

SLOVENSKI STANDARD

SIST EN 12115:2011

01-november-2011

Nadomešča:
SIST EN 12115:2000

Gumene in plastomerne cevi ter cevni priključki za tekoče in plinaste kemikalije - Specifikacija

Rubber and thermoplastics hoses and hose assemblies for liquid or gaseous chemicals -
Specification

Gummi- und Kunststoffschläuche und -schlauchleitungen für flüssige oder gasförmige
Chemikalien - Anforderungen

Tuyaux et flexibles en caoutchouc et en matériaux thermoplastiques pour substances
chimiques liquides ou gazeuses - Spécification

Ta slovenski standard je istoveten z: **EN 12115:2011**

ICS:

83.140.40	Gumene cevi	Hoses
-----------	-------------	-------

SIST EN 12115:2011

en,fr,de

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 12115:2011

<https://standards.iteh.ai/catalog/standards/sist/030f8ce7-040c-4aba-a6c0-88b0242eeb09/sist-en-12115-2011>

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 12115

January 2011

ICS 23.040.70

Supersedes EN 12115:1999

English Version

**Rubber and thermoplastics hoses and hose assemblies for
liquid or gaseous chemicals - Specification**

Tuyaux et assemblages flexibles en caoutchouc et en
matériaux thermoplastiques pour substances chimiques
liquides ou gazeuses - Spécifications

Gummi- und Kunststoffschläuche und -schlauchleitungen
für flüssige oder gasförmige Chemikalien - Anforderungen

This European Standard was approved by CEN on 30 November 2010.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

SIST EN 12115:2011

<https://standards.iteh.ai/catalog/standards/sist/030f8ce7-040c-4aba-a6c0-88b0242ceb09/sist-en-12115-2011>



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents

Page

Foreword.....	4
Introduction	5
1 Scope	6
2 Normative references	7
3 Terms and definitions	7
4 Classification.....	8
5 Couplings and end fittings	8
6 Materials and construction	8
6.1 General.....	8
6.2 Lining	8
6.3 Cover	8
6.4 Reinforcement.....	8
6.5 Helical wires	9
7 Dimensions and tolerances, typical masses	9
7.1 Diameters, thickness, vacuum stability, bend radii and resistance to vacuum.....	9
7.2 Concentricity	10
7.3 Length of hose assemblies.....	10
8 Physical properties of materials used for hoses.....	10
8.1 General.....	10
8.2 Materials used for the lining.....	11
8.3 Material of the helix	12
8.4 Materials of the end fittings and couplings	12
9 Performance requirements of hoses and hose assemblies.....	12
10 Electrical properties	14
11 Frequency of testing	15
12 Type tests	15
13 Test report	15
14 Marking	15
14.1 Hoses	15
14.2 Hose fittings	16
14.3 Identification of hose assemblies	16
15 Storage and admissible storage time.....	17
Annex A (normative) Test frequency for type tests and routine tests	18
Annex B (informative) Production acceptance tests	19
Annex C (informative) Couplings and fittings	20
Annex D (normative) Crush recovery test (for SD hoses only).....	21
Annex E (normative) Flammability test.....	23
E.1 Test pieces	23
E.2 Apparatus	23
E.3 Test method.....	23
Annex F (informative) Resistance to chemicals conveyed	25

F.1	General	25
F.2	Suitability of hose.....	25
F.3	Resistance of end fitting materials	25
F.4	Conveyance of chemicals other than those listed in Table F.2.....	26
	Bibliography.....	50

iTeh STANDARD PREVIEW (standards.iteh.ai)

[SIST EN 12115:2011](https://standards.iteh.ai/catalog/standards/sist/030f8ce7-040c-4aba-a6c0-88b0242ceb09/sist-en-12115-2011)

<https://standards.iteh.ai/catalog/standards/sist/030f8ce7-040c-4aba-a6c0-88b0242ceb09/sist-en-12115-2011>

Foreword

This document (EN 12115:2011) has been prepared by Technical Committee CEN/TC 218 “Rubber and plastics hoses and hose assemblies”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2011, and conflicting national standards shall be withdrawn at the latest by July 2011.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12115:1999.

