
**Industrial automation systems and
integration — Product data representation
and exchange —**

Part 224:

**Application protocol: Mechanical product
definition for process planning using
machining features**

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*Systèmes d'automatisation industrielle et intégration — Représentation et
échange de données de produits —*

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*Partie 224: Protocole d'application: Définition de produits mécaniques pour
la planification de procédés utilisant des caractéristiques d'usinage*



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75% of the member bodies casting a vote.

International Standard ISO 10303-224 was prepared by Technical Committee ISO/TC 184, *Industrial automation systems and integration*, Subcommittee SC4, *Industrial data*.

ISO 10303 consist of the following parts under the general title *Industrial automation systems and integration — Product data representation and exchange*:

- Part 1, Overview and fundamental principles;
- Part 11, Description methods: The EXPRESS language reference manual;
- Part 12, Description method: The EXPRESS-I language reference manual;
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- Part 21, Implementation methods: Clear text encoding of the exchange structure;
- Part 22, Implementation method: Standard data access interface specification;
- Part 23, Implementation method: C++ language binding to the standard data access interface;
- Part 24, Implementation method: C language binding to the standard data access interface;
- Part 26, Implementation method: Interface definition language binding to the standard data access;
- Part 31, Conformance testing methodology and framework: General concepts;
- Part 32, Conformance testing methodology and framework: Requirements on testing laboratories and clients;
- Part 34, Conformance testing methodology and framework: Abstract test methods;
- Part 35, Conformance testing methodology and framework: Abstract test methods for SDAI implementations;

- Part 41, Integrated generic resources: Fundamentals of product description and support;
- Part 42, Integrated generic resources: Geometric and topological representation;
- Part 43, Integrated generic resources: Representation structures;
- Part 44, Integrated generic resources: Product structure configuration;
- Part 45, Integrated generic resource: Materials;
- Part 46, Integrated generic resources: Visual presentation;
- Part 47, Integrated generic resource: Shape variation tolerances;
- Part 49, Integrated generic resource: Process structure and properties;
- Part 101, Integrated application resource: Draughting;
- Part 104, Integrated application resource: Finite element analysis;
- Part 105, Integrated application resource: Kinematics;
- Part 106, Integrated application resource: Building construction core model;
- Part 201, Application protocol: Explicit draughting;
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- Part 202, Application protocol: Associative draughting;
- Part 203, Application protocol: Configuration controlled design;
- Part 204, Application protocol: Mechanical design using boundary representation;
- Part 205, Application protocol: Mechanical design using surface representation;
- Part 207, Application protocol: Sheet metal die planning and design;
- Part 208, Application protocol: Life cycle management - Change process;
- Part 209, Application protocol: Composite and metallic structural analysis and related design;
- Part 210, Application protocol: Electronic assembly, interconnect, and packaging design;
- Part 212, Application protocol: Electrotechnical design and installation
- Part 213, Application protocol: Numerical control process plans for machined parts;

- Part 214, Application protocol: Core data for automotive mechanical design processes;
- Part 215, Application protocol: Ship arrangement;
- Part 216, Application protocol: Ship moulded forms;
- Part 217, Application protocol: Ship piping;
- Part 218, Application protocol: Ship structures;
- Part 221, Application protocol: Functional data and their schematic representation for process plant;
- Part 222, Application protocol: Exchange of product data for composite structures;
- Part 223, Application protocol: Exchange of design and manufacturing product information for casting parts;
- Part 224, Application protocol: Mechanical product definition for process plans using machining features;
- Part 225, Application protocol: Building elements using explicit shape representation;
- Part 226, Application protocol: Ship mechanical systems;
- Part 227, Application protocol: Plant spatial configuration;
- Part 229, Application protocol: Exchange of design and manufacturing product information for forged parts;
- Part 230, Application protocol: Building structural frame: Steelwork;
- Part 231, Application protocol: Process engineering data: Process design and process specification of major equipment;
- Part 232, Application protocol: Technical data packaging core information and exchange;
- Part 301, Abstract test suite: Explicit draughting;
- Part 302, Abstract test suite: Associative draughting;
- Part 303, Abstract test suite: Configuration controlled design;
- Part 304, Abstract test suite: Mechanical design using boundary representation;
- Part 305, Abstract test suite: Mechanical design using surface representation;

- Part 307, Abstract test suite: Sheet metal die planning and design;
- Part 308, Abstract test suite: Life cycle management - Change process;
- Part 309, Abstract test suite: Composite and metallic structural analysis and related design;
- Part 310, Abstract test suite: Electronic assembly, interconnect, and packaging design;
- Part 312, Abstract test suite: Electrotechnical design and installation;
- Part 313, Abstract test suite: Numerical control process plans for machined parts;
- Part 314, Abstract test suite: Core data for automotive mechanical design processes;
- Part 315, Abstract test suite: Ship arrangement;
- Part 316, Abstract test suite: Ship moulded forms;
- Part 317, Abstract test suite: Ship piping;
- Part 318, Abstract test suite: Ship structures;
- Part 321, Abstract test suite: Functional data and their schematic representation for process plant;
- Part 322, Abstract test suite: Exchange of product data for composite structures;
- Part 323, Abstract test suite: Exchange of design and manufacturing product information for casting parts;
- Part 324, Abstract test suite: Mechanical product definition for process plans using machining features;
- Part 325, Abstract test suite: Building elements using explicit shape representation;
- Part 326, Abstract test suite: Ship mechanical systems;
- Part 327, Abstract test suite: Plant spatial configuration;
- Part 329, Abstract test suite: Exchange of design and manufacturing product information for forged parts;
- Part 330, Abstract test suite: Building structural frame: Steelwork;
- Part 331, Abstract test suite: Process engineering data: Process design and process specification of major equipment;

