8.3.1 or the d.c. test of 6.8.3.2 using the applicable voltage from Table 5 for 1 min.*

#### **6.7.2.2.4 Thin-film insulation**

*Replacement:*

*Replace the conformity statement for item c) with the following:*

*Conformity is checked by the a.c. test of 6.8.3.1 or the d.c. test of 6.8.3.2 applied to two of the three layers using the applicable voltage for REINFORCED INSULATION from Table 5 for 1 min.*

#### **6.7.3.2 CLEARANCES**

*Replacement:*

*Replace Table 6 with the following:*

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<https://standards.iteh.ai/catalog/standards/sist/10470187-3f89-4e46-8f86-9885b0909b5d/iec-61010-1-2010-amd1-2016>

**Table 6 – CLEARANCES and test voltages for secondary circuits derived from MAINS CIRCUITS of OVERVOLTAGE CATEGORY II up to 300 V**

Secondary WORKING VOLTAGE		MAINS voltage, line-to-neutral, OVERVOLTAGE CATEGORY II			
		≤ 150 V a.c. r.m.s.		> 150 V ≤ 300 V a.c. r.m.s.	
a.c. r.m.s. V	d.c. or a.c. peak V	CLEARANCE mm	Test voltage V a.c. r.m.s.	CLEARANCE mm	Test voltage V a.c. r.m.s.
16	22,6	0,10	500	0,48	830
30	42,4	0,11	510	0,50	840
50	70	0,12	520	0,53	860
100	140	0,13	540	0,61	900
150	210	0,16	580	0,69	940
300	420	0,39	770	0,94	1 040
600	840	1,01	1 070	1,61	1 450
1 000	1 400	1,92	1 630	2,52	1 970
1 250	1 750	2,50	1 960	3,16	2 280
1 600	2 240	3,39	2 390	4,11	2 730
2 000	2 800	4,49	2 890	5,30	3 230
2 500	3 500	6,02	3 520	6,91	3 850
3 200	4 480	8,37	4 390	9,16	4 660
4 000	5 600	10,9	5 320	11,6	5 610
5 000	7 000	14,0	6 590	14,9	6 960
6 300	8 820	18,2	8 270	19,1	8 620
8 000	11 200	23,9	10 400	24,7	10 700
10 000	14 000	30,7	12 900	31,6	13 300
12 500	17 500	39,6	16 100	40,5	16 400
16 000	22 400	52,5	20 400	53,5	20 700
20 000	28 000	67,9	25 300	68,9	25 600
25 000	35 000	87,9	31 600	89,0	32 000
32 000	44 800	117	40 400	118	40 700
40 000	56 000	151	50 300	153	50 800
50 000	70 000	196	62 800	198	63 400
63 000	88 200	258	79 400	260	80 000

Linear interpolation is allowed.

**6.8 Procedure for voltage tests**

**6.8.1 General**

*Addition:*

*Add, after the fifth paragraph, the following:*

*When verifying a CLEARANCE within equipment, it is necessary to ensure that the specified voltage appears at the CLEARANCE. PROTECTIVE IMPEDANCE, impedances and voltage-limiting devices in parallel with the insulation to be tested may be disconnected.*

### 6.8.3.1 The a.c. voltage test

*Replacement:*

*Replace the first paragraph with the following:*

*The voltage tester shall have a regulated output capable of maintaining the test voltage throughout the test. The waveform of the test voltage shall be substantially sinusoidal. This requirement is fulfilled if the ratio between the peak value and the r.m.s. value is  $\sqrt{2} \pm 3\%$ .*

*The a.c. voltage test is performed at the RATED MAINS frequency, but for equipment RATED for MAINS frequencies including 50 Hz and 60 Hz, a test at either 50 Hz or at 60 Hz is sufficient.*

### 6.8.3.2 The 1 min d.c. voltage test

*Replacement:*

*Replace the title of 6.8.3.2 with the following:*

### 6.8.3.2 The d.c. voltage test

*Replacement:*

*Replace the second paragraph with the following:*

*The d.c. test voltage is raised uniformly from 0 V to the specified value within 5 s and held at that value for at least the specified time.*

### 6.8.3.3 The impulse voltage withstand test

*Replacement:*

*Replace the title of 6.8.3.3 with the following:*

### 6.8.3.3 The impulse voltage test

### 6.11.4.2 Switches and circuit-breakers

*Replacement:*

*Replace the first paragraph with the following:*

An equipment circuit-breaker employed as a disconnecting device shall meet the relevant requirements of IEC 60947-2, and be suitable for the application.

