

INTERNATIONAL STANDARD

ISO
12867

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Ophthalmic instruments — Trial frames

Instruments ophtalmiques — Montures d'essai

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ISO 12867:1998(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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International Standard ISO 12867 was prepared by Technical Committee ISO/TC 172, *Optics and optical instruments*, Subcommittee SC 7, *Ophthalmic optics and instruments*.

ISO 12867:1998

Annex A is for information only. <https://standards.iteh.ai/catalog/standards/sist/064681d9-ef26-405a-8a23-9b20ac6b5a2/iso-12867-1998>

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Ophthalmic instruments — Trial frames

1 Scope

This International Standard, together with ISO 15004, specifies minimum requirements and test methods for trial frames for holding trial case lenses complying with ISO 9801 in front of a subject's eyes in order to assess visual acuity and facilitate optical correction of vision.

This International Standard is applicable to lens holders mounted on headbands, bracket-mounted frames and frames mounted in the manner of spectacles with supports on the ears and the bridge of the nose. It is applicable to all types of trial frames, including half-eye and rotating lens holders.

This International Standard is not applicable to refractor heads (see ISO 10341¹⁾).

This International Standard takes precedence over ISO 15004, if differences exist.

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2 Normative references

ISO 12867:1998

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The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 8429:1986, *Optics and optical instruments — Ophthalmology — Graduated dial scale*.

ISO 9801:1997, *Ophthalmic instruments — Trial case lenses*.

ISO 15004:1997, *Ophthalmic instruments — Fundamental requirements and test methods*.

3 Definitions

For the purposes of this International Standard, the following definitions apply.

3.1

trial frame

frame consisting of two interconnected lens holders and means for holding them in a required position in front of the subject's eyes

3.2**reduced-aperture trial frame**

trial frame designed to hold reduced-aperture trial lenses

3.3**full-aperture trial frame**

trial frame designed to hold both full-aperture trial lenses and reduced-aperture trial lenses

3.4**half-eye trial frame**

trial frame whose lens holders consist of the lower half-segment only and which are designed to hold full- or reduced-aperture trial lenses

3.5**lens holder**

unit designed to hold a number of trial case lenses in front of one eye

3.6**bridge piece**

part of the mounting which supports the trial frame on, and part of which is in contact with, the subject's nose

3.7**side**

part of the trial frame which uses the subject's ear to retain the frame against the face

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4 Requirements**4.1 General**

The trial frame shall conform to the requirements specified in ISO 15004, except clauses 5 and 6 of ISO 15004:1997 (environmental conditions and particular requirements for active ophthalmic instruments).

4.2 Mechanical requirements

The trial frame shall conform to the requirements specified in 4.2.1 to 4.2.9.

These requirements are verified as specified in clause 5.

4.2.1 Lens holders

The trial frame shall have the means to position each of two lens holders, one before each eye of the subject. Each lens holder shall have the means to retain in position a combination of at least three lenses, each in a separate compartment spaced along the geometrical axis of the lens holder.

4.2.2 Interpupillary distance

The spacing of the centres of the lens holders shall be adjustable to coincide with the interpupillary distance, and to maintain the lenses in position.

4.2.3 Lens rotation

It shall be possible to rotate one lens in each holder smoothly about its optical axis (see table 1).

4.2.4 Sides

The sides, if not adjustable, shall be parallel in a vertical direction.

4.2.5 Bridge-piece adjustment

The bridge piece shall be so constructed as to enable the vertex distance to be varied, and the centre of the lenses to be raised or lowered with respect to the interpupillary line.

4.2.6 Axis scale

The trial frame shall have a scale indicating cylinder axis and prism base for each lens holder. It shall extend to at least 180°. The scale direction shall increase from the horizontal, anticlockwise, in accordance with ISO 8429. The scale divisions shall be no greater than 5°.

4.2.7 Lens-holder alignment

The geometrical axes of the lens holders shall be parallel to within 2°; the relative axial displacement of the lens holders shall be no more than 0,5 mm.

4.2.8 Dimensions and tolerances

ISO 12867:1998

<https://standards.iteh.ai/catalog/standards/sist/064681d9-ef26-405a-8a23->

Table 1 gives the interpupillary range, minimum aperture and lens rotation for lens holders.

Table 1 — Range and minimum aperture

	Full and reduced apertures	Half-eye
Interpupillary distance range	55 mm to 75 mm	59 mm to 67 mm
Minimum clear aperture	20 mm	20 mm
Minimum lens rotation	180°	180°
NOTE Interpupillary distance range for children's trial frames is not included.		

The lens holders shall be so arranged that when trial lenses in accordance with ISO 9801 are placed in them, the lens axes shall be parallel within 2,5° and shall coincide within a tolerance circle of 1 mm diameter. The lenses shall not be able to move laterally or axially within 0,2 mm of their central position.

