



SLOVENSKI STANDARD
SIST-TP CLC/TR 50670:2017
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Izpostavitve streh požaru z zunanje strani v kombinaciji s fotonapetostnimi (PV) sistemi - Metode preskušanja

External fire exposure to roofs in combination with photovoltaic (PV) arrays – Test method(s)

Externe Feuereinwirkung auf Dächer in Kombination mit Photovoltaik (PV)-Arrays - Testmethode (n)

Exposition des toitures équipées de modules photovoltaïques (PV) à un feu extérieur - Méthode(s) d'essai

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ICS:

13.220.50	Požarna odpornost gradbenih materialov in elementov	Fire-resistance of building materials and elements
27.160	Sončna energija	Solar energy engineering
91.060.20	Strehe	Roofs

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TECHNICAL REPORT
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English Version

**External fire exposure to roofs in combination with photovoltaic
(PV) arrays - Test method(s)**

Exposition des toitures équipées de modules
photovoltaïques (PV) à un feu extérieur - Méthode(s)
d'essai

Externe Feuereinwirkung auf Dächer in Kombination mit
Photovoltaik (PV)-Arrays - Testmethode (n)

This Technical Report was approved by CENELEC on 2016-09-05.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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European foreword

This document (CLC/TR 50670:2016) has been prepared by CLC/TC 82 "Solar Photovoltaic Energy Systems".

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Framing components of the PV modules that are made of polymeric materials are not covered within this document and will have to be addressed in a future revision.

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CLC/TR 50670:2016 (E)

Introduction

This CENELEC Technical Report (TR) defines test methods for the assessment of external fire exposure to photovoltaic (PV) arrays. The determination of such fire behaviour is important when photovoltaic systems are installed on roofs to evaluate if an intensification of a fire threat can be expected. With this regard, explicitly roof-integrated PV is not part of this TR.

The scenario of burning brands that are released from a neighbouring building is well defined for plain roofing assemblies through the classification standard of EN 13501-5 and the relevant test methods of CEN/TS 1187. Accordingly, the methods described herewith focus on PV modules and the influence to roof substructures in general and address tilted and flat-roof installations from burning droplets and radiant heat after ignited through a gas burner.

Roofing assemblies and substructures are exemplary replaced by calcium carbonate plates to allow free monitoring and characterization of the potential burning behaviour of PV modules.

This Technical Report also encounters potential burning brands that may reach spaces between the PV array and roof in a realistic installation.

This Technical Report does not contain information on the level of acceptable performance, but on observations and measurements.

This Technical Report enters new fields of expertise and displays accordingly the current state of best knowledge basing on available data in the industry. More technical data and test results will be generated to further develop the TR.

CAUTION — The attention of all persons concerned with managing and carrying out these tests is drawn to the fact that fire testing can be hazardous and that there is a possibility that toxic and/or harmful smoke and gases can be evolved during the test. An assessment of all potential hazards and risks to health should be made and safety precautions should be identified and provided. Written safety instructions should be issued. Appropriate training should be given to all relevant personnel. Laboratory personnel should ensure that they follow written safety instructions at all times.

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1 Scope

This Technical Report provides test methods for the assessment of external fire exposure to roofs in combination with photovoltaic (PV) arrays which characterize potential impacts of PV arrays to an existing fire rating of roofs from an external fire exposure. The performance of roofs without PV to external fire exposure is defined in CEN/TS 1187.

The test methods of CLC/TR 50670 are only applicable to roof added installations. Building integrated PV is not covered by this standard.

The test method refers to PV modules as test specimens without a specific mounting system as well as combinations of PV modules with particular mounting systems on tilted roofs and flat roofs.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 13943:2010, *Fire safety — Vocabulary (ISO 13943:2008)*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN ISO 13943:2010 and the following apply.

3.1

PV array

mechanically integrated assembly of modules or panels and its support structure

Note 1 to entry: An array does not include its foundation, tracking apparatus, thermal control, and other such components.

