

SLOVENSKI STANDARD SIST EN 60455-2:2016

01-marec-2016

Nadomešča:

SIST EN 60455-2:2002

Reaktivne zmesi na osnovi smole, ki se uporabljajo za električno izolacijo - 2. del: Preskusne metode (IEC 60455-2:2015)

Resin based reactive compounds used for electrical insulation - Part 2: Methods of test (IEC 60455-2:2015)

iTeh STANDARD PREVIEW

(standards.iteh.ai)

Composés réactifs à base de résines utilisés comme isolants électriques - Partie 2:

Méthodes d'essai

SIST EN 60455-2:2016

https://standards.iteh.ai/catalog/standards/sist/c4b22c47-efe6-48e0-a1fea226d35975ff/sist-en-60455-2-2016

EN 60455-2:2015 Ta slovenski standard je istoveten z:

ICS:

29.035.01

Izolacijski materiali na

splošno

Insulating materials in

general

SIST EN 60455-2:2016

en

SIST EN 60455-2:2016

iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>SIST EN 60455-2:2016</u> https://standards.iteh.ai/catalog/standards/sist/c4b22c47-efe6-48e0-a1fe-a226d35975ff/sist-en-60455-2-2016 EUROPEAN STANDARD NORME EUROPÉENNE

EUROPÄISCHE NORM

EN 60455-2

November 2015

ICS 29.035.01; 17.200.99

Supersedes EN 60455-2:1999

English Version

Resin based reactive compounds used for electrical insulation Part 2: Methods of test
(IEC 60455-2:2015)

Composés réactifs à base de résines utilisés comme isolants électriques - Partie 2: Méthodes d'essai (IEC 60455-2:2015)

Reaktionsharzmassen für die Elektroisolierung - Teil 2: Prüfverfahren (IEC 60455-2:2015)

This European Standard was approved by CENELEC on 2015-07-30. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

EN 60455-2:2015

European foreword

The text of document 15/751/FDIS, future edition 3 of IEC 60455-2, prepared by IEC/TC 15 "Solid electrical insulating materials" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60455-2:2015.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the document have to be withdrawn

This document supersedes EN 60455-2:1999.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Introduction of test methods related to IEC 60455-3-8;
- b) Additional and updated test methods for resins.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Teh STANDARD PREVIEW

SEndorsement notice

The text of the International Standard IEC 60455-2:2015 was approved by CENELEC as a European Standard without any modification. <u>SIST EN 60455-2:2016</u>

https://standards.iteh.ai/catalog/standards/sist/c4b22c47-efe6-48e0-a1fe-

In the official version, for Bibliography, the following note has to be added for the standard indicated :

ISO 2578:1993 NOTE Harmonized as EN ISO 2578:1998.

Annex ZA

(normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

Publication IEC 60050	<u>Year</u> series	<u>Title</u> International Electrotechnical Vocabulary	EN/HD	<u>Year</u> series
IEC 60068-2-10	2005	Environmental testing Part 2-10: Tests - Test J and guidance: Mould growth	EN 60068-2-10	2005
IEC 60093	1980	Methods of test for volume resistivity and surface resistivity of solid electrical insulating materials	HD 429 S1	1983
IEC 60112	2003	Method for the determination of the proof and the comparative tracking indices of solid insulating materials	EN 60112	2003
IEC 60216	series	Electrical insulating materials - Thermal endurance properties	EN 60216	series
IEC 60243-1	1998 iT	Electrical strength of insulating materials - Test methods - Part 1: Tests at power frequencies	EN 60243-1	1998
IEC 60250	1909	determination of the permittivity and dielectric dissipation factor of electrical insulating materials at power, audio and	-	-
	https://st	arradio frequencies including metre c47-efe6- wavelengths 5975 ff/sist-en-60455-2-2016	48e0-a1fe-	
IEC 60296	2012	Fluids for electrotechnical applications - Unused mineral insulating oils for transformers and switchgear	EN 60296	2012
IEC 60426	2007	Electrical insulating materials - Determination of electrolytic corrosion caused by insulating materials - Test methods	EN 60426	2007
IEC 60455-1	1998	Resin based reactive compounds used for electrical insulation Part 1: Definitions and general requirements	EN 60455-1	1998
IEC 60455-3	series	Resin based reactive compounds used for electrical insulation	EN 60455-3	series
IEC 60455-3-8	2013	Resin based reactive compounds used for electrical insulation Part 3: Specifications for individual materials Sheet 8: Resinous compounds for cable accessories		2013
IEC 60695-11-10	1999	Fire hazard testing – Part 11-10: Test flames – 50 W horizontal and vertical flametest methods	EN 60695-11-10 e	1999
IEC 60814	1997	Insulating liquids - Oil-impregnated paper and pressboard - Determination of water by automatic coulometric Karl Fischer titration	EN 60814	1997
IEC 61033	1991	Test methods for the determination of bone strength of impregnating agents to an enamelled wire substrate	dEN 61033	2006

