



Edition 1.0 2015-12

INTERNATIONAL IEEE Std 1505™ **STANDARD**



Standard for receiver fixture interface RD PREVIEW (standards.iteh.ai)

IEC 63004:2015 https://standards.iteh.ai/catalog/standards/sist/fe0f7f88-f2fb-496e-96af-40101af6dbf9/iec-63004-2015





THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2010 IEEE

All rights reserved. IEEE is a registered trademark in the U.S. Patent & Trademark Office, owned by the Institute of Electrical and Electronics Engineers, Inc. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the IEC Central Office. Any questions about IEEE copyright should be addressed to the IEEE. Enquiries about obtaining additional rights to this publication and other information requests should be addressed to the IEC or your local IEC member National Committee.

IEC Central Office 3, rue de Varembé CH-1211 Geneva 20 Switzerland

Tel.: +41 22 919 02 11 Fax: +41 22 919 03 00

info@iec.ch www.iec.ch

Institute of Electrical and Electronics Engineers, Inc. 3 Park Avenue New York, NY 10016-5997 United States of America

stds.info@ieee.org www.ieee.org

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC international Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a 00 variety of criteria (reference/snumbels.itexti/catechnicalndaEnglish and/Frenchlextracted from the Terms and Definitions committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing more than 30 000 terms and definitions in English and French, with equivalent terms in 15 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

JEC Glossary - std.iec.ch/glossary

More than 60 000 electrotechnical terminology entries in clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.



Edition 1.0 2015-12

INTERNATIONAL IEEE Std 1505™ STANDARD



Standard for receiver fixture interface RD PREVIEW (standards.iteh.ai)

IEC 63004:2015 https://standards.iteh.ai/catalog/standards/sist/fe0f7f88-f2fb-496e-96af-40101af6dbf9/iec-63004-2015

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ISBN 978-2-8322-2942-2

Warning! Make sure that you obtained this publication from an authorized distributor.

Contents

1. Overview	1
1.1 Scope	1
1.2 Purpose	
1.3 Background	
1.4 Annexes overview	
2. Normative references.	2
2.1 Conventions	6
2.1 Conventions	0
3. Definitions and special terms	7
3.1 Special terms.	9
4. O =110 = 41 = 1 = 1 = 1 = 1 = 1 = 1 = 1 = 1 =	1.0
4. Qualification requirements	
4.1 Responsibility for inspection	10
4.2 General requirements	
4.3 Qualification inspections	
4.4 Inspection conditions	
4.5 Qualification inspection	
4.6 Method of examination and test	16
5. Framework specification	
5. Framework specification	26
5.1 Framework specification introduction dards.iteh.ai)	26
5.2 Framework general specification.	26
5.3 Materials IEC 63004:2015	
5.4 Restricted materials/standards.iteh.ai/catalog/standards/sist/fe0f7f88-f2fb-496e-96af-	
5.5 Dissimilar metals 40101 af6dbf9/iec-63004-2015	
5.6 Workmanship	
5.7 Design and construction	
5.8 Framework assembly	31
5.9 Framework alignment/keying cavities	48
5.10 Framework ball-lock mechanism.	
5.11 Framework ball-lock/safety-lock pin devices	51
5.12 Framework protective cover	52
5.13 Method of mounting	
5.14 Interchangeability	
5.15 Framework stroke	
5.16 Framework engagement and separation forces	56
5.17 Framework fixture support weight rating	
5.18 Electrical conditional requirements	
5.19 Framework durability	
5.20 Oversize fixture framework	
5.21 Environmental requirements.	
5.22 Auxiliary parts	
5.23 Riveting, upsetting, and spinning over	39
6. Connector module specification	59
6.1 Connector module specification introduction	59
6.2 Connector specification system	
6.3 Quality	
6.4 General and specific connector contact specification relationships	

