



# SLOVENSKI STANDARD SIST EN 2997-006:2009

01-maj-2009

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SIST EN 2997-6:2001

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cXdcfb]U]bYcXdcfb]dfc]c[ b'1 žg'ghUbc'XYcj bc'hYa dYfUi fc'a YX'Ē\* ) `š7 `]b`%+  
š7 žghUbc`&\$\$ š7 žbUj jýc`&\* \$ š7 `!\$ \$\* "XY. BYdfYdi gtbUdf]fX]hYj `n'a UjVt`!  
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Aerospace series - Connectors, electrical, circular, coupled by threaded ring, fire-resistant or non fire-resistant, operating temperatures - 65 °C to 175 °C continuous, 200 °C continuous, 260 °C peak - Part 006: Hermetic jam-nut mounted receptacle - Product standard  
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Luft- und Raumfahrt - Elektrische Rundsteckverbinder mit Schraubkupplung, feuerbeständig oder nicht feuerbeständig, Betriebstemperaturen - 65 °C bis 175 °C konstant, 200 °C konstant, 260 °C Spitze - Teil 006: Hermetischer fester Steckverbinder mit Mutterbefestigung - Produktnorm

Série aérospatiale - Connecteurs électriques circulaires à accouplement par bague filetée, résistant au feu ou non, températures d'utilisation - 65 °C à 175 °C continu, 200 °C continu, 260 °C en pointe - Partie 006 : Embase hermétique à fixation par écrou - Norme de produit

Ta slovenski standard je istoveten z: EN 2997-006:2006

**ICS:**

49.060 Š^æ\ æš Ą^•[ |b\ æ Aerospace electric  
^|\ dā } æ] !^ { æš Ą ā c { ā equipment and systems

**SIST EN 2997-006:2009** en,de

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EUROPEAN STANDARD

**EN 2997-006**

NORME EUROPÉENNE

EUROPÄISCHE NORM

October 2006

ICS 49.060

Supersedes EN 2997-6:1997

English Version

**Aerospace series - Connectors, electrical, circular, coupled by threaded ring, fire-resistant or non fire-resistant, operating temperatures - 65 °C to 175 °C continuous, 200 °C continuous, 260 °C peak - Part 006: Hermetic jam-nut mounted receptacle - Product standard**

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This European Standard was approved by CEN on 24 June 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## Foreword

This document (EN 2997-006:2006) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2007, and conflicting national standards shall be withdrawn at the latest by April 2007.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 2997-6:1997.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

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**EN 2997-006:2006 (E)****1 Scope**

This standard specifies the characteristics of hermetic jam-nut mounted receptacles in the family of circular electrical connectors coupled by threaded ring.

It applies to the class defined in Table 4.

For plugs and protective covers, see EN 2997-008 and EN 2997-009 respectively. For spare jam-nuts and O-rings, see EN 2997-012 and EN 2997-013 respectively.

**2 Normative references**

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 263, *ISO Inch screw threads — General plan and selection for screws, bolts and nuts — Diameter range 0,06 to 6 in.*

EN 2997-001, *Aerospace series — Connectors, electrical, circular, coupled by threaded ring, fire-resistant or non fire-resistant, operating temperatures – 65 °C to 175 °C continuous, 200 °C continuous, 260 °C peak — Part 001: Technical specification.*

EN 2997-002, *Aerospace series — Connectors, electrical, circular, coupled by threaded ring, fire-resistant or non fire-resistant, operating temperatures – 65 °C to 175 °C continuous, 200 °C continuous, 260 °C peak — Part 002: Specification of performance and contact arrangements.*

EN 2997-008, *Aerospace series — Connectors, electrical, circular, coupled by threaded ring, fire-resistant or non fire-resistant, operating temperatures – 65 °C to 175 °C continuous, 200 °C continuous, 260 °C peak — Part 008: Plug — Product standard.*

EN 2997-009, *Aerospace series — Connectors, electrical, circular, coupled by threaded ring, fire-resistant or non fire-resistant, operating temperatures – 65 °C to 175 °C continuous, 200 °C continuous, 260 °C peak — Part 009: Protective cover for receptacle — Product standard.*

EN 2997-012, *Aerospace series — Connectors, electrical, circular, coupled by threaded ring, fire-resistant or non fire-resistant, operating temperatures – 65 °C to 175 °C continuous, 200 °C continuous, 260 °C peak — Part 012: Nut — Product standard.*<sup>1)</sup>

EN 2997-013, *Aerospace series — Connectors, electrical, circular, coupled by threaded ring, fire-resistant or non fire-resistant, operating temperatures – 65 °C to 175 °C continuous, 200 °C continuous, 260 °C peak — Part 013: O-ring seal — Product standard.*<sup>1)</sup>

**3 Terms and definitions**

For the purposes of this standard, the terms and definitions given in EN 2997-001 apply.

