
**Foodstuffs — Determination of
ochratoxin A in cereals and cereal
products —**

Part 1:

High performance liquid chromatographic
method with silica gel clean up

iTeh STANDARD PREVIEW
(standards.iteh.ai)

*Produits alimentaires — Dosage de l'ochratoxine A dans les céréales et
produits dérivés —*

*Partie 1: Méthode par chromatographie liquide haute performance
comprenant une étape d'extraction par chromatographie sur gel de silice*



Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 15141-1 was prepared by the European Committee for Standardization (CEN) in collaboration with ISO Technical Committee TC 34, *Agricultural food products*, Subcommittee SC 4, *Cereals and pulses*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

Throughout the text of this standard, read “..this European Standard...” to mean “...this International Standard...”.

ISO 15141 consists of the following parts, under the general title *Foodstuffs — Determination of ochratoxin A in cereals and cereal products*:

- *Part 1: High performance liquid chromatographic method with silica gel clean up*
- *Part 2: High performance liquid chromatographic method with bicarbonate clean up*

Annexes A and B of this part of ISO 15141 are for information only.

© ISO 1998

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

International Organization for Standardization
Case postale 56 • CH-1211 Genève 20 • Switzerland
Internet iso@iso.ch

Printed in Switzerland

Contents

Foreword	iii
1 Scope	1
2 Normative references	1
3 Principle	1
4 Reagents	1
5 Apparatus and equipment	3
6 Procedure	4
7 Calculation	6
8 Precision	7
9 Test report	7
Annex A (informative) Precision data	8
Annex B (informative) Bibliography.....	9

Foreword

The text of EN ISO 15141-1:1998 has been prepared by Technical Committee CEN/TC 275 "Food analysis - Horizontal methods", the secretariat of which is held by DIN, in collaboration with Technical Committee ISO/TC 34 "Agricultural food products".

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 1999, and conflicting national standards shall be withdrawn at the latest by April 1999.

This European Standard „Foodstuffs - Determination of ochratoxin A in cereal and cereal products“ consists of two parts:

Part 1: High performance liquid chromatographic method with silica gel clean up
<https://standards.iteh.ai/catalog/standards/sist/e0b119c3-b1fd-46e9-8dd1-f849a811c93e/en-15141-1-1998>

Part 2: High performance liquid chromatographic method with bicarbonate clean up

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

iTeh STANDARD PREVIEW
(standards.iteh.ai)

ISO 15141-1:1998

<https://standards.iteh.ai/catalog/standards/sist/e0b119c3-b1fd-46e9-8dd1-58d9bd944ef3/iso-15141-1-1998>

1 Scope

This European Standard specifies a method for the determination of ochratoxin A at levels greater than 0,4 µg/kg.

The method has been successfully validated in 2 interlaboratory studies according to ISO 5725:1996 [1] on wheat whole meal containing 0,4 µg/kg and 1,2 µg/kg of ochratoxin A.

NOTE: Numerous laboratory experiences have shown that this method is also applicable to cereals, dried fruits, oilseeds, pulses, wine, beer, fruit juices and raw coffee, see [2], [3], [4].

2 Normative references

This draft European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this draft European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

EN ISO 3696:1995 Water for analytical laboratory use - Specification and test methods (ISO 3696:1987).

3 Principle

Ochratoxin A (OTA) is extracted with toluene after acidification with hydrochloric acid and after the ionic strength has been increased by adding magnesium chloride. The extract is purified using a mini silica gel column and ochratoxin A is determined by high performance liquid chromatography (HPLC) on a reversed phase column and identified and modified by fluorescence. The result is verified, if required, by derivatization with boron trifluoride in methanolic solution [5], [6].

WARNING: Ochratoxin A causes kidney and liver damage and is a probable carcinogen. Observe appropriate safety precautions [7] for handling such compounds and in particular avoid handling in dry form as the electrostatic nature can result in dispersion and inhalation. Glassware can be decontaminated with 4 % sodium hypochlorite solution. Attention is drawn to the statement made by the International Agency for Research on Cancer (WHO) [8], [9].

4 Reagents

During the analysis, unless otherwise stated, use only reagents of recognized analytical grade and only distilled water or water of grade 1 according to EN ISO 3696. Solvent shall be of quality for HPLC analysis.

4.1 Sodium sulfate, anhydrous

4.2 Glacial acetic acid $\varphi(\text{CH}_3\text{COOH}) \approx 98 \%$

4.3 Solution of hydrochloric acid $c(\text{HCl}) = 2 \text{ mol/l}$

4.4 Magnesium chloride solution $c(\text{MgCl}_2) = 0,4 \text{ mol/l}$

4.5 Acetonitrile

4.6 Toluene

4.7 *n*-Hexane**4.8 Dichloromethane****4.9 Acetone****4.10 Methanol**

4.11 Solvent mixture I: toluene (4.6) and glacial acetic acid (4.2) 99+1 parts per volume (V+V)

4.12 Solvent mixture II: acetone (4.9) and toluene (4.6) 5+95 (V+V)

4.13 Solvent mixture II : toluene (4.6) and glacial acetic acid (4.2) 90+10 (V+V)

4.14 Mobile phase

Mix 99 volume parts of acetonitrile (4.5) with 99 volume parts of water and 2 volume parts of glacial acetic acid (4.2) and degas this solution before use.

