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Resilient, textile and laminate floor coverings - Evaluation and requirements of volatile organic compounds (VOC) emissions

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October 2004

ICS

English version

## Resilient, textile and laminate floor coverings - Evaluation and requirements of volatile organic compounds (VOC) emissions

Revêtements de sol Résilients, Textiles et Stratifiés -  
Evaluation et exigences des émissions de composés  
organiques volatils (COV)

Elastische, textile und Laminat-Bodenbeläge - Bewertung  
und Anforderungen zu Emissionen von flüchtigen,  
organischen Verbindungen (VOC)

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 134.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

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## Foreword

This document (prEN 15052:2004) has been prepared by Technical Committee CEN/TC 134 “Resilient, textile and laminate floor coverings”, the secretariat of which is held by BSI.

This document is currently submitted to the CEN Enquiry.

This document is based on Report 18 (1997) from the European Collaborative Action : Evaluation of VOC emissions from building products (solid flooring materials).

Annexes A, B are normative.

Annex C is informative.

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## 1 Scope

This European Standard specifies an evaluation procedure based on requirements for the emissions of volatile organic compounds of resilient, textile and laminate floorcoverings. These floorcoverings can be supplied in either tile or roll or plank form.

Volatile organic compounds to be considered are defined in ISO DIS 16000-6.2 par. 3.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

prEN 13419-1: 2002, *Building products — Determination of the emission of volatile organic compounds — Part 1: emission test chamber method*

prEN 13419-2: 2002, *Building products — Determination of the emission of volatile organic compounds — Part 2: emission test cell method*

prEN 13419-3: 2002, *Building products — Determination of the emission of volatile organic compounds — Part 3 : Procedure for sampling, storage of samples and preparation of test specimens*

ISO/DIS 16000-6: 2002, *Indoor air — Determination of VOCs in indoor air and chamber air by active sampling on Tenax TA, thermal desorption and gas chromatographic MSD/FID*

## 3 Terms and definitions

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For the purposes of this standard, the following definitions apply:

### 3.1

#### **lowest Concentrations of Interest ( LCI<sub>i</sub>)**

lowest concentration above which, according to best professional judgment, an organic compound might have some adverse effect on people in the indoor environment

### 3.2

#### **concentration of volatile organic compound C<sub>i</sub>**

measured concentration of a volatile organic compound in µg/m<sup>3</sup>

### 3.3

#### **R-value**

for the evaluation of each compound *i* the ratio *R<sub>i</sub>* is established as  $R_i = C_i / LCI_i$  where *C<sub>i</sub>* is the chamber concentration of compound *i*.

If *R<sub>i</sub>* falls below 1, it is assumed that there will be no adverse health effects.

If several compounds with a concentration > 5 µg/m<sup>3</sup> are detected, additivity of effects is assumed and it is required that *R*, the sum of all *R<sub>i</sub>*, shall not exceed the value 1.

$R = \text{sum of all } R_i = \text{sum of all ratios } (C_i / LCI_i)$

#### 4 Procedure for sampling and storage of samples and preparation of test specimens

Procedures for sampling and storage of samples and the preparation of test specimens are described in EN 13419-3, Building products-Determination of the emission of volatile organic compounds — Part 3: Procedure for sampling, storage of samples and preparation of test specimens.

#### 5 Experimental conditions and calculation of results

For the purpose of defining the evaluation procedure and the requirements, the following experimental conditions are defined in order to express the results in concentrations:

At a given test condition,  $C_i$  (the concentration of the individual compound  $i$  in the outlet air of the test chamber or the test cell) depends on the area specific emission rate of the test specimen and the air flow rate through the emission test chamber or test cell.

For solid materials (like floor coverings) the area specific emission rate in a test chamber or a test-cell can be regarded as constant.