In comparison with EN 12115:1999 the following changes have been made:

- a) the test procedure to determine the electrical resistance through the hose wall is given in Annex A (normative);
- b) a list of hose lining material resistant to specific chemical substances, identified by CAS number, has been added as Annex F (informative);
- c) the normative references have been updated.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

Introduction

This European Standard has been prepared to provide minimum acceptable requirements for the satisfactory performance of flexible rubber and thermoplastics hoses and hose assemblies with unspecified reinforcement and linings of different types of synthetic rubbers and thermoplastics, for each chemical substance conveyed.

A list of hose lining material resistant to specific chemical substances, identified by CAS number, has been added as Annex F (informative). This list is for information only.

iTeh STANDARD PREVIEW (standards.iteh.ai)

[SIST EN 12115:2011](https://standards.iteh.ai/catalog/standards/sist/030f8ce7-040c-4aba-a6c0-88b0242ceb09/sist-en-12115-2011)

<https://standards.iteh.ai/catalog/standards/sist/030f8ce7-040c-4aba-a6c0-88b0242ceb09/sist-en-12115-2011>

EN 12115:2011 (E)

1 Scope

This European Standard specifies requirements for two types of hose assemblies (Types D and SD) and four grades based on electrical properties with hoses made of rubber or thermoplastics and hose fittings made of metal designed to convey liquid or gaseous chemical substances, hereinafter termed the "chemicals conveyed".

The hose assemblies are intended for use with chemicals conveyed in the temperature range of -20 °C to +65 °C at a working pressure ≤ 10 bar¹⁾.

NOTE 1 This European Standard sets out requirements for these hose assemblies to ensure that users are not exposed to danger from fire or explosion and that the environment is protected against contamination or damage.

NOTE 2 Other temperatures and working pressures than those given above can be agreed with the manufacturer, provided that the marking on the hose (see 14.1) states this and the requirements of Table 5 and all the other requirements are met.

NOTE 3 Other diameters than those given in this European Standard can be agreed with the manufacturer.

NOTE 4 This European Standard also provides guidance on the storage of hose assemblies (Clause 15).

NOTE 5 The attention of users is drawn to Annex F concerning the selection of lining material related to the chemical(s) to be conveyed by the hoses and/or hose assemblies.

This standard does not apply to hose assemblies for:

- aircraft refuelling (EN 1361);
- fuel dispensing (EN 1360);
- oil burners (EN ISO 6806);
- refrigerant circuits;
- fuel truck delivery (EN 1761);
- liquid petroleum gases (LPG) (EN 1762);
- fire fighting (EN ISO 14557);
- oil suction and discharge (EN 1765);
- rotary drilling (EN ISO 6807);
- fuel dispensing with vapour recovery system (EN 13483).

This European Standard does not apply to multilayer hose assemblies (EN 13765 and EN 13766).

1) 1 bar = 0,1 MPa.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10244-2, *Steel wire and wire products — Non-ferrous metallic coatings on steel wire — Part 2: Zinc or zinc alloy coatings*

EN 10270-1, *Steel wire for mechanical springs — Part 1: Patented cold drawn unalloyed spring steel wire*

EN 10270-2, *Steel wire for mechanical springs — Part 2: Oil hardened and tempered spring steel wire*

EN ISO 1402, *Rubber and plastics hoses and hose assemblies — Hydrostatic testing (ISO 1402:2009)*

EN ISO 1746, *Rubber or plastics hoses and tubing — Bending tests (ISO 1746:1998, including technical corrigendum 1:1999)*

EN ISO 4671, *Rubber and plastics hoses and hose assemblies — Methods of measurement of the dimensions of hoses and the lengths of hose assemblies (ISO 4671:2007)*

EN ISO 4672:1999, *Rubber and plastics hoses — Sub-ambient temperature flexibility tests (ISO 4672:1997)*

EN ISO 7233, *Rubber and plastics hoses and hose assemblies — Determination of resistance to vacuum (ISO 7233:2006)*

EN ISO 7326, *Rubber and plastics hoses — Assessment of ozone resistance under static conditions (ISO 7326:2006)*

