

Designation: D 319 – 95 (Reapproved 1999)

# Standard Specification for Amyl Alcohol (Synthetic)<sup>1,2</sup>

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## 1. Scope

- 1.1 This specification covers synthetic amyl alcohol.
- 1.2 For hazard information and guidance, see the supplier's Material Safety Data Sheet.

#### 2. Referenced Documents

- 2.1 ASTM Standards:
- D 268 Guide for Sampling and Testing Volatile Solvents and Chemical Intermediates for Use in Paint and Related Coatings and Materials<sup>3</sup>
- D 891 Test Methods for Specific Gravity, Apparent, of Liquid Industrial Chemicals<sup>4</sup>
- D 1078 Test Method for Distillation Range of Volatile Organic Liquids<sup>3</sup>
- D 1209 Test Method for Color of Clear Liquids (Platinum-Cobalt Scale)<sup>3</sup>
- D 1364 Test Method for Water in Volatile Solvents (Karl Fischer Reagent Titration Method)<sup>3</sup>
- D 1476 Test Method for Heptane Miscibility of Lacquer Solvents<sup>3</sup>
- D 1613 Test Method for Acidity in Volatile Solvents and Chemical Intermediates Used in Paint, Varnish, Lacquer and Related Products<sup>3</sup>
- D 4052 Test Method for Density and Relative Density of Liquids by Digital Density Meter<sup>5</sup>
- E 1 Specification for ASTM Thermometers<sup>6</sup>
- E 300 Practice for Sampling Industrial Chemicals<sup>4</sup>
- 2.2 U.S. Federal Specification:
- PPP-C-2020 Chemicals, Liquid, Dry, and Paste: Packaging of  $^{7}$

# 3. Properties

3.1 Amyl alcohol (synthetic) shall conform to the following requirements:

Apparent specific gravity	
20/20°C	0.812-0.820
25/25°C	0.809-0.817
Color, Pt-Co scale, max	15
Distillation range, 760 mmHg, °C as:	
Initial boiling point, min	127.5
Dry point, max	139.0
Water, max, weight %	$0.3^{A}$
Acidity, as acetic acid, max, weight %	0.01 <sup>B</sup>

<sup>&</sup>lt;sup>A</sup> This quantitative water limit ensures that the material is miscible without turbidity with 19 volumes of 99 % heptane at 20°C.

<sup>B</sup> Equivalent to 0.093 mg of KOH per gram of sample.

# 4. Sampling

4.1 The material shall be sampled in accordance with Practice E 300.

#### 5. Test Methods

- 5.1 The properties enumerated in this specification shall be determined in accordance with the following ASTM methods:
- 5.1.1 Apparent Specific Gravity—Determine the apparent specific gravity at 20 or 25°C by a convenient method that is accurate to the third decimal place. See Methods D 268 or Test Methods D 891 or D 4052.
  - 5.1.2 Color—Test Method D 1209.
- 5.1.3 Distillation Range—Test Method D 1078, using an ASTM Solvents Distillation Thermometer 41C having a range from 98 to 152°C and conforming to the requirements in Specification E 1.
  - 5.1.4 Water—Test Methods D 1364 and D 1476.
  - 5.1.5 Acidity—Test Method D 1613.

### 6. Packaging and Package Marking

- 6.1 Package size shall be agreed upon between the purchaser and the supplier.
- 6.2 Packaging shall conform to applicable carrier rules and regulations, or when specified, shall conform to Fed. Spec. PPP-C-2020.

## 7. Keywords

7.1 amyl alcohol; pentanols

<sup>&</sup>lt;sup>1</sup> This specification is under the jurisdiction of ASTM Committee D-1 on Paint and Related Coatings, Materials, and Applications and is the direct responsibility of Subcommittee D01.35 on Solvents, Plasticizers, and Chemical Intermediates.

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<sup>&</sup>lt;sup>2</sup> Amyl alcohol is also known as pentanol. This material is a mixture of the isomers of amyl alcohol.

<sup>&</sup>lt;sup>3</sup> Annual Book of ASTM Standards, Vol 06.04.

<sup>&</sup>lt;sup>4</sup> Annual Book of ASTM Standards, Vol 15.05.

<sup>&</sup>lt;sup>5</sup> Annual Book of ASTM Standards, Vol 05.02.

<sup>&</sup>lt;sup>6</sup> Annual Book of ASTM Standards, Vol 14.03.

<sup>&</sup>lt;sup>7</sup> Available from Standardization Documents Order Desk, Bldg 4 Section D, 700 Robbins Ave., Philadelphia, PA 19111-5094, Attn: NPODS.