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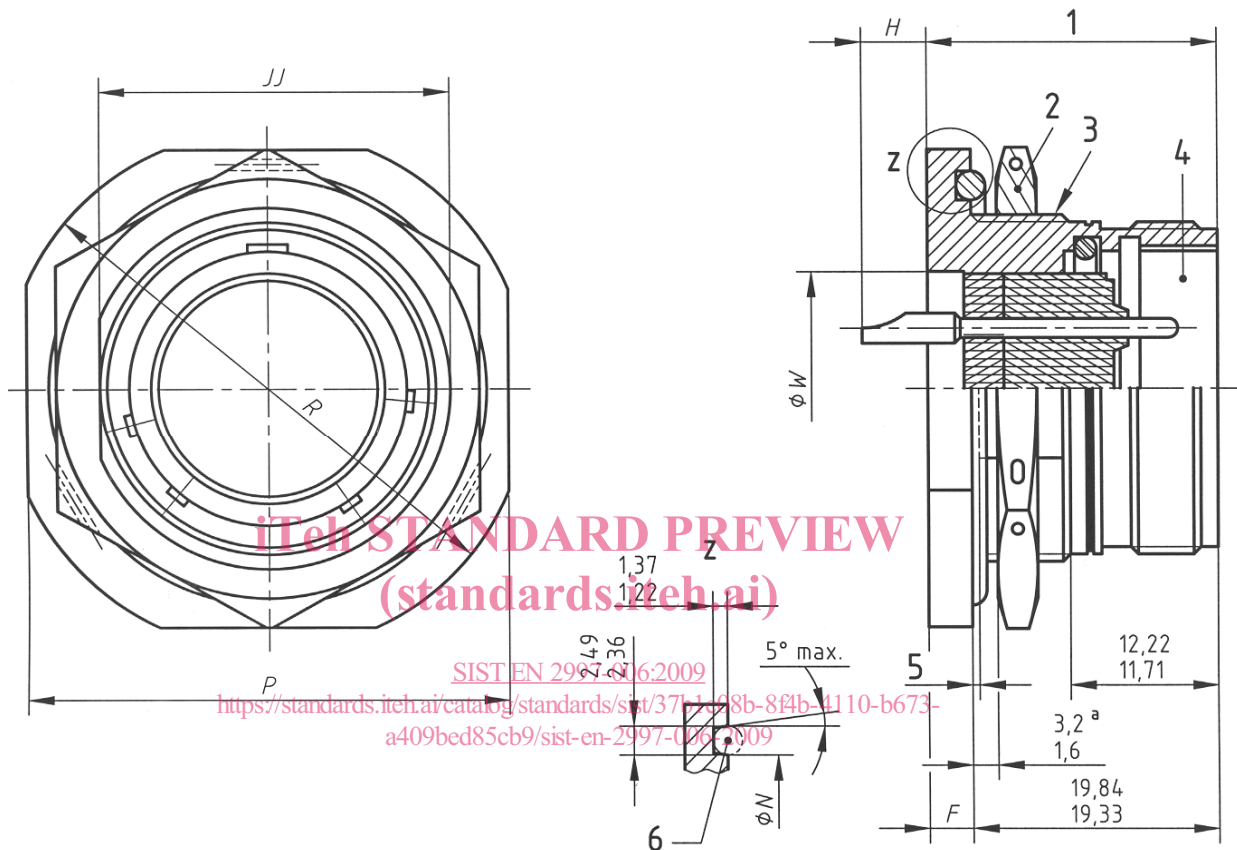
1) In preparation at the date of publication of this standard.

## 4 Required characteristics

### 4.1 Dimensions and mass

See Figure 1 and Table 1.

Dimensions are in millimetres; they apply after surface treatment.