4.15 Boron trifluoride

4.16 Boron trifluoride in methanol solution, $\rho(\text{BF}_3) = 14 \text{ g}/100 \text{ ml}$

WARNING: Use a well maintained fume hood. Avoid contact with skin, eyes, and respiratory tract.

4.17 Ochratoxin A, in crystal form or as a film in ampoules

4.18 Ochratoxin A stock solution

Dissolve 1 mg of the ochratoxin A (crystals) (4.17) or the contents of 1 ampoule (if ochratoxin A has been obtained as a film) in solvent mixture I (4.11) to give a solution containing approximately 20 µg/ml to 30 µg/ml of ochratoxin A.

To determine the exact concentration, record the absorption curve between a wavelength of 300 nm and 370 nm in 5 nm steps in a 1 cm quartz cell (5.5) with solvent mixture I (4.11) as reference. Identify the wavelength for maximum absorption by recording in 1 nm steps around the maximum as reference. Calculate the mass concentration of ochratoxin A, ρ_{OTA} , in micrograms per millilitre of solution using equation 1:

$$\rho_{\text{OTA}} = A_{\text{max}} \times \frac{M \times 100}{\kappa \times \delta} \quad (1)$$

where

A_{max} is the absorption determined at the maximum of the absorption curve (here: at 333 nm);

M is the relative molecular mass of ochratoxin A ($M = 403 \text{ g/mol}$);

κ is the molar absorption coefficient of ochratoxin A, in solvent mixture I (here: $544 \text{ m}^2/\text{mol}$);

δ is the path length of the cell in centimetres.

4.19 Ochratoxin A standard solution $\rho_{\text{OTA}} = 1 \text{ µg/ml}$

Evaporate under a nitrogen flow 1 ml of the stock solution (4.18) or the aliquot portion which is

equivalent to an absolute amount of 100 µg of ochratoxin A to dryness and dilute to 100 ml with the mobile phase (4.14).

This solution can be stored in a refrigerator at 4 °C. Stability shall be checked.

4.20 Ochratoxin A calibration solutions

Pipette suitable volumes of ochratoxin A standard solution (4.19), e.g. 1 ml, 2,5 ml, 4 ml and 5 ml into e.g. a 100 ml volumetric flask (5.12) and dilute to the mark with the mobile phase (4.14). The amount of ochratoxin A in the calibration solutions should cover the range of 0,2 ng to 1,0 ng per 20-µl-injection volume.

4.21 Sodium hypochlorite solution, $\rho(\text{NaOCl}) = 4 \text{ g}/100 \text{ ml}$

5 Apparatus and equipment

Usual laboratory equipment and, in particular, the following:

5.1 Laboratory mill, suitable to grind to 1 mm

5.2 Rotary evaporator, with a water bath capable of being controlled between 20 °C and 50 °C

5.3 Mechanical shaker

5.4 Spectrometer, suitable for measurement at wavelengths of 300 nm up to 370 nm, having a spectral band width of not more than $\pm 2 \text{ nm}$

5.5 Quartz cells, with 1 cm optical path length and no significant absorption between wavelengths of 300 nm and 370 nm

5.6 Centrifuge tubes, e.g. of capacity 250 ml, plastic made of high density polyethylene (HDPE), with screw cap

5.7 Cooling centrifuge, preferably a refrigerated centrifuge, capable of producing a gravitational force of at least 3500 *g* at the base of the centrifuge tubes (5.6)

5.8 Solid phase extraction columns, e.g. SEP-PAK®¹⁾ disposable silica gel

After the pack has been opened, condition at 105 °C for 2 h and store over activated silica gel with moisture indicator. Before use, wash with 10 ml of toluene (4.6). Check the recovery with each new batch. In the case of use of SEP-PAK columns, the cartridges have the following specification:

- mean mass of the packing material: 690 mg
- pore size: 12,5 nm
- particle size: 55 µm to 105 µm

in a 3 ml polypropylene tube.

5.9 Solvent containers, such as syringes, e.g. of 50 ml capacity with central opening and stop-cock

¹⁾ SEP PAK® is an example of a suitable product available commercially. This information is given for the convenience of users of this Standard and does not constitute an endorsement by CEN of these products.

