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**Industrijski in komercialni sistemi električnih uporovnih grelnih trakov - 2. del:  
Vodilo za načrtovanje sistema, namestitvev in vzdrževanje (IEC 62395-2:2013)**

Electrical resistance trace heating systems for industrial and commercial applications -  
Part 2: Application guide for system design, installation and maintenance

Elektrische Begleitheizungen (Trace- Widerstandsheizungen) für industrielle und  
gewerbliche Zwecke - Teil 2: Anwendungsleitfaden für Systementwurf, Installation und  
Wartung

Systèmes de traçage par résistance électrique pour applications industrielles et  
commerciales - Partie 2: Guide d'application pour la conception, l'installation et la  
maintenance du système

**Ta slovenski standard je istoveten z: EN 62395-2:2013**

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English version

**Electrical resistance trace heating systems for industrial  
and commercial applications -  
Part 2: Application guide for system design, installation and maintenance  
(IEC 62395-2:2013)**

Systèmes de traçage par résistance  
électrique pour applications industrielles  
et commerciales -  
Partie 2: Guide d'application pour la  
conception, l'installation et la maintenance  
du système  
(CEI 62395-2:2013)

Elektrische Widerstands-Begleitheizungen  
für industrielle und gewerbliche Zwecke -  
Teil 2: Anwendungsleitfaden für  
Systementwurf, Installation und Wartung  
(IEC 62395-2:2013)

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Comité Européen de Normalisation Electrotechnique  
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**CEN-CENELEC Management Centre: Avenue Marnix 17, B - 1000 Brussels**

## Foreword

The text of document 27/927/FDIS, future edition 1 of IEC 62395-2, prepared by IEC/TC 27 "Industrial electroheating and electromagnetic processing" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 62395-2:2013.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2014-07-14
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2016-10-14

This document supersedes CLC/TS 62395-2:2010.

EN 62395-2:2013 includes the following significant technical changes with respect to CLC/TS 62395-2:2010:

- this document has been changed from a Technical Specification to a European Standard;
- design considerations for trace heating on sprinkler systems have been expanded and a figure has been added to illustrate how to avoid undue shadowing of spray patterns from insulated sprigs close to sprinkler heads;
- specific details of design considerations for trace heating for emergency eyewash units and safety showers have been added.

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**Endorsement notice**

The text of the International Standard IEC 62395-2:2013 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60079-30-1:2007	NOTE	Harmonized as EN 60079-30-1:2007 (not modified).
IEC 60079-30-2:2007	NOTE	Harmonized as EN 60079-30-2:2007 (not modified).
IEC 60335-2-83:2001	NOTE	Harmonized as EN 60335-2-83:2002 (not modified).
IEC 60335-2-83:2001/A1:2008	NOTE	Harmonized as EN 60335-2-83:2002/A1:2008 (not modified).
IEC 60335-2-96:2002	NOTE	Harmonized as EN 60335-2-96:2002 (not modified).
IEC 60335-2-96:2002/A1:2003	NOTE	Harmonized as EN 60335-2-96:2002/A1:2004 (not modified).
IEC 60335-2-96:2002/A2:2008	NOTE	Harmonized as EN 60335-2-96:2002/A2:2009 (not modified).

**Annex ZA**  
(normative)**Normative references to international publications  
with their corresponding European publications**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60519-1	-	Safety in electroheating installations - Part 1: General requirements	EN 60519-1	-
IEC 62395-1	2013	Electrical resistance trace heating systems for industrial and commercial applications - Part 1: General and testing requirements	EN 62395-1	2013

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Edition 1.0 2013-09

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE



**Electrical resistance trace heating systems for industrial and commercial applications –  
Part 2: Application guide for system design, installation and maintenance**

**Systèmes de traçage par résistance électrique pour applications industrielles et commerciales –  
Partie 2: Guide d'application pour la conception, l'installation et la maintenance du système**

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

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**ELECTRICAL RESISTANCE TRACE HEATING SYSTEMS  
FOR INDUSTRIAL AND COMMERCIAL APPLICATIONS –**
**Part 2: Application guide for system design,  
installation and maintenance**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 62395-2 has been prepared by IEC technical committee 27: Industrial electroheating and electromagnetic processing.

This standard cancels and replaces IEC/TS 62395-2:2008.

This standard includes the following significant technical changes with respect to IEC/TS 62395-2:2008:

- This document has been changed from a Technical Specification to an International Standard.
- Design considerations for trace heating on sprinkler systems have been expanded and a figure has been added to illustrate how to avoid undue shadowing of spray patterns from insulated sprigs close to sprinkler heads;

- Specific details of design considerations for trace heating for emergency eyewash units and safety showers have been added.

The text of this standard is based on the following documents:

FDIS	Report on voting
27/927/FDIS	27/936/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 62395 series, under the general title *Electrical resistance trace heating systems for industrial and commercial applications*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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## INTRODUCTION

IEC 62395-1 provides the essential requirements and testing appropriate to electrical resistance trace heating equipment used in industrial and commercial applications. While some of this work already exists in national or international standards, this standard has collated much of this existing work and added considerably to it.

IEC 62395-2 provides detailed recommendations for the system design, installation, maintenance and repair of electrical resistance trace heating systems in industrial and commercial applications which can include piping, vessels, roofs and concrete slab heating applications.

It is the objective of IEC 62395 that, when in normal use, electrical trace heating systems operate safely under their defined conditions of use, by

- a) employing heaters of the appropriate construction so as to meet the test criteria and requirements detailed in IEC 62395-1. The construction includes a metallic sheath, braid, screen or equivalent electrically conductive covering;
- b) operating at safe temperatures when designed, installed, and maintained in accordance with IEC 62395-2;
- c) having at least the minimum levels of overcurrent and earth-fault protection required in IEC 62395-1 and IEC 62395-2.

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