

INTERNATIONAL STANDARD

NORME INTERNATIONALE



AMENDMENT 2
AMENDEMENT 2

Household and similar electrical appliances – Safety –
Part 2-50: Particular requirements for commercial electric bains-marie
(standards.iteh.ai)

Appareils électrodomestiques et analogues – Sécurité –
Partie 2-50: Règles particulières pour les bains-marie électriques à usage
collectif
af44cd2be262/iec-60335-2-50-2002-amd2-2017





THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2017 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms, containing 20 000 terms and definitions in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

65 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Catalogue IEC - webstore.iec.ch/catalogue

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

Recherche de publications IEC - www.iec.ch/searchpub

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

Electropedia - www.electropedia.org

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient 20 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

65 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: csc@iec.ch.



IEC 60335-2-50

Edition 4.0 2017-06

INTERNATIONAL STANDARD

NORME INTERNATIONALE



AMENDMENT 2
AMENDEMENT 2

Household and similar electrical appliances – Safety –
Part 2-50: Particular requirements for commercial electric bains-marie
(standards.iteh.ai)

Appareils électrodomestiques et analogues – Sécurité –
Partie 2-50: Règles particulières pour les bains-marie électriques à usage
collectif
af44cd2be262/iec-60335-2-50-2002-amd2-2017

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 97.040.20

ISBN 978-2-8322-4267-4

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

FOREWORD

This amendment has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

The text of this amendment is based on the following documents:

FDIS	Report on voting
61/5364/FDIS	61/5392/RVD

Full information on the voting for the approval of this amendment can be found in the report on voting indicated in the above table.

The committee has decided that the contents of this amendment and the base publication will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

ITEH STANDARD PREVIEW
(standards.iteh.ai)

IEC 60335-2-50:2002/AMD2:2017

NOTE The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

1 Scope

Add in the second paragraph, the words, "and similar", after the words, ".....not intended for household", to read:

"...not intended for household and similar use,..."

Replace Note 101 by the following:

NOTE 101 These appliances are used for the commercial processing of food, for example in kitchens of restaurants, canteens, hospitals and in commercial enterprises such as bakeries, butcheries, etc.

Replace the third dashed item of Note 103 by the following dashed item:

- appliances for continuous mass production of food.

2 Normative references

Replace the existing text by the following:

This clause of Part 1 is applicable except as follows.

Addition:

IEC 60584-1, *Thermocouples – Part 1: EMF specifications and tolerances*

ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel – Part 1: Bolts, screws and studs with specified property classes – Coarse thread and fine pitch thread*

ISO 3506-1, *Mechanical properties of corrosion-resistant stainless steel fasteners – Part 1: Bolts, screws and studs*

ISO 3506-2, *Mechanical properties of corrosion-resistant stainless steel fasteners – Part 2: Nuts*

ISO 3506-3, *Mechanical properties of corrosion-resistant stainless steel fasteners – Part 3: Set screws and similar fasteners not under tensile stress*

ISO 3506-4, *Mechanical properties of corrosion-resistant stainless steel fasteners – Part 4: Tapping screws*

3 Definitions

Replace the title of Clause 3 but not the clause number by the following:

Terms and definitions

Add the following new definitions:

3.107

functional surface

surface that is intentionally heated by an internal heat source and has to be hot to carry out the function for which the appliance is intended

Note 1 to entry: An example is the heated sheath of a tubular heating element.

3.108

adjacent surface

surface adjacent to a **functional surface** and which can become hot through conduction

7 Marking and instructions

7.1 Replace the text of the addition by the following:

If appliances have external **accessible surfaces**, for which temperature rise limits are specified in Table 101 and for which the provisions of footnote b to Table 101 apply, then the appliance shall be marked with symbol IEC 60417-5041(2002-10), or with the substance of the following:

CAUTION: Hot surfaces.

