

### SLOVENSKI STANDARD SIST EN 61811-1:2015

01-september-2015

Nadomešča:

SIST EN 61811-1:2001

SIST EN 61811-10:2003

SIST EN 61811-11:2003

SIST EN 61811-50:2003

SIST EN 61811-51:2003

SIST EN 61811-52:2003

SIST EN 61811-53:2003

SIST EN 61811-54:2003

SIST EN 61811-55:2003

### iTeh STANDARD PREVIEW

### (standards.iteh.ai)

Elektromehanski telekomunikacijski stikalni releji ocenjene kakovosti - 1. del: Rodovna specifikacija in okvirna podrobna specifikacija

https://standards.iteh.ai/catalog/standards/sist/5a036b7e-e4e6-482f-882a-b445aaflfl67/sist-en-61811-1-2015

Electromechanical all-or-nothing telecom relays of assessed quality - Part 1: Generic specification and blank detail specification

Elektromechanische Telekom-Schaltrelais -- Teil 1: Fachgrundspezifikation und Bauartspezifikation

Relais télécom électromécaniques élémentaires soumis au régime d'assurance qualité -Partie 1: Spécification générique et spécification particulière cadre

Ta slovenski standard je istoveten z: EN 61811-1:2015

ICS:

29.120.70 Releji Relays

SIST EN 61811-1:2015 en

SIST EN 61811-1:2015

# iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN 61811-1:2015

https://standards.iteh.ai/catalog/standards/sist/5a036b7e-e4e6-482f-882a-b445aaf1f167/sist-en-61811-1-2015

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM EN 61811-1

March 2015

ICS 29.120.70

Supersedes EN 61811-1:1999, EN 61811-10:2003, EN 61811-11:2003, EN 61811-50:2002, EN 61811-51:2002, EN 61811-52:2002, EN 61811-53:2002, EN 61811-55:2002

#### **English Version**

# Electromechanical telecom elementary relays of assessed quality - Part 1: Generic specification and blank detail specification (IEC 61811-1:2015)

Relais télécom électromécaniques élémentaires soumis au régime d'assurance qualité - Partie 1: Spécification générique et spécification particulière cadre (IEC 61811-1:2015)

Elektromechanische Telekom-Elementarrelais mit bewerteter Qualität - Teil 1: Fachgrundspezifikation und Bauartspezifikation (IEC 61811-1:2015)

This European Standard was approved by CENELEC on 2015-03-04. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member. SIST EN 61811-1:2015

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

#### **Foreword**

The text of document 94/379/FDIS, future edition 2 of IEC 61811-1, prepared by IEC/TC 94 "All-ornothing electrical relays" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 61811-1:2015.

The following dates are fixed:

•	latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement	(dop)	2015-12-04
•	latest date by which the national standards conflicting with the document have to be withdrawn	(dow)	2018-03-04

This document supersedes EN 61811-1:1999, EN 61811-10:2003, EN 61811-11:2003, EN 61811-50:2002, EN 61811-51:2002, EN 61811-52:2002, EN 61811-53:2002, EN 61811-54:2002 and EN 61811-55:2002.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

### iTeh STENdorsement notice VIEW

The text of the International Standard IEC 61811-1:2015 was approved by CENELEC as a European Standard without any modification.

https://standards.itah.gi/actalag/standards/sist/50026h7a.g/a6 197f 997a

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60068-2-47:2005	NOTE	b445a Harmonized as EN 60068-2-47:2005 (not modified).
IEC 61649	NOTE	Harmonized as EN 61649.
IEC 61709:2011	NOTE	Harmonized as EN 61709:2011 (not modified).
ISO 9001:2008	NOTE	Harmonized as EN ISO 9001:2008 (not modified).

## Annex ZA (normative)

## Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu

Publication	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 60062	2004	Marking codes for resistors and capacitors	EN 60062 + corr. January	2005 2007
IEC 60068-1	2013	Environmental testing - Part 1: General and guidance	EN 60068-1	2014
IEC 60068-2-17	1994	Basic environmental testing procedures - Part 2: Tests - Test Q: Sealing	EN 60068-2-17	1994
IEC 60068-2-20	2008	Environmental testing - D PREVI Part 2-20: Tests - Test T: Test methods for solderability and resistance to soldering heat of devices with leads	EN 60068-2-20	2008
IEC 60068-2-58	2004 https://sta	Environmental testing 811-12015 Part 2-58: Tests Test Td: Test methods for solderability, resistance to dissolution or metallization and to soldering heat of surface mounting devices (SMD)		2004 2004
IEC 60410	1973	Sampling plans and procedures for inspection by attributes	-	-
IEC 60695-11-5	2004	Fire hazard testing - Part 11-5: Test flames - Needle-flame test method - Apparatus, confirmatory test arrangement and guidance	EN 60695-11-5	2005
IEC 61810	Series	Electromechanical elementary relays	EN 61810	Series
IEC 61810-1	2008 1)	Electromechanical elementary relays - Part 1: General requirements	EN 61810-1	2008
IEC 61810-2	2011	Electromechanical elementary relays - Part 2: Reliability	EN 61810-2	2011
IEC 61810-7	2006	Electromechanical elementary relays - Part 7: Test and measurement procedures	EN 61810-7	2006
ISO 2859	Series	Sampling procedures for inspection by attributes	-	

