

7 Yj b]g]ghYa ]]n'dc`ja Yfb] `a UhYf]Ucj `nUcXj cXb`Uj Ub`Y`]b`\_UbU]nUW`cž\_] XYi `Yc`dc`hYbcgbYa `df]bW]di `]b`gc`dc`cYb]j `nYa `c`!7 Yj b]g]ghYa ]g glfi `h f]fUbc`ghYbc`]n`bYa Y` UbY[ Udc`]j ]b]`cf]XUfDJ7!! kždc`]dfcd]YbUfDDk]b dc`]Yh]YbUfD9k!`&`XY.`GdYW]Z\_UW`Y`nUW]j ]]b`Z]h]b[ Yn[ `UX\_c`bc]fUb`c`]b`ni bUb`c dcj fY]bc`]b`g]ghYa ž]hd`5

Plastics piping systems for non-pressure underground drainage and sewerage - Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) - Part 2: Specifications for pipes and fittings with smooth internal and external surface and the system, Type A

Kunststoff-Rohrleitungssysteme für erdverlegte drucklose Abwasserkanäle und -leitungen - Rohrleitungssysteme mit profilierter Wandung aus weichmacherfreiem Polyvinylchlorid (PVC-U), Polypropylen (PP) und Polyethylen (PE) - Teil 2: Anforderungen an Rohre und Formstücke mit glatter Innen- und Außenfläche und an das Rohrleitungssystem, Rohrtyp A

Systemes de canalisations en plastiques pour les branchements et les collecteurs d'assainissement sans pression enterrés - Systemes de canalisations a parois structurées en poly(chlorure de vinyle) non plastifié (PVC-U), polypropylène (PE) - Partie 2: Spécifications pour les tubes et raccords avec une surface interne et externe lisse et le système, de Type A

**Ta slovenski standard je istoveten z: EN 13476-2:2007**

**ICS:**

23.040.20	Cevi iz polimernih materialov	Plastics pipes
93.030	Zunanji sistemi za odpadno vodo	External sewage systems

**SIST EN 13476-2:2007****en;fr;de**

2003-01.Slovenski inštitut za standardizacijo. Razmnoževanje celote ali delov tega standarda ni dovoljeno.

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English Version

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This European Standard was approved by CEN on 5 March 2007.

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<b>Contents</b>	<b>Page</b>
<b>Foreword</b> .....	<b>4</b>
<b>Introduction</b> .....	<b>5</b>
<b>1 Scope</b> .....	<b>6</b>
<b>2 Normative references</b> .....	<b>6</b>
<b>3 Terms, definitions, symbols and abbreviations</b> .....	<b>8</b>
3.1 Symbols .....	8
3.2 Abbreviations .....	9
<b>4 Material</b> .....	<b>10</b>
4.1 General .....	10
4.2 Unplasticized poly(vinyl chloride) (PVC-U).....	10
4.3 Polypropylene (PP).....	11
4.4 Polyethylene (PE).....	12
4.5 Sealing rings .....	14
4.6 Fused or welded joints .....	14
4.7 Adhesives for PVC-U .....	14
<b>5 Designation of wall constructions and examples of typical jointing methods</b> .....	<b>15</b>
5.1 General .....	15
5.2 Wall constructions designated as Type A.....	15
5.3 Designation and design of joints .....	16
<b>6 Appearance and colour</b> .....	<b>16</b>
<b>7 Geometrical characteristics</b> .....	<b>16</b>
7.1 General .....	16
7.2 Dimensions .....	16
7.3 Types of fittings .....	22
7.4 Design length of fittings.....	22
<b>8 Physical characteristics</b> .....	<b>22</b>
8.1 Unplasticized poly(vinyl chloride) (PVC-U).....	22
8.2 Polypropylene (PP).....	23
8.3 Polyethylene (PE).....	24
<b>9 Mechanical characteristics</b> .....	<b>25</b>
9.1 Mechanical characteristics of pipes .....	25
9.2 Mechanical characteristics of fittings .....	27
<b>10 Performance Requirements</b> .....	<b>28</b>
<b>11 Marking</b> .....	<b>30</b>
11.1 General .....	30
11.2 Minimum required marking .....	30
11.3 Additional marking .....	31
<b>Annex A (normative) Virgin PVC-U material</b> .....	<b>32</b>
<b>Annex B (normative) Utilisation of non-virgin PVC-U material</b> .....	<b>33</b>
B.1 Reprocessable and recyclable material from pipes and fittings .....	33
B.2 External reprocessable and recyclable materials with agreed specifications.....	33
B.3 External reprocessable and recyclable materials not covered by an agreed specification .....	34
<b>Annex C (normative) Virgin PP material</b> .....	<b>36</b>

