



SLOVENSKI STANDARD SIST EN ISO 10524-1:2006

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Pressure regulators for use with medical gases - Part 1: Pressure regulators and pressure regulators with flow-metering devices (ISO 10524-1:2006)
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Pressure regulators for use with medical gases - Part 1: Pressure regulators and pressure regulators with flow-metering devices (ISO 10524-1:2006)

Druckminderer zur Verwendung mit medizinischen Gasen - Teil 1: Druckminderer und Druckminderer mit Durchflussmessgeräten (ISO 10524-1:2006)

Détendeurs pour l'utilisation avec les gaz médicaux - Partie 1: Détendeurs et détendeurs -débitmètres (ISO 10524-1:2006)

Ta slovenski standard je istoveten z: EN ISO 10524-1:2006

ICS:

| | | |
|-----------|--|--|
| 11.040.10 | Anestezijska, respiratorna in reanimacijska oprema | Anaesthetic, respiratory and reanimation equipment |
| 23.060.40 | V æ } ã^* ~ æ ã | Pressure regulators |

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 10524-1

February 2006

ICS 11.040.10

Supersedes EN 738-1:1997

English Version

**Pressure regulators for use with medical gases - Part 1:
Pressure regulators and pressure regulators with flow-metering
devices (ISO 10524-1:2006)**

Détendeurs pour l'utilisation avec les gaz médicaux - Partie
1: Détendeurs et détendeurs à débitmètre intégré (ISO
10524-1:2006)

Druckminderer zur Verwendung mit medizinischen Gasen -
Teil 1: Druckminderer und Druckminderer mit
Durchflussmessgeräten (ISO 10524-1:2006)

This European Standard was approved by CEN on 30 November 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

EN ISO 10524-1:2006 (E)**Foreword**

This document (EN ISO 10524-1:2006) has been prepared by Technical Committee ISO/TC 121 "Anaesthetic and respiratory equipment" in collaboration with Technical Committee CEN/TC 215 "Respiratory and anaesthetic equipment", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2006, and conflicting national standards shall be withdrawn at the latest by August 2006.

This document supersedes EN 738-1:1997.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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The text of ISO 10524-1:2006 has been approved by CEN as EN ISO 10524-1:2006 without any modifications.

ANNEX ZA

(informative)

Relationship between this European Standard and the Essential Requirements of EU Directive 93/42 EEC concerning Medical Devices

This International Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association to provide one means of conforming to Essential Requirements of the New Approach Directive 93/42 EEC Medical Devices.

Once this standard is cited in the Official Journal of the European Communities under that Directive and has been implemented as a national standard in at least one Member State, compliance with the normative clauses of this standard given in Table ZA.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding Essential Requirements of that Directive and associated EFTA regulations.

Table ZA.1 — Correspondence between this International Standard and Directive 93/42/EEC

| Clause(s)/sub-clause(s) of this International standard | Essential requirements (ERs) of EU Directive 93/42/EEC | Qualifying remarks/Notes |
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| 7.3.2 | 13, 13.3 b) | |
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| 8.2 | 13.6 b) | |
| 8.3 | 13.6 b) | |
| 8.4 | 9.1, 9.2, 9.3, 13.1, 13.6 c), 13.6 d) | |

WARNING: Other requirements and other EU Directives may be applicable to the products falling within the scope of this standard.

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ISO
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First edition
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**Pressure regulators for use with medical
gases —**

Part 1:

**Pressure regulators and pressure
regulators with flow-metering devices**

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Détendeurs pour l'utilisation avec les gaz médicaux —
(standards.iteh.ai) **Partie 1: Détendeurs et détendeurs à débitmètre intégré**

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Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

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ISO 10524-1:2006(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 10524-1 was prepared by Technical Committee ISO/TC 121, *Anaesthetic and respiratory equipment*, Subcommittee SC 6, *Medical gas systems*.

This first edition cancels and replaces ISO 10524:1995 and ISO 10524:1995/Cor 1:1996, which has been technically revised.

ISO 10524 consists of the following parts, under the general title *Pressure regulators for use with medical gases*:

- *Part 1: Pressure regulators and pressure regulators with flow-metering devices*
- *Part 2: Manifold and line pressure regulators*
- *Part 3: Pressure regulators integrated with cylinder valves*
- *Part 4: Low-pressure regulators*

For the purposes of this part of ISO 10524, the CEN annex regarding fulfilment of European Council Directives has been removed.

Introduction

A pressure regulator is used to reduce high cylinder pressure to a lower pressure suitable for use with medical equipment or for delivery of gas directly to a patient.

These functions cover a wide range of inlet and outlet pressures and flows which require specific design characteristics. It is important that the operating characteristics of the pressure regulators are specified and tested in a defined manner.

A pressure regulator often has coupled to it a device which controls the flow, such as a flow control valve or a fixed orifice. The flow can be indicated by a flowmeter or by a flowgauge.

It is essential that regular inspection and maintenance are undertaken to ensure that pressure regulators continue to meet the requirements of this part of ISO 10524.

This part of ISO 10524 pays particular attention to:

- use of suitable materials;
- safety (mechanical strength, leakage, safe relief of excess pressure and resistance to ignition);
- gas specificity;
- cleanliness;
- type testing;
- marking;
- information supplied by the manufacturer.

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Annex B contains rationale statements for some of the requirements of this part of ISO 10524. The clauses and subclauses marked with an asterix (*) after their number have corresponding rationale, contained in Annex B, included to provide additional insight into the reasoning that led to the requirements and recommendations that have been incorporated in this part of ISO 10524. It is considered that knowledge of the reasons for the requirements will not only facilitate the proper application of this part of ISO 10524, but will expedite any subsequent revisions.

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Pressure regulators for use with medical gases —

Part 1:

Pressure regulators and pressure regulators with flow-metering devices

1 Scope

1.1 This part of ISO 10524 is applicable to the types of pressure regulators listed in 1.3 intended for the administration of the following medical gases in the treatment, management, diagnostic evaluation and care of patients:

- oxygen;
- nitrous oxide;
- air for breathing; iTeh STANDARD PREVIEW
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- helium;
- carbon dioxide; [SIST EN ISO 10524-1:2006](https://standards.iteh.ai/catalog/standards/sist/e3a45f99-1458-41c9-b591-72ca3e837fe5/sist-en-iso-10524-1-2006)
- xenon; <https://standards.iteh.ai/catalog/standards/sist/e3a45f99-1458-41c9-b591-72ca3e837fe5/sist-en-iso-10524-1-2006>
- mixtures of the gases listed above;
- air for driving surgical tools;
- nitrogen for driving surgical tools.

1.2* These pressure regulators are intended to be fitted to cylinders with nominal filling pressures up to 25 000 kPa at 15 °C and can be provided with devices which control and measure the flow of the medical gas delivered.

1.3 The types of pressure regulators covered by this part of ISO 10524 are as follows:

- a) pressure regulators intended to be connected to cylinders by the operator;
- b) pressure regulators with integral flow-metering devices intended to be connected to cylinders by the operator;
- c) pressure regulators that are an integral part of medical equipment (e.g. anaesthetic workstations, lung ventilators, resuscitators).