



SLOVENSKI STANDARD
SIST EN ISO 10484:2004
01-november-2004

BUXca Yý U
SIST EN 493:2001

Preskus širitve za matice (ISO 10484:1997)

Widening test on nuts (ISO 10484:1997)

Aufweitversuch an Muttern (ISO 10484:1997)

Essai d'évasement des écrous (ISO 10484:1997)

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Ta slovenski standard je istoveten z: EN ISO 10484:2004

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ICS:

21.060.20 Matice Nuts

SIST EN ISO 10484:2004 **en**

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 10484

July 2004

ICS 21.060.20

Supersedes EN 493:1992

English version

Widening test on nuts (ISO 10484:1997)

Essai d'évasement des écrous (ISO 10484:1997)

Aufweitversuch an Muttern (ISO 10484:1997)

This European Standard was approved by CEN on 1 July 2004.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

EN ISO 10484:2004 (E)**Foreword**

The text of ISO 10484:1997 has been prepared by Technical Committee ISO/TC 2 "Fasteners" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 10484:2004 by Technical Committee CEN/TC 185 "Threaded and non-threaded mechanical fasteners and accessories", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2005, and conflicting national standards shall be withdrawn at the latest by January 2005.

This document supersedes EN 493:1992.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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Endorsement notice
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The text of ISO 10484:1997 has been approved by CEN as EN ISO 10484:2004 without any modifications.

[SIST EN ISO 10484:2004](#)

NOTE Normative references to International Standards are listed in annex ZA (normative).

[2451a2013d87/sist-en-iso-10484-2004](#)

Annex ZA (normative)

Normative references to international publications with their relevant European publications

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

NOTE Where an International Publication has been modified by common modifications, indicated by (mod.), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN</u>	<u>Year</u>
ISO 898-2	1992	Mechanical properties of fasteners - Part 2: Nuts with specified proof load values - Coarse thread	EN 20898-2	1993
ISO 2320	1997	Prevailing torque type steel hexagon nuts - Mechanical and performance requirements	EN ISO 2320	1997

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INTERNATIONAL STANDARD

ISO
10484

First edition
1997-11-01

Widening test on nuts

Essai d'évasement des écrous

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Reference number
ISO 10484:1997(E)

ISO 10484:1997(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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International Standard ISO 10484 was prepared by Technical Committee ISO/TC 2, *Fasteners*, Subcommittee SC 1, *Mechanical properties of fasteners*.

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Widening test on nuts

1 Scope

This International Standard specifies the test procedure for evaluating the acceptability of surface discontinuities designated in ISO 6157-2 excluding nuts made of free cutting steel.

It applies to nuts with

- property classes to ISO 898-2 and ISO 898-6;
- nominal thread diameter, d , from 5 mm up to and including 39 mm;
- product grades A and B.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 898-2:1992, *Mechanical properties of fasteners – Part 2: Nuts with specified proof load values – Coarse thread.*

ISO 898-6:1994, *Mechanical properties of fasteners – Part 6: Nuts with specified proof load values – Fine pitch thread.*

ISO 2320:1997, *Prevailing torque type steel hexagon nuts – Mechanical and performance properties.*

ISO 6157-2:1995, *Fasteners – Surface discontinuities – Part 2: Nuts.*

3 Widening test

3.1 Principle

After removal of the thread up to the nominal thread diameter a tapered mandrel is pushed into the nut.

The widening is measured as a percentage of the hole diameter.

3.2 Test mandrel

The test mandrel shown in figure 1 shall be used for measurement of widening of 6 % or 4 % respectively (see clause 4). It shall have a minimum hardness of not less than 45 HRC and the cone shall be polished (roughness $R_a = 2,5 \mu\text{m}$).

3.3 Test nut

The nut to be subjected to the widening test shall have the thread removed to a diameter equal to the nominal diameter of the thread with the tolerance H12.