<b>Annex D (normative) Utilisation of non-virgin PP material .....</b>	<b>37</b>
D.1 Reprocessable and recyclable material from pipes and fittings .....	37
D.2 External reprocessible and recyclable materials with an agreed specification .....	37
D.3 External reprocessible and recyclable materials not covered by an agreed specification .....	37
<b>Annex E (normative) Virgin PE material.....</b>	<b>38</b>
<b>Annex F (normative) Utilisation of non-virgin PE material .....</b>	<b>39</b>
F.1 Reprocessable and recyclable material from pipes and fittings .....	39
F.2 External reprocessible and recyclable materials with an agreed specification .....	39
F.3 External reprocessible and recyclable materials not covered by an agreed specification .....	39
F.4 External reprocessible and recyclable material from PE rotational-moulded fittings and other components .....	40
<b>Annex G (normative) Impact test at 23 °C.....</b>	<b>41</b>
<b>Annex H (normative) Impact test at – 10 °C.....</b>	<b>42</b>
<b>Annex I (normative) Ring flexibility test at 20 % diametric deflection .....</b>	<b>43</b>
<b>Annex J (informative) Survey of possible use of reprocessible and recyclable material .....</b>	<b>44</b>

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## Foreword

This document (EN 13476-2:2007) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2007, and conflicting national standards shall be withdrawn at the latest by November 2007.

This standard is a part of a System Standard for plastics piping systems of particular materials for a specified application. There are a number of such System Standards.

System Standards are based on the results of the work being undertaken in ISO/TC 138 “Plastics pipes, fittings and valves for the transport of fluids”, which is a Technical Committee of the International Organization for Standardization (ISO).

They are supported by separate standards on test methods to which references are made throughout the System Standard.

The System Standards are consistent with general standards on functional requirements and on recommended practice for installation.

EN 13476 consists of the following Parts under the general title Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE)

- *Part 1: General requirements and performance characteristics;*
- *Part 2: Specifications for pipes and fittings with smooth internal and external surface and the system, Type A (this standard);* <https://standards.iteh.ai/catalog/standards/sist/73feb5b-019b-4a6f-8ed3-21db6aed9810/sist-en-13476-2-2007>
- *Part 3: Specifications for pipes and fittings with a smooth internal surface and profiled external surface and the system, Type B;*
- *Part 4: Assessment of conformity (CEN/TS);*
- *Part 5: Guidance for installation (CEN/TS).<sup>1</sup>*

For pipes and fittings which have conformed to the relevant national standard before May 2007, as shown by the manufacturer or by a certification body, the national standard may continue to be applied until May 2009.

National standards specifically for pipes and fittings for the transport of surface water are not considered to be conflicting with this standard and may thus be allowed to coexist.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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<sup>1</sup> The feasibility of this project is under study.

## Introduction

This standard provides optional choices for impact resistance (see Annex G and Annex H) and ring flexibility, see Annex I.

As appropriate, the individual countries may select between those options in their national forewords.

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## 1 Scope

This part of EN 13476, together with EN 13476-1, specifies the definitions and requirements for pipes, fittings and the system based on unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) structured-wall piping systems that are intended to be used for non-pressure underground drainage and sewerage systems.

This part is applicable to pipes and fittings with smooth internal and external surfaces, designated as Type A.

It specifies test methods and test parameters as well as requirements.