EN 60455-2:2015

IEC 61099	2010	Insulating liquids - Specifications for unused synthetic organic esters for	EN 61099	2010
ISO 37	2011	electrical purposes Rubber, vulcanized or thermoplastic- Determination of tensile stress-strain	-	-
		properties		
ISO 62 ISO 75	2008 Series	Plastics- Determination of water absorption Plastics and ebonite; Determination of temperature of deflection under load	EN ISO 62 EN ISO 75	2008 series
ISO 175	2010	Plastics- Methods of test for the determination of the effects of immersion in	EN ISO 175 n	2010
ISO 178	2010	liquid chemicals Plastics- Determination of flexural	EN ISO 178	2010
ISO 179-1	2010	properties Plastics - Determination of Charpy impact properties - Part 1: Non-instrumented	EN ISO 179-1	2010
ISO 179-2	1997	impact test Plastics - Determination of Charpy impact properties Part 2: Instrumented impact	EN ISO 179-2	1999
ISO 291	-	test Plastics - Standard atmospheres for conditioning and testing	EN ISO 291	-
ISO 306	2004	Plastics- Thermoplastic materials- Determination of Vicat softening temperature (VST)	EN ISO 306	2004
ISO 527	series	Plastics- Determination of tensile properties	EN ISO 527	series
ISO 584	1982	Plastics - Unsaturated polyester resins - Determination of reactivity at 80 degrees 0	EN ISO 584	1997
ISO 604	2002	(conventional method) Plastics - Determination of compressive properties SIST EN 60455-2:2016	EN ISO 604	2003
ISO 868	2003//sta	Plastics and ebonite Determination of 66- indentation hardness by means of a 6	4EN-ISO-868	2003
		durometer (Shore hardness)		
ISO 1183-1	2012	Plastics- Methods for determining the density of non-cellular plastics- Part1: Immersion method, liquid pyknometer	EN ISO 1183-1	2012
		method and titration method		
ISO 1513	2010	Paints and varnishes- Examination and preparation of test samples	EN ISO 1513	2010
ISO 1523	2002	Determination of flash point- Closed cup equilibrium method	EN ISO 1523	2002
ISO 1675	1985	Plastics - Liquid resins - Determination of density by the pyknometer method	EN ISO 1675	1998
ISO 2039-1	1993	Plastics - Determination of hardness Par 1: Ball indentation method		1996
ISO 2114	1996	Plastics- Unsaturated polyester resins - Determination of partial acid value and total acid value	EN ISO 2114	1996
ISO 2431	1993	Paints and varnishes - Determination of flow time by use of flow cups	EN ISO 2431	1996
ISO 2535	1997	Plastics - Unsaturated polyester resins - Measurement of gel time at 25 degrees C	EN ISO 2535	1997
ISO 2554	1997	Plastics - Unsaturated polyester resins - Determination of hydroxyl value	EN ISO 2554	1998
ISO 2555	1989	Plastics - Resins in the liquid state or as emulsions or dispersions - Determination of apparent viscosity by the Brookfield test method	EN ISO 2555	1999