In this case the relation between  $C_i$ ,  $SERa_i$  (the area specific emission rate of the individual compound  $i$ ) and  $q$  (the area specific air flow rate) can be expressed as:

$$C_i = SERa_i / q$$

with

$$q = n/L$$

$n$ : air exchange rate [1/h]

$L$ : product loading factor [ $m^2/m^3$ ]

$$C_i [\mu g/m^3] = SERa_i [\mu g/m^2h] / q [m/h]$$

For the emission tests on solid floor covering products according to the chamber method as described in EN 13419-1 the following parameters worked satisfactorily and have been proven in practise:

air exchange rate ( $n$ ): 0.5 [1/h]

product loading factor ( $L$ ): 0.4 [ $m^2/m^3$ ] with  $q$  being: 1,25 [m/h]

For the test cell method comparable conditions are to be selected

Further Information on the calculation of test results can be found in Report 18 (1997) from the European Collaborative Action: Evaluation of VOC emissions from building products (solid flooring materials) on pages 16-18.

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## 6 Requirements

Resilient, textile and laminate floor coverings shall satisfy the following requirements:

| Characteristic                                                                                                                                                                                                                                                                                                                                                              | Maximum concentration of VOC in emission test chamber / cell | Test method          |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------|----------------------|
| <b>after 3 days</b>                                                                                                                                                                                                                                                                                                                                                         |                                                              |                      |
| Sum of all carcinogenic compounds as defined in annex A                                                                                                                                                                                                                                                                                                                     | $\leq 10 \mu\text{g}/\text{m}^3$                             | EN 13419 parts 1-2-3 |
| TVOC <sub>3</sub>                                                                                                                                                                                                                                                                                                                                                           | $\leq 10000 \mu\text{g}/\text{m}^3$                          | ISO 16000-6          |
| Report the toluene equivalent concentration of the sum of all unidentifiable compounds for information purposes.                                                                                                                                                                                                                                                            |                                                              |                      |
| Report separately the toluene equivalent according to equations set in ISO 16000-6.2 of VVOC and SVOC compounds as described in ISO 16000-6.2 for information purposes. Report the individual compounds before hexane and after hexadecane at concentrations above $2 \mu\text{g}/\text{m}^3$ and the number of unknowns with concentrations $> 2 \mu\text{g}/\text{m}^3$ . |                                                              |                      |
| Cut off criteria: if the results of the tests after 3 days are lower than the criteria set for the tests after 28 days, the 28 days criteria are considered to be met.                                                                                                                                                                                                      |                                                              |                      |
| <b>after 28 days</b>                                                                                                                                                                                                                                                                                                                                                        |                                                              |                      |
| TVOC <sub>28</sub>                                                                                                                                                                                                                                                                                                                                                          | $\leq 1000 \mu\text{g}/\text{m}^3$                           | EN 13419-1-2-3       |
| Sum of all carcinogenic compounds as defined in annex A                                                                                                                                                                                                                                                                                                                     | $\leq 2 \mu\text{g}/\text{m}^3$ (*)                          | ISO 16000-6          |
| Sum of $C_i/LCI_i$ for all assessable compounds defined in annex B                                                                                                                                                                                                                                                                                                          | $\leq 1$                                                     |                      |
| Report the toluene equivalent concentration of the sum of all non-assessable compounds (with unknown LCI) for information purposes.                                                                                                                                                                                                                                         |                                                              |                      |
| Report separately the toluene equivalent according to equations set in ISO 16000-6.2 of VVOC and SVOC compounds as described in ISO 16000-6.2 for information purposes. Report the individual compounds before hexane and after hexadecane at concentrations above $2 \mu\text{g}/\text{m}^3$ and the number of unknowns with concentrations $> 2 \mu\text{g}/\text{m}^3$ . |                                                              |                      |

## Annex A (normative)

### List of carcinogenic compounds

The list to be considered is the consolidated list of carcinogenic compounds related to point 29 to annex 1 of the European Directive 76/769/EC.