### Key

- 1 (23,30) shell sizes 08 to 18  
(23,60) shell sizes 20 to 28
- 2 See EN 2997-012.
- 3 Thread *K*
- 4 See EN 2997-001.
- 5 End of flat 0,13 max.
- 6 See EN 2997-013.
- <sup>a</sup> Thickness of panel

Figure 1

## EN 2997-006:2006 (E)

Table 1

Housing size	F	H		K Thread class 2A <sup>a</sup>	ØN	P	R	ØW min.	JJ	Mass g max.
		Size contact 20	Size contacts 16 and 20							
08	3,48 2,46	4,57 3,05	5,33 3,81	0,6250-25UN	17,02 16,92	24,89 24,10	27,38 26,59	10,16	15,14 14,99	29
10	3,48 2,46			0,7500-20UNEF	20,22 20,12	28,04 27,25	30,28 29,49	10,44	18,31 18,16	37
12	3,48 2,46			0,9380-20UNEF	24,99 24,89	32,79 32,00	35,05 34,26	14,76	23,06 22,91	50
14	3,48 2,46			1,0000-20UNEF	26,57 26,47	35,33 34,54	38,51 37,72	16,51	24,66 24,51	58
16	3,48 2,46			1,1250-18UNEF	29,74 29,64	38,51 37,72	41,68 40,89	19,74	27,84 27,69	72
18	3,48 2,46			1,2500-18UNEF	32,92 32,82	41,68 40,89	44,86 44,07	21,95	30,99 30,84	79
20	3,48 2,46			1,3750-18UNEF	37,64 37,54	44,86 44,07	49,63 48,84	26,26	34,16 34,01	87
22	3,76 3,25	4,29 2,77	5,05 3,53	1,5000-18UNEF	40,87 40,77	49,63 48,84	52,78 51,99	28,78	37,34 37,19	108
24	3,76 3,25			1,6250-18UNEF	43,99 43,89	52,81 52,02	55,42 54,66	32,61	40,51 40,36	122
28	3,76 3,25			1,8750-16UNS	50,39 50,29	59,21 58,42	61,82 61,04	38,81	46,78 46,63	180

<sup>a</sup> ISO 263.

## 4.2 Tightening torque of attachment nut

For recommended service use, torque settings to be in accordance with Table 2.

Table 2

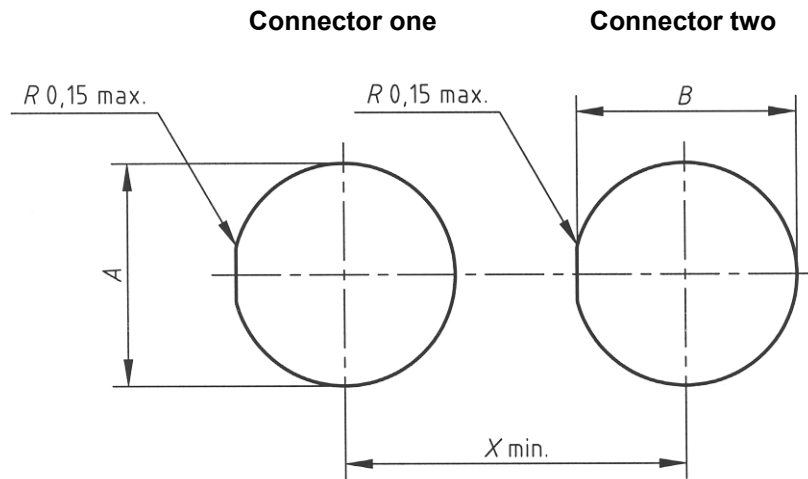
Housing size	Torque in N.m ± 10 %
08	7
10	10
12	12
14	15
16	18
18	22
20	25
22	27
24	29
28	30



### 4.3 Panel cut-out

See Figure 2 and Table 3.

Dimensions are in millimetres.



$X \text{ min.}$  value is calculated as follows:  $D/2$  connector one +  $D/2$  connector two. (See Table 3 for value  $D$ )

Figure 2

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Table 3

Housing size	$\varnothing A$	$B$	$D$ min.
08	16,26 16,00	15,50 15,24	31,70
10	19,43 19,17	18,67 18,41	34,90
12	24,18 23,92	23,42 23,16	39,60
14	25,78 25,52	25,02 24,76	41,25
16	28,96 28,70	28,20 27,94	44,45
18	32,13 31,87	31,25 30,99	47,35
20	35,31 35,05	34,42 34,16	51,90
22	38,48 38,22	37,59 37,33	54,10
24	41,66 41,40	40,77 40,51	57,25
28	48,00 47,75	47,14 46,88	65,25