

## CONSOLIDATED VERSION

## VERSION CONSOLIDÉE



**Household and similar electrical appliances – Safety –  
Part 2-32: Particular requirements for massage appliances**

**Appareils électrodomestiques et analogues – Sécurité –  
Partie 2-32: Règles particulières pour les appareils de massage**

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES –  
SAFETY –**

**Part 2-32: Particular requirements for massage appliances**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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**This Consolidated version of IEC 60335-2-32 bears the edition number 4.2. It consists of the fourth edition (2002) [documents 61/2216/FDIS and 61/2290/RVD], its amendment 1 (2008) [documents 61/3421/FDIS and 61/3446/RVD] and its amendment 2 (2013) [documents 61/4637/FDIS and 61/4665/RVD]. The technical content is identical to the base edition and its amendments.**

**In this Redline version, a vertical line in the margin shows where the technical content is modified by amendments 1 and 2. Additions and deletions are displayed in red, with deletions being struck through. A separate Final version with all changes accepted is available in this publication.**

**This publication has been prepared for user convenience.**



This part of International Standard IEC 60335 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

The French version of this standard has not been voted upon.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fourth edition (2001) of that standard.

NOTE 1 When “Part 1” is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for electric massage appliances.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states “addition”, “modification” or “replacement”, the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in **bold**.

The following differences exist in the countries indicated below.

- 6.1: Class 0 portable appliances are allowed (Japan and USA).
- 6.1: Class 0I portable appliances are allowed if their rated voltage does not exceed 150 V (Japan).
- 6.1: Class I portable appliances are allowed (USA).
- 13.2: The leakage current value is 0,30 mA (peak) (India).
- 16.2: The leakage current value is 0,30 mA (peak) (India).
- 19.7: This test is not carried out (USA).
- 19.8: This test is not carried out (USA).
- 20.1: The stability test is carried out at 8° (USA).



The committee has decided that the contents of the base publication and its amendments will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

NOTE The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this amendment be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of its publication.

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WITHDRAWN

## INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

## HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

### Part 2-32: Particular requirements for massage appliances

#### 1 Scope

This clause of Part 1 is replaced by the following.

This International Standard deals with the safety of electric massage appliances for household and similar purposes, their **rated voltage** being not more than 250 V for single phase appliances and 480 V for other appliances.

NOTE 101 Examples of appliances within the scope of this standard are

- foot massagers;
- **water filled foot massagers;**
- hand-held massagers;
- massage beds;
- massage belts;
- massage chairs;
- massage pads.

Appliances not intended for normal household use but that nevertheless may be a source of danger to the public, such as appliances intended to be used by laymen in shops, in light industry and on farms, are within the scope of this standard.

NOTE 102 Examples of such appliances are those used in beauty parlours and fitness centres.

As far as is practicable, this standard deals with the common hazards presented by appliances that are encountered by all persons in and around the home. However, in general, it does not take into account

- ~~– the use of appliances by young children or infirm persons without supervision;~~
- ~~– playing with the appliance by young children.~~
- persons (including children) whose
  - **physical, sensory or mental capabilities; or**
  - **lack of experience and knowledge****prevents them from using the appliance safely without supervision or instruction;**
- **children playing with the appliance.**

NOTE 103 Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements may be necessary;
- in many countries additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour and similar authorities.

NOTE 104 This standard does not apply to appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas).

#### 2 Normative references

This clause of Part 1 is applicable.

### 3 Terms and definitions

This clause of Part 1 is applicable except as follows.

#### 3.1.9 Replacement

##### normal operation

operation of the appliance under the following conditions

**Hand-held appliances** are operated with no load other than that imposed by the vibrator head.

Appliances intended to be used under the feet of a sitting person are operated with the platform loaded with a mass of 5 kg, evenly distributed over an area of 100 mm x 300 mm. Appliances incorporating heating elements are operated with two sheets of thermal insulation placed on the foot platform. The sheets of thermal insulation are made of open cell polyether and have dimensions approximately 300 mm x 100 mm x 15 mm. They are positioned together and loaded with an evenly distributed mass of 10 kg. Appliances having a liquid container are filled with water in accordance with the instructions and loaded with a mass of 10 kg.

