



Edition 8.0 2017-06

INTERNATIONAL STANDARD

Lampholders for tubular fluorescent lamps and starterholders

(https://standards.iteh.ai) Document Preview

IEC 60400:2017





THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2017 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Central Office	Tel.: +41 22 919 02 11	
3, rue de Varembé	Fax: +41 22 919 03 00	
CH-1211 Geneva 20	info@iec.ch	
Switzerland	www.iec.ch	

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing 20 000 terms and definitions in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

65 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

IEC 60400:2017





Edition 8.0 2017-06

INTERNATIONAL STANDARD

Lampholders for tubular fluorescent lamps and starterholders (https://standards.iteh.ai) Document Preview

IEC 60400:2017

https://standards.iteh.ai/catalog/standards/iec/f0dfa1b8-2b08-417c-920c-553459c965a4/iec-60400-2017

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 29.140.10

ISBN 978-2-8322-4430-2

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOF	EWORD	5
1	Scope	7
2	Normative references	7
3	Terms and definitions	8
4	General requirement	12
5	General conditions for tests	13
6	Electrical rating	14
7	Classification	14
8	Marking	15
9	Protection against electric shock	17
10	Terminals	19
11	Construction	21
12	Resistance to dust and moisture	26
13	Insulation resistance and electric strength	27
14	Endurance	28
15	Mechanical strength	29
16	Screws, current-carrying parts and connections	31
17	Creepage distances and clearances	33
18	Resistance to heat, fire and tracking.	35
19	Resistance to excessive residual stresses (season cracking) and to rusting	
Ann	ex A (normative) Examples of lampholders covered by IEC 60400	86
Ann	ex B (normative) Season cracking/corrosion test	87
	.1 General	87
ps://s	.2 Test cabinet	87
В	.3 Test solution	-
	.4 Test procedure	88
	ex C (informative) Protection against electric shock – Explanatory details for the allation of lampholders according to 9.2	89
	ex D (informative) Clauses containing new or more stringent requirements with	
•	ect to the previous edition	
Bibli	ography	91
-	re 1 – Mounting jig for the testing of lampholders	
-	re 2 – Mounting sheet	
-	re 3 – Fixture for the testing of lampholder flexibility	
-	re 4 – Test caps G5, GX5 and G13	
-	re 5 – Impact test apparatus and mounting support	
	re 6 – Test cap for the test of Clause 14 for lampholders 2GX13	
-	re 7 – Ball-pressure apparatus	
-	re 8 – Bracket for fixing lampholders for the impact test	48
	re 9 – Test cap and test assembly for testing of resistance to heat of lampholders , G5 and GX5 with T marking	50
Figu	re 10 – Dimensions of starterholder and holder	52