EN 60455-2:2015

ISO 2592	1973	Petroleum products - Determination of flash and fire points - Cleveland open cup method	EN 22592	1993
ISO 3001	1997	Plastics - Epoxide compounds - Determination of epoxide equivalent	-	-
ISO 3219	1993	Plastics - Polymers/resins in the liquid state or as emulsions or dispersions - Determination of viscosity using a rotational viscometer with defined shear rate	EN ISO 3219	1994
ISO 3451-1	1997	Plastics- Determination of ash- Part1: General methods	-	-
ISO 3521	1997	Plastics - Unsaturated polyester and epoxyresins - Determination of overall volume shrinkage	y EN ISO 3521	1999
ISO 3679	1983	Paints, varnishes, petroleum and related products; Determination of flashpoint; Rapid equilibrium method	-	-
ISO 4573	1978	Plastics - Epoxide resins and glycidyl esters - Determination of inorganic chlorine	- e	-
ISO 4583	1998	Plastics - Epoxide resins and related materials - Determination of easily saponifiable chlorine	-	-
ISO 4615	1979	Plastics - Unsaturated polyesters and epoxide resins - Determination of total chlorine content	EN ISO 4615	1999
ISO 4625	1980	Binders for paints and varnishes - Determination of softening point - Ringand-ball method	EW	-
ISO 4895	-	Plastics Liquid epoxy resins Determination of tendency to crystallize	-	-
ISO 7056	-	Plastics laboratory ware - Beakers	-	-
ISO 9396	199 7//S	Plastics Phenolic resins Determination of the gel time at a given temperature using automatic apparatus	4EN-150-9396	2000
ISO 11357-2	1999	Plastics - Differential scanning calorimetry (DSC) - Part 2: Determination of glass transition temperature	-	-
ISO 11359-2	1999	Plastics - Thermomechanical analysis (TMA) - Part 2: Determination of coefficien of linear thermal expansion and glass transition temperature	- t	-
ISO 11359-3	2002	Plastics - Thermomechanical analysis (TMA) - Part 3: Determination of penetration temperature	-	-
ISO 14896 ISO 15528	2009 2000	Paints, varnishes and raw materials for paints and varnishes - Sampling	EN ISO 14896 -	2009

SIST EN 60455-2:2016

iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>SIST EN 60455-2:2016</u> https://standards.iteh.ai/catalog/standards/sist/c4b22c47-efe6-48e0-a1fe-a226d35975ff/sist-en-60455-2-2016



IEC 60455-2

Edition 3.0 2015-06

INTERNATIONAL STANDARD

Resin based reactive compounds used for electrical insulation – Part 2: Methods of test (standards.iteh.ai)

<u>SIST EN 60455-2:2016</u> https://standards.iteh.ai/catalog/standards/sist/c4b22c47-efe6-48e0-a1fe-a226d35975ff/sist-en-60455-2-2016

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 17.220.99; 29.035.01

ISBN 978-2-8322-2748-0

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

	FOREWORD5				
	NTRODUCTION7				
1	Scope				
2	Norm	native	e references	.8	
3	Term	s an	d definitions1	1	
4	Gene	eral n	otes on methods of test1	1	
	4.1	Prep	paration and conditioning1	1	
	4.2		uence of tests1		
	4.3	Test	t report1	2	
5	Meth	ods (of test for reactive compounds and their components1	2	
	5.1	Flas	h point1	2	
	5.2	Den	sity1	2	
	5.3		cosity1		
	5.4	Visc	cosity after storing at elevated temperature1	2	
	5.5	Con	tent of volatile organic components1	3	
	5.6	Isotl	hermal increase of viscosity (processing time)1	3	
	5.7		If life1		
	5.8	Cold	ening temperature1	3	
	5.9	Soft	ening temperature1	4	
	5.10	Ash	content (standards.iteh.ai)	4	
	5.11	Fille	r content1	4	
	5.12	Chlo	prine contentSIST EN 60455-2:2016 1		
	5.12.	1	Total chlorine content of unsaturated polyesters and epoxide resins	4	
	5.12.	2	Inorganic chlorine content of epoxide resins and glycidyl esters	4	
	5.12.	3	Easily saponifiable chlorine content of epoxide resins and related materials1	4	
	5.13	Ten	dency of cristallisation1	4	
	5.14	Epo	xide equivalent of epoxide resins1	4	
	5.15	Con	tent of isocyanate1	4	
	5.16	Wat	er content (Karl Fischer method)1	4	
	5.17	Hyd	roxyl value1	5	
	5.17.	1	Polyester resins	5	
	5.17.	2	Resins other than polyester1	5	
	5.18	Acid	I value of polyester resins1	5	
	5.19	Amo	ount of double bonds of unsaturated polyester and acrylate resins1	5	
	5.20	Acid	I and acid-anhydride content of acid-anhydride hardeners1	5	
	5.21	Ami	ne value1	5	
	5.22	Pot	life1	5	
	5.22.	1	General1	5	
	5.22.		Resinous compounds for cable accessories1		
	5.23	Gel	time1	6	
	5.23.		Unsaturated polyester based compounds1		
	5.23.		Phenolic resin based compounds1		
	5.23.		Other compounds1		
	5.24		thermic temperature rise1		
	5.24.		Unsaturated polyester based compounds1		
	5.24.	2	Resinous compounds for cable accessories1	6	