NOTE 101 The open-cell polyether has the following composition:

cell count  $18 \begin{smallmatrix} +2 \\ 0 \end{smallmatrix}$  per cm;

specific mass  $30 \text{ kg/m}^3 \begin{smallmatrix} +10 \\ 0 \end{smallmatrix} \%$ ;

hardness 120 N to 170 N at 40 % impression, measured according to ISO 2439.

Appliances intended to be used under the feet of a standing person are operated with the platform loaded with a mass of 90 kg, evenly distributed over an area of 200 mm x 300 mm.

Massage belts are operated with the belt loaded with a force of 200 N. The force is applied in a horizontal direction by means of a roller, the belt being approximately symmetrical about the roller.

Massage pads are operated with the pad positioned between two layers of felt and placed on a flat horizontal surface. The felt has a thickness of approximately 25 mm, a mass of  $4 \text{ kg/m}^2 \pm 0,4 \text{ kg/m}^2$  and extends at least 15 mm beyond the edges of the pad. The upper layer of felt is loaded with a mass of 90 kg, evenly distributed over an area of 300 mm x 300 mm.

Massage chairs are operated without load.

Massage beds are loaded with a mass of 90 kg, evenly distributed over an area of 0,5 m x 2 m.

Foot massage appliances that use water are filled with water at a temperature of  $40 \text{ }^\circ\text{C} \pm 2 \text{ }^\circ\text{C}$ .

### 4 General requirement

This clause of Part 1 is applicable.

### 5 General conditions for the tests

This clause of Part 1 is applicable.

### 6 Classification

This clause of Part 1 is applicable except as follows.

**6.1 Modification:**

**Portable appliances** shall be **class II** or **class III**. **Stationary appliances** shall be **class I**, **class II**, or **class III**.

## 7 Marking and instructions

This clause of Part 1 is applicable except as follows.

**7.12 Addition:**

The instructions for appliances having heated parts in contact with the skin shall include the substance of the following:

The appliance has a heated surface. Persons insensitive to heat must be careful when using the appliance.

The instructions for appliances having a liquid container that is filled with water shall include the substance of the following:

If water leaks from the appliance, the appliance should no longer be used.

## 8 Protection against access to live parts

This clause of Part 1 is applicable **except as follows**.

**8.1.4 Addition:**

**All energized parts in foot massage appliances that use water are considered to be live parts.**

## 9 Starting of motor-operated appliances

This clause of Part 1 is not applicable.

## 10 Power input and current

This clause of Part 1 is applicable.

## 11 Heating

This clause of Part 1 is applicable except as follows.

**11.2 Modification:**

**Combined appliances** are positioned as specified for **motor-operated appliances**.

**11.7 Replacement:**

**Hand-held appliances** are operated for 20 min.

**Other appliances** are operated until steady conditions are established.

### 11.8 Addition:

The temperature rise of parts in contact with skin or hair shall not exceed the limits specified for handles that are continuously held.

*The water temperature at the middle of the water volume shall not exceed 50 °C.*

NOTE 101 For massage pads with heating elements, the temperature limits specified for heating pads in IEC 60335-2-17 apply.

## 12 Void

## 13 Leakage current and electric strength at operating temperature

This clause of Part 1 is applicable except as follows.

### 13.2 Modification:

For **stationary class I appliances**, except **fixed appliances**, the leakage current shall not exceed 0,75 mA.

## 14 Transient overvoltages

This clause of Part 1 is applicable.

## 15 Moisture resistance

This clause of Part 1 is applicable ~~except as follows~~.

### 15.2 Addition:

*Water filled foot massagers are completely filled with water containing approximately 1 % NaCl and are then emptied within 30 s by being tilted or overturned in the most unfavourable way.*

## 16 Leakage current and electric strength

This clause of Part 1 is applicable except as follows.

### 16.2 Modification:

For **stationary class I appliances**, except **fixed appliances**, the leakage current shall not exceed 0,75 mA.

## 17 Overload protection of transformers and associated circuits

This clause of Part 1 is applicable.

## 18 Endurance

This clause of Part 1 is not applicable.