NOTE This list is only to be considered for volatile components as defined in ISO 16000-6.2 par. 3.

| CAS-Nr.    | Substance                                                                    | Index-Nr.    | EG-Nr.    | Category  |
|------------|------------------------------------------------------------------------------|--------------|-----------|-----------|
| 106-97-8   | Butane, (contains >= 0,1 % Butadiene)                                        | 601-004-01-8 | 203-448-7 | 1         |
| 106-99-0   | 1,3-Butadiene                                                                | 601-013-00-X | 203-450-8 | 1         |
| 107-30-2   | Chloromethyl-methylether,                                                    | 603-075-00-3 | 203-480-1 | 1         |
| 505-60-2   | Chlorodimethylether,                                                         |              |           |           |
| 51-75-2    | 2,2'-Dichlorodiethylsulfide                                                  |              |           | MAK/BAT 1 |
| 51-75-2    | N-Methyl-bis-(2-chloro-ethyl)amine                                           |              | 200-120-5 | MAK/BAT 1 |
| 542-88-1   | Bis(chloromethyl)ether<br>(Dichlorodimethylether)                            | 603-046-00-5 | 208-832-8 | 1         |
| 71-43-2    | Benzene                                                                      | 601-020-00-8 | 200-753-7 | 1         |
| 75-01-4    | Vinylchloride                                                                | 602-023-00-7 | 200-831-0 | 1         |
| 75-28-5    | Isobutane (contains >= 0,1 % Butadiene)                                      |              | 200-857-2 | 1         |
| 91-59-8    | 2-Naphthylamine                                                              | 612-022-00-3 | 202-080-4 | 1         |
| 92-67-1    | 4-Aminodiphenyl, 4-Phenylanilin or 1,1'-<br>Biphenyl-4-amino                 | 612-072-00-6 | 202-177-1 | 1         |
| 92-87-5    | Benzidine (Benzidine or 4,4'-Diamino-1,1'-<br>biphenyl)                      | 612-042-00-2 | 202-199-1 | 1         |
| 95-69-2    | 4-Chlor-o-toluidine (4-Chloro-methyl-aniline)                                |              | 202-441-6 | MAK/BAT 1 |
| 2425-06-1  | Captafol, 1,2,3,6-tetrahydro-N-(1,1,2,2,-<br>tetrachlorethylthio)phthalimide | 613-046-00-7 | 219-363-3 | 2         |
| 6804-07-5  | Carbadox                                                                     | 613-050-00-9 | 229-879-0 | 2         |
| 100-44-7   | alpha-Chlorotoluene, Benzylchloride                                          | 602-037-00-3 | 202-853-6 | 2         |
| 100-63-0   | Phenylhydrazine                                                              | 612-023-00-9 | 202-873-5 | 2         |
| 100-75-4   | N-Nitrosopiperidine                                                          |              | 202-886-6 | MAK/BAT 2 |
| 101-14-4   | 4, 4'-Methylen-bis(-2-chloraniline)                                          | 612-078-00-9 | 202-918-9 | 2         |
| 101-61-1   | 4,4'-Methylen-bis-(N,N-dimethylaniline)-<br>benzamine                        |              | 202-959-2 | MAK/BAT 2 |
| 101-77-9   | 4, 4'-Diaminodiphenylmethane (4, 4'-<br>Methylenedianiline)                  | 612-051-00-1 | 202-974-4 | 2         |
| 101-80-4   | 4, 4'-Diaminodiphenylether (4,4'-<br>Oxydianiline)                           |              | 202-977-0 | MAK/BAT 2 |
| 103-33-3   | Azobenzene                                                                   | 611-001-00-6 | 203-102-5 | 2         |
| 10595-95-6 | N-Nitrosomethylethylamine                                                    |              |           | MAK/BAT 2 |
| 106-47-8   | 4-Chlor-aniline                                                              | 612-137-00-9 | 203-401-0 | 2         |
| 106-87-6   | 1-Epoxiethyl-3,4-epoxi-cyclohexane, 4-Vinyl-<br>1,2-cyclohexendiepoxyde      | 603-066-00-4 | 203-437-7 | MAK/BAT 2 |

