

SLOVENSKI STANDARD

SIST EN 4531-101:2009

01-julij-2009

5 YfcbUj H_U!?'cbY_hcf_žcdh] b]žc_fc['žn'Yb]a 'U]'j Y 'nUh] ždf]`1 Yb]n
bUj c'b]a 'cVfc _ca '!'nfUj bUb]`_cbHJ_H!%'\$%XY.'Cdhl] b]`_cbHJ_hnU_UvY'9B
(* (%%%\$!)) 'š7 'Xc '%& 'š7 '!'GħubXufX'nUdfc]nj cX

Aerospace series - Connectors, optical, circular, single and multipin, coupled by threaded ring - Flush contacts - Part 101: Optical contact for EN 4641-100 cable - 55 °C to 125 °C
- Product standard

iTeh STANDARD PREVIEW

Luft- und Raumfahrt - Optische Rundsteckverbinder mit Schraubkupplung - Bündige Kontakte - Teil 101: Optischer Kontakt für Kabel nach EN 4641-100 - 55 °C bis 125 °C - Produktnorm

[SIST EN 4531-101:2009](#)

<https://standards.iteh.ai/catalog/standards/sist/b2ed04b4-2bda-493c-b466>

Série aérospatiale - Connecteurs optiques circulaires à accouplement par bague filetée - Contacts affleurants - Partie 101 : Contact optique pour cable EN 4641-100 – 55° C à 12 °C - Norme produit

Ta slovenski standard je istoveten z: **EN 4531-101:2007**

ICS:

49.060 Ščap\æš Á^•[|b\æ Aerospace electric
^|^\dā} æ\] !^{\ æš Áæc\{ æ equipment and systems

SIST EN 4531-101:2009

en,de

**iTeh STANDARD PREVIEW
(standards.iteh.ai)**

SIST EN 4531-101:2009

<https://standards.iteh.ai/catalog/standards/sist/b2ed04b4-2bda-493c-b466-a5b79a8858ca/sist-en-4531-101-2009>

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 4531-101

June 2007

ICS 49.060

English Version

**Aerospace series - Connectors, optical, circular, single and
multipin, coupled by threaded ring - Flush contacts - Part 101:
Optical contact for EN 4641-100 cable - 55 °C to 125 °C -
Product standard**

Série aérospatiale - Connecteurs optiques circulaires à
accouplement par bague filetée - Contacts affleurants -
Partie 101 : Contact optique pour cable EN 4641-100 - 55°
C à 12 °C - Norme produit

Luft- und Raumfahrt - Optische Rundsteckverbinder mit
Schraubkupplung - Bündige Kontakte - Teil 101: Optischer
Kontakt für EN 4641-100 Leitung - 55 °C bis 125 °C -
Produktnorm

This European Standard was approved by CEN on 28 April 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

SIST EN 4531-101:2009

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Contents

	Page
Foreword.....	3
1 Scope	4
2 Normative references	4
3 Termini dimensions	4
4 General dimensions of the optical termini.....	5
5 Technical specification	6
6 Tests according to EN 2591-100.....	6
7 Cleaning instructions	8
8 Tooling	8
9 Termination instructions.....	8
10 Designation	8

**iTeh STANDARD PREVIEW
(standards.iteh.ai)**

SIST EN 4531-101:2009

https://standards.iteh.ai/catalog/standards/sist/b2ed04b4-2bda-493c-b466-a5b79a8858ca/sist-en-4531-101-2009

Foreword

This document (EN 4531-101:2007) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2007, and conflicting national standards shall be withdrawn at the latest by December 2007.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

The STANDARD PREVIEW (standards.iteh.ai)

SIST EN 4531-101:2009

<https://standards.iteh.ai/catalog/standards/sist/b2ed04b4-2bda-493c-b466-a5b79a8858ca/sist-en-4531-101-2009>

EN 4531-101:2007 (E)

1 Scope

This standard defines the performance and dimensions of optical PC profiled contact for EN 4641-100 cable specification (62,5 µm/125 µm fibre and 1,8 mm diameter cable).

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2591-100*, *Aerospace series — Elements of electrical and optical connection — Test methods — Part 100: General.*

EN 4531-001, *Aerospace series — Connectors, optical, circular, single and multipin, coupled by threaded ring — Flush contacts — Part 001: Technical specification.*

EN 4531-002, *Aerospace series — Connectors, optical, circular, single and multipin, coupled by threaded ring — Flush contacts — Part 002: Specification of performance and contact arrangements.*

EN 4533 (all parts), *Aerospace series — Fibre optic systems — Handbook.*¹⁾

EN 4641-100, *Aerospace series — Cables, optical 125 µm diameter cladding — Part 100: Tight structure 62,5 µm - 125 µm GI fibre 1,8 mm outside diameter — Product standard.*²⁾

MIL-I-81969/8, *Installing and removal tools (connector electrical contact, types I and II, class 2, composition A).*³⁾

3 Termini dimensions

SIST EN 4531-101:2009

<https://standards.iteh.ai/catalog/standards/sist/b2ed04b4-2bda-493c-b466-a5b79a8858ca/sist-en-4531-101-2009>

See Figure 1.

