



INTERNATIONAL STANDARD ISO 513:1991
TECHNICAL CORRIGENDUM 1

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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Application of hard cutting materials for machining by chip removal — Designation of the main groups of chip removal and groups of application

TECHNICAL CORRIGENDUM 1

Application des matériaux durs de coupe pour usinage par enlèvement de copeaux — Désignation des groupes principaux d'enlèvement de copeaux et des groupes d'application

RECTIFICATIF TECHNIQUE 1

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Technical corrigendum 1 to International Standard ISO 513:1991 was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 9, *Tools with cutting edges made of hard cutting materials*.

[ISO 513:1991/Cor 1:1994](https://standards.iteh.ai/catalog/standards/sist/da73c0b7-dffa-4758-8f61-34f16c5be4c8/iso-513-1991-cor-1-1994)

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Pages 3 and 4

Table 5

Under “**Use and working conditions**” for designations **P40**, **P50**, **K30** and **K40** replace the term “cutting angles” with the term “tool normal rakes”.

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Descriptors: tools, cutting tools, hard cutting materials, hard metals, classification, designation, ceramics, diamond, boron nitrides.

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