| CAS-Nr.     | Substance                                                                                                                          | Index-Nr.     | EG-Nr.    | Category  |
|-------------|------------------------------------------------------------------------------------------------------------------------------------|---------------|-----------|-----------|
| 106-89-8    | 1-Chloro-2,3-epoxypropane, Epichlorhydrine                                                                                         | 603-026-00-6  | 203-439-8 | 2         |
| 106-93-4    | 1,2-Dibromethane                                                                                                                   | 602-010-006-6 | 203-444-5 | 2         |
| 107-06-2    | 1,2-Dichlorethane                                                                                                                  | 602-012-00-7  | 203-458-1 | 2         |
| 107-13-1    | Acrylnitrile                                                                                                                       | 608-003-00-4  | 203-466-5 | 2         |
| 108225-03-2 | (7-(4,6-Bis-(2-ammoniopropylamino)-1,3,5-triazin-2-ylamino)-4-hydroxi-3-3(2-methoxyphenyl)azo)naphthaline-2-sulfonato)monoformiate | 611-058-00-7  | 402-060-7 | 2         |
| 110-00-9    | Furane                                                                                                                             | 603-105-00-5  | 203-727-3 | 2         |
| 1116-54-7   | 2,2'-(nitrosoimino)-bis-ethanol                                                                                                    | 612-090-00-4  | 214-237-4 | 2         |
| 1120-71-4   | 1,3-Propansultone                                                                                                                  | 016-032-00-3  | 214-317-9 | 2         |
| 1121-03-5   | 2,4-Butansultone                                                                                                                   |               | 214-325-2 | MAK/BAT 2 |
| 118-74-1    | Hexachlorbenzene                                                                                                                   | 602-065-00-6  | 204-273-9 | 2         |
| 119-90-4    | o-Dianisidine (3,3'-Dimethoxybenzidine, 4,4'-Diamino-3,3'-methoxy-1,1'-biphenyl                                                    | 612-036-00-X  | 204-355-4 | 2         |
| 119-93-7    | o-Tolidine; 3,3-Dimethylbenzidine or 4,4'-3,3'-dimethyl-1,1'-biphenyl                                                              | 612-041-00-7  | 204-358-0 | 2         |
| 120-71-8    | p-Kresidine; 2-Methoxy-5-methylaniline                                                                                             |               | 204-419-1 | MAK/BAT 2 |
| 121-14-2    | 2,4-Dinitrotoluene                                                                                                                 | 609-007-00-9  | 204-450-0 | 2         |
| 25321-14-6  | Dinitrotoluene (Isomerenmisch)                                                                                                     |               | 246-836-1 | 2         |
| 122-60-1    | 1,2-Epoxi-3-phenoxypropan,                                                                                                         | 603-067-00-X  | 204-557-2 | 2         |
| 122-66-7    | Hydrazobenzene                                                                                                                     | 007-021-00-4  | 204-563-5 | 2         |
| 13360-57-1  | Dimethylsulfamoylchloride                                                                                                          | 016-033-00-9  | 236-412-4 | 2         |
