



Designation: D 1120 – 94 (Reapproved 1998)^{e1}

Standard Test Method for Boiling Point of Engine Coolants¹

This standard is issued under the fixed designation D 1120; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

^{e1} NOTE—The last sentence was added to 4.3 editorially in May 2003.

1. Scope

1.1 This test method covers the determination of the equilibrium boiling point of engine coolants. The equilibrium boiling point indicates the temperature at which the sample will start to boil in a cooling system under equilibrium conditions at atmospheric pressure.

NOTE 1—Engine coolants may also be marketed in a ready-to-use form (prediluted). This test procedure is applicable to diluted solutions as well as to concentrates.

NOTE 2—The procedure for obtaining a representative test sample of a coolant solution that contains an antileak additive is found in Test Method D 1176.

1.2 The values stated in SI units are to be regarded as standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

D 1176 Test Method for Sampling and Preparing Aqueous Solutions of Engine Coolants or Antirusts for Testing Purposes²

E 1 Specification for ASTM Thermometers³

3. Summary of Test Method

3.1 Sixty millilitres (two ounces) of the sample are boiled under equilibrium conditions at atmospheric pressure in a 100-mL flask. The temperature of the liquid corrected for barometric pressure is the boiling point.

¹ This test method is under the jurisdiction of ASTM Committee D-15 on Engine Coolants and is the direct responsibility of Subcommittee D15.03 on Physical Properties.

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² *Annual Book of ASTM Standards*, Vol 15.05.

³ *Annual Book of ASTM Standards*, Vol 14.03.

4. Apparatus (Fig. 1)

4.1 *Flask*—A 100-mL round-bottom, short-neck, heat-resistant glass flask having a neck with a $1/8$ standard-taper, female ground-glass joint and a 10-mm (0.4-in) outside diameter side-entering tube, so located as to permit the end of the thermometer bulb to be directly centered in the flask 6.5 mm (0.26 in.) from the bottom.⁴ The flask is shown in Fig. 2.

4.2 *Condenser*—The condenser shall be of the water-cooled, reflux, glass-tube type, having a condenser jacket 200 mm (7.9 in.) in length. The bottom end of the condenser shall have a $1/8$ standard-taper, drip-tip, male ground-glass joint.

4.3 *Boiling Stones*—Three or four silicon carbide grains,⁵ grit No. 8 or other suitable inert chips, shall be used for each determination. For samples exhibiting heavy foam, more boiling chips may be added.

4.4 *Thermometer*—An ASTM Partial Immersion Thermometer, having a range from -5 to $+300^{\circ}\text{C}$ (20 to 580°F) and conforming to the requirements for Thermometer 2C or 2F, as prescribed in Specification E 1.

4.5 *Heat Source*—A suitable electric heating mantle shall be used, such that sufficient heat can be obtained to comply with the heating and refluxing rates specified in Section 7.

5. Sample

5.1 To obtain a sample of unused concentrated coolant for boiling point determination, the following procedure is suggested:

5.1.1 Allow material as received in the original container to come to room temperature (20°C (68°F) but not below 20°C minimum).

5.1.2 Shake the container to mix any material that may have separated.

5.1.3 Immediately remove desired sample for test requirement.

⁴ The short-neck flask shown in Fig. 2 can be purchased from S.G. & P. Inc., PO Box 2518, Freeport, TX 77541, Tel: (409) 233-7491, or Ace Glass Inc., 1430 Northwest Blvd., Vineland, NJ 08360, Tel: (800) 223-4524.

⁵ Silicon carbide grains, grit No. 8, may be obtained from Electro Minerals Co. (US) Inc. P.O. Box 423 Niagara Falls, NY 14302. Product No: 1242-0008-3-8RA.