



Edition 1.0 2017-05

# TECHNICAL REPORT



### Photonic integrated circuits - ANDARD PREVIEW Part 1: Introduction and roadmap for standardization (standards.iten.al)

<u>IEC TR 63072-1:2017</u> https://standards.iteh.ai/catalog/standards/sist/479f9108-b9ae-49ba-9dc0-4fd0ec169791/iec-tr-63072-1-2017





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### CONTENTS

FC	DREWO	RD	5
1	Scop	e	7
2	Norm	ative references	7
3	Term	s and definitions	7
4	Photo	onic integrated circuit (PIC)	.9
•	4 1		o
	4.1	PIC families	0
	4.2.1	General	11
	4.2.2	Silicon photonics	12
	4.2.3	III-V photonics	12
	4.2.4	Silica and silicon nitride PICs	12
	4.3	Manufacturing capabilities	13
	4.4	Global market	13
	4.5	Global government investment in PIC research and development	13
	4.5.1	General	13
	4.5.2	United States of America	13
	4.5.3	Europe	13
	4.5.4	Japan	13
5	Silico	on photonics I I CII S I AINDARD F RE VIE W	14
	5.1	Overview	14
	5.2	Integration schemes	14
	5.2.1	General	14
	5.2.2	Heterogeneous Antegration sist/47919108-b9ae-49ba-9dc0-	15
	5.2.3	Homogenous integration	15
_	5.3	Non-linear behaviour	15
6	III-V	photonics	15
	6.1	Indium phosphide (InP) photonics	15
7	PIC t	ransceiver – A simple example	17
	7.1	Overview	17
	7.2	Transmitter section	17
_	7.3	Receiver section	18
8	Optic	al sources	19
	8.1	Overview	19
	8.2	Advances in III-V integration onto silicon PICs	19
	8.3	Vertical cavity surface emitting lasers (VCSELs)	20
9	Optic	al receivers	20
10	Modu	Ilators	21
	10.1	Overview	21
	10.2	Common modulator structures	21
	10.3	Plasma dispersion effect	22
	10.4	Plasmonics	23
	10.5	Silicon organic nybrid	23
11	Switc		24 2
	11.1		24
	11.2	Macn-∠ennder Interferometers (M∠I)	24
	11.3	Micro-ring resonator (MKR)	24

11.4	Double-ring assisted MZI (DR-MZI)	.25			
12 3D in	tegration	. 25			
12.1	Optochip	.25			
12.2	Through-silicon-vias (TSVs)	.25			
12.3	Hybrid integration process example	.26			
12.4	Flip-chip bonding	. 26			
12.5	State of the art in 3D research and development	. 27			
13 Com	mercial state of the art	. 27			
13.1	Overview	. 27			
13.2	Luxtera	. 27			
13.3	Intel	. 28			
13.4	Mellanox	. 28			
13.5	Oracle	. 29			
13.6	IBM	. 29			
13.7	Photonics Electronics Technology Research Association (PETRA)	.29			
14 PIC o	coupling interfaces	. 30			
14.1	Overview	. 30			
14.2	Grating coupler	. 30			
14.3	Adiabatic coupling	. 33			
14.4	Butt coupling	. 35			
14.5	Orthogonal chip-to-fibre coupling	.35			
15 Elect	rical interface	. 36			
16 Pack	aging	. 37			
17 Stand	dardization roadmap <u>IEC TR 63072-1:2017</u>	. 37			
Bibliograp	https://standards.iten.ai/cataiog/standards/sist/4/919108-b9ae-49ba-9dc0- 4/80ec169791/jec-tr=63072-1=2017	. 39			
Figure 1 -	- Examples of PICs [1]	. 11			
Figure 2 -	- Optical beam forming network fabricated in TriPleX (silicon nitride)	.12			
Figure 3 -	- Typical silicon waveguides [6]	. 14			
Figure 4 -	- Heterogeneous integration by flip chin and conner pillars	15			
Figuro 5	Indium pheephide BIC with many structures, including AWC	16			
		. 10			
Figure 6 -	- Combined INP and TriPleX microwave photonic beam-forming network	.17			
Figure 7 -	- Schematic of four channel PIC transceiver by Luxtera [6]	. 18			
Figure 8 -	- Schematic view of 3D assembly of PIC + EIC electro-optical assembly [6]	.20			
Figure 9 – Example of Ge-on-Si photodetector formed by germanium selective epitaxy [6]21					
Figure 10	– High speed PN modulator [6]	.22			
Figure 11	- PETRA optical I/O core chip modulation scheme	.23			
Figure 12	– Silicon organic hybrid	.24			
Figure 13	$-4 \times 4$ switching matrix PIC attached to PCB with wire bonds on the EU				
FP7 Phox	TroT project	.25			
Figure 14	<ul> <li>EU FP7 project PhoxTroT 3D integrated optochip concept</li> </ul>	.26			
Figure $15 - 1$ IFT principle 27					
Figure 15 – LIFT principle					
Figure 16 – PETRA optical I/O core performance at 25 Gb/s					
	- Examples of ventical grating couplers [0]	. 51			
Figure 18	- Coupling enciency of single polarization grating coupler (SPGC) at 1 310	30			