Figure 11 – "Go" plug gauges for starterholders	53
Figure 12 – Plug gauge for starterholders for testing contact making and retention	54
Figure 13 – Special plug gauge for starterholders for testing contact making	55
Figure 14 – Test cap for the test of Clause 14 for lampholders G5 and GX5	56
Figure 15 – Test cap for the test of Clause 14 for lampholders G13	56
Figure 16 – Test cap for the test of Clause 14 for lampholders 2G13	57
Figure 17 – Test cap for the test of Clause 14 for lampholders G20	57
Figure 18 – Test cap for the test of Clause 14 for lampholders Fa6	57
Figure 19 – Test cap for the test of Clause 14 for lampholders G10q, GU10q and GZ10q	58
Figure 20 – Test cap for the test of Clause 14 for lampholders Fa8	
Figure 21 – Test starter for the test of Clause 14	
Figure 22 – Test cap for the test of Clause 14 for lampholders R17d	
Figure 23 – Test cap for the test of Clause 14 for lampholders 2G11	
Figure 24 – Test cap for the test of Clause 14 for lampholders G23 and GX23	
Figure 25 – Test cap for the test of Clause 14 for lampholders GR8	63
Figure 26 – Test cap for the test of Clause 14 for lampholders GR10q	63
Figure 27 – Test cap for the test of Clause 14 for lampholders GX10q and GY10q	64
Figure 28 – Test cap for the test of Clause 14 for lampholders G24, GX24 and GY24	65
Figure 29 – Test cap for the test of Clause 14 for lampholders G32 and GY32	66
Figure 30 – Test cap for the test of 18.1 for lampholders G23	67
Figure 31 – Test cap for the test of 18.1 for lampholders GR8	68
Figure 32 – Test cap for the test of 18.1 for lampholders GR10q	69
Figure 33 – Test cap for the test of 18.1 for lampholders GX10q	70
Figure 34 – Test cap for the test of 18.1 for lampholders GY10q	71
Figure 35 – Test cap for the test of 18.1 for lampholders 2G11	72
Figure 36 – Test cap for the test of 18.1 for lampholders GX23	
Figure 37 – Test cap for the test of 18.1 for lampholders G24, GX24 and GY24 (1 of 2)	74
Figure 38 – Test cap for the test of 18.1 for lampholders G32, GX32 and GY32 (1 of 2)	76
Figure 39 – Test cap for the test of Clause 14 for lampholders 2G8	78
Figure 40 – Test cap for the test of Clause 14 for lampholders GX53	79
Figure 41 – Standard test finger (according to IEC 60529:2014)	80
Figure 42 – Test cap for the test of Clause 14 for lampholders W4.3x8.5d	81
Figure 43 – Test cap for the test of Clause 14 for lampholders GR14q	
Figure 44 – Test cap for the test of Clause 14 for lampholders G28d	
Figure 45 – Test cap for the test of Clause 14 for lampholders 2GX11	84
Figure 46 – Test probes for checking gasket sleeves on lampholders for higher IP protection	85
Figure C.1 – Examples of lampholders	
Table 1 – Minimum values of insulation resistance	27
Table 2 – Torque tests on screws	31
Table 3 – Minimum distances for AC sinusoidal voltages up to 30 kHz – Impulse	<u>.</u>
withstand category II	34

Table 4 – Minimum distances for rated ignition voltages or equivalent peak voltage	Up35
Table A.1 – Examples of lampholders covered by IEC 60400	86
Table B.1 – pH adjustment	

iTeh Standards (https://standards.iteh.ai) Document Preview

IEC 60400:2017

INTERNATIONAL ELECTROTECHNICAL COMMISSION

LAMPHOLDERS FOR TUBULAR FLUORESCENT LAMPS AND STARTERHOLDERS

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
 - 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
 - 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60400 has been prepared by subcommittee 34B: Lamp caps and holders, of IEC technical committee 34: Lamps and related equipment.

This eighth edition cancels and replaces the seventh edition published in 2008, Amendment 1:2011 and Amendment 2:2014. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) alignment with ISO/IEC drafting rules;
- b) renumbering of clauses, tables and figures.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
34B/1900/FDIS	34B/1911/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

In this standard, the following print types are used:

- requirements proper: in roman type;
- test specifications: in italic type;
- notes: in smaller roman type.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

IEC 60400:2017

LAMPHOLDERS FOR TUBULAR FLUORESCENT LAMPS AND STARTERHOLDERS

1 Scope

This document states the technical and dimensional requirements for lampholders for tubular fluorescent lamps and for starterholders, and the methods of test to be used in determining the safety and the fit of the lamps in the lampholders and the starters in the starterholders.

This document covers independent lampholders and lampholders for building-in, used with tubular fluorescent lamps provided with caps as listed in Annex A, and independent starterholders and starterholders for building-in, used with starters in accordance with IEC 60155, intended for use in AC circuits where the working voltage does not exceed 1 000 V r.m.s.

