



SLOVENSKI STANDARD

SIST EN 1854:2006

01-september-2006

BUKca Yý U

SIST EN 1854:1997

SIST EN 1854:1997/A1:1999

Pressure sensing devices for gas burners and gas burning appliances

Druckwächter für Gasbrenner und Gasgeräte

Dispositifs de surveillance de pression pour brûleurs à gaz et appareils à gaz

Ta slovenski standard je istoveten z: EN 1854:2006

ICS:

23.060.40	V æ } ã^*~ æ !ã	Pressure regulators
27.060.20	Plinski gorilniki	Gas fuel burners

SIST EN 1854:2006

en

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 1854:2006

<https://standards.iteh.ai/catalog/standards/sist/b0b66282-aac3-43e9-904f-1c63e81acd6f/sist-en-1854-2006>

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 1854

April 2006

ICS 23.060.40

Supersedes EN 1854:1997

English Version

**Pressure sensing devices for gas burners and gas burning
appliances**

Dispositifs de surveillance de pression pour brûleurs à gaz
et appareils à gaz

Druckwächter für Gasbrenner und Gasgeräte

This European Standard was approved by CEN on 27 February 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

iTeh STANDARD PREVIEW
(standards.iteh.ai)
<https://standards.iteh.ai/catalog/standards/sist/b0b66282-aac3-43e9-904f-1c63e81acd6f/sist-en-1854-2006>



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Contents

Page

Foreword.....	4
Introduction	5
1 Scope.....	6
2 Normative references	6
3 Terms and definitions	7
4 Classification	7
5 Units of measurement and test conditions	8
5.1 Units of measurement.....	8
5.2 Test conditions	8
6 Construction	8
6.1 General	8
6.1.1 Design, manufacture and assembly.....	8
6.1.2 Appearance.....	8
6.1.3 Access to internal parts.....	8
6.1.4 Dismantling and reassembly.....	8
6.1.5 Moving parts	8
6.1.6 Sealing caps.....	8
6.1.7 Breather holes	9
6.1.8 Internal diameter of apertures of pressure transmission compartments	9
6.1.9 PSDs with manual reset.....	9
6.1.10 PSDs for combustible gas	9
6.1.11 Sensed medium	9
6.1.12 S Class PSD	9
6.2 Materials	10
6.2.1 General	10
6.2.2 Zinc alloys.....	10
6.2.3 Housing.....	10
6.2.4 Resistance to corrosion and surface protection.....	11
6.2.5 Impregnation.....	11
6.2.6 Seals for glands for moving parts.....	11
6.3 Mechanical connections	11
6.3.1 Threads for PSDs for combustible gas.....	11
6.3.2 Flanges for PSDs for combustible gas	11
6.3.3 Connections for PSDs for air and combustion products	11
6.4 Electrical requirements	12
6.4.1 Except where otherwise specified in this standard, the PSD shall conform to the requirements given in the following clauses of EN 60730-2-6:1995:.....	12
6.4.2 Electronics and software shall conform to EN 60730-1:2000, class B or ENV 14459.	12
6.4.3 Combustible gas or gas mixtures shall not reach electrical components, within the PSD, which arc or glow.....	12
6.4.4 The degree of protection shall be declared in accordance with EN 60529:1991.	12
6.4.5 Pressure sensing devices supplied with an assembled electrical plug connector conforming to ISO 6952 or ISO 4400 shall have connections to the following pins and to earth:.....	12
7 Performance.....	12
7.1 General	12
7.2 Leak-tightness	12