Figure 19 – Composite coupling interfaces on PETRA optical I/O core	32
Figure 20 – Assembly for adiabatic optical coupling between Si photonics chip and SM polymer waveguide	33
Figure 21 – Flip-chipped silicon photonic chip onto polymer waveguide substrate using adiabatic coupling	34
Figure 22 – Bidirectional optical coupling between SOI waveguides and single polymer waveguides	35
Figure 23 – Design of the mirror plug assembly	36
Figure 24 – Typical operative framework of silicon-photonics modules	37
Figure 25 – PIC standardization roadmap	38

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#### PHOTONIC INTEGRATED CIRCUITS -

#### Part 1: Introduction and roadmap for standardization

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IEC TR 62072-1, which is a Technical Report, has been prepared by subcommittee 86C: Fibre optic systems and active devices, of IEC technical committee 86: Fibre optics.

The text of this Technical Report is based on the following documents:

Enquiry draft	Report on voting
86C/1428/DTR	86C/1441/RVDTR

Full information on the voting for the approval of this technical report can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 63072-1 series, published under the general title *Photonic integrated circuits*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

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#### PHOTONIC INTEGRATED CIRCUITS -

#### Part 1: Introduction and roadmap for standardization

#### 1 Scope

This part of IEC 63072, which is a Technical Report, provides an introduction to photonic integrated circuits (PICs) and describes a roadmap for the standardization of PIC technology over the next decade.

NOTE The trademarks and trade names mentioned in this document are given for the convenience of users of this document; this does not constitute an endorsement by IEC of these companies.

#### 2 Normative references

There are no normative references in this document.

#### 3 Terms and definitions

For the purposes of this document, the following terms and definitions/apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

IEC TR 63072-1:2017

- IEC Electropedia: available at http://www.electropedia.org/9ac-49ba-9dc0-
- ISO Online browsing platform.<sup>4</sup> available at http://www.iso.org/obp

# 3.1 photonic integrated circuit PIC

integrated circuit that contains optical structures to guide and process optical signals

#### 3.2

### III-V

#### three-five

compound semiconductor formed of materials from the third and fifth column of the periodic table

EXAMPLE 1 Indium phosphide

EXAMPLE 2 Gallium arsenide

### 3.3

#### through-silicon-via

TSV

metallised hole (via) through a silicon wafer enabling electrical conductivity from one surface of the silicon to the other

#### 3.4

#### silicon photonics

structure or system of structures fabricated into a silicon wafer to guide light and enable passive and active optical processes to be carried out at the integrated circuit level

### 3.5 silicon-on-insulator

SOI

structure or system of structures fabricated into a silicon wafer to guide light and enable passive and active optical processes to be carried out at the integrated circuit level

- 8 -

#### 3.6

#### vertical cavity surface emitting laser

#### VCSEL

semiconductor laser diode with direction of laser emission perpendicular to top surface

#### 3.7

#### Mach-Zehnder interferometer

MZI

waveguide structure whereby an incident optical signal is split into two paths and allowed to recombine into an output signal and on which the phase variance between the two recombined signals can be manipulated to allow modulation of the output signal or switching between two or more input and output signals

#### 3.8

#### ring resonator

closed optical path in which the optical radiation circulates in an optical loop in the same direction

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Note 1 to entry: Standing waves are possible to exist at particular wavelengths.

#### 3.9

#### micro-ring resonator MRR

closed ring resonator waveguide structure on a Pic 2017

https://standards.iteh.ai/catalog/standards/sist/479f9108-b9ae-49ba-9dc0-

Note 1 to entry: When located near a waveguide, the MRR<sup>3</sup> will selectively couple out of the waveguide optical radiation only at the wavelengths  $\lambda_m$ , which satisfy the following resonance condition: MRR optical path length =  $2\pi n_{\text{eff}} = m \lambda_m$ , where  $n_{\text{eff}}$  is the effective refractive index of the MRR waveguide and *m* is a positive integer.