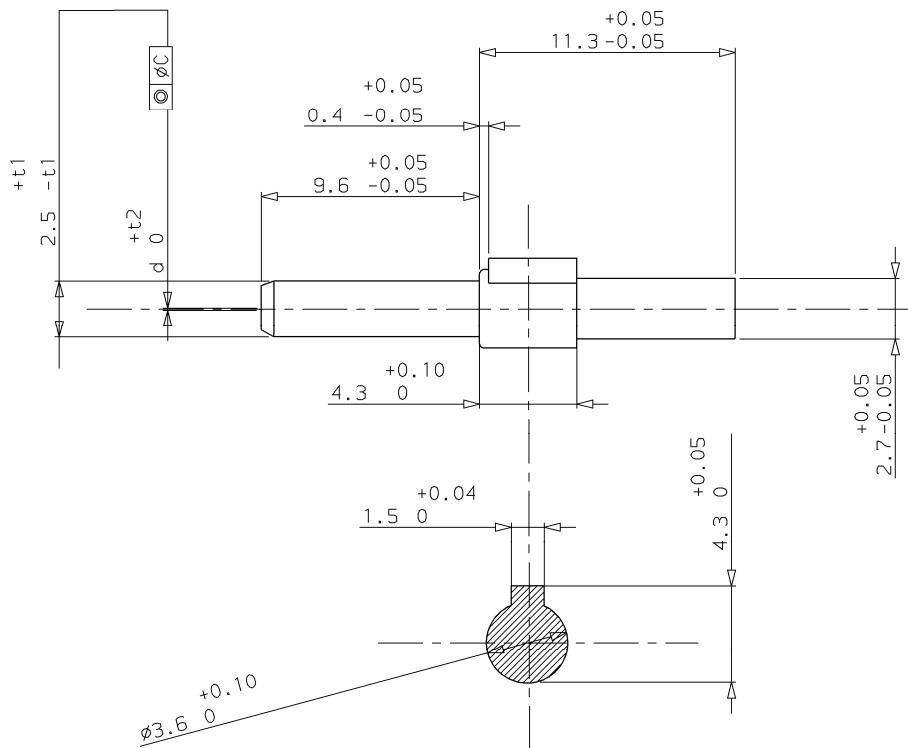
Dimensions and tolerances are in millimetres.

* And all parts quoted in this standard.

1) Published as ASD Prestandard at the date of publication of this standard.

2) In preparation at the date of publication of this standard.

3) Published by: Department of Defense (DOD), the Pentagon, Washington, D.C. 20301 USA.



iTeh STANDARD PREVIEW
Figure 1
(standards.iteh.ai)

Dimensions of t_1 , t_2 , c and d of Figure 1 are detailed Table 1.

SIST EN 4531-101:2009

<https://standards.iteh.ai/catalog/standards/1/jtl2ed04b4-2bda-493c-b466-a5b79a8858ca/sist-en-4531-101-2009>