5.10 Pear-shaped flasks, 50 ml, with ground glass joint

5.11 Separating funnel, 50 ml

5.12 Volumetric flask, 100 ml

5.13 Membrane filter for aqueous solutions, made of polytetrafluoroethylene (PTFE), with a diameter of 4 mm and a pore size of 0,45 µm

5.14 Sieve, with an aperture size of not more than 1 mm

5.15 Vials with crimped caps or screw cap vials

5.16 Microsyringe, of capacity 500 µl

5.17 HPLC apparatus, comprising the following

5.17.1 High performance liquid chromatograph, eluent reservoir, a pump, an injection system, a fluorescence detector with variable wavelength setting and a data processing, e.g. an integrator with plotter.

5.17.2 Analytical reversed phase HPLC separating column, C₁₈, e.g. Lichrospher® 100 RP 18²⁾ which ensures a baseline resolved resolution of the ochratoxin A peak from all other peaks.

- length: 250 mm
- internal diameter: 4 mm
- spherical particles of size: 5 µm

iTech STANDARD PREVIEW
(standards.itech.ai)

NOTE: Shorter columns can also be used (e.g. a column with a length of 120 mm to 150 mm)

5.17.3 Precolumn, C₁₈

- length: 40 mm
- internal diameter: 4 mm
- spherical particles of size: 5 µm

<https://standards.itech.ai/catalog/standards/sist/e0b119c3-b1fd-46e9-8dd1-58d9bd944ef3/iso-15141-1-1998>

6 Procedure

6.1 General

The whole analytical procedure should be performed in one working day. If several samples are processed at the same time all samples should be analysed during the following night using an automatic sample injector.

6.2 Preparation of the test samples

Grind the laboratory sample using a laboratory mill (5.1) until it passes through the sieve (5.14) and mix it thoroughly.

NOTE: Grinding is not necessary for wheat flour with a maximum size of 250 µm.

²⁾ Lichrospher® 100 RP 18 is an example of a suitable product available commercially. This information is given for the convenience of users of this Standard and does not constitute an endorsement by CEN of these products.

6.3 Extraction of ochratoxin A from the sample

Place 20 g (m_0), weighed to the nearest 0,1 g, of the sample prepared as in 6.2 in a centrifuge tube (5.6). For ochratoxin A contents of more than 5,0 $\mu\text{g}/\text{kg}$ repeat the analysis using a test portion of 10 g, otherwise the risk of reduced recovery has to be taken into account. Successively add 30 ml of hydrochloric acid solution (4.3), 50 ml of magnesium chloride solution (4.4), stir with a glass rod, and add 100 ml of toluene (4.6) (V_1).

Shake for 60 min and subsequently centrifuge the suspension. The centrifugation time depends on the efficiency of the centrifuge, while cooling prevents loss of toluene. Remove 50 ml (= toluene aliquot portion V_2) from the upper toluene layer and load it onto the solid phase mini disposable column which has been prepared as in 5.8 and to which the syringe (5.9) is attached as solvent reservoir.

NOTE 1: Care should be taken not to overload the column.

Wash the column twice with 10 ml of n-hexane (4.7) and again, twice with 10 ml of solvent mixture II (4.12). Subsequently wash with 5 ml of toluene. Discard all the washings.

Elute ochratoxin A with two 15 ml portions of solvent mixture III (4.13) into a 50 ml pear-shaped flask (5.10). Evaporate the eluate under reduced pressure to dryness cautiously without exceeding 40 °C. Take up the residue by pipetting 1 ml (V_3) of the mobile phase (4.14) into the pear-shaped flask and filter through a membrane (5.13) into a vial (5.15) (= sample test solution).

NOTE 2: Elution of ochratoxin A and the subsequent steps in the procedure described in this clause can depend on the type of solid phase extraction columns that is used. The elution volume for example should be checked to be appropriate for the type of column that is used.

NOTE 3: The size and/or shape of the flask can have a negative influence on the recovery.

<https://standards.iteh.ai/catalog/standards/sist/e0b119c3-b1fd-46e9-8dd1-58d9bd944ef3/iso-15141-1-1998>

6.4 HPLC operating conditions

When the column according to 5.17.2 and the mobile phase according to 4.14 were used the following settings were found to be appropriate.

Flow rate:	1 ml/min
Fluorescence detection:	Excitation wavelength: 330 nm
	Emission wavelength: 460 nm
Injection volume:	20 μl (V_4)

6.5 Calibration graph

Prepare a calibration graph at the beginning of the analysis and whenever the chromatographic conditions change.

Inject at least four calibration solutions of different suitable concentrations (see 4.20).

Plot the fluorescence values of the ochratoxin A calibration solutions (4.20) against the ochratoxin A mass concentrations in nanograms.

Ensure that the linearity check is carried out [10].

6.6 Identification

Identify ochratoxin A by comparing the retention time of the sample with that of the standard substance.