<sup>&</sup>lt;sup>1)</sup> Superseded by IEC 61810-1:2015.

\_

SIST EN 61811-1:2015

# iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN 61811-1:2015

https://standards.iteh.ai/catalog/standards/sist/5a036b7e-e4e6-482f-882a-b445aaf1f167/sist-en-61811-1-2015



IEC 61811-1

Edition 2.0 2015-01

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

Electromechanical telecom elementary relays of assessed quality – Part 1: Generic specification and blank detail specification

Relais télécom électromécaniques élémentaires soumis au régime d'assurance qualité – https://standards.iteh.ai/catalog/standards/sist/5a036b7e-e4e6-482f-882a-

Partie 1: Spécification générique et spécification particulière cadre

INTERNATIONAL ELECTROTECHNICAL COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

ICS 29.120.70 ISBN 978-2-8322-2235-5

Warning! Make sure that you obtained this publication from an authorized distributor.

Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

### CONTENTS

F	DREWO	PRD	5
1	Scop	e	7
2	Norm	native references	7
3	Term	ns and definitions	8
	3.1	Type of relays	8
	3.2	Types of contacts	
	3.3	Contact fault and contact failure	
	3.4	Relay malfunction, relay failure	9
	3.5	Relay construction types	
	3.6	Inspection level and sample size	
4	Rate	d values	. 10
	4.1	General	10
	4.2	Rated coil voltages	
	4.3	Contact-circuit resistance	
	4.4	Dielectric test	10
	4.5	Impulse voltage test	. 10
	4.6	Insulation resistance	. 11
	4.7	Number of operations determining electrical endurance	11
	4.8	Contact failure rate for test evaluation purposes	11
5	Mark	Contact failure rate for test evaluation purposesing and documentation Standards.Iten.al	11
	5.1	General <u>SIST EN 61811-1:2015</u>	11
	5.2	Marking of the relayls: itel: ai/catalog/standards/sist/5a036b7e-e4e6-482f-882a	11
	5.3	Marking of the package 445aafl.fl67/sist-en-6181.1-1-2015.	
	5.4	Coded date of manufacture	11
6	Prep	aration of blank detail and detail specifications	11
7	Qual	ity assessment procedures	13
	7.1	Primary stage of manufacture	13
	7.2	Structurally similar relays	
	7.3	Qualification approval procedures	
	7.4	Quality conformance inspection	13
	7.4.1	Grouping of tests	13
	7.4.2	Resubmission of rejected lots	14
	7.4.3	Delivery of relays subjected to destructive tests or non-destructive tests	14
	7.4.4	Delayed delivery	.14
	7.4.5	Supplementary procedure for deliveries	. 15
	7.4.6	Unchecked parameters	15
	7.4.7	Release for delivery before completion of group B tests	15
	7.4.8		
	7.4.9	Formation of inspection lots	15
	7.4.1	and the state of t	
	7.5	Periodic inspection / Intervals between tests	
8	Test	schedule	. 16
	8.1	Test sequence	. 16
	8.2	Types of relays, based upon environmental protection (relay technology (RT))	
	0.0	Onto a single of a subjection of a subject	
	8.3	Categories of application of contacts	16