This part is applicable to:

- a) structured-wall pipes and fittings, which are intended to be used buried underground outside the building structure; reflected in the marking of products by "U";
- b) structured-wall pipes and fittings, which are intended to be used buried underground both outside (application area code "U") and within the building structure (application area code "D"); reflected in the marking of products by "UD".

This part is applicable to structured-wall pipes and fittings with or without an integral socket with elastomeric ring seal joints as well as welded and fused joints.

This part covers a range of pipe and fitting sizes, materials, pipe constructions, stiffness classes, application classes, and tolerance classes and gives recommendations concerning colours.

NOTE 1 It is the responsibility of the purchaser or specifier to make the appropriate selections from these aspects, taking into account their particular requirements and any relevant national regulations and installation practices or codes.

NOTE 2 For dimensions larger than DN 1200 OD/ID this document may be applied regarding appearance, colour, physical and mechanical characteristics as well as performance requirements.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 476, *General requirements for components used in discharge pipes, drains and sewers for gravity systems*

EN 580, *Plastics piping systems — Unplasticized poly(vinyl chloride) (PVC-U) pipes — Test method for the resistance to dichloromethane at a specified temperature (DCMT)*

EN 681-1, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 1: Vulcanized rubber*

EN 681-2, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 2: Thermoplastic elastomers*

EN 681-4, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 4: Cast polyurethane sealing elements*

EN 727, *Plastics piping and ducting systems — Thermoplastics pipes and fittings — Determination of Vicat softening temperature (VST)*

EN 728, *Plastics piping and ducting systems — Polyolefin pipes and fittings — Determination of oxidation induction time*



- EN 744, *Plastics piping and ducting systems — Thermoplastics pipes — Test method for resistance to external blows by the round-the-clock method*
- EN 922, *Plastics piping and ducting systems — Pipes and fittings of unplasticized poly(vinyl chloride) (PVC-U) — Specimen preparation for determination of the viscosity number and calculation of the K-value*
- EN 1053, *Plastics piping systems — Thermoplastics piping systems for non-pressure applications — Test method for watertightness*
- EN 1055:1996, *Plastics piping systems — Thermoplastics piping systems for soil and waste discharge inside buildings — Test method for resistance to elevated temperature cycling*
- EN 1277, *Plastics piping systems — Thermoplastics piping systems for buried non-pressure applications — Test methods for leaktightness of elastomeric sealing ring type joints*
- EN 1401-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Unplasticized poly(vinyl chloride) (PVC-U) — Part 1: Specifications for pipes, fittings and the system*
- EN 1411, *Plastics piping and ducting systems — Thermoplastics pipes — Determination of resistance to external blows by the staircase method*
- EN 1437, *Plastics piping systems — Piping systems for underground drainage and sewerage — Test method for resistance to combined temperature cycling and external loading*
- EN 1446, *Plastics piping and ducting systems — Thermoplastics pipes — Determination of ring flexibility*
- EN 1852-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene (PP) — Part 1: Specifications for pipes, fittings and the system*
- EN 1905, *Plastics piping systems — Unplasticized poly(vinyl chloride) (PVC-U) pipes, fittings and material — Method for assessment of the PVC content based on total chlorine content*
- EN 1979, *Plastics piping and ducting systems — Thermoplastics spirally-formed structured-wall pipes — Determination of the tensile strength of a seam*
- EN 12061, *Plastics piping systems — Thermoplastics fittings — Test method for impact resistance*
- EN 12256, *Plastics piping systems — Thermoplastics fittings — Test method for mechanical strength or flexibility of fabricated fittings*
- EN 12666-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Polyethylene (PE) — Part 1: Specifications for pipes, fittings and the system*
- EN 13476-1:2007, *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 1: General requirements and performance characteristics*
- EN 13476-3, *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 3: Specifications for pipes and fittings with smooth internal and profiled external surface and the system, Type B*
- CEN/TS 14541:2007, *Plastics pipes and fittings for non-pressure applications — Utilisation of non-virgin PVC-U, PP and PE materials*
- EN 14741, *Thermoplastics piping and ducting systems — Joints for buried non-pressure applications — Test method for the long-term sealing performance of joints with elastomeric seals by estimating the sealing pressure*