This document also covers lampholders for single-capped tubular fluorescent lamps integrated in an outer shell and dome similar to Edison screw lampholders (e.g. for G23 and G24 capped lamps). Such lampholders are tested in accordance with the following clauses and subclauses of IEC 60238: 9.4; 9.5; 9.6; 10.3; 11.7; 12; 13.2; 13.5; 13.6; 13.7; 14; 16.3; 16.4; 16.5 and 16.9.

This document also covers lampholders which are integral with a luminaire or intended to be built into appliances. It covers the requirements for the lampholder only. For all other requirements, such as protection against electric shock in the area of the terminals, the requirements of the relevant appliance standard are applicable and tested after building into the appropriate equipment, when that equipment is tested according to its own standard. Lampholders for use by luminaire manufacturers only are not for retail sale.

This document also applies, as far as is reasonable, to lampholders and starterholders other than the types explicitly mentioned above and to lamp connectors.

Where the term "holder" is used in this document, both lampholders and starterholders are intended.

Where the term "bi-pin lampholder" is used, lampholders for wedged caps are also intended.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60061-2, Lamp caps and holders together with gauges for the control of interchangeability and safety – Part 2: Lampholders

IEC 60061-3, Lamp caps and holders together with gauges for the control of interchangeability and safety – Part 3: Gauges

IEC 60068-2-75:2014, Environmental testing – Part 2-75: Tests – Test Eh: Hammer tests

IEC 60081, Double-capped fluorescent lamps – Performance specifications

IEC 60112:2003, Method for the determination of the proof and the comparative tracking indices of solid insulating materials IEC 60112:2003/AMD1:2009

IEC 60155, Glow-starters for fluorescent lamps

IEC 60352-1:1997, Solderless connections – Part 1: Wrapped connections – General requirements, test methods and practical guidance

IEC 60399, Barrel thread for lampholders with shade holder ring

IEC 60529:1989, *Degrees of protection provided by enclosures (IP Code)* IEC 60529:1989/AMD1:1999 IEC 60529:1989/AMD2:2013

IEC 60598-1, Luminaires – Part 1: General requirements and tests

IEC 60695-2-11:2000, Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end-products (GWEPT)

IEC 60695-11-5:2016 Fire hazard testing – Part 11-5: Test flames – Needle-flame test method – Apparatus, confirmatory test arrangement and guidance

ISO 4046-4:2016, Paper, board, pulps and related terms – Vocabulary – Part 4: Paper and board grades and converted products

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

IEC 60400:2017

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

3.1

rated voltage

voltage declared by the manufacturer to indicate the highest working voltage for which the holder is intended

3.2

working voltage

highest r.m.s. voltage which may occur across any insulation, transients being disregarded, both when the lamp or starter is operating under normal conditions and when the lamp or starter is removed

3.3

flexible lampholders for linear double-capped fluorescent lamps

pair of lampholders in which the base of each holder is rigidly mounted in the luminaire but which has one or both of the lampholders so designed as to allow axial movement of the contacts to provide compensation for variations in lamp lengths and, where necessary, to permit insertion and removal of the lamp

Note 1 to entry: In case of doubt as to whether a lampholder G5, GX5 or G13 provides the required axial movement of the contacts, a test with the device shown in Figure 3 can be carried out.

3.4

inflexible lampholders for linear double-capped fluorescent lamps

pair of lampholders intended for rigid mounting and in which no axial movement of the contacts is provided or is needed, either for the insertion and removal of the lamp or as compensation for variation in lamp lengths

3.5

flexibly mounted lampholders for linear double-capped fluorescent lamps

pair of lampholders which do not in themselves provide for any axial movement of the contact system but which are intended to be mounted in a luminaire in a specified manner so that the combination provides the necessary axial movement of the contact system

Note 1 to entry: Lampholders of this type may or may not also be suitable for rigid mounting.