8.4	Order of tests	16
8.5	Test groups and subgroups	16
9 Tests	S	21
9.1	Standard conditions for testing	21
9.2	Mounting of test specimens during the test	
9.3	General conditions for testing	
	ring information	
	(informative) Relay reliability – Failure rate data	
A.1	General	
A.2	Scope	
A.3	Description of the relay	
A.3.1		
A.3.2	9	
A.4	Fault and failure data	
A.4.1		
A.4.2	***	
A.4.3		
A.4.4		
A.5	Source of data	
A.6	Weibull approach WeiBayes approach WeiBayes approach	23
A.7		
A.7.1	(Stanuar us.item.ar)	24
A.7.2	2 Method	24
A.7.3	DIDITAL OTOTI TEOTS	
A.7.4	- 1 <b>)</b>	
A.7.5	WeiBayes case study aaft f167/sist-en-61811-1-2015	25
Annex B	(informative) Characteristic values of the relay	27
B.1	General data	27
B.2	Coil data	28
B.3	Contact data	28
B.3.1	Electrical endurance and switching frequency	28
B.3.2	Static contact-circuit resistance	28
B.3.3		
B.3.4		
B.4	Mounting	
B.5	Environmental data	
B.6	Package of relays for automatic handling (if applicable)	
	(informative) Blank detail and detail specification	
C.1	Examples for front pages	
C.1.		
_		
C.1.2	<i>31</i>	
C.1.3	,	
C.1.4	,	
C.1.5	, , , , , , , , , , , , , , , , , , , ,	
C.1.6	, , , , ,	
C.1.7	, ,	
C.2	Qualification approval procedures	35
C 3	Quality conformance inspection	35

4 –	IEC 61811-1:2015 © IEC 2015

C.4 Formation of inspection lots	36
Annex D (informative) Definition of subgroups	
Bibliography	
Figure A.1 – New compressor design WeiBayes versus old design	26
Table 1 – Group A	17
Table 2 – Group B	18
Table 3 – Group C	19
Table B.1 – Dielectric test voltages	27
Table B.2 – Impulse test voltages	27
Table B.3 – Coil data	28
Table B.4 – Loads, contact-circuit resistance limits, switching cycles and frequencies for electrical endurance and overload tests	28
Table C.1 – Quality conformance inspection	
Table C.2 – Qualification approval	
Table C.3 – Industrial qualification	

# iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN 61811-12015 https://standards.iteh.ai/catalog/standards/sist/5a036b7e-e4e6-482f-882a-b445aaf1f167/sist-en-61811-1-2015

#### INTERNATIONAL ELECTROTECHNICAL COMMISSION

## ELECTROMECHANICAL TELECOM ELEMENTARY RELAYS OF ASSESSED QUALITY –

#### Part 1: Generic specification and blank detail specification

#### **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user. (Standards.11eh.al)
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter. https://standards.itch.ai/catalog/standards/sist/5a036b7e-e4e6-482f-882a-
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 61811-1 has been prepared by IEC technical committee 94: All-ornothing electrical relays.

This second edition of IEC 61811-1 cancels and replaces

- IEC 61811-1 published in 1999,
- IEC 61811-10 published in 2002,
- IEC 61811-11 published in 2002,
- IEC 61811-50 published in 2002,
- IEC 61811-51 published in 2002,
- IEC 61811-52 published in 2002,
- IEC 61811-53 published in 2002,
- IEC 61811-54 published in 2002,

IEC 61811-1:2015 © IEC 2015

• IEC 61811-55 published in 2002,

and constitutes a technical revision. This edition includes the following significant technical changes with respect to the previous editions:

- a) to get one document for telecom relays;
- b) update all relevant references;

The text of this standard is based on the following documents:

FDIS	Report on voting
94/379/FDIS	94/383/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

A list of all parts in the IEC 61811 series, published under the general title *Electromechanical* telecom elementary relays of assessed quality, can be found on the IEC website.

Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

This publication was drafted in accordance with ISO/IEC Directives, Part 2.

iTeh STANDARD PREVIEW

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

SIST EN 61811-1:2015

- reconfirmed, https://standards.iteh.ai/catalog/standards/sist/5a036b7e-e4e6-482f-882a-
- withdrawn, b445aaf1f167/sist-en-61811-1-2015
- · replaced by a revised edition, or
- · amended.

**-** 6 **-**

### ELECTROMECHANICAL TELECOM ELEMENTARY RELAYS OF ASSESSED QUALITY –

#### Part 1: Generic specification and blank detail specification

#### 1 Scope

This part of IEC 61811 applies to electromechanical telecom elementary relays. Relays according to this standard are provided for the operation in telecommunication applications. However, as electromechanical elementary relays, they are also suitable for particular industrial and other applications.

This standard selects from IEC 61810 series and other sources the appropriate methods of test to be used in detail specifications derived from this specification, and contains basic test schedules to be used in the preparation of such specifications in accordance with this standard.

Detailed test schedules are contained in the detail specifications.

