

INTERNATIONAL STANDARD

IEC 60335-2-13

Edition 5.1

2004-07

Edition 5:2002 consolidated with amendment 1:2004

Household and similar electrical appliances – Safety –

Part 2-13: Particular requirements for deep fat fryers, frying pans and similar appliances

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CONTENTS

FOREWORD.....	3
INTRODUCTION.....	5
1 Scope.....	6
2 Normative references	6
3 Definitions	6
4 General requirement.....	7
5 General conditions for the tests	7
6 Classification.....	7
7 Marking and instructions.....	7
8 Protection against access to live parts.....	8
9 Starting of motor-operated appliances	8
10 Power input and current	8
11 Heating	8
12 Void	8
13 Leakage current and electric strength at operating temperature.....	8
14 Transient overvoltages	9
15 Moisture resistance	9
16 Leakage current and electric strength.....	9
17 Overload protection of transformers and associated circuits	9
18 Endurance.....	9
19 Abnormal operation	10
20 Stability and mechanical hazards	10
21 Mechanical strength.....	10
22 Construction.....	11
23 Internal wiring.....	11
24 Components.....	11
25 Supply connection and external flexible cords	11
26 Terminals for external conductors.....	12
27 Provision for earthing	12
28 Screws and connections.....	12
29 Clearances, creepage distances and solid insulation	12
30 Resistance to heat and fire.....	12
31 Resistance to rusting.....	12
32 Radiation, toxicity and similar hazards.....	12
Annexes	13
Bibliography.....	13

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES –
SAFETY –****Part 2-13: Particular requirements for deep fat fryers,
frying pans and similar appliances**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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This part of International Standard IEC 60335 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

This consolidated version of IEC 60335-2-13 is based on the fifth edition (2002) [documents 61/2202/FDIS and 61/2283/RVD] and its amendment 1 (2004) [documents 61/2623/FDIS and 61/2678/RVD].

It bears the edition number 5.1.

A vertical line in the margin shows where the base publication has been modified by amendment 1.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fourth edition (2001) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for electric deep fat fryers, frying pans and similar appliances.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

The following differences exist in the countries indicated below.

- 3.1.9: Normal operation is different (USA).
- 7.1: Non-immersible appliances are required to be marked with a warning against immersion (Canada and USA).
- 7.1: Appliances are required to be marked with the identity of the appropriate connector when it incorporates a thermostat (Canada and USA).
- 11.2: Plywood 9,5 mm thick is used for the test corner (USA).
- 11.7: Appliances are operated until a specified quantity of food is cooked (USA).
- 11.8: The oil temperatures are higher (USA).
- 19.2: The test is different (USA).
- 19.13: The oil temperatures are higher (USA).
- 19.101: The test is not carried out (USA).
- 25.7: The types of cords are different (USA).
- 30.2: For frying pans, 30.2.3 applies (USA).

A bilingual version of this publication may be issued at a later date.

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

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HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-13: Particular requirements for deep fat fryers, frying pans and similar appliances

1 Scope

This clause of Part 1 is replaced by the following.

This International Standard deals with the safety of electric deep fat fryers having a recommended maximum quantity of oil not exceeding 5 l, frying pans, woks and other appliances in which oil is used for cooking, and intended for household use only, their **rated voltage** being not more than 250 V.

As far as is practicable, this standard deals with the common hazards presented by appliances that are encountered by all persons in and around the home. However, in general, it does not take into account

- the use of appliances by young children or infirm persons without supervision;
- playing with the appliance by young children.

NOTE 101 Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements may be necessary;
- in many countries additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour and similar authorities.

NOTE 102 This standard does not apply to

- deep fat fryers for commercial use (IEC 60335-2-37);
- commercial multi-purpose cooking pans (IEC 60335-2-39);
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas).

2 Normative references

This clause of Part 1 is applicable.

3 Definitions

This clause of Part 1 is applicable except as follows.

3.1.9 Replacement:

normal operation

operation of the appliance under the following conditions

Deep fat fryers are operated filled with sunflower oil to the minimum oil level marked on the appliance.

Frying pans are operated filled with frying oil to a height of 10 mm above the highest point of the heated surface until the temperature of the oil attains 250 °C at the centre of the heated surface. The temperature of the oil is maintained at 250 °C ± 15 °C, or at the highest temperature allowed by the **thermostat** if this is lower. If the appliance does not have a **thermostat**, the temperature is maintained by switching the supply on and off.

Woks are filled with frying oil to a depth of 10 mm and operated as specified for frying pans.

4 General requirement

This clause of Part 1 is applicable.

5 General conditions for the tests

This clause of Part 1 is applicable except as follows.

5.2 Addition:

NOTE 101 If the test of 15.101 has to be carried out, three additional samples are required.

5.101 *Deep fat fryers that can also be used as frying pans are tested as deep fat fryers or as frying pans, whichever is more unfavourable.*

NOTE Deep fat fryers incorporating heating elements that do not project into the oil container, and are not marked with the minimum oil level, are considered to be usable as frying pans.

6 Classification

This clause of Part 1 is applicable.

7 Marking and instructions

This clause of Part 1 is applicable except as follows.

7.1 Addition:

Deep fat fryers shall be marked with the maximum oil level. They shall also be marked with the minimum oil level, unless they can be used as frying pans.

Appliances intended to be partially immersed in water for cleaning shall be marked with the maximum level of immersion and with the substance of the following:

Do not immerse beyond this level.

7.12 Addition:

The instructions for appliances incorporating an appliance inlet, and intended to be partially or completely immersed in water for cleaning, shall state that the connector must be removed before the appliance is cleaned and that the appliance inlet must be dried before the appliance is used again.

The instructions for **portable deep fat fryers** and other appliances not intended to be immersed in water for cleaning shall state that the appliance must not be immersed.

NOTE 101 **Portable frying pans** are considered to be appliances that are intended to be immersed in water for cleaning.

The instructions for appliances intended to be used with a connector incorporating a **thermostat** shall state that only the appropriate connector must be used.

The instructions shall include details on how to clean surfaces in contact with food or oil.

8 Protection against access to live parts

This clause of Part 1 is applicable.

9 Starting of motor-operated appliances

This clause of Part 1 is not applicable.

10 Power input and current

This clause of Part 1 is applicable.

11 Heating

This clause of Part 1 is applicable except as follows.

11.2 Modification:

Portable appliances are placed away from the walls of the test corner.

11.3 Addition:

The temperature rise of the oil in deep fat fryers is determined by means of thermocouples attached to disks of copper or brass, 15 mm in diameter and 1 mm thick.

11.7 Replacement:

Appliances are operated until steady conditions are established.

11.8 Addition:

*The temperature of the oil in deep fat fryers and similar appliances is measured at least 10 mm from the wall of the container and 10 mm above the bottom. However, the temperature is measured 10 mm above the highest point of heating elements if they are located in the container. The temperature shall not exceed 225 °C, except that a temperature of 243 °C is allowed for the first cycle of operation of the **thermostat**.*

The temperature rise of parts of deep fat fryers likely to be contacted by spilt oil shall not exceed 275 K.

*When an appliance connector incorporates a **thermostat**, the temperature rise limit for the pins of the inlet does not apply.*

12 Void

13 Leakage current and electric strength at operating temperature

This clause of Part 1 is applicable.