3.6

lamp connectors

set of contacts mounted on flexible conductors which provide for electrical contact but do not support the lamp

3.7

holder for building-in

holder designed to be built into a luminaire, an additional enclosure or the like

3.7.1

unenclosed holder

holder for building-in so designed that it requires additional means, for example an enclosure, to meet the requirements of IEC 60400 with regard to protection against electric shock

3.7.2

enclosed holder

holder for building-in so designed that on its own it fulfils the requirements of IEC 60400 with regard to protection against electric shock and IP classification, if appropriate

httr3.8/standards.iteh.ai/catalog/standards/iec/f0dfa1b8-2b08-417c-920c-553459c965a4/iec-60400-2017

independent holder

holder so designed that it can be mounted separately from a luminaire and at the same time providing all the necessary protection according to its classification and marking

3.9

rated operating temperature

highest temperature for which the holder is designed

3.10

rated lampholder rearside temperature

rearside temperature for lampholders with T marking ascertained by test b) in 18.1 of IEC 60400, or a higher temperature as declared by the manufacturer

3.11

type test

test or series of tests made on a type test sample, for the purpose of checking compliance of the design of a given product with the requirements of the relevant standard

3.12

type test sample

sample consisting of one or more similar specimens submitted by the manufacturer or responsible vendor for the purpose of a type test

3.13

live part

conductive part which may cause an electric shock

3.14

rated ignition voltage

highest peak value of the ignition voltages the holder is able to withstand

3.15

multilamp ballast

electronic mains ballast designed and declared to comply for the application of lamps with different keys

3.16

impulse withstand category

numeral defining a transient overvoltage condition

Note 1 to entry: Impulse withstand categories I, II, III and IV are used.

a) Purpose of classification of impulse withstand categories

Impulse withstand categories are to distinguish different degrees of availability of equipment with regard to required expectations on continuity of service and on an acceptable risk of failure.

By selection of impulse withstand levels of equipment, insulation co-ordination can be achieved in the whole installation reducing the risk of failure to an acceptable level providing a basis for overvoltage control.

A higher characteristic numeral of an impulse withstand category indicates a higher specific impulse withstand of the equipment and offers a wider choice of methods for overvoltage control.

The concept of impulse withstand categories is used for equipment energized directly from the mains.

b) Description of impulse withstand categories

Equipment of impulse withstand category I is equipment which is intended to be connected to the fixed electrical installations of buildings. Protective means are taken outside the equipment – either in the fixed installation or between the fixed installation and the equipment – to limit transient overvoltages to the specific level.

Equipment of impulse withstand category II is equipment to be connected to the fixed electrical installations of buildings.

Equipment of impulse withstand category III is equipment which is part of the fixed electrical installations and other equipment where a higher degree of availability is expected.

Equipment of impulse withstand category IV is for use at or in the proximity of the origin of the electrical installations of buildings upstream of the main distribution board.

3.17

primary circuit

circuit which is directly connected to the AC mains supply

Note 1 to entry: It includes, for example, the means for connection to the AC mains supply, the primary windings of transformers, motors and other loading devices.

3.18

secondary circuit

circuit which has no direct connection to a primary circuit and derives its power from a transformer, converter or equivalent isolation device, or from a battery

Note 1 to entry: *Exception*: autotransformers. Although having direct connection to a primary circuit, the tapped part of them is also deemed to be a secondary circuit in the above sense.

Note 2 to entry: Mains transients in such a circuit are attenuated by the corresponding primary windings. In addition, inductive ballasts reduce the mains transient voltage height. Therefore, components located after a primary circuit or after an inductive ballast can be suited for an impulse withstand category of one step lower, i.e. for impulse withstand category II.

3.19

basic insulation

insulation applied to live parts to provide basic protection against electric shock

Note 1 to entry: Basic insulation does not necessarily include insulation used exclusively for functional purposes.