- Part 332, Abstract test suite: Technical data packaging core information and exchange;
- Part 501, Application interpreted construct: Edge-based wireframe;
- Part 502, Application interpreted construct: Shell-based wireframe;
- Part 503, Application interpreted construct: Geometrically bounded 2D wireframe;
- Part 504, Application interpreted construct: Draughting annotation;
- Part 505, Application interpreted construct: Drawing structure and administration;
- Part 506, Application interpreted construct: Draughting elements;
- Part 507, Application interpreted construct: Geometrically bounded surface;
- Part 508, Application interpreted construct: Non-manifold surface;
- Part 509, Application interpreted construct: Manifold surface;
- Part 510, Application interpreted construct: Geometrically bounded wireframe;
- Part 511, Application interpreted construct: Topologically bounded surface;
- Part 512, Application interpreted construct: Faceted boundary representation;
- Part 513, Application interpreted construct: Elementary boundary representation;
- Part 514, Application interpreted construct: Advanced boundary representation;
- Part 515, Application interpreted construct: Constructive solid geometry;
- Part 517, Application interpreted construct: Mechanical design geometric presentation;
- Part 518, Application interpreted construct: Mechanical design shaded presentation.

The structure of this International Standard is described in ISO 10303-1. The numbering of the parts of the International Standard reflects its structure:

- Parts 11 to 12 specify the description methods,
- Parts 21 to 26 specify the implementation methods,
- Parts 31 to 35 specify the conformance testing methodology and framework,
- Parts 41 to 49 specify the integrated generic resources,

- Parts 101 to 106 specify the integrated application resources,
- Parts 201 to 232 specify the application protocols,
- Parts 301 to 332 specify the abstract test suites, and
- Parts 501 to 518 specify the application interpreted constructs.

Should further parts be published, they will follow the same numbering pattern.

Annex A, B, C, D, and E form an integral part of this part of ISO 10303. Annexes F, G, H, J, and K are for information only.

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Introduction

ISO 10303 is an International Standard for the computer-interpretable representation and exchange of product data. The objective is to provide a neutral mechanism capable of describing product data throughout the life cycle of a product, independent from any particular system. The nature of this description makes it suitable not only for neutral file exchange, but also as a basis for implementing and sharing product databases and archiving.

This International Standard is organized as a series of parts, each published separately. The parts of ISO 10303 fall into one of the following series: description methods, integrated resources, application protocols, application interpreted constructs, abstract test suites, implementation methods, and conformance testing. The series are described in ISO 10303-1. This part of ISO 10303 is a member of the application protocol series.

This part of ISO 10303 specifies an application protocol (AP) for the representation of information needed to produce a single piece mechanical part definition for process planning, and specifies the integrated resources necessary to satisfy these requirements.

This application protocol defines the context, scope, and information requirements for the representation of information needed to produce a mechanical part definition. These requirements specify the part identification, tracking, shape, representation of the shape and material data necessary for the definition of a part for process planning. The process planning function in an organization can be assisted a great deal by identifying machining oriented part shape features so that the process planner can more readily identify machining tools and processes to manufacture a part.

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This application protocol identifies specific characteristics of part shape used in manufacturing. These characteristics are used to define manufacturing features. These shapes may be represented either by machining features defined in this application protocol, or by a boundary representation solid model, shared by other application protocols and used as application interpreted constructs in this part. The purpose of manufacturing features is to facilitate the identification of manufacturing shapes that are human and computer interpretable. Manufacturing features allow information about the shape to be used for decisions in computerized process planning systems.

Information about the part material is supplied so the process planning activity can determine equipment and material requirements. Also supplied is administrative information necessary for tracking customer information, supplier information about the part, and internal control information for the manufacturing operation to support process planning. Tracking of certain administrative information is a component of the iterative process for creating a process plan.

Application protocols provide the basis for developing implementations of ISO 10303 and abstract test suites for the conformance testing of AP implementations.

Clause 1 defines the scope of the application protocol and summarizes the functionality and data covered by the AP. Clause 3 lists the words defined in this part of ISO 10303 and gives pointers to words defined elsewhere. An application activity model that is the basis for the definition of the scope is provided in annex

F. The information requirements of the application are specified in clause 4 using terminology appropriate to the application. A graphical representation of the information requirements, referred to as the application reference model, is given in annex G.

Resource constructs are interpreted to meet the information requirements. This interpretation produces the application interpreted model (AIM). This interpretation, given in 5.1, shows the correspondence between the information requirements and the AIM. The short listing of the AIM specifies the interface to the integrated resources and is given in 5.2. Note that the definitions and EXPRESS provided in the integrated resources for constructs used in the AIM may include select list items and subtypes which are not imported into the AIM. The expanded listing given in Annex A contains the complete EXPRESS for the AIM without annotation. A graphical representation of the AIM is given in annex H. Additional requirements for specific implementation methods are given in annex D.

Figure 1 contains the data planning model that provides a high level description of the requirements for this application protocol. This planning model was created from the in-scope data from the activities of the application activity model (AAM) and grouped into logical units of functionality. This planning model is used as a guide in developing the application reference model (ARM).

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