## 3.10 resonator finesse

F

quantity describing the sharpness of a resonant peak relative to the free spectral range of the resonator, obtained by dividing free spectral range (FSR) of a resonator by full width half maximum (FWHM) of a resonant peak

#### 3.11

#### quality factor of a ring resonator

resonator finesse multiplied by the mode number *m*, where  $m = 2\pi n_{eff} \lambda_m$  and where  $n_{eff}$  is the effective refractive index of the ring resonator and  $\lambda_m$  is the resonant wavelength

## 3.12 large-scale integration

LSI

process of integrating thousands of transistors onto a single semiconductor chip

#### 3.13 buried oxide BOX

silicon dioxide (SiO<sub>2</sub>) layer buried in silicon wafers to form silicon-on-insulator assemblies

Note 1 to entry: BOX layer is typically buried at less than 100 nm to several micrometers beneath the wafer surface depending on application. BOX layer thickness typically ranges from 40 nm to 100 nm.

#### 3.14 grating coupler GC

periodic grating structure on the surface of a PIC, which redirects light propagating in a waveguide in the PIC out through the surface of the PIC, typically at a small angle normal to the PIC surface

-9-

Note 1 to entry: This is the preferred method of coupling light into and from a PIC and typically uses a singlemode fibre or single-mode fibre array with an 8° angled interface. Therefore grating couplers are usually designed to redirect light into and out of the PIC at an angle of 8° normal to the PIC surface.

# 3.15

single polarization grating coupler SPGC

grating coupler designed to couple light of one linear polarization to and from a waveguide in the PIC

#### 3.16

#### polarization splitting grating coupler PSGC

grating coupler designed to split the light incident on the PIC into two orthogonal linear polarizations, which are conveyed along two separate corresponding waveguides in the PIC

#### 3.17

#### laser induced forward transfer

#### i Γeh STANDARD PREVIEW LIFT

direct-writing technique allowing the deposition of tiny amounts of material from a donor thin film through the action of a pulsed laser beam (IS.Iten.al)

#### 3.18

#### IEC TR 63072-1:2017

complementary metal oxide semiconductorlards/sist/479f9108-b9ae-49ba-9dc0-

CMOS

**CMOS** 4fd0ec169791/jec-tr-63072-1-2017 technology for constructing low power integrated circuits typically used in microprocessors, microcontrollers, static RAM, and other digital logic circuits

#### 3.19 high speed phase modulator HSPM

device allowing the phase of an optical signal to be rapidly varied

Note 1 to entry: One example of a HSPM is a PN junction on one of the waveguide branches of a MZI in a PIC. which causes a change in refractive index in response to the density in charge carriers passed through it.

#### Photonic integrated circuit (PIC) 4

#### 4.1 **Overview**

A PIC is an integrated circuit on which operations can be carried out on light conveyed through it. One could think of a PIC as a miniature optical train, i.e. a sequence or collection of elements or structures, which perform an operation on one or more incident light beams. These operations may include modulation, wavelength dependent and independent switching, wavelength multiplexing/demultiplexing, power splitting, filtering, amplification, light generation (lasers) and light detection (detectors). Depending on the available chip size, element size and layout efficiency of optical elements and structures, a PIC can incorporate functions of varying complexity.

PICs operate on information signals imposed on optical wavelengths typically within the infrared 850 nm to 1 650 nm portions of the electro-magnetic spectrum reserved for fibre optic communication.

PICs can accommodate huge bandwidth densities, for example high data rates of information conveyed along tiny channels, which can be very densely arranged at the chip level. For this reason, PIC products are primarily deployed in the optical fibre communications market.

Optical sensors, however, represent a promising emerging application field for PICs, in which they can be used in the medical, aerospace, energy, automotive and defence sectors.

PICs are also widely anticipated to play a key role in the future commercialisation of quantum computers.

Figure 1 shows some examples of PICs of varying complexity and functionality.



b) 4-channel 2 × 2 WDM cross-connect integrating 2 AWGs with 16 Mach-Zehnder interferometer switches in dilated configuration (66 components in total)



c) 40-channel WDM monitor chip integrating 9 AWGs and 40 detector diodes



d) 8 × 8 channel wavelength router, integrating 8 wavelength converter circuits with an 8 × 8 AWG, with over 175 components



SOURCE Institute of Physics

Figure 1 – Examples of PICs [1]<sup>1</sup>

#### 4.2 PIC families

#### 4.2.1 General

The fabrication techniques for PICs are similar to those used in electronic integrated circuits, in which photolithography is used to pattern semiconductor wafers for etching and material deposition.