3.20

supplementary insulation

independent insulation applied in addition to basic insulation in order to provide protection against electric shock in the event of a failure of basic insulation

3.21

double insulation

insulation comprising both basic insulation and supplementary insulation

3.22

reinforced insulation

single insulation system applied to live parts, which provides a degree of protection against electric shock equivalent to double insulation under the conditions specified

Note 1 to entry: The term "insulation system" does not imply that the insulation shall be one homogeneous piece. It can comprise several layers which cannot be tested singly as supplementary or basic insulation.

3.23

enclosed reinforced insulated lampholder

lampholder for building-in so designed that on its own it fulfils the requirements for double or reinforced insulated parts in class II applications



3.24

partly reinforced insulated lampholder onf Proviou

lampholder for building-in, so designed that some parts of the lampholder require additional means to fulfil the requirements with regard to double or reinforced insulation

IEC 60400:2017

Note 1 to entry: In some cases, the dimensions might be achieved only after mounting into the luminaire.

3.25

rated current

current declared by the manufacturer to indicate the highest current for which the lampholder is intended

[SOURCE: IEC 60838-1:2016 3.3]

3.26 critical frequency

∫_{crit}

frequency at which the reduction of the breakdown voltage of a clearance begins (occurs)

Note 1 to entry: $f_{crit} \approx 0.2/d$ [MHz] where d (in mm) is the clearance according to Table 3 (basic or supplementary insulation and reinforced insulation respectively) disregarding the frequency.

[SOURCE: IEC 61347-1:2015, 3.40, modified — the note has been added]

3.27 ignition voltage

peak voltage applied to ignite a discharge lamp

[SOURCE: IEC 61347-1:2015, 3.46]

3.27.1

ignition pulse voltage

peak ignition voltage with a total duration of \leq 750 μ s (summation of all pulse durations) within 10 ms, with the duration time (width) of each pulse being measured at the level of 50 % of the maximum absolute peak value

Note 1 to entry: Ignition pulse waveforms, which are considered as ignition pulse voltage, should not contain any dominant frequency above 30 kHz or should be usually highly damped (after 20 µs the peak voltage level should be less than one half of the maximum peak voltage). For the assessment of the dominant frequency IEC 60664-4:2005, Annex E should be consulted.

[SOURCE: IEC 61347-1:2015, 3.46.1]

3.28

maximum working voltage

 $U_{\sf out}$

maximum occurring working voltage (r.m.s.) between the output terminals of a controlgear or between the output terminals and earth, during normal or abnormal operating condition

Note 1 to entry: Transients and ignition voltages have to be neglected.

[SOURCE: IEC 61347-1:2015, 3.33, modified — "of a controlgear" has been added]

3.29

maximum working peak output voltage

related frequency into an ignition pulse voltage

 \hat{U}_{out}

maximum repetitive occurring peak working voltage between the output terminals of a controlgear or between its output terminals and earth, during normal or abnormal operating condition and with transients neglected

[SOURCE: IEC 61347-1:2015, 3.45, modified — "of a controlgear" has been added]

3.30

IEC 60400:2017

equivalent transformed peak voltage U_p standards technologistandards technologista

Note 1 to entry: The value of the declared equivalent transformed output peak voltage is the essential parameter for selecting the associated components.

Note 2 to entry: See 3.27.1.

Note 3 to entry: To determine the declared equivalent transformed output peak voltage for basic insulation U_p [basic] the worst case combination of the maximum occurring peak voltage and frequency has to be taken into account, which means the maximum clearance according to IEC 61347-1:2015, Table 10 for basic insulation.

Note 4 to entry: To determine the declared equivalent transformed output peak voltage for the reinforced insulation U_p [reinforced] the worst case combination of the maximum occurring peak voltage and frequency has to be taken into account, which means the maximum clearance according to IEC 61347-1:2015, Table 11 for reinforced insulation.

[SOURCE: IEC 61347-1:2015, 3.47]

4 General requirement

Holders shall be so designed and constructed that, in normal use, they function reliably and cause no danger to persons or surroundings.

In general, compliance is checked by carrying out all the tests specified.