EN 14758-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene with mineral modifiers (PP-MD) — Part 1: Specifications for pipes, fittings and the system*

EN ISO 580, *Plastics piping and ducting systems — Injection-moulded thermoplastics fittings — Methods for visually assessing the effects of heating (ISO 580:2005)*

EN ISO 1133:2005, *Plastics — Determination of the melt mass-flow rate (MFR) and the melt volume-flow rate (MVR) of thermoplastics (ISO 1133:2005)*

EN ISO 1167-1, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 1: General method (ISO 1167-1:2006)*

EN ISO 1167-2, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 2: Preparation of pipe test pieces (ISO 1167-2:2006)*

EN ISO 1183-1, *Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer and titration method (ISO 1183-1:2004)*

EN ISO 2505, *Thermoplastics pipes — Longitudinal reversion — Test method and parameters (ISO 2505:2005)*

EN ISO 3126, *Plastics piping systems — Plastics piping components — Determination of dimensions (ISO 3126:2005)*

EN ISO 3451-1, *Plastics— Determination of ash — Part 1: General methods (ISO 3451-1:1997)*

EN ISO 9967, *Plastics pipes — Determination of creep ratio (ISO 9967:1994)*

EN ISO 9969, *Thermoplastics pipes — Determination of ring stiffness (ISO 9969:1994)*

ISO 13967, *Thermoplastics fittings — Determination of ring stiffness*

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### 3 Terms, definitions, symbols and abbreviations

For the purposes of this document, the terms and definitions given in EN 13476-1:2007 apply.

#### 3.1 Symbols

$A$	length of engagement, or maximum pull-out whilst maintaining tightness
$C$	length of the sealing zone
$d_e$	outside diameter
$d_{em}$	mean outside diameter
$d_{im}$	mean inside diameter
$d_n$	nominal diameter
$d_{sm,min}$	minimum mean inside diameter of socket
$e$	wall thickness (at any point)
$e_c$	construction height
$e_{min}$	minimum wall thickness of pipe or spigot
$e_2$	wall thickness at any point of the cylindrical part of a socket

$e_3$	wall thickness at any point of a sealing ring groove of a socket
$e_4$	wall thickness of the inside layer (waterway wall thickness)
$e_5$	wall thickness of the inside layer under a hollow section
$l$	effective length of a pipe
$L_{1,\min}$	minimum length of a spigot
IMP 23C	impact resistance determined at +23 °C
❄	impact resistance determined at –10 °C

### 3.2 Abbreviations

$\text{CaCO}_3$	calcium carbonate
CT	close tolerance
DN	nominal size
DN/ID	nominal size related to inside diameter
DN/OD	nominal size related to outside diameter
H50	value for impact resistance of a pipe
$\text{MgCO}_3$	magnesium carbonate
$\text{Mg}_3\text{Si}_4\text{O}_{10}(\text{OH})_2$	magnesium silicate, talcum
MFR	melt mass-flow rate
OIT	oxidation induction time
PE	polyethylene
PP	polypropylene
PP-MD	mineral modified PP
PVC-U	unplasticized poly(vinyl chloride)
RF	ring flexibility performance
S	pipe series S
SDR	standard dimension ratio
SN	ring stiffness class

TIR	true impact rate
TPE	thermo plastic elastomer
VST	Vicat softening temperature

**4 Material**

**4.1 General**

The material shall be one of the following: unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) or polyethylene (PE), to which are added additives needed to facilitate the manufacture of components conforming to this document, including the relevant annexes.

**4.2 Unplasticized poly(vinyl chloride) (PVC-U)**

**4.2.1 General**

The raw material shall be PVC-U to which are added additives needed to facilitate the manufacture of components conforming to the requirements of this document (see also Annex A).

NOTE Additional information on the characteristics of PVC-U material or components is given in Annex A of EN 13476-1:2007.