Unlike electronic integration where silicon is the dominant material, PICs can be fabricated from a variety of semiconductor materials including silicon, indium phosphide (InP) and gallium arsenide (GaAs), and different material systems, including electro-optic crystals such as lithium niobate, silica-on-silicon and silicon-on-insulator (SOI).

Different materials provide different advantages and limitations depending on the functions to be carried out.

<sup>1</sup> Figures in square brackets refer to the Bibliography.

#### 4.2.2 Silicon photonics

Silicon PICs enable direct co-integration of the photonics with transistor based electronics; however, as an indirect bandgap material, silicon PICs will typically require separate elements for light generation and detection. Although it was shown in 2005 that silicon can be used to generate laser light via the Raman effect, such lasers would need to be optically driven rather than electrically driven, which would require an additional optical pump laser source [2].

#### 4.2.3 III-V photonics

PICs based on so called direct bandgap materials, such as indium phosphide or gallium arsenide, do allow the direct integration of light sources and detectors on the same integrated circuit; however, the foundry infrastructure is much more limited when compared to silicon wafers, leading to III-V PICs being typically restricted to low volume, high cost applications.

#### 4.2.4 Silica and silicon nitride PICs

ген

Silica (silicon dioxide) based PICs have very desirable properties for passive photonic circuits such as arrayed waveguide gratings (AWGs) due to their comparatively low losses and low thermal sensitivity.

Silicon nitride  $(Si_3N_4)$  based PICs are also becoming a leading material candidate for PICs in the datacom space, mainly due to the lower optical losses introduced and the inherent complementary metal oxide semiconductor (CMOS) compatibility with the electronics fabrication processes (see Figure 2).



IEC

SOURCE Photo courtesy of SATRAX B.V., www.satrax.nl

#### Figure 2 – Optical beam forming network fabricated in TriPleX (silicon nitride)

Currently, the two most commercially utilised material platforms for PICs are based on silicon and indium phosphide.

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#### 4.3 Manufacturing capabilities

As of 2016, there were only a handful of organisations that could directly manufacture PICs. These included STMicroelectronics (France-Italy), Intel (US), and AMS (Austria).

Given the long turn-around for PIC wafer fabrication, the concept of multi project wafers was introduced by which a variety of different PIC designs from different organisations (usually small to medium enterprises) could be incorporated onto a single wafer, allowing a variety of different designs to be fabricated at once. Access to PIC fabrication by small to medium enterprises has been made possible through so-called multi-project wafer platforms, including JEPPIX (http://www.jeppix.eu/) for III-V photonics, EPIXFAB (http://www.epixfab.eu/) for silicon photonics, and TRIPLEX ("http://www.lionixbv.nl/triplex-integrated-optics) for silicon nitride photonics.

#### 4.4 Global market

As of 2013, North America was the leader in the PIC market with 49 % market share; however, it is estimated that Asia-Pacific (APAC) will emerge as the market leader by 2022, growing at a compound annual growth rate (CAGR) of 35,9 % from 2012 to 2022.

The PIC market is expected to yield revenue growth from \$150,4 million in 2012 to \$1 547,6 million by 2022, at an estimated CAGR of 26,3 % from 2012 to 2022 [3].

As of 2015, some of the leading global organisations selling PIC products are Infinera Corporation (USA), NeoPhotonics Corporation (USA), Luxtera (USA), Mellanox (Israel) and OneChip Photonics (Canada).

### (standards.iteh.ai)

#### 4.5 Global government investment in PIC research and development

#### IEC TR 63072-1:2017

4.5.1 General https://standards.iteh.ai/catalog/standards/sist/479f9108-b9ae-49ba-9dc0-

In addition to large scale research and development on PIC technologies, as of 2016, there has been renewed global government level investment into PIC development, which is seen as a key enabling technology.

#### 4.5.2 United States of America

The importance of developing an integrated photonic eco-system was underscored by the launch in 2016 of the American Institute of Manufacturing Integrated Photonics (AIM), a public-private partnership providing over \$610m worth of funding (http://www.aimphotonics.com/).

#### 4.5.3 Europe

As of 2016, the European Commission Horizon2020 framework programme has provided and was expected to continue to provide substantial funding towards integrated photonics technologies between 2014 and 2020 of a similar order to that of the United States AIM initiative.

#### 4.5.4 Japan

Photonics Electronics Technology Research Association (PETRA) is an incorporated technology research association, established on August 24, 2009. The organization is approved by METI (Ministry of Economy, Trade and Industry) under the Japanese Act on an Incorporated Research and Development Partnership. PETRA carries on national research and developments projects on leading-edge photonics and electronics converged devices and systems in the information and communication technology area, where photonics technology and electronics technology are mutually incorporated.