#### 2 Normative references

#### iTeh STANDARD PREVIEW

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

SISTEN 61811-1:2015

https://standards.iteh.ai/catalog/standards/sist/5a036b7e-e4e6-482f-882a-

IEC 60062:2004, Marking codes for resistors and capacitors 5

IEC 60068-1:2013, Environmental testing – Part 1: General and guidance

IEC 60068-2-17:1994, Basic environmental testing procedures – Part 2-17: Tests – Test Q: Sealing

IEC 60068-2-20:2008, Environmental testing – Part 2-20: Tests – Test T: Test methods for solderability and resistance to soldering heat of devices with leads

IEC 60068-2-58:2004, Environmental testing – Part 2-58: Tests – Test Td: Test methods for solderability, resistance to dissolution of metallization and to soldering heat of surface mounting devices (SMD)

IEC 60410:1973, Sampling plans and procedures for inspection by attributes

IEC 60695-11-5:2004, Fire hazard testing – Test flames – Needle-flame test method – Apparatus, confirmatory test arrangement and guidance

IEC 61810 (all parts), Electromechanical elementary relays

IEC 61810-1:2008, Electromechanical elementary relays – Part 1: General requirements

IEC 61810-2:2011, Electromechanical elementary relays – Part 2: Reliability

IEC 61810-7:2006, Electromechanical elementary relays – Part 7: Test and measurement procedures

IEC 61811-1:2015 © IEC 2015

-8-

ISO 2859 (all parts), Sampling procedures for inspection by attributes

#### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 61810 series, as well as the following apply.

#### 3.1 Type of relays

The most frequent types of electromechanical telecom elementary relays are defined in 3.1.1, 3.1.2, 3.1.3 and 3.1.4.

#### 3.1.1

#### bistable relav

electrical relay which, having responded to an energizing quantity and having changed its condition, remains in that condition after the quantity has been removed; a further appropriate energization is required to make it change its condition.

[SOURCE:IEC 60050-444:2002, 444-01-08]

#### 3.1.2

#### monostable relay

electrical relay which, having responded to an energizing quantity and having changed its condition, returns to its previous condition when that quantity is removed

[SOURCE: IEC 60050-444:2002 \$44-01d9rds.iteh.ai)

#### **3.1.3** SIST EN 61811-1:2015

non-polarized relaytps://standards.iteh.ai/catalog/standards/sist/5a036b7e-e4e6-482f-882a-

electrical relay, the change of condition of which does not depend upon the polarity of its energizing quantity

[SOURCE: IEC 60050-444:2002, 444-01-10]

#### 3.1.4

#### polarized relay

#### polarized elementary relay

electrical relay, the change of condition of which depends upon the polarity of its d.c. energizing quantity

[SOURCE: IEC 60050-444:2002, 444-01-09; modified — In the definition, "elementary relay" has been replaced by "electrical relay".]

#### 3.2 Types of contacts

#### 3.2.1

#### change-over break-before-make contact

change-over contact, one contact circuit of which breaks before the other makes

[SOURCE: IEC 60050-444:2002,444-04-21, modified – The definition has been reworded.]

#### 3.2.2

#### change-over make-before-break contact

change-over contact, one contact circuit of which makes before the other breaks

[SOURCE: IEC 60050-444:2002, 444-04-20, modified – The definition has been reworded.]

IEC 61811-1:2015 © IEC 2015

**-9-**

#### 3.3 Contact fault and contact failure

#### failure to make

failure caused when no sufficient contact is ensured

Note 1 to entry: This could be a not acceptable or excessive contact resistance exceeds the maximum value stated in the detail specification as well a bouncing of the contact due to the lost of overtravel.

#### 3.3.2

#### failure to break

failure caused when the current flows although it should not

Note 1 to entry: For example, This could be a contact welding/sticking as well as a delayed contact operate or release contact. Also, it is assumed that the contact does not open, when the resistance of an open contact assembly falls below the specified minimum value stated in the detail specification

#### 3.3.3

#### malfunction

single event when an item does not perform a required function

#### 3.3.4

#### contact failure

occurrence of break and/or make malfunctions of a contact under test, exceeding a specified number

### Relay malfunction, relay failure 3.4

#### 3.4.1

### (standards.iteh.ai)

#### relay malfunction

the state of a relay characterized by the inability to perform a required function

https://standards.iteh.ai/catalog/standards/sist/5a036b7e-e4e6-482f-882a-

Note 1 to entry: A fault persists for a limited time after which the relay recovers the ability to perform a required function without being subjected to any corrective maintenance.

#### 3.4.2

#### failure

termination of the ability of an item to perform a required function

[SOURCE:IEC 60050-191:1990, 191-04-01]

#### Relay construction types 3.5

#### 3.5.1

#### type 0

non-standardized types and construction

#### 3.5.2

#### type 1

two change-over contacts, 20 mm  $\times$  10 mm base

#### 3.5.3

two change-over contacts, 14 mm  $\times$  9 mm base

#### 3.5.4

#### type 3

two change-over contacts, 15 mm  $\times$  7,5 mm base