7.2.1	Performance.....	12
7.2.2	Leak-tightness test.....	13
7.3	Torsion	13
7.4	Function	13
7.4.1	Operating pressure measurement	13
7.4.2	Deviation	13
7.4.3	Drift.....	13
7.4.4	Operating differential	14
7.4.5	PSDs with variable output	14
7.4.6	'S' class PSDs	15
7.4.7	Vibration.....	15
7.5	Durability.....	15
7.5.1	Elastomers in contact with combustible gas	15
7.5.2	Marking.....	15
7.5.3	Resistance to scratching	15
7.5.4	Resistance to humidity	15
8	Marking, installation and operating instructions	16
8.1	Marking.....	16
8.2	Installation and operating instructions.....	16
8.3	Warning notice.....	16
Annex ZA	(informative) Identification of clauses which meet the Essential Requirement of the Gas Appliance Directive 90/396/EEC	17

iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN 1854:2006

<https://standards.iteh.ai/catalog/standards/sist/b0b66282-aac3-43e9-904f-1c63e81acd6f/sist-en-1854-2006>

EN 1854:2006 (E)**Foreword**

This European Standard (EN 1854:2006) has been prepared by Technical Committee CEN/TC 58 "Safety and control devices for gas burners and gas burning appliances", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2006, and conflicting national standards shall be withdrawn at the latest by October 2006.

This European Standard supersedes EN 1854:1997.

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this European Standard.

The following changes from the superseded version have been included:

- operating pressure was increased from 4 bar to 5 bar;
- editorial changes due to the application of EN 13611: General requirements;
- technical changes due to the updating of the normative references, in particular the requirement for elastomers in contact with gas to conform to EN 549.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Introduction

This European Standard is a particular standard for specific controls for gas burners and gas burning appliances which cites EN 13611 "Safety and control devices for gas burners and gas-burning appliances – General requirements" wherever possible. This European Standard supplements or modifies the corresponding clauses of EN 13611. The construction and performance requirements are as far as applicable in total conformity with EN 13611.

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 1854:2006

<https://standards.iteh.ai/catalog/standards/sist/b0b66282-aac3-43e9-904f-1c63e81acd6f/sist-en-1854-2006>

EN 1854:2006 (E)

1 Scope

This European Standard specifies requirements and test methods for pressure sensing devices (PSDs) for the control of pressures of combustible gases of the first, second and third families, air, combustion products and mixtures thereof for operating pressures up to 5 bar. It covers all types of PSD including electronic, differential and inferential types.

The requirements for 'S' class PSD are intended to meet the need for increased reliability for steam boilers. The methods of test given in this European Standard are intended for product type testing. Tests intended for production testing are not specifically included.

This European Standard covers type testing only.

2 Normative references

The following referenced documents are indispensable for the application of this European Standard. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 298:2003, *Automatic gas burner control systems for gas burners and gas burning appliances with or without fans*

EN 549, *Rubber materials for seals and diaphragms for gas appliances and gas equipment*

EN 13611:2000, *Safety and control devices for gas burners and gas-burning appliances — General requirements*

ENV 14459, *Method of risk analysis and recommendations for the use of electronics in systems for the control of gas burners and gas burning appliances*

EN 60529:1991, *Degrees of protection provided by enclosures (IP code) (IEC 60529:1989)*

EN 60730-1:2000, *Automatic electrical controls for household and similar use — Part 1: General requirements (IEC 60730-1:1999, modified)*

EN 60730-2-6:1995, *Automatic electrical controls for household and similar use — Part 2-6: Particular requirements for automatic electrical pressure sensing controls including mechanical requirements (IEC 60730-2-6:1991, modified)*

EN 61058-1, *Switches for appliances — Part 1: General requirements (IEC 61058-1:2000 + A1:2001, modified)*

EN ISO 75 (all parts), *Plastics — Determination of temperature of deflection under load*

ISO 4400, *Fluid power systems and components — Three-pin electrical plug connectors with earth contact — Characteristics and requirements*

ISO 6952, *Fluid power systems and components — Two-pin electrical plug connectors with earth contact — Characteristics and requirements*

3 Terms and definitions

For the purposes of this European Standard, the terms and definitions given in EN 13611:2000 and the following apply.