[SOURCE: IEC 61277, modified] <https://standards.iteh.ai/catalog/standards/sist/1ab6c477-b15a-4d57-90a9-21149222680c/sist-tp-clc-tr-50670-2017>

3.2

external fire

progression and extent of sustained flaming across the exposed surface of the specimen

[SOURCE: CEN/TS 1187:2012]

3.3

tilted roof

roof with an inclination angle of at least 15°

3.4

flat roof

roof with an inclination less than 15°

3.5

roof covering

uppermost layer of a roof

Note 1 to entry: This layer can comprise single layer or multiple layer coverings.

[SOURCE: CEN/TS 1187:2012]

3.6

fire penetration

appearance on the underside of the specimen of any sustained flaming or glowing due to combustion, including the occurrence of any flaming droplets falling from the underside

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Note 1 to entry: Charring and/or discolouration are not to be regarded as fire penetration (for tests 1 and 3).

[SOURCE: CEN/TS 1187:2012, modified]

3.7**damaged material**

material that has been burnt, charred, melted or otherwise visually changed by heat

Note 1 to entry: Discolouration and soot deposits are not to be regarded as damaged material.

[SOURCE: CEN/TS 1187:2012, modified]

3.8**calcium carbonate plate**

board/plate made of calcium carbonate or calcium silicate

3.9**product**

PV Module about which information is required

[SOURCE: CEN/TS 1187:2012, modified]

3.10**specimen**

representative section of the roof/roof covering prepared for the purpose of the test

[SOURCE: CEN/TS 1187:2012]

3.11**test deck**

test deck on which the PV module will be mounted

3.12**exposed surface**

external surface of the specimen which is subject to the heating conditions of the test

[SOURCE: CEN/TS 1187:2012]

3.13**underside**

bottom surface of the PV module

[SOURCE: CEN/TS 1187:2012, modified]

3.14**sustained flaming**

flames arising from an observed location, which persist for 5 s or longer

[SOURCE: CEN/TS 1187:2012]

3.15**opening**

appearance during the test of any hole greater than 25 mm² in area or any crack greater than 2 mm wide, which penetrates completely through the specimen and which would allow burning materials to fall through the PV module

3.16**flaming droplets or debris**

burning material falling from the specimen that continues to burn on the calcium silicate for at least 5 s

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3.17**lateral flame spread**

length of damaged material of the PV module, expressed in mm as measured from the centre of the wood gas burner.

3.18**roof pitch**

inclination of the roof surface to the horizontal

[SOURCE: CEN/TS 1187:2012]

4 General

The test methods derive from potential scenarios of external fires on the combined installation of a PV array on roofs.

The following test methods generally describe external fires:

- on top of a PV array;
- between a PV array and a tilted roof;
- between a PV array and a flat-roof.

This test method is divided into its applicability to different PV array applications on roofs. Accordingly, the fire reaction of PV modules in combination with sub-constructing materials is simulated.

The test methods apply to single modules with minimum sizes of 500 mm by 1 000 mm.

For PV arrays on roof coverings with a fire classification of construction products according to the list of 'deemed to satisfy', no further testing is required.

5 Test apparatus**5.1 Gas burner**

The gas burner is defined as the source of ignition to be placed on the test deck according to Clause 6. The design and dimensions of the gas burner have been derived from findings and test results within research and development and best practical knowledge to suit the following requirements.

The gas burner is made of a stainless tube with an external diameter of $(15,0 \pm 0,1)$ mm and an internal diameter of $(13,0 \pm 0,1)$ mm, ending in a square part with 265 mm side length. The supply tube shall have a length of at least 500 mm.

In the square part of the burner, 32 holes with a diameter of 1,3 mm are drilled, 8 holes at each side. The holes are oriented to the inside of the burner. Half of the holes have an upward inclination of 45° and half of the holes have a downward inclination of 45° with respect to the burner plane.

The gas supplied to the burner shall be propane with a purity of 95 % or higher. The propane mass flow rate shall be (324 ± 20) mg/s, generating a heat output of (15 ± 1) kW (the net heat of combustion of propane is 46 360 kJ/kg) for 10 min as demanded in Clause 6. A suitable mass flow controller shall be used to ensure that the flow rate is maintained throughout the test.