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**Varjenje - Varjenje betonskega jekla - 2. del: Neobremenjeni zvarni spoji
(ISO/DIS 17660-2:2004)**

Welding - Welding of reinforcing steel - Part 2: Non-load bearing welded joints
(ISO/DIS 17660-2:2004)

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Welding - Welding of reinforcing steel - Part 2: Non-load bearing welded joints (ISO/DIS 17660-2:2004)

Soudage - Soudage des aciers pour armature - Partie 2:
Assemblages non transmettants (ISO/DIS 17660-2:2004)

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EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Foreword

This document (prEN ISO 17660-2:2004) has been prepared by Technical Committee CEN/TC 121 "Welding", the secretariat of which is held by DIN, in collaboration with Technical Committee ISO/TC 44 "Welding and allied processes".

This document is currently submitted to the third parallel Enquiry.

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Welding — Welding of reinforcing steel —

Part 2: Non-load bearing welded joints

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Partie 2: Assemblages non transmettants

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Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 17660-2 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 10, *Unification of requirements in the field of metal welding*.

ISO 17660 consists of the following parts, under the general title *Welding — Welding of reinforcing steel*:

— *Part 1: Load bearing welded joints*

— *Part 2: Non-load bearing welded joints*

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Introduction

Reinforcing steel bars are produced by a number of process routes and usually have a ribbed profile. Taking these issues into account it is apparent that both the welder and the welding coordinator require a specific level of skill and job knowledge, as well as the need for the adoption of special procedures for quality assurance.

Requests for official interpretations of any aspect of this International Standard should be directed to the Secretariat of ISO/TC 44/SC 10 via your national standards body, a complete listing which can be found at www.iso.org.

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Welding — Welding of reinforcing steel —

Part 2:

Non-load bearing welded joints

1 Scope

This standard applies to the welding of weldable reinforcing steel and stainless reinforcing steel of non-load bearing welded joints in work shops or on site. Load bearing welded joints are covered by ISO 17660-1.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10079, *Definition of steel products.*

prEN 10080-1, *Steel for the reinforcement of concrete — Weldable reinforcing steel — Part 1: General requirements.*

ISO 3834-4, *Quality requirements for welding — Fusion welding of metallic materials — Part 4: Elementary quality requirements.*

ISO 4063, *Welding and allied processes — Nomenclature of processes and reference numbers.*

ISO 5817, *Welding — Fusion-welded joints in steel, nickel, titanium and their alloys (beam welding excluded) — Quality levels for imperfections.*

ISO 15609-1, *Specification and approval of welding procedures for metallic materials — Welding procedure specification — Part 1: Arc welding.*

ISO 15609-5, *Specification and approval of welding procedures for metallic materials — Welding procedure specification — Part 5: Resistance welding.*

ISO 14731, *Welding coordination — Tasks and responsibilities.*

ISO 15614-1, *Specification and approval of welding procedures for metallic materials — Welding procedure test — Part 1: Arc and gas welding of steels and arc welding of nickel and nickel alloys.*

ISO 15614-12, *Specification and approval of welding procedures for metallic materials — Welding procedure test — Part 12: Spot, seam and projection welding.*

ISO 15630-1, *Steel for the reinforcement and prestressing of concrete — Test methods — Part 1: Reinforcing bars and wires.*

ISO 15630-2, *Steel for the reinforcement and prestressing of concrete — Test methods — Part 2: Welded fabric.*

ISO/DIS 16020, *Steel for the reinforcement and prestressing of concrete — Vocabulary.*