| 137-17-7    | 2,4,5-Trimethylaniline                                                                                                             |               | 205-282-0 | MAK/BAT 2 |
| 139-65-1    | 4,4'-Thiodianiline ((Bis-(4-aminophenyl)-sulfide)                                                                                  |               | 205-370-9 | MAK/BAT 2 |
| 1464-53-5   | 1,2,3,4-Diepoxybutane                                                                                                              | 603-060-00-1  | 215-979-1 | 2         |
| 151-56-4    | Ethylenimine, Aziridine                                                                                                            | 613-001-00-1  | 205-793-9 | 2         |
| 16071-86-6  | CI Direct Brown                                                                                                                    | 611-005-00-8  | 240-221-1 | 2         |
| 1836-75-5   | Nitrofen, 2,4-Dichlorophenyl-4-nitrophenylether                                                                                    | 609-040-00-9  | 217-406-0 | 2         |
| 192-97-2    | Benzo[e]pyrene                                                                                                                     | 601-049-000-6 | 205-892-7 | 2         |
| 1937-37-7   | C.I. Direct Black 38                                                                                                               | 611-025-00-7  | 217-710-3 | 2         |
| 205-82-3    | Benzo[j]fluoranthene                                                                                                               | 601-035-00-X  | 205-910-3 | 2         |
| 205-99-2    | Benzo[b]fluoranthene                                                                                                               | 601-034-00-4  | 205-911-9 | 2         |
| 207-08-9    | Benzo[k]fluoranthene                                                                                                               | 601-036-00-5  | 205-916-6 | 2         |
| 218-01-9    | Chrysene                                                                                                                           | 601-048-00-0  | 205-923-4 | 2         |
| 2475-45-8   | 1,4,5,8-Tetraaminoanthrachinon, CI Disperse Blue 1                                                                                 | 611-032-00-5  | 219-603-7 | 2         |
| 2602-46-2   | C.I. Direct Blue 6                                                                                                                 | 611-026-00-2  | 220-012-1 | 2         |
| 27140-08-5  | Phenylhydrazinehydrochloride                                                                                                       |               | 248-259-0 | 2         |
| 302-01-2    | Hydrazine                                                                                                                          | 007-008-00-3  | 206-114-9 | 2         |
| 334-88-3    | Diazomethane                                                                                                                       | 006-068-00-8  | 206-382-7 | 2         |
| 399-95-1    | 4-Amino-3-fluorphenol                                                                                                              | 604-028-00-X  | 402-230-0 | 2         |
| 50-32-8     | Benzo[a]pyrene                                                                                                                     | 601-032-00-3  | 200-028-5 | 2         |
| 509-14-8    | Tetranitromethane                                                                                                                  |               | 208-094-7 | MAK/BAT 2 |