EN ISO 8031:2009, *Rubber and plastics hoses and hose assemblies — Determination of electrical resistance and conductivity (ISO 8031:2009)*

EN ISO 8033, *Rubber and plastics hoses — Determination of adhesion between components (ISO 8033:2006)*

EN ISO 8330:2008, *Rubber and plastics hoses and hose assemblies — Vocabulary (ISO 8330:2007)*

ISO 37, *Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties*

ISO 188, *Rubber, vulcanized or thermoplastic — Accelerated ageing and heat resistance tests*

ISO 1629, *Rubber and latices — Nomenclature*

ISO 1817, *Rubber, vulcanized — Determination of the effect of liquids*

ISO 4649:2002, *Rubber, vulcanized or thermoplastic — Determination of abrasion resistance using a rotating cylindrical drum device*

ISO 8331, *Rubber and plastics hoses and hose assemblies — Guidelines for selection, storage, use and maintenance*

BS 3592-1:1986, *Steel wire for hose reinforcement — Specification for coated round and flat steel wire for rubber hose reinforcement*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN ISO 8330:2008 apply.

EN 12115:2011 (E)

NOTE In this European Standard the word "fitting" has been used; this is, in some cases, interchangeable with the word "coupling".

4 Classification

Hoses and hose assemblies for this application shall be divided into two types, according to their duty requirements:

- Type D: hoses and hose assemblies for delivery duty only;
- Type SD: hoses and hose assemblies for suction and delivery duty.

Hoses and hose assemblies for this application shall be divided into four grades:

- Grade M: electrically bonded;
- Grade Ω : electrically conductive; see EN ISO 8031:2009, Annex A for new recommended marking to indicate conductive lining, conductive cover or conductive lining and cover;
- Grade M/T: electrically bonded and with an electrical resistance through the hose wall not exceeding $10^9 \Omega$;
- Grade Ω /T: electrically conductive and with an electrical resistance through the hose wall not exceeding $10^9 \Omega$.

iTeh STANDARD PREVIEW
(standards.iteh.ai)

5 Couplings and end fittings

Hoses shall be fitted with end fittings and couplings to form hose assemblies. Examples are given in Annex C.

6 Materials and construction**6.1 General**

Hoses Type D shall consist of a lining, reinforcement and a cover.

Hoses Type SD shall consist of a lining, reinforcement and a cover, and in addition incorporate one or more helices.

6.2 Lining

The lining shall be resistant to the chemical substances conveyed. The lining shall be uniform in quality and thickness and shall be free from porosity, air holes, foreign inclusions and other defects which could impair the expected use.

6.3 Cover

The cover shall be resistant to mechanical damage, wear and environmental effects due to weather and short-term chemical exposure.

6.4 Reinforcement

The reinforcement shall consist of a textile material which is resistant to the medium conveyed.

6.5 Helical wires

The helix or helixes shall be fully embedded into the hose wall so that contact with the medium conveyed is avoided.

7 Dimensions and tolerances, typical masses

7.1 Diameters, thickness, vacuum stability, bend radii and resistance to vacuum

The inside and outside diameters of the hoses, the minimum thickness of lining and cover and the minimum bend radius shall conform to the values given in Table 1 or Table 2 (depending on the type).

The Type D hoses shall be able to withstand an internal vacuum as specified in Table 1 (vacuum stability) without collapse or changes in diameter and length in excess of the values specified in Table 5.

Table 1 — Dimension requirements, Type D hoses

Nominal bore	Inside diameter mm	Tolerance mm	Outside diameter mm	Tolerance mm	Minimum thickness mm		Bend radius mm min ^b	Vacuum stability bar
					lining ^a	cover		
13	13,0	±0,5	23,0	±1,0	2,0	1,6	90	-0,5
19	19,0		31,0				125	
25	25,0		37,0				150	
32	32,0		44,0				175	-0,4
38	38,0		51,0				225	
50	50,0	±0,7	66,0	±1,2	2,0	2,0	275	-0,3
51	51,0		67,0				275	
63	63,0		79,0				300	
75	75,0	±0,8	91,0				350 ^c	—
76	76,0		92,0				350 ^c	
100	100,0		116,0				450 ^c	
101,5	101,5		118,0	±1,6			450 ^c	

^a The dimensions for the minimum lining thickness do not apply to hoses made from materials PE-X/UPE and fluoro-plastics. The thickness for these materials shall be 0,4 mm.