4.2.9 Construction

The trial frame shall contain no surfaces or sharp edges or corners which could cause injury to the subject under normal conditions of use.

4.3 Materials

Components of the trial frame which are designed to come into direct contact with the skin of the patient or user shall be made of materials which are neither toxic nor known as creating significant allergic reactions, when used as intended by the manufacturer.

Materials used in the construction shall be of noncorrosive composition or suitably surface-treated to render them noncorrosive in clinical atmospheric conditions.

5 Test methods

All tests described in this International Standard are type tests.

5.1 Checking of mechanical requirements

The requirements of 4.2.1 through 4.2.6 and 4.2.9 shall be checked by observation.

5.2 Checking of parallelism of geometrical axes of lens holders

Any suitable method capable of measuring the parallelism of the geometrical axes to an accuracy of $\pm 0,5^\circ$ or better may be used.

Examples are given in Annex A.

5.3 Checking of coincidence of lens holder planes

Any suitable method capable of measuring the distance between the lens holders' planes to an accuracy of 0,1 mm or better may be used.

A suitable method of carrying out the test is for instance to fit one of the discs (see figure A.1 in Annex A) with an arm (A) parallel to, and at a known distance from, the disc's plane and long enough to reach the geometrical axis of the lens holder. Measure the distance between the arm and the disc in the other lens holder using a calliper with an accuracy of 0,1 mm or better.

6 Accompanying documents

The trial frame shall be accompanied by documents containing instructions for use. In particular, this information shall contain:

- a) name and address of the manufacturer;
- b) instructions for effective disinfection of the trial frame, with particular reference to the disinfection of trial frames returned to the manufacturer for repair and maintenance.
- c) model of trial frame, if applicable;
- d) a reference to this International Standard ISO 12867, if the manufacturer claims compliance with it.

7 Marking

The trial frame shall be permanently marked with at least the following information:

- name of manufacturer or supplier.

Annex A

(informative)

Examples of test methods for checking parallelism of geometrical axes of lens holders

A.1 Method 1: Checking parallelism of geometrical axes with a collimated telescope

Insert a plane mirror (M) (e.g. of diameter 38 mm) into each lens holder (LH) (see figure A.1). Use an autocollimation telescope (AT) mounted on a slide in order to move it perpendicular to the geometrical axis of one lens holder. Align the telescope when directed towards the first mirrored disc, then move and direct it towards the second and measure the displacement of the light source's (LS) image in the cross-hair (CH) plane of the telescope. From this displacement, calculate the angular deviation from parallel. (In figure A.1, A indicates an arm serving as an auxiliary means to determine the relative and actual displacement of the lens holders.)

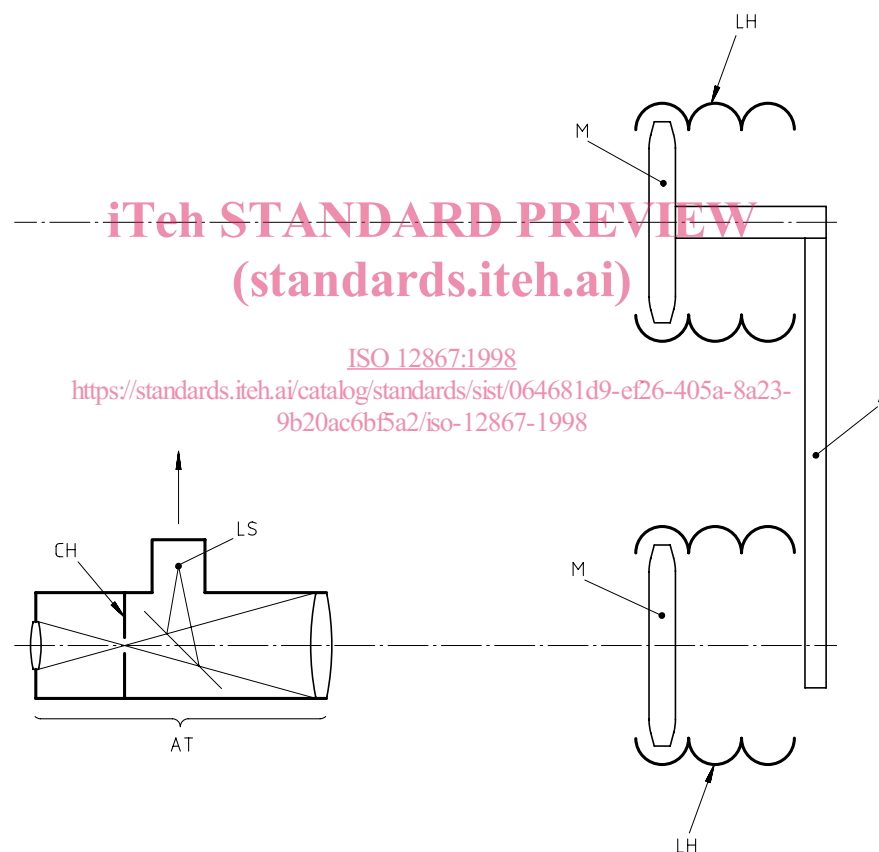


Figure A.1 — Test configuration for checking parallelism of holders

A.2 Method 2: Checking parallelism of geometrical axes using a laser

NOTE Precautions should be taken when using the laser.