**4.2.2 Pipe and fitting material characteristics**

When tested in accordance with the test method as specified in Table 1 using the indicated parameters, the material shall have characteristics conforming to the requirements given in Table 1.

**Table 1 — Material characteristics of PVC-U pipes and injection-moulded fittings**

Characteristic	Requirements	Test parameters		Test method
Resistance to internal pressure a b c	No failure during the test period	End caps Orientation Number of test pieces Test temperature Circumferential stress - pipe material - fitting material Conditioning period  Type of test Test period	Type A or Type B Free 3 60 °C  10 MPa 6,3 MPa Shall conform to EN ISO 1167-1 Water-in-water 1 000 h	EN ISO 1167-1 and EN ISO 1167-2
<p><sup>a</sup> This requirement does not apply to the specified intermediate layer of a Type A1 pipe.</p> <p><sup>b</sup> For the extrusion compounds for the internal and external layers of a multilayer pipe, this test shall be carried out in the form of a solid wall pipe made from the relevant material(s).</p> <p><sup>c</sup> For injection-moulding compounds, this test shall be carried out in the form of an injection-moulded or extruded sample in solid wall pipe form made from the relevant material.</p>				

**4.2.3 Utilisation of non-virgin materials**

For the utilisation of non-virgin PVC-U materials, conditions and requirements are given in Annex B.

NOTE Annex J offers a survey of the possible use of reprocessible and recyclable materials.

### 4.3 Polypropylene (PP)

#### 4.3.1 General

The compound for pipes and fittings shall be PP based material to which are added additives needed to facilitate the manufacture of components conforming to the requirements of this document. See also Annex C.

NOTE Additional information of the characteristics of PP material or components made thereof is given in Annex A of EN 13476-1:2007.

#### 4.3.2 Pipe and fitting material characteristics

When tested in accordance with the test methods as specified in Table 2 using the indicated parameters, the material shall have characteristics conforming to the requirements given in Table 2.

**Table 2 — Material characteristics of PP pipes and injection-moulded fittings**

Characteristic	Requirements	Test parameters		Test method
Resistance to internal pressure, 140 h <sup>a b c</sup>	No failure during the test period	End caps Test temperature Orientation Number of test pieces Circumferential stress Conditioning period	Type A or Type B 80 °C Free 3 4,2 MPa Shall conform to EN ISO 1167-1	EN ISO 1167-1 and EN ISO 1167-2
Resistance to internal pressure 1000 h <sup>a b c</sup>	No failure during the test period	End caps Test temperature Orientation Number of test pieces Circumferential stress Conditioning period	Type A or Type B 95 °C Free 3 2,5 MPa Shall conform to EN ISO 1167-1	EN ISO 1167-1 and EN ISO 1167-2
Melt mass-flow rate	≤ 1,5 g/10 min	Temperature Loading mass	230 °C 2,16 kg	EN ISO 1133:2005 condition M
Thermal stability, OIT <sup>d</sup>	≥ 8 min	Temperature	200 °C	EN 728
<p><sup>a</sup> This requirement does not apply to the specified intermediate layer of a Type A1 pipe.</p> <p><sup>b</sup> For the extrusion compounds for the internal and external layers of a multilayer pipe, this test shall be carried out in the form of a solid wall pipe made from the relevant material(s).</p> <p><sup>c</sup> For injection-moulding compounds this test shall be carried out in the form of an injection-moulded, or extruded sample in solid wall pipe form made from the relevant material.</p> <p><sup>d</sup> This requirement is only valid for pipes and fittings intended to be jointed in field by fusing or welding.</p>				

#### 4.3.3 Melt mass-flow rate classification

Materials for pipes and fittings intended for in field jointing by fusion or welding, shall be designated by the following MFR classes:

- Class A: MFR ≤ 0,3 g/10 min;
- Class B: 0,3 g/10 min < MFR ≤ 0,6 g/10 min;
- Class C: 0,6 g/10 min < MFR ≤ 0,9 g/10 min;
- Class D: 0,9 g/10 min < MFR ≤ 1,5 g/10 min.