7.6 Delete symbol IEC 60417-5021.

Add the following new symbol:



[symbol IEC 60417-5041 (2002-10)]

Caution, hot surface

7.12 Replace the text of the addition by the following:

If symbols IEC 60417-5021 (2002-10) and IEC 60417-5041 (2002-10) are marked on the appliance, their meaning shall be explained.

The instructions shall include the substance of the following warning:

WARNING: Opening the drain cock will lead to the outflow of the hot contents of the bains-marie.

The instructions shall include the substance of the following:

These appliances are intended to be used for commercial applications, for example in kitchens of restaurants, canteens, hospitals and in commercial enterprises such as bakeries, butcheries, etc., but not for continuous mass production of food.

If the manufacturer wants to limit the use of the appliance to less than the above, this has to be clearly stated in the instructions.

Modification:

The instructions concerning persons (including children) with reduced physical, sensory or mental capabilities or lack of experience and knowledge and children playing with the appliance are not applicable.

7.12.1 Add to the last sentence of the first paragraph “or a steam cleaner”.

Add the following new text before the test specification:

If a **stationary appliance** is intended to be moved for cleaning, this shall be stated.

For **stationary appliances** equipped with rollers or castors or intended to be moved for cleaning, the instructions shall state the substance of the following.

This appliance is to be connected with flexible connections for equipotential bonding and connection to services such as electricity supply, water supply, gas supply and steam supply such that the appliance can be moved in the direction required for cleaning a distance not less than the dimension of the appliance in the direction of movement plus 500 mm without the flexible connections becoming taut or being subject to strain.

Add the following new subclauses:

7.12.9 Not applicable.

7.14 Addition:

The height of the triangle used with symbol IEC 60417-5041 (2002-10) shall be at least 15 mm.

7.15 Replace the text of the addition, including Note 101, by the following:

The marking specified for external **accessible surfaces** shall be visible when the appliance is operated as in normal use, including when actuating any switch, adjusting any control or opening a lid or door. It shall not be placed on a **functional surface** or **adjacent surface**.

Modification:

For **fixed appliances**, the marking of the name or trademark or identification mark of the manufacturer or responsible vendor and the model or type reference shall be marked on the appliance and, if not visible when the appliance is installed as in normal use, shall be included in the instructions or on an additional label that can be fixed near the appliance after installation.

NOTE 101 An example of such a fixed appliance is a built-in appliance.

11 Heating

(standards.iteh.ai)

Add the following new subclause: [IEC 60335-2-50:2002/AMD2:2017](https://standards.iteh.ai/catalog/standards/sist/de3ddabc-143f-48e7-9d91-af44cd2be262/iec-60335-2-50-2002-amd2-2017)
<https://standards.iteh.ai/catalog/standards/sist/de3ddabc-143f-48e7-9d91-af44cd2be262/iec-60335-2-50-2002-amd2-2017>

11.3 Addition:

Where the external **accessible surfaces** are suitably flat and access permits, then the test probe of Figure 103 is used to measure the temperature rises of external **accessible surfaces** specified in Table 101. The probe is applied with a force of $4\text{ N} \pm 1\text{ N}$ to the surface in such a way that the best possible contact between the probe and the surface is ensured. The measurement is performed after a contact period of 30 s.

The probe may be held in place using a laboratory stand clamp or similar device. Any measuring instrument giving the same results as the probe may be used.

11.7 Add the following text after the first paragraph:

Steady conditions are considered to exist 60 min after reaching the temperatures defined for **normal operation**.

When an appliance is assembled in combination with, equipped with or incorporating accessories or other appliances, the interaction shall be covered if they are provided to operate simultaneously as stated by the manufacturer or by a common control.

Add the following new subclause:

11.8 Addition:

During the test, the temperature rises are monitored continuously and shall not exceed the values shown in Table 3 and Table 101.