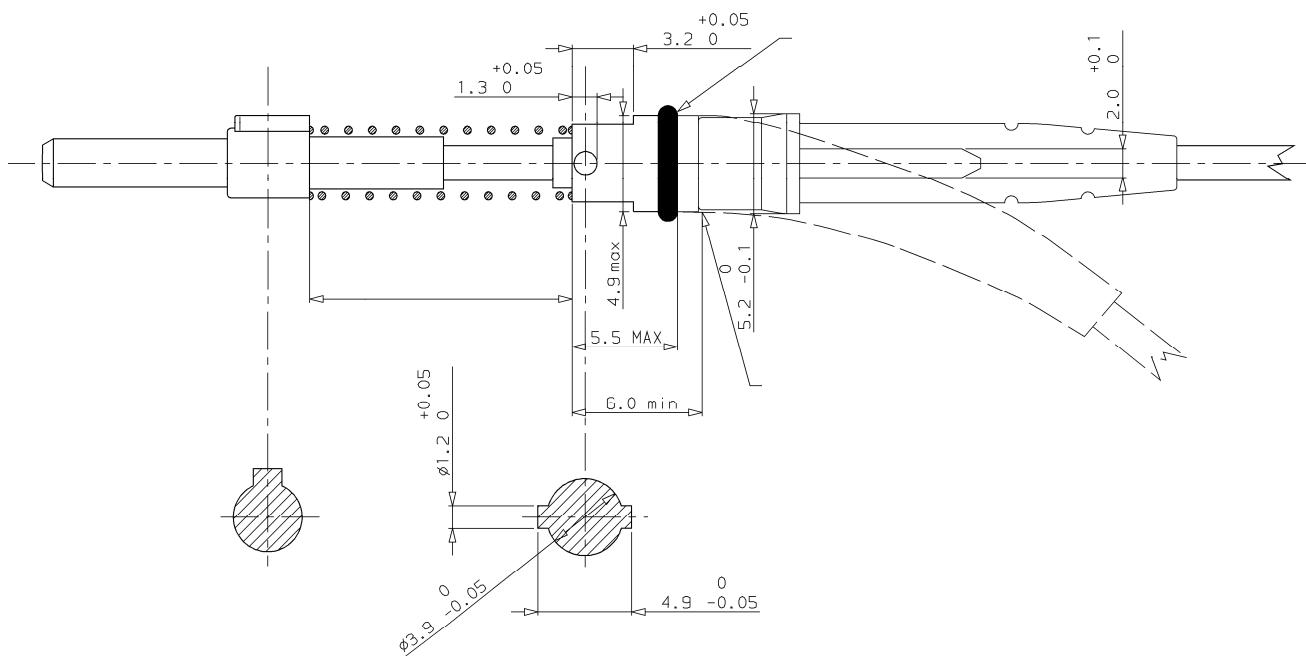
Table 1

EN 4531-	Cable	F.O. type	c μm	d μm	t_1 μm	t_2 μm
101	EN 4641-100	62,5/125	4	127	1,5	4

4 General dimensions of the optical termini

See Figure 2.

Dimensions and tolerances are in millimetres.

**Key**

- 1 O-ring
 - 2 Length: 15 min.; Compression: 5 min.
 - 3 Beginning of bending
- iTeh STANDARD PREVIEW**
(standards.iteh.ai)

Figure 2
SIST EN 4531-101:2009

Spring force when connector is mated:
<https://standards.iteh.ai/catalog/standards/sist/b2ed04b4-2bda-493c-b466-a5b79a8858ca/sist-en-4531-101-2009>

Typical: 9 N (minimum 5 N, maximum 13 N)

Spring outer diameter shall be 3,95 mm maximum.

Maximum outer diameter of the O-ring when inserted in the connector insert: 5,05 mm

5 Technical specification

This component is qualified as part of a complete connector assembly when tested to the qualification requirements of EN 4531-001 and the applicable product standards.

6 Tests according to EN 2591-100

The tests of EN 2591-100, applicable in the context of this standard as well as the details necessary for implementing them and for inspecting connector characteristics, are given in Table 2.

Environmental tests are specified in EN 4531-001.

These tests shall be carried out without backshell.

Table 2

EN 2591-	Designation of the test	Details
6301	Optical elements - Endurance at temperature	1 000 hours at 125 °C
302	Climatic sequence	Not applicable
304	Damp heat steady state	Temperature of 40 °C and 93 % of humidity
6305	Optical elements - Rapid change of temperature	10 cycles, $T_B = -65^\circ\text{C}$, $T_A = 125^\circ\text{C}$
309	Dry heat	Not applicable
310	Cold	Not applicable
311	Low air pressure	Not applicable
313	Driving rain (artificial)	Not applicable
6316	Optical elements - Ozone resistance	Not applicable
320	Simulated solar radiation at ground level	Not applicable
6401	Optical elements - Acceleration steady state	Not applicable
6405	Optical elements - Axial load	100 N maintained for 1 minute, 3 cycles.
6406	Optical elements - Mechanical endurance	500 mating/unmating cycles
407	Durability of contact retention system and seals (maintenance ageing)	Applicable
601	Optical elements - Insertion loss	0,7 dB max during and after tests
602	Optical elements - Variation of attenuation and optical discontinuity	Method A, IL maximum = 0,7 dB http://www.iteh.ai/catalog/standards/sist/en-4531-101-2009-a5b79a8858ca/sist-en-4531-101-2009-b2ed04b4-2bda-493c-b466-
604	Optical elements - Cleaning capability of optical face	Applicable
605	Optical elements - Return loss	RL maximum = - 21 dB
607	Optical elements - Immunity to ambient light coupling	Not applicable
609	Optical elements - Effectiveness of cable attachment - Cable cyclic flexing	100 cycles at a load of 40 N
610	Optical elements - Effectiveness of cable attachment - Cable pulling	Method B, 111 N tensile load, 1 minute, 3 pulls
611	Optical elements - Effectiveness of cable attachment - Cable torsion	100 cycles at a load of 40 N
612	Optical elements - Effectiveness of cable attachment - Cable axial compression	Compression force of 10 N for 2 minutes
613	Optical elements - Impact test	Severity: light
615	Optical elements - Connection integrity at temperature	Not applicable
617	Optical elements - Temperature cycling	$T_A = 125^\circ\text{C}$, $T_B = -65^\circ\text{C}$, 10 cycles