SLOVENSKI STANDARD
SIST EN 3160:2007

01-november-2007

Aeronavtika - Jeklo FE-PM3801 (X5CrNiCu17-4) - Palice a ali D <= 200 mm, Rm >= 1 310 MPa, taljene, žarjene v topilu in utrjene

Aerospace series - Steel FE-PM3801 (X5CrNiCu17-4) - Air melted, solution treated and precipitation treated, bar a or D <= 200 mm, Rm >= 1 310 MPa

Luft- und Raumfahrt - Stahl FE-PM3801 (X5CrNiCu17-4) - Lufterschmolzen, lösungsgeglüht und ausgehärtet, Stangen a oder D <= 200 mm, Rm >= 1 310 MPa

Série aérospatiale - Acier FE-PM3801 (X5CrNiCu17-4) - Élaboré a l'air, mis en solution et vieilli, barres a ou D <= 200 mm, Rm >= 1 310 MPa

Ta slovenski standard je istoveten z: **EN 3160:2007**

ICS:

49.025.10	Jekla	Steels

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EUROPEAN STANDARD

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English Version

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Contents

Page

Foreword

This document (EN 3160:2007) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2008, and conflicting national standards shall be withdrawn at the latest by February 2008.

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Introduction

This standard is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This standard has been prepared in accordance with EN 4500-5.

1 Scope

This standard specifies the requirements relating to:

Steel FE-PM3801 (X5CrNiCu17-4) — Air melted, solution treated and precipitation treated, bar *a* or $D \leq 200$ mm $R_m \geq 1\,310$ MPa

for aerospace applications.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2043, *Aerospace series — Metallic materials — General requirements for semi-finished product qualification (excluding forgings and castings)*[1)]

EN 4258, *Aerospace series — Metallic materials — General organization of standardization — Links between types of EN standards and their use*

EN 4436, *Aerospace series — Steel — Test methods — Determination of δ ferrite content*[1)]

EN 4500-5, *Aerospace series — Metallic materials — Rules for drafting and presentation of material standards — Part 5: Specific rules for steels*[1)]

EN 4700-2, *Aerospace series — Steel and heat resisting alloy — Wrought products — Technical specification — Part 2: Bar and section*[1)]

1) Published as ASD Prestandard at the date of publication of this standard.

1	Material designation		Steel FE-PM3801 (X5CrNiCu17-4)										
2	Chemical composition %	Element	C	Si	Mn	P	S	Cr	Mo	Ni	Cu	Nb+Ta	Fe
		min.	–	–	–	–	–	15,0	–	3,0	3,0	5 x C	Base
		max.	0,07	1,00	1,00	0,040	0,030	17,5	0,50	5,0	5,0	0,45	
3	Method of melting		Air melted										
4.1	Form		Bar										
4.2	Method of production		–										
4.3	Limit dimension(s)	mm	a or $D \leq 200$										
5	Technical specification		EN 4700-2										

6.1	Delivery condition	Solution treated	Solution treated and precipitation hardened
	Heat treatment	1 025 °C ≤ θ ≤ 1 055 °C / t ≥ 30 min / AC or OQ + cool to θ ≤ 30 °C	1 025 °C ≤ θ ≤ 1 055 °C / t ≥ 30 min / AC or OQ + cool to θ ≤ 30 °C + 470 °C ≤ θ ≤ 490 °C / t ≥ 1 h / AC
6.2	Delivery condition code	W	U
7	Use condition	Solution treated and precipitation hardened	Delivery condition
	Heat treatment	Delivery condition + 470 °C ≤ θ ≤ 490 °C / t ≥ 1 h / AC	–

Characteristics

8.1	Test sample(s)			See EN 4700-2.			
8.2	Test piece(s)			See EN 4700-2.			
8.3	Heat treatment			Solution treated	Use condition		
9	Dimensions concerned		mm	a or $D \leq 150$	a or $D \leq 75$	75 < a or $D \leq 150$	
10	Thickness of cladding on each face		%	–	–		
11	Direction of test piece			–	L	L	T
12	T	Temperature	θ	°C	–	Ambient	Ambient	Ambient
13	T	Proof stress	$R_{p0,2}$	MPa	–	≥ 1 170	≥ 1 170	≥ 1 170
14	T	Strength	R_m	MPa	–	≥ 1 310	≥ 1 310	≥ 1 310
15	T	Elongation	A	%	–	≥ 7,5	≥ 7	≥ 3
16	T	Reduction of area	Z	%	–	≥ 30	≥ 25	–
17	Hardness				≤ 363 HB	388 ≤ HB ≤ 444	388 ≤ HB ≤ 444	
18	Shear strength		R_c	MPa	–			
19	Bending		k	–	–			
20	Impact strength				–			
21	C	Temperature	θ	°C	–			
22	C	Time		h	–			
23	C	Stress	σ_a	MPa	–			
24	C	Elongation	a	%	–			
25	C	Rupture stress	σ_R	MPa	–			
26	C	Elongation at rupture	A	%	–			
27	Notes (see line 98)				–			

30	Microstructure	–	EN 4436
		2	One per cast
		3	Corresponding to ingot top
		7	The δ-ferrite content shall not exceed 5 %.
34	Grain size	–	See EN 4700-2.
		7	$G \geq 4$
44	External defects	–	See EN 4700-2.
		1	Visual
50	Cleanliness/inclusion content (micro-cleanness)	–	See EN 4700-2.
		7	Category 2
61	Internal defects	–	See EN 4700-2.
		6	*a* or $D \leq 100$ mm may be tested either on the product or at an earlier stage of manufacturing.
		7	Class 2
95	Marking inspection	–	See EN 4700-2.
96	Dimensional inspection	–	See EN 4700-2.
98	Notes	–	–
99	Typical use	–	–