6.5 Materials	61
6.6 Reference materials, platings, and processes	62
6.7 Design and construction	62
6.8 Connector assembly	62
6.9 Interchangeability	
6.10 Oversized pin exclusion test	65
6.11 Contact engagement and separation forces	66
6.12 Connector mating and unmating	
6.13 Contact rating	67
6.14 Contact resistance	67
6.15 Contact retention.	67
6.16 Dielectric withstanding voltage	68
6.17 Signal low-level circuit	
6.18 Insulation resistance	
6.19 Contact durability/cycle test	
6.20 Environmental requirements	
6.21 Contacts supplied in reels	
6.22 Contact solderability	
6.23 Contact resistance to soldering heat/flammability	
6.24 Contact crimp tensile strength	
6.25 Auxiliary parts	
6.26 Marking	
6.27 Workmanship	70
7. Signal module	
7.1 Introduction (standards.iteh.ai) 7.2 General specifications	70
7.3 Design and construction requirements	
7.4 Electrical specifications <u>IEC.63004:2015</u>	
7.5 Method of examination and test hai/catalog/standards/sist/fe0f7f88-f2fb-496e-96af	79
40101af6dbf9/iec-63004-2015	0.1
8. Power size 8 and 16 connector module(s)	81
8.1 Introduction	81
8.2 General specifications	
8.3 Design and construction requirements	
8.4 Electrical specifications for 23 A power contact	
8.5 Electrical specifications for 45 A power contact	
8.6 Method of examination and test.	89
P. Coax size 16 connector module(s)	91
0.1 Tutus dissting	0.1
9.1 Introduction	
9.2 General specifications.	
9.3 Design and construction requirements.	
9.4 Coax 5 GHz contact electrical specifications	
9.5 Coax 3 GHz contact electrical specifications	
9.6 Method of examination and test	100
10. Mixed power connector module, 28-10 A and 16-20 A positions	101
10.1 Introduction	101
10.2 General specifications	
10.3 Design and construction requirements	
	105

11. Universal size 8 connector D-Sub compatible module, 24 position	
11.1 Introduction	106
11.2 General specifications	106
11.3 Design and construction requirements	108
11.4 Coax 40 GHz, size 8, D-Sub compatible, contact	111
11.5 Power 45-A, size 8, D-Sub compatible contact	112
11.6 Pneumatic, size 8, D-Sub compatible, contact	112
11.7 Fiber-optic, size 8, D-Sub compatible, contact specifications	
12. High-speed signal module	112
12.1 Introduction	112
12.2 General specifications	112
12.3 Design and construction requirements	115
12.4 Electrical specifications	117
12.5 Method of examination and test	
Annex A (informative) Receiver fixture interface tutorial	120
Annex B (informative) Critical Interface Working Group (CIWG) report	138
Annex C (informative) Bibliography	139
Annex D (informative) IEEE List of Participants	143
" IEC 63004:2015	

https://standards.iteh.ai/catalog/standards/sist/fe0f7f88-f2fb-496e-96af-40101af6dbf9/iec-63004-2015

iTeh STANDARD PREVIEW (standards.iteh.ai)

 $\frac{IEC~63004:2015}{\text{https://standards.iteh.ai/catalog/standards/sist/fe0f7f88-f2fb-496e-96af-40101af6dbf9/iec-63004-2015}$

STANDARD FOR RECEIVER FIXTURE INTERFACE

FOREWORD

1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation.

IEEE Standards documents are developed within IEEE Societies and Standards Coordinating Committees of the IEEE Standards Association (IEEE-SA) Standards Board. IEEE develops its standards through a consensus development process, which brings together volunteers representing varied viewpoints and interests to achieve the final product. Volunteers are not necessarily members of IEEE and serve without compensation. While IEEE administers the process and establishes rules to promote fairness in the consensus development process, IEEE does not independently evaluate, test, or verify the accuracy of any of the information contained in its standards. Use of IEEE Standards documents is wholly voluntary. IEEE documents are made available for use subject to important notices and legal disclaimers (see https://standards.ieee.org/IPR/disclaimers.html for more information).

IEC collaborates closely with IEEE in accordance with conditions determined by agreement between the two organizations.

- 2) The formal decisions of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees. The formal decisions of IEEE on technical matters, once consensus within IEEE Societies and Standards Coordinating Committees has been reached, is determined by a balanced ballot of materially interested parties who indicate interest in reviewing the proposed standard. Final approval of the IEEE standards document is given by the IEEE Standards Association (IEEE-SA) Standards Board.
- 3) IEC/IEEE Publications have the form of recommendations for international use and are accepted by IEC National Committees/IEEE/Societies in that sense. While all reasonable efforts are made to ensure that the technical content of IEC/IEEE Publications is accurate. IEC or IEEE cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications (including IEC/IEEE Publications) transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC/IEEE Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC and IEEE do not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC and IEEE are not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or IEEE or their directors, employees, servants or agents including individual experts and members of technical committees and IEC National Committees, or volunteers of IEEE Societies and the Standards Coordinating Committees of the IEEE Standards Association (IEEE-SA) Standards Board, for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC/IEEE Publication or any other IEC or IEEE Publications.
- 8) Attention is drawn to the normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that implementation of this IEC/IEEE Publication may require use of material covered by patent rights. By publication of this standard, no position is taken with respect to the existence or validity of any patent rights in connection therewith. IEC or IEEE shall not be held responsible for identifying Essential Patent Claims for which a license may be required, for conducting inquiries into the legal validity or scope of Patent Claims or determining whether any licensing terms or conditions provided in connection with submission of a Letter of Assurance, if any, or in any licensing agreements are reasonable or non-discriminatory. Users of this standard are expressly advised that determination of the validity of any patent rights, and the risk of infringement of such rights, is entirely their own responsibility.

