



# SLOVENSKI STANDARD SIST EN 4057-404:2009

01-junij-2009

**Aeronavtika - Kabelske spojke za vezalno pasovje - Preskusne metode - 404. del:  
Namestitev pri nizki temperaturi**

Aerospace series - Cable ties for harnesses - Test methods - Part 404: Low temperature installation

Luft- und Raumfahrt - Befestigungsbänder für Leitungsbündel - Prüfverfahren - Teil 404: Verarbeitung bei niedriger Temperatur

Série aérospatiale - Frettes de câblage pour harnais - Méthodes d'essais - Partie 404 : Installation à basse température

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**Ta slovenski standard je istoveten z: EN 4057-404:2006**

**ICS:**

49.060 Štejni sistemi in oprema za letalstvo in zrakoplovstvo  
Aerospace electric equipment and systems

**SIST EN 4057-404:2009**

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN 4057-404**

December 2006

ICS 49.060

English Version

**Aerospace series - Cable ties for harnesses - Test methods -  
Part 404: Low temperature installation**

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température

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Leitungsbündel - Prüfverfahren - Teil 404: Verarbeitung bei  
niedriger Temperatur

This European Standard was approved by CEN on 28 October 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**Management Centre: rue de Stassart, 36 B-1050 Brussels**

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## Foreword

This document (EN 4057-404:2006) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2007, and conflicting national standards shall be withdrawn at the latest by June 2007.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

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## EN 4057-404:2006 (E)

### 1 Scope

This standard specifies the procedure to determine the suitability of cable ties for harnesses for low temperature installation for aerospace applications.

It shall be used together with EN 4057-100.

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 4056-001, *Aerospace series — Cable ties for harnesses — Test methods — Part 001: Technical specification*

EN 4057-100, *Aerospace series — Cable ties for harnesses — Test methods — Part 100: General*

EN 4057-401, *Aerospace series — Cable ties for harnesses — Test methods — Part 401: Loop tensile strength*

### 3 Apparatus

A cold chamber capable of achieving a temperature of  $-15^{\circ}\text{C}$ .

A tensile tester as described in EN 4057-401.

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### 4 Procedure

Place the test mandrels as described in EN 4057-401 and the specimens in an environment of  $(-15 \pm \frac{0}{5})^{\circ}\text{C}$  for not less than one hour. Whilst still at this temperature mount the specimens on the mandrels in accordance with the requirements of EN 4057-401. Remove from the cold chamber and allow to regain room temperature. Submit the specimens to the loop tensile strength test as specified in EN 4057-401 within two hours of removal from the chamber and record the minimum force to failure.

### 5 Requirements

The performance shall be achieved as required by the technical specification EN 4056-001.

The minimum force to failure shall be as specified in the product standard.