An equipment switch employed as a disconnecting device shall meet the relevant requirements of IEC 60947-3, and be suitable for the application.

*Replacement:*

*Replace the second sentence of the second paragraph with the following sentence:*

If there is only one device – one switch or one circuit-breaker – symbols 9 and 10 of Table 1 are sufficient if the symbols are marked on or adjacent to the switch or circuit-breaker.

## 7 Protection against mechanical HAZARDS

### 7.1 General

*Replacement:*

*Replace the NOTE with the following:*

NOTE If the equipment consists of two or more units, the value of the mass refers to the mass of each individual unit. However, if one or more units are intended to be attached to and supported by another unit, these units are treated as a single unit.

### 7.3.3 Risk assessment for mechanical HAZARDS to body parts

**Table 12 – Protective measures against mechanical HAZARDS to body parts**

*Replacement:*

*Replace, in footnote “<sup>d</sup> Minimum protective measures:” the text of B with the following:*

B = Moderate measures; emergency switches, PROTECTIVE BARRIERS or covers removable only with a TOOL, distances (see ISO 13857), or separations (see ISO 13854 or EN 349).

### 7.3.4 Limitations of force and pressure

*Deletion:*

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*Delete the second sentence of the third paragraph.*

[IEC 61010-1:2010/AMD1:2016](https://standards.iteh.ai/catalog/standards/sist/10470187-3f89-4e46-8f86-9885b0909b5d/iec-61010-1-2010-amd1-2016)

*Addition:* <https://standards.iteh.ai/catalog/standards/sist/10470187-3f89-4e46-8f86-9885b0909b5d/iec-61010-1-2010-amd1-2016>

*Add the following at the end of the conformity statement:*

*For the purposes of this subclause, the width of a finger is considered to be 1,2 cm and the width of any other body part is considered to be 5,0 cm. The contact area will be determined to be the width of the body part multiplied by the width of the moving part, or the cross-sectional contact area of the moving part, if smaller.*

*EXAMPLE In a particular case, a finger might be able to touch a moving part that is 0,9 mm wide. If the part can exert a continuous force of 40 N, then the contact pressure would be calculated as:*

$$\text{Area} = 1,2 \text{ cm} \times 0,09 \text{ cm} = 0,108 \text{ cm}^2$$

$$\text{Pressure} = 40 \text{ N} / 0,108 \text{ cm}^2 = 370 \text{ N/cm}^2$$

*In this case, the pressure exceeds the permissible limit even though the force is less than the permissible limit. In this case, the moving part would be considered to be hazardous.*

### 7.4 Stability

*Replacement:*

*Replace the third paragraph with the following:*

Each castor and support foot shall be RATED to support a load not less than its normal load, or the castors and support feet shall be tested according to d) or e) below.

*Deletion:*

*Delete NOTE 2 and renumber NOTE 1 as “NOTE”.*

## 9 Protection against the spread of fire

### 9.4 Limited-energy circuit

*Replacement:*

*Replace item c) as follows:*

- c) It is separated by at least BASIC INSULATION from other circuits having energy values exceeding criteria a) or b) above.

#### 9.6.1 General

*Replacement:*

*Replace the conformity statement with the following:*

*Conformity is checked by inspection and measurement and for solid insulation by the a.c. voltage test of 6.8.3.1 or the d.c. voltage test of 6.8.3.2 (without humidity preconditioning) using the test voltage from Table 5 for BASIC INSULATION for the appropriate line-to-neutral voltage for 1 min. EMC capacitors meeting the requirements of Clause 14 may be disconnected during the voltage test.*

## 10 Equipment temperature limits and resistance to heat

### 10.1 Surface temperature limits (for protection against burns)

*Replacement:*

[IEC 61010-1:2010/AMD1:2016](https://standards.iteh.ai/catalog/standards/sist/10470187-3f89-4e46-8f86-9885b0909b5d/iec-61010-1-2010-amd1-2016)

*Replace, in the NOTE in Table 19, "EN 563" with "ISO 13732-1".*

#### 10.4.1 General

*Addition:*

*Add, after the second paragraph, the following:*

*Alternatively, temperature measurements are made at the least favourable ambient temperature within the RATED ambient temperature range of the equipment if this represents a less favourable condition. Measures are taken to eliminate errors caused by the method of achieving the test ambient temperature (e.g. suitable baffling or enclosure if the test is conducted in an environmental chamber and the forced air movements would cool the exterior of the equipment).*

## 11 Protection against HAZARDS from fluids

*Replacement:*

*Replace the title with the following:*

## 11 Protection against HAZARDS from fluids and solid foreign objects

### 11.1 General

*Replacement:*