Table 101 – Maximum temperature rises for specified external accessible surfaces under normal operating conditions

Surface ^a	Temperature rise of external accessible surfaces ^b K
Bare metal	48
Coated metal ^c	59
Glass and ceramic	65
Plastic and plastic coating > 0,4 mm ^{d, e}	74
<p>^a Temperature rises are not measured on:</p> <ul style="list-style-type: none"> – the underside of appliances intended to be used on a working surface or floor; – the rear surface of appliances; – surfaces that are inaccessible to a 75 mm diameter probe having a hemispherical end; – functional surfaces and adjacent surfaces. <p>^b The temperature rise on external accessible surfaces up to a distance of 100 mm from adjacent surfaces of the appliance, (see Figure 102) may exceed the limits by up to 25 K, but the relevant part shall then be marked with symbol IEC 60417-5041 (2002-10) or the equivalent text.</p> <p>^c Metal is considered coated when a coating having a minimum thickness of 90 µm made by enamel or non-substantially plastic coating is used.</p> <p>^d The temperature rise limit of plastic also applies for plastic material having a metal finish of thickness less than 0,1 mm.</p> <p>^e When the thickness of the plastic coating does not exceed 0,4 mm, the temperature rise limits of coated metal for underlying metal apply or the temperature rise limits for glass or ceramic material for underlying glass or ceramic material apply.</p>	

iTech STANDARD PREVIEW
(standards.iteh.ai)

[IEC 60335-2-50:2002/AMD2:2017](https://standards.iteh.ai/catalog/standards/sist/de3ddabc-143f-48e7-9d91-881e43e2624e/iec-60335-2-50-2002-amd2-2017)

[https://standards.iteh.ai/catalog/standards/sist/de3ddabc-143f-48e7-9d91-](https://standards.iteh.ai/catalog/standards/sist/de3ddabc-143f-48e7-9d91-881e43e2624e/iec-60335-2-50-2002-amd2-2017)

[881e43e2624e/iec-60335-2-50-2002-amd2-2017](https://standards.iteh.ai/catalog/standards/sist/de3ddabc-143f-48e7-9d91-881e43e2624e/iec-60335-2-50-2002-amd2-2017)

13 Leakage current and electric strength at operating temperature

13.2 Replace the text of the modification by the following:

Instead of the permissible leakage current for **stationary class I appliances**, the following applies:

- for cord and plug connected appliances 0,75 mA or 1 mA per kW **rated power input** of the appliance with a maximum of 10 mA, whichever is higher.
- for other appliances 0,75 mA or 1 mA per kW **rated power input** of the appliance with no maximum, whichever is higher.

Add the following:

For **portable class I appliances**, instead of the permissible leakage current, the following applies:

- for cord and plug connected appliances 0,75 mA or 1 mA per kW **rated power input** of the appliance with a maximum of 10 mA, whichever is higher.

15 Moisture resistance

15.2 In the first paragraph of the test specification of the replacement, add “using a spillage solution comprising water containing approximately 1 % NaCl and 0,6 % rinsing agent”.

Add the following as a new second paragraph of the test specification of the replacement:

Any commercially available non-ionic rinsing agent may be used, but if there is any doubt with regards to the test results, the rinsing agent shall have the following properties:

- viscosity, 17 mPa·s;
- pH, 2,2 (1 % in water)

and its composition shall be

Substance	Parts by mass %
Plurafac ® LF 221 ¹	15,0
Cumene sulfonate (40 % solution)	11,5
Citric acid (anhydrous)	3,0
Deionized water	70,5

In the existing fifth paragraph of the test specification of the replacement, replace “water containing approximately 1 % NaCl” by “the solution”.

