# SLOVENSKI STANDARD
# SIST EN 4057-406:2009

**01-junij-2009**

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**Aeronavtika - Kabelske spojke za vezalno pasovje - Preskusne metode - 406. del: Zadrževanje zapornega mehanizma**

Aerospace series - Cable ties for harnesses - Test methods - Part 406: Locking device retention

Luft- und Raumfahrt - Befestigungsbänder für Leitungsbündel - Prüfverfahren - Teil 406: Verschlusszungen Auszugskraft



Série aérospatiale - Frettes de câblage pour harnais - Méthodes d'essais - Partie 406 : Rétention du système de verrouillage



**Ta slovenski standard je istoveten z:** **EN 4057-406:2006**

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**ICS:**

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|---|---|---|
| 49.060 | Letalska in vesoljska elektriļ na oprema in sistemi | Aerospace electric equipment and systems |

**SIST EN 4057-406:2009** **en,de**

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

**EN 4057-406**

December 2006

ICS 49.060

English Version

# Aerospace series - Cable ties for harnesses - Test methods - Part 406: Locking device retention

Série aérospatiale - Frettes de câblage pour harnais - Méthodes d'essais - Partie 406 : Rétention du système de verrouillage

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## Foreword

This document (EN 4057-406:2006) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2007, and conflicting national standards shall be withdrawn at the latest by June 2007.

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## 1 Scope

This standard specifies the procedure for measuring the force required to pull out the metallic locking device from the head of the cable tie when the force is applied in the manner specified.

It shall be used together with EN 4057-100.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 4057-100, *Aerospace series — Cable ties for harnesses — Test methods — Part 100: General*

## 3 Preparation of specimen

Section the head of the cable tie along the plane as shown in Figure 2, taking care not to move the locking device during this process.

Precondition the cable tie as required in EN 4057-100.



## 4 Apparatus

A tensile tester that will separate at a constant rate of 25 mm/min and 50 mm/min and apply sufficient force to pull out the locking device.



A sample mounting fixture as in Figure 1, capable of being fitted onto the tensile testing machine and suitable for the size of cable tie being tested.

## 5 Procedure

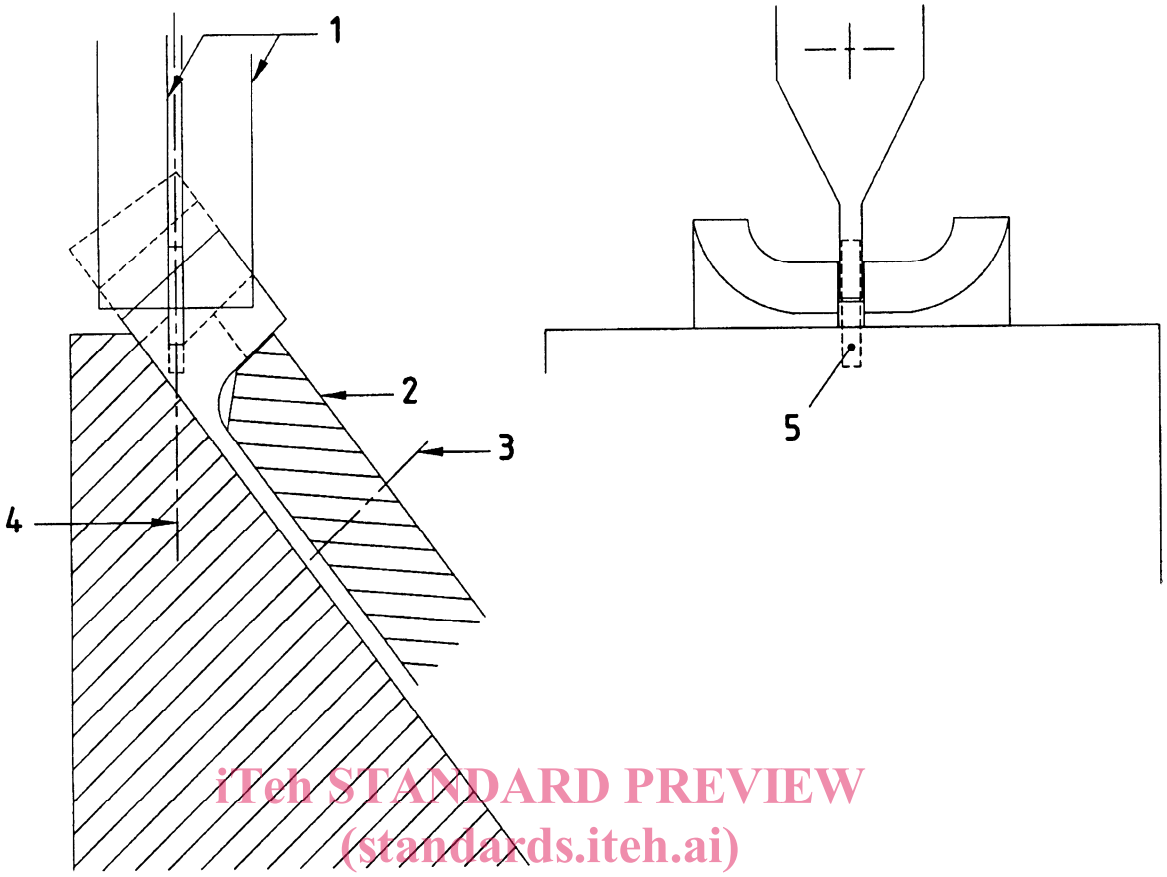
Securely mount the cable tie head in bottom fixture as shown in Figure 1.

Lock the top clamps onto the locking device and assemble into the tensile test machine ensuring that the locking device is aligned along the axis of pull.

Separate the jaws of the tester at 25 mm/min and 50 mm/min and record the maximum force required to pull out the locking device from the cable tie head.

## 6 Requirements

The force to pull the locking device out from the head of the cable tie, shall meet the requirements specified in the appropriate product standard.



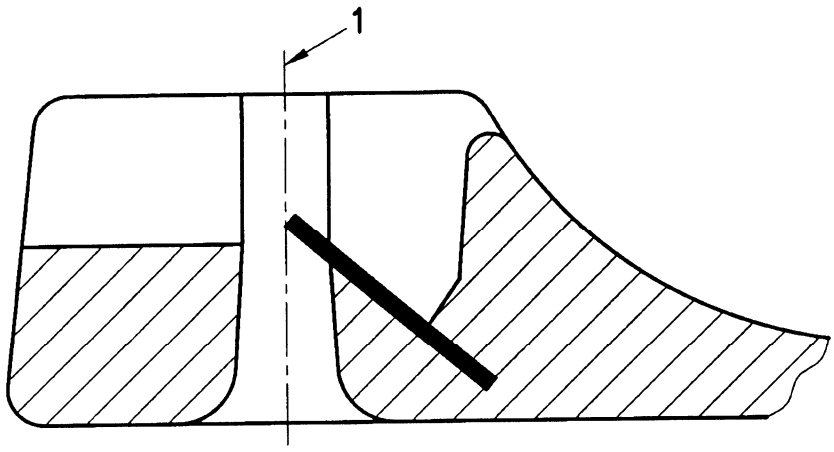



**Key**

1 Locking device grips
2 Clamp plate
3 Pinch bolt
4 Locking device on centre line of pull
5 Locking device



**Figure 1 — Sample mounting fixture**




**Key**

1 Section on this plane

**Figure 2 — Head sectioning plane**