^b The bend radii specified do not apply to hoses made from PE-X/UPE and fluoro-plastics where the value shall be 1,5 x the values shown above.

^c Only applies to operation at not less than 1 bar, otherwise the hose will kink.

The Type SD hoses shall be able to withstand an internal vacuum as specified in Table 2 (resistance to vacuum) and shall conform to the requirements specified in Table 5.

Table 2 — Dimension requirements, Type SD hoses

Nominal bore	Inside diameter	Tolerance	Outside diameter	Tolerance	Minimum thickness mm		Bend radius mm	Resistance to vacuum
	mm		mm		mm	mm	lining ^a	
19	19,0	±0,5	31,0	±1,0	1,6	1,6	125	-0,8
25	25,0		37,0				150	
32	32,0		44,0				175	
38	38,0		51,0				225	
50	50,0	±0,7	66,0	±1,2	1,7	1,7	275	
51	51,0		67,0				275	
63	63,0	±0,8	79,0	±1,2	1,8	1,7	300	
75	75,0		91,0				350	
76	76,0		92,0				350	
100	100,0		116,0	±1,6		2,0	450	
101,5	101,5		118,0				450	

^a The dimensions for the minimum lining thickness do not apply to hoses made from materials PE-X/UPE and fluoro-plastics. The thickness for these materials shall be 0,4 mm.

^b The bend radii stated do not apply to hoses made from PE-X/UPE and fluoro-plastics where the value shall be 1,5 x the values shown above.

SIST EN 12115:2011
<https://standards.iteh.ai/catalog/standards/sist/030f8ce7-040c-4aba-a6c0-88b0242ceb09/sist-en-12115-2011>

7.2 Concentricity

When determined in accordance with EN ISO 4671, the concentricity, based on a total indicator reading between the internal diameter and the outside surface of the cover, shall be ≤ 1,0 mm for hoses ≤ 51 nominal bore and ≤ 1,5 mm for hoses > 51 nominal bore.

7.3 Length of hose assemblies

The length of the hose assembly shall be the intended installed length measured from sealing surfaces of the end fittings.

For hose assembly lengths ≤ 1 000 mm the tolerance shall be (+15/−10) mm.

For hose assembly lengths > 1 000 mm the tolerance shall be (+1,5/−1,0) %.

8 Physical properties of materials used for hoses

8.1 General

The physical properties of the materials used for the lining and cover shall conform to the values given in Table 3, when tested in accordance with the methods listed in Table 3. Tests shall be carried out either on samples taken from the hose or from separately vulcanized sheets (to the same degree as the hose).

NOTE The cover is not intended to be in contact with the chemical conveyed. Whenever such contact occurs the cover of the hose should be examined for harmful effects.

Table 3 — Physical properties of materials

Property	Unit	Requirement		Test method	
		Lining	Cover		
Tensile strength	min.	MPa	8,0	8,0	ISO 37 (dumbbell test pieces)
Elongation at break		%			
Fluoro-rubber (FKM)	min.		150	150	ISO 37 (dumbbell test pieces)
Other materials, see Table 4	min.		250	250	
Ageing		%			
Tensile strength change	max.	from the un-aged value	—	15	ISO 188 (air-oven method)
Elongation at break change	max.		—	20	7 days at (70 ± 1) °C
Abrasion resistance					
black filled compound	max.	mm ³	—	200	ISO 4649:2002 Method A
non-black filled compound, coloured				350	

SIST EN 12115:2011

8.2 Materials used for the lining

<https://standards.iteh.ai/catalog/standards/sist/030f8ce7-040c-4aba-a6c0-88b0242ceb09/sist-en-12115-2011>

The lining shall be made from the range of materials given in Table 4.

NOTE The characteristics within a material group can vary, e.g. dependent upon type of polymer, ratio of mixture and vulcanization method.