International Standard IEC 63004/IEEE Std 1505-2010 has been processed through IEC technical committee 91: Electronics assembly technology, under the IEC/IEEE Dual Logo Agreement.

The text of this standard is based on the following documents:

IEEE Std	FDIS	Report on voting
IEEE Std 1505-2010	91/1275/FDIS	91/1299/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

The IEC Technical Committee and IEEE Technical Committee have decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- · replaced by a revised edition, or
- · amended.

iTeh STANDARD PREVIEW (standards.iteh.ai)

IEC 63004:2015 https://standards.iteh.ai/catalog/standards/sist/fe0f7f88-f2fb-496e-96af-40101af6dbf9/iec-63004-2015

IEEE Std 1505[™]-2010 (Revision of IEEE Std 1505-2006)

IEEE Standard for Receiver Fixture Interface

iTeh STANDARD PREVIEW (standards.iteh.ai)

Sponsor

IEEE Standards Coordinating Committee 2020 for Test and Diagnosis for Electronic Systems rds/sist/fe0f7f88-f2fb-496e-96af-40101af6dbf9/iec-63004-2015

Approved 30 September 2010

IEEE-SA Standards Board

Approved 15 July 2011

American National Standards Institute

Abstract: A mechanical and electrical specification for implementing a common interoperable mechanical quick-disconnect interconnect system for use by industry for interfacing large numbers of electrical signals (digital, analog, RF, power, etc.) is provided. These large interface panels (receiver and fixture panels) are employed primarily in test systems between stimulus/measurement assets and a related unit-under-test (UUT), although any application involving high-density contacts requiring a quick disconnect interface could benefit. The *receiver* is a receptacle that is mounted to test system mates with multiple *fixtures*, which serve as the *buffer* between the UUT and automatic test equipment (ATE). Fixtures translate standard input/output (I/O) signal routing offered at the receiver to a wiring interface that directly connects to the UUT. These UUT interfaces can represent cable connectors, direct plug-in (printed circuit board edge connectors), sensor monitoring, or manual feedback from the test technician.

The primary objectives of this standard are: (a) to establish interface standards that permit interchangeability of mechanical/electrical receiver/fixture/connector product assemblies from various manufacturers under an *open architecture*; and (b) to develop within this framework a defined set(s) of interconnecting connector and mechanical specifications that supports available, accepted, low-cost commercial technology to reduced dependence on proprietary designs and extend life-cycle availability.

Keywords: connector, fixture, framework, interface, interoperability, mass-interconnect, quick disconnect, receiver, specification

iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>IEC 63004:2015</u> https://standards.iteh.ai/catalog/standards/sist/fe0f7f88-f2fb-496e-96af-40101af6dbf9/iec-63004-2015

1999 introduction

This introduction is not part of IEEE Std 1505-2010, IEEE Standard for Receiver Fixture Interface.

Historical Background

On September 19, 1996, a group of receiver fixture product vendors/integrators announced the formation of an industry standards group called the RFI Alliance.

The organization later sought to gain identity through a standards organization, which ultimately became the Institute of Electrical and Electronic Engineers, Inc. (IEEE). Under the joint sponsorship of the Instrumentation and Measurement Society TC-5 Connectors/TC-8 Automated Instruments Committees and SCC20 Hardware Interface Subcommittee, an IEEE Std 1505 RFI Working Group was developed and authorized by the IEEE Standards Association. Participation in the IEEE Std 1505 RFI Working Group is open to vendors, integrators, and users.

IEEE Std 1505 Receiver Fixture Interface (RFI) Working Group focus

The IEEE Std 1505 RFI Working Group, sponsored by the IEEE Instrumentation and Measurement Society and IEEE SCC20, Test and Diagnosis for Electronic Systems, was formed to define a common electrical/mechanical interface specifications for applications involving test, production processing, quick-disconnect electrical interfacing, and subassembly mating requirements. The group is made up of technical individuals from industry, government, and academia, which reflect perspective views of a supplier, user, and general interest in the standard. To derive these specifications, the IEEE Std 1505 Working Group utilized the results of a study conducted by the Department of Defense Automatic Test System Research & Development Integrated Product Team (ARI) Critical Interface Working Group (CIWG), which reviewed as part of their tasks the Automatic Test System (ATS) Test Interface and the joint industry/government Common Test Interface (CTI) Working Group. The methodology step process includes: (a) defining the problem, (b) establishing a set of requirements, (c) evaluating available interface designs against a set of parameters that relate to the problem and requirements, and (d) defining a specification that will meet the consensus of the Working Group and industry short- and long-term goals. It was designed upon open standards or functional specifications that are supported by multiple-vendor products.