	5.24.	3	Other compounds	.17
	5.25		al volume shrinkage of epoxide and unsaturated polyester based	17
	5.26		ng in presence of water	
	5.26.		General	
	5.26.	2	Apparatus and materials	
	5.26.	3	Pouring device	
	5.26.		Procedure	
	5.26.	5	Test report	.18
	5.27	Dete	ermination of the degree of curing	.18
	5.28	Curi	ng in thick layer and emissions during curing	.18
	5.28.	1	General	.18
	5.28.	2	Equipment	.19
	5.28.	3	Test specimen	.19
	5.28.	4	Procedure	.19
6	Meth	ods (of test for cured reactive compounds	.20
	6.1	Gen	eral	.20
	6.2	Test	t specimens	.20
	6.2.1		General	.20
	6.2.2		Preparation of the reactive compound	
	6.2.3		Preparation of test specimens R.D. P.R.E.V.I.E.W.	.21
	6.2.4		Type and number of test specimens. sity (standards.iteh.ai)	.21
	6.3	Den	sity (Standards.Hen.ar)	.21
	6.4	Mec	hanical properties	.21
	6.4.1		chanical properties SIST EN 60455-22016 Tensile properties https://sit/ndards.itch.a/catalog/standards/sist/c4622c47-efe6-48e0-a1fe- Compressive properties55975ff/sist-en-60455-2-2016	.21
	6.4.2		Compressive properties 5975 ff/sist-en-60455-2-2016	.21
	6.4.3		Flexural properties	.22
	6.4.4		Impact strength	
	6.4.5		Hardness	
	6.5	The	rmal properties	
	6.5.1		Bond strength at elevated temperature	
	6.5.2		Linear thermal expansion	
	6.5.3		Thermal conductivity	
	6.5.4		Glass transition	
	6.5.5		Flammability	
	6.5.6		Thermal shock	
	6.5.7		Dry heat resistance of resins for cable accessories – Method of test	
	6.5.8		Wet heat resistance of resins for cable accessories	
	6.5.9 6.5.1		Loss of mass	
	6.6		Temperature index	
	6.6.1	Cite	mical properties	
	6.6.2		Water absorption Effect of liquid chemicals	
	6.6.3		·	
	6.6.4		Resistance to mould growth	
	6.7		trical properties	
	6.7.1	_100	Effect of water immersion on volume resistivity	
	6.7.1		Dielectric dissipation factor (tan δ) and relative permittivity ($\varepsilon_{\rm r}$)	
	6.7.3		Breakdown voltage and electric strength	
	5.7.5		2. January Voltage and Glootile Strength	. 50

6.7.4	Proof tracking index (PTI)	31
6.7.5	Electrolytic corrosion	31
Annex A (info	ormative) Health and safety	36
Bibliography		37
Figure 1 – Te	est apparatus for curing in presence of water test	32
Figure 2 – Te	est set-up for volume resistivity	33
	cample of electrode arrangement for flexible cured compound	
Figure 4 – Ex	cample of electrode arrangement for rigid cured compound	35
Table 1 – Coi	ndition of the top side	19
Table 2 – Coi	ndition of the bottom side	19
Table 3 – Cor	ndition of the interior	20

iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>SIST EN 60455-2:2016</u> https://standards.iteh.ai/catalog/standards/sist/c4b22c47-efe6-48e0-a1fe-a226d35975ff/sist-en-60455-2-2016

INTERNATIONAL ELECTROTECHNICAL COMMISSION

RESIN BASED REACTIVE COMPOUNDS USED FOR ELECTRICAL INSULATION –

Part 2: Methods of test

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.

 https://standards.iteh.ai/catalog/standards/sist/c4b22c47-efe6-48e0-a1fe-
- 5) IEC itself does not provide any attestation of conformity (Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60455-2 has been prepared by IEC technical committee 15: Solid electrical insulating materials.

This third edition cancels and replaces the second edition published in 1998. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Introduction of test methods related to IEC 60455-3-8;
- b) Additional and updated test methods for resins.