| CAS-Nr.    | Substance                                   | Index-Nr.    | EG-Nr.    | Category  |
|------------|---------------------------------------------|--------------|-----------|-----------|
| 51594-55-9 | (R)-1-Chlor-2,3-epoxypropane                | 603-166-00-8 | 424-280-2 | 2         |
| 51-79-6    | Urethane (Ethylcarbamate)                   | 607-149-00-6 | 200-123-1 | 2         |
| 52033-74-6 | Phenylhydraziniumsulfate                    |              | 257-622-2 | 2         |
| 5216-25-1  | 4-Chlorbenzotrichloride                     |              | 226-009-1 | MAK/BAT 2 |
| 53-70-3    | Dibenz[a,h]anthracene                       | 601-041-00-2 | 200-181-8 | 2         |
| 540-73-8   | 1,2-Dimethylhydrazine                       | 007-013-00-0 |           | 2         |
| 542-75-6   | 1,3-Dichlorpropene (cis and trans)          | 602-030-00-5 | 208-826-5 | MAK/BAT 2 |
| 55-18-5    | N-Nitrosodiethylamine                       |              | 200-226-1 | MAK/BAT 2 |
| 556-52-5   | 2,3-Epoxy-1-propanol, Glycidol              | 603-063-00-8 | 209-128-3 | 2         |
| 56-55-3    | Benzo[a]anthracene                          | 601-033-00-9 | 200-280-6 | 2         |
| 57044-25-4 | R-2,3-Epoxypropane-1-ol                     | 603-143-00-2 | 404-660-4 | 2         |
| 57-14-7    | N,N-Dimethylhydrazine                       | 007-012-00-5 | 200-316-0 | 2         |
| 573-58-0   | C.I. Direct Red 28                          | 611-027-00-8 | 209-358-4 | 2         |
| 57-57-8    | 3-Propanolid, 1,3- Propiolactone            | 606-031-00-1 | 200-340-1 | 2         |
| 581-89-5   | 2-Nitronaphthaline                          | 609-038-00-8 | 209-474-5 | 2         |
| 592-62-1   | (Methyl-ONN-azoxy)-methylacetate            | 611-004-00-2 | 209-765-7 | 2         |
| 593-60-2   | Bromethylene                                | 602-024-00-2 | 209-800-6 | 2         |
| 593-70-4   | Chlorfluormethane (R 31)                    |              | 209-803-2 | MAK/BAT 2 |
| 59-88-1    | Phenylhydraziniumchloride                   |              | 200-444-7 | 2         |
| 59-89-2    | N-Nitrosomorpholine                         |              |           | MAK/BAT 2 |
| 60-09-3    | o-Aminoazobenzene                           | 611-008-00-4 | 200-453-6 | 2         |
| 601-77-4   | N-Nitrosodi-isopropylamine                  |              |           | MAK/BAT 2 |
| 602-01-7   | 2,3-Dinitrotoluene                          | 609-050-00-3 | 210-013-5 | 2         |
| 602-87-9   | 5-Nitroacenaphthaline                       | 609-037-00-2 | 210-025-0 | 2         |
| 606-20-2   | 2,6-Dinitrotoluene                          | 609-049-00-8 | 210-106-0 | 2         |
| 610-39-9   | 3,4-Dinitrotoluene                          | 609-051-00-9 | 210-222-1 | 2         |
| 612-64-6   | N-Nitrosoethylphenylamine                   |              |           | MAK/BAT 2 |
| 614-00-6   | N-Nitrosomethylphenylamine                  |              | 210-366-5 | MAK/BAT 2 |
| 615-05-4   | 2, 4-Diamino-anisol                         |              | 210-406-1 | MAK/BAT 2 |
| 618-85-9   | 3,5-Dinitrotoluene                          | 609-052-00-4 | 210-566-2 | 2         |
| 619-15-8   | 2,5-Dinitrotoluene                          | 609-055-00-0 | 210-581-4 | 2         |
| 621-64-7   | N-Nitrosodi-n-propylamine                   | 612-098-00-8 | 210-698-0 | 2         |
| 62-55-5    | Thioacetamide                               | 616-026-00-6 | 200-541-4 | 2         |
| 62-75-9    | N-Nitrosodimethylamine, Dimethylnitrosamine | 612-077-00-3 | 200-549-8 | 2         |
| 64-67-5    | Diethylsulfate                              | 016-027-00-6 | 200-589-6 | 2         |
|            | 4-Methyl-m-phenylene-diamine-sulfate,       |              |           |           |
| 65321-67-7 | Toluene-2,4-diammoniumsulfate               | 612-126-00-9 | 265-697-8 | 2         |
| 680-31-9   | Hexamethylphosphoramide                     | 015-106-00-2 | 211-653-8 | 2         |
| 70-25-7    | 1-Methyl-3-nitro-1-nitrosoguanidine         | 612-083-00-6 | 200-730-1 | 2         |
| 75-21-8    | Ethylenoxide                                | 603-023-00-X | 200-849-9 | 2         |
| 75-55-8    | 2-Methylaziridine, Propylenimine            | 613-033-00-6 | 200-878-7 | 2         |
| 75-56-9    | 1,2-Propylenoxide                           | 603-055-00-4 | 200-879-2 | 2         |
| 764-41-0   | 1,4-Dichloro-2-but-2-ene                    | 602-073-00-X | 212-121-8 | 2         |
| 77402-03-0 | Methylacrylamido-methoxyacetate             | 607-190-00-X | 401-890-7 | 2         |
| 77402-05-2 | Methylacrylamidoglykolate                   | 607-210-00-7 | 403-230-3 | 2         |
| 77-78-1    | Dimethylsulfate                             | 016-023-00-4 | 201-058-1 | 2         |