3.1

pressure sensing device (PSD)

device which senses pressure and provides a signal

3.2

maximum working pressure (p_{\max})

maximum pressure, positive or negative, the PSD can sustain without damage as declared by the manufacturer

3.3

operating pressure

pressure at which the PSD operates or switches

3.4

highest set point

highest declared pressure to which the PSD can be adjusted

3.5

lowest set point

lowest declared pressure to which the PSD can be adjusted

3.6

operating pressure range (set point range)

range of adjustment of the PSD between the highest and lowest set points

3.7

upper operating pressure

pressure at which the PSD operates or switches during an increase in pressure

3.8

lower operating pressure

pressure at which the PSD operates or switches during a decrease in pressure

3.9

operating differential

difference between the upper and lower operating pressures

3.10

deviation

difference between the declared or indicated operating pressure and the actual pressure measured before the endurance test expressed as a percentage of the declared or indicated operating pressure

3.11

drift

difference between the measured values of the operating pressure before and after the endurance test expressed as a percentage of the operating pressure before the endurance test

4 Classification

The PSD shall conform to one of two classes:

— standard class;

EN 1854:2006 (E)

— class S

Class S PSDs shall have a higher level of performance and mechanical stability as specified in 6.1.12 and 7.4.6.

NOTE Class of electrical protection and similar are covered by Clause 8 of EN 13611:2000.

5 Units of measurement and test conditions**5.1 Units of measurement**

Units of measurement shall be as given in EN 13611:2000, 5.1, 5.2 and 5.3, with the exception that there are no bending moment requirements applicable to PSDs.

5.2 Test conditions

Test conditions shall be in accordance with EN 13611:2000, 5.4.

All measured values shall be corrected to the standard conditions:

15 °C, 1 013 mbar, dry.

6 Construction

STANDARD PREVIEW
(standards.iteh.ai)

6.1 General**6.1.1 Design, manufacture and assembly**

The PSD shall be designed, manufactured and assembled in accordance with EN 13611:2000, 6.1 and 6.2.1.

6.1.2 Appearance

In terms of appearance, the PSD shall conform to EN 13611:2000, 6.2.1.

6.1.3 Access to internal parts

The PSD shall be designed such that access to internal parts requires the use of tools.

6.1.4 Dismantling and reassembly

Parts that require dismantling (e.g. for servicing) shall conform to EN 13611:2000, 6.2.9.

6.1.5 Moving parts

The function of moving parts (e.g. diaphragms, bellows) shall conform to EN 13611:2000, 6.2.7.

6.1.6 Sealing caps

Sealing caps of adjusters, if used, shall conform to EN 13611:2000, 6.2.8.

6.1.7 Breather holes

Breather holes shall conform to EN 13611:2000, 6.2.3.

6.1.8 Internal diameter of apertures of pressure transmission compartments

Apertures of all compartments used for pressure transmission shall have a minimum internal diameter of 0,7 mm, except in cases where a smaller aperture is protected against fouling and clogging by suitable measures, e.g. external filters (see 8.2).

6.1.9 PSDs with manual reset

PSDs with manual reset shall function by an action that is independent of manipulation or position of the reset member. Reset shall be manual.

NOTE Manual reset may require the use of a tool.

6.1.10 PSDs for combustible gas

6.1.10.1 General

PSDs for combustible gas shall, in addition to the requirements for PSDs for air, combustion products and mixtures thereof, conform to 6.1.10.2 to 6.1.10.6.

6.1.10.2 Holes

Holes for screws, pins etc., shall conform to EN 13611:2000, 6.2.2.

6.1.10.3 Closure parts

Closure parts shall conform to EN 13611:2000, 6.2.9 (second paragraph).

6.1.10.4 Screwed fastenings

Screwed fastenings shall conform to EN 13611:2000, 6.2.5.

6.1.10.5 Jointing

The use of jointing compounds, soldering or other processes shall be performed in accordance with EN 13611:2000, 6.2.6.

6.1.10.6 Pressure test nipples

Pressure test nipples, where fitted, shall conform to EN 13611, 6.4.7.

6.1.11 Sensed medium

The manufacturer shall declare the nature of the sensed medium for which the PSD is designed.

6.1.12 S Class PSD

The construction requirements for S class PSDs shall be as follows:

- a) switching parts shall have the characteristics of a snap-acting contact as defined in EN 60730-1 and EN 61058-1;