In the existing sixth paragraph of the test specification of the replacement replace “water” by “the solution”.

iTeh STANDARD PREVIEW

15.3 Delete this subclause. (standards.iteh.ai)

16 Leakage current and electric strength

IEC 60335-2-50:2002/AMD2:2017
<https://standards.iteh.ai/catalog/standards/sist/de3ddabc-143f-48e7-9d91-af44cd2be262/iec-60335-2-50-2002-amd2-2017>

16.2 Replace the text of the modification by the following.

Instead of the permissible leakage current for **stationary class I appliances**, the following applies:

- for cord and plug connected appliances 0,75 mA or 1 mA per kW **rated power input** of the appliance with a maximum of 10 mA, whichever is higher;
- for other appliances 0,75 mA or 1 mA per kW **rated power input** of the appliance with no maximum, whichever is higher.

Add the following:

For **portable class I appliances**, instead of the permissible leakage current, the following applies:

- for cord and plug connected appliances 0,75 mA or 1 mA per kW **rated power input** of the appliance with a maximum of 10 mA, whichever is higher.

19 Abnormal operation

19.4 Delete this subclause.

1 Plurafac ® LF 221 is the trade name of a product supplied by BASF. This information is given for the convenience of users of this document and does not constitute an endorsement by IEC of this product.

25 Supply connection and external flexible cords

25.3 *Replace the first paragraph of the addition by the following:*

Appliances with a mass greater than 40 kg, intended for permanent connection to fixed wiring and not provided with rollers, castors or similar means shall be constructed so that the connection can be done after the appliance has been installed in accordance with the manufacturer's instructions.

28 Screws and connections

Replace the existing text by the following:

This clause of Part 1 is applicable except as follows.

28.1 *Addition:*

Screws made of carbon steel and alloy steel shall be made in accordance with ISO 898-1.

Screws made of corrosion-resistant stainless-steel shall be made in accordance with ISO 3506-1, or ISO 3506-2, or ISO 3506-3, or ISO 3506-4.

28.4 *Addition:*

iTeh STANDARD PREVIEW
(standards.iteh.ai)

Screws that make mechanical connections and electrical connections shall be so designed that the contact pressure does not change appreciably through loosening of the screwed assembly parts during operational stress and contact corrosion.

[https://standards.iteh.ai/catalog/standards/sist/de3ddabc-143f-48e7-9d91-](https://standards.iteh.ai/catalog/standards/sist/de3ddabc-143f-48e7-9d91-af14d2be262/iec-60335-2-50-2002-amd2-2017)

Screws that make mechanical connections and provide earthing continuity shall be so designed that the contact pressure does not change appreciably through loosening of the screwed assembly parts due to operational stress and contact corrosion. They shall be designed so that a minimum contact pressure remains.

Compliance is checked by inspection and by measuring the assembling torques for screwed connections providing earthing continuity by applying a torque as specified in Table 102 to turn the screw in the fastening direction. The screw shall not turn.

The screw shall not have been unfastened prior to performing this test.

Table 102 – Assembling torques for screwed connections providing earthing continuity

Outer thread diameter of the screw mm	Assembling torque Nm	
	Screwed connections for the mechanical strength of the screws A2-70 according to ISO 3506-1, or ISO 3506-2, or ISO 3506-3, or ISO 3506-4 and 5.8 according to ISO 898-1	Screwed connections for the mechanical strength of the screws > 8.8 according to ISO 898-1
> 2,8 and ≤ 3,6	0,8	1,3
> 3,6 and ≤ 4,2	1,9	3,0
> 4,2 and ≤ 5,3	3,7	6,0
> 5,3 and ≤ 6,3	6,5	10,0
M 8	15,0	25,0
M 10	31,0	50,0

30 Resistance to heat and fire

30.2.1 Replace the text of the modification by the following:

The glow-wire test is carried out at 650 °C. The glow-wire flammability index (GWFI) according to IEC 60695-2-12 shall be at least 650 °C.

(standards.iteh.ai)

Figures

Add the following new figures:
<https://standards.iteh.ai/catalog/standards/sist/de3ddabc-143f-48e7-9d91-af44cd2be262/iec-60335-2-50-2002-amd2-2017>