Insert plane mirrors (M) (e.g. of diameter 38 mm) into each lens holder (LH) (see figure A.2). Arrange an optical laser (L) (e.g. HeNe) so that its beam impinges at an incident angle of 30° onto the mirror in one lens holder. Attach to the laser a screen (S) 1,15 m away from the laser axis (LA) as shown in figure A.2. Mount the laser and screen on a slide in order that it can travel perpendicularly to the geometrical axis of the first lens holder. Ensure that the screen is 1 m from the plane mirror. Adjust the screen (see figure A.3) so that the reflected beam shines on the centre of the cross. Now move the laser and screen on its slide so that the beam impinges on the second mirror. Check that the reflected beam falls within the 25,6 mm diameter circle, i.e. that the planes are parallel to within 2° as required.

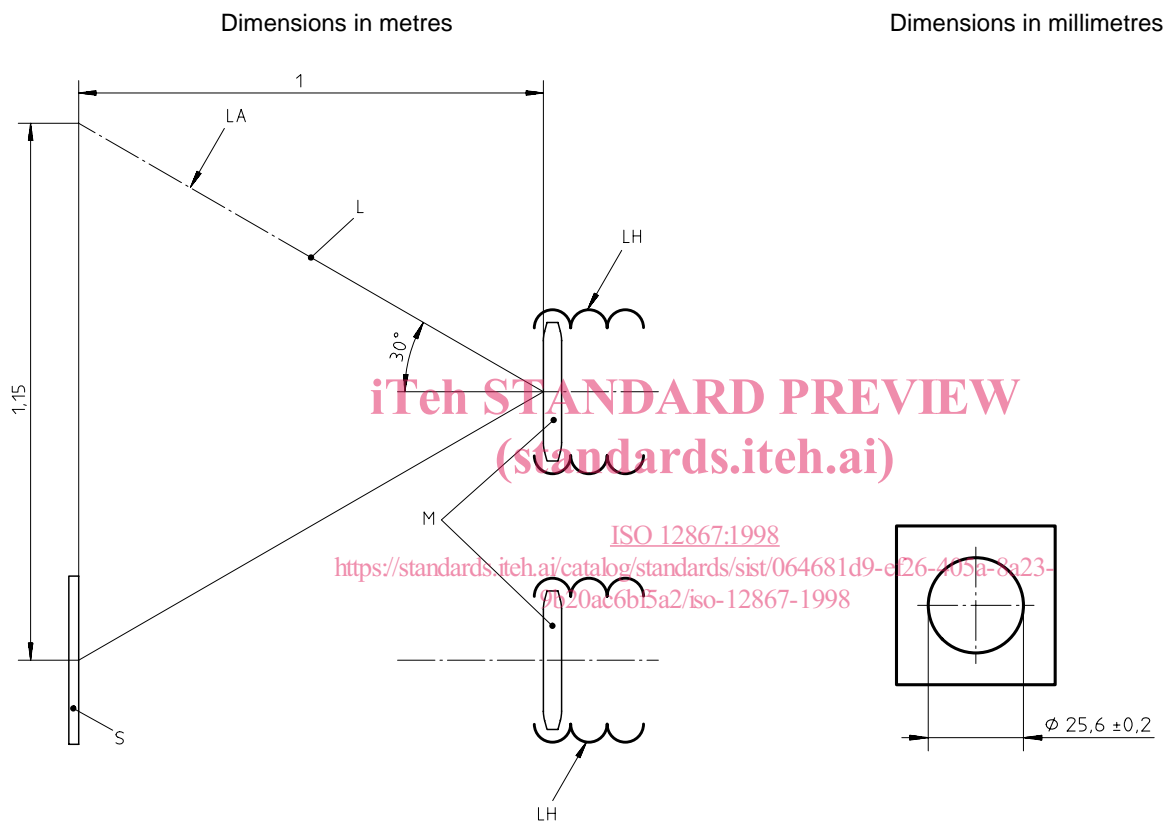


Figure A.2 — Test configuration for checking parallelism of holders

Figure A.3 — Screen for test configuration given in figure A.2

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