Cooperative relationship with the Common Test Interface

This document serves as the basis for supplemental pin map configuration standards, such as IEEE Std 1505.1-2008 and others that are expected to meet unique pin map requirements. Future revisions to this document may add new connector styles or types that support RFI needs.

The IEEE Std 1505 Working Group recognizes industry/government end-user integration and maintenance support of a defined CTI, a specific connector/pin map implementation of the standard. This document provides for these CTI end-users, and for its ATE system and hardware integrators, a defined, standardized framework and connector, and configuration specification to enable agency/aerospace interoperability and upward compatibility. The CTI Working Group has developed a *common test interface pin map configuration* (IEEE Std 1505.1) that uses this standard as its basis.

Vendor responsibility

Users and buyers of IEEE-1505-compliant hardware are forewarned that neither the IEEE nor any other referenced agency has responsibility for the warranty or certification of any RFI product compliance. Therefore, purchasers of RFI products are encouraged to request such information from the manufacturer.

Notice to users

Laws and regulations

Users of these documents should consult all applicable laws and regulations. Compliance with the provisions of this standard does not imply compliance to any applicable regulatory requirements. Implementers of the standard are responsible for observing or referring to the applicable regulatory requirements. IEEE does not, by the publication of its standards, intend to urge action that is not in compliance with applicable laws, and these documents may not be construed as doing so.

Copyrights

This document is copyrighted by the IEEE It is made available for a wide variety of both public and private uses. These include both use, by reference, in laws and regulations, and use in private self-regulation, standardization, and the promotion of engineering practices and methods. By making this document available for use and adoption by public authorities and private users, the IEEE does not waive any rights in copyright to this document.

IEC 63004:2015 https://standards.iteh.ai/catalog/standards/sist/fe0f7f88-f2fb-496e-96af-40101af6dbf9/iec-63004-2015

Updating of IEEE documents

Users of IEEE standards should be aware that these documents may be superseded at any time by the issuance of new editions or may be amended from time to time through the issuance of amendments, corrigenda, or errata. An official IEEE document at any point in time consists of the current edition of the document together with any amendments, corrigenda, or errata then in effect. In order to determine whether a given document is the current edition and whether it has been amended through the issuance of amendments, corrigenda, or errata, visit the IEEE Standards Association web site at http://ieeexplore.ieee.org/xpl/standards.jsp, or contact the IEEE at the address listed previously.

For more information about the IEEE Standards Association or the IEEE standards development process, visit the IEEE-SA web site at http://standards.ieee.org.

Errata

Errata, if any, for this and all other standards can be accessed at the following URL: http://standards.ieee.org/reading/ieee/updates/errata/index.html. Users are encouraged to check this URL for errata periodically.

Interpretations

Current interpretations can be accessed at the following URL: http://standards.ieee.org/reading/ieee/interp/index.html.

Patents

Attention is called to the possibility that implementation of this standard may require use of subject matter covered by patent rights. By publication of this standard, no position is taken with respect to the existence or validity of any patent rights in connection therewith. A patent holder or patent applicant has filed a statement of assurance that it will grant licenses under these rights without compensation or under reasonable rates, with reasonable terms and conditions that are demonstrably free of any unfair discrimination to applicants desiring to obtain such licenses. Other Essential Patent Claims may exist for which a statement of assurance has not been received. The IEEE is not responsible for identifying Essential Patent Claims for which a license may be required, for conducting inquiries into the legal validity or scope of Patents Claims, or determining whether any licensing terms or conditions provided in connection with submission of a Letter of Assurance, if any, or in any licensing agreements are reasonable or non-discriminatory. Users of this standard are expressly advised that determination of the validity of any patent rights, and the risk of infringement of such rights, is entirely their own responsibility. Further information may be obtained from the IEEE Standards Association.

iTeh STANDARD PREVIEW (standards.iteh.ai)

IEC 63004:2015 https://standards.iteh.ai/catalog/standards/sist/fe0f7f88-f2fb-496e-96af-40101af6dbf9/iec-63004-2015

iTeh STANDARD PREVIEW (standards.iteh.ai)

 $\frac{IEC~63004:2015}{\text{https://standards.iteh.ai/catalog/standards/sist/fe0f7f88-f2fb-496e-96af-40101af6dbf9/iec-63004-2015}$