Table 4 — Materials groups for hose lining

Polymer ^a reference	Material for hose lining and typical applications		Recommended colour coding on hose cover
NBR 1	Acrylonitrile butadiene rubbers	Hoses for mineral oil products of all types less than 50 % aromatic	Yellow
NBR 2		Hoses for aromatic and chlorinated hydrocarbons and solvents	Blue
NBR 3		Hoses for oily foodstuffs	White
NR	Isoprene rubber (natural rubber), e.g. for potable alcohol		No recommended colour
IIR	Isobutene/Isoprene rubber (butyl rubber)		Lilac
EPDM	Terpolymers made from ethylene, propylene and a diene with an unsaturated part portion of the diene in the side chain		
CSM	Chlorosulfonated polyethylene		Green
FKM	Rubbers with fluoro, fluoroalkyl or fluoroalkoxy groups on the polymer chain (fluoro-rubber)		Green and white
PE-X/UPE	Cross-linked polyethylene/ultra-high molecular polyethylene		Blue and white
b	Fluoro-plastics (e.g. PTFE, PFA, FEP...)		Blue and white and a third colour

a

For alphabetic abbreviations see ISO 1629.

b

No reference is given. Details of materials and their resistance against the chemical conveyed shall be agreed from manufacturer's information, see Annex F.

SIST EN 12115:2011

<https://standards.iteh.ai/catalog/standards/sist/030f8ce7-040c-4aba-a6c0-88b0242ceb09/sist-en-12115-2011>

Other materials may be agreed between the manufacturers and user, but all requirements of this European Standard shall be met.

8.3 Material of the helix

The helix or helixes shall consist of galvanized hard or mild steel wire, in accordance with EN 10270-1 or EN 10270-2 (galvanized to EN 10244-2), or to BS 3592-1:1986. Alternatively, the helix or helixes may, when required, consist of stainless steel wire, in accordance with EN 10088-3:2005, steel numbers 1.4306, 1.4401, 1.4404 or 1.4436.

8.4 Materials of the end fittings and couplings

The material of end fittings and couplings, either metal or plastics, shall be chemically resistant to the substance conveyed. Information concerning suitability of various metals is given in Annex F.

9 Performance requirements of hoses and hose assemblies

The physical properties of the finished hose and hose assemblies shall conform to the values given in Table 5, when tested in accordance with the appropriate methods given in Table 5.

Table 5 — Performance requirements of hoses and hose assemblies

Property	Unit	Requirement	Test method
Proof test pressure	—	No leakage or other signs of weakness 1,5 × the working pressure	EN ISO 1402
Change in length at proof test pressure at -0,8 respectively -0,9 bar vacuum	%	maximum allowed Type D 0 to +8 Type SD 0 to +10 Type SD -2 %	EN ISO 1402
Twist at proof test pressure	°/m	maximum 8	EN ISO 1402
Resistance to vacuum, Vacuum according to Table 2 for 10 min	—	No failure, no collapse, no blisters or delamination of lining (Type SD)	EN ISO 7233
Vacuum stability Vacuum according to Table 1 for 10 minutes	%	No changes in diameter and/or length > -2 % (Type D)	EN ISO 7233
Burst pressure	bar	minimum four times the working pressure	EN ISO 1402
Adhesion between components, dry	N/mm	minimum 2,4	EN ISO 8033
Crush recovery, Type SD only (peak compressive strength test)	%	maximum 3	Annex D
Ozone resistance	—	No cracking observed under × 2 magnification	EN ISO 7326 relative humidity (55 ± 10) %, ozone concentration (50 ± 5) pphm, elongation 20 % Test duration: (72 ⁰ ₋₂) h. Test temperature: (40 ± 2) °C
Flammability test	—	a) Burning with a naked flame to cease within 20 s of removal of the burner; b) No further glowing visible 2 min after removal of the burner; c) Hose shall show no sign of leakage.	Annex E
Electrical properties	Ω	10 ² / assembly-M-grade 10 ⁶ / assembly-Ω-grade 10 ⁹ / hose wall-T-grade	EN ISO 8031:2009, Clause 4 EN ISO 8031:2009, 4.9