



SLOVENSKI STANDARD
SIST EN ISO 24034:2006/oprA1:2007

01-oktober-2007

Dodajni materiali za varjenje - Masivne žice in palice za talilno varjenje titana in titanovih zlitin - Razvrstitev (ISO 24034:2005) - Dopolnilo 1 (ISO 24034:2005/DAM 1:2007)

Welding consumables - Solid wires and rods for fusion welding of titanium and titanium alloys - Classification - Amendment 1 (ISO 24034:2005/DAM 1:2007)

Schweißzusätze - Massivdrähte und -stäbe zum Schmelzschweißen von Titan und Titanlegierungen - Einteilung - Änderung 1 (ISO 24034:2005/DAM 1:2007)

Produits consommables pour le soudage - Fils pleins et baguettes pleines pour le soudage par fusion du titane et des alliages de titane - Classification - Amendement 1 (ISO 24034:2005/DAM 1:2007)

Ta slovenski standard je istoveten z: EN ISO 24034:2005/prA1

ICS:

25.160.20 Potrošni material pri varjenju Welding consumables

SIST EN ISO 24034:2006/oprA1:2007 en

May 2007

ICS 25.160.20

English Version

**Welding consumables - Solid wires and rods for fusion welding
of titanium and titanium alloys - Classification - Amendment 1
(ISO 24034:2005/DAM 1:2007)**

Produits consommables pour le soudage - Fils pleins et baguettes pleines pour le soudage par fusion du titane et des alliages de titane - Classification - Amendement 1 (ISO 24034:2005/DAM 1:2007)

Schweißzusätze - Massivdrähte und -stäbe zum Schmelzschiessen von Titan und Titanlegierungen - Einteilung - Änderung 1 (ISO 24034:2005/DAM 1:2007)

This draft European Standard is submitted to CEN members for parallel enquiry. It has been drawn up by the Technical Committee CEN/TC 121.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

Warning : This document is not a European Standard. It is distributed for review and comments. It is subject to change without notice and shall not be referred to as a European Standard.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Foreword

This document (EN ISO 24034:2005/prA1:2007) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 "Welding", the secretariat of which is held by DIN.

This document is currently submitted to the parallel Enquiry.

Endorsement notice

The text of ISO/DAM 24034:2005 has been approved by CEN as EN ISO 24034:2005/prA1:2007 without any modifications.



DRAFT AMENDMENT ISO 24034:2005/DAmD 1

ISO/TC 44/SC 3

Secretariat: **ANSI**

Voting begins on:
2007-05-10

Voting terminates on:
2007-10-10

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Welding consumables — Solid wires and rods for fusion welding of titanium and titanium alloys — Classification

AMENDMENT 1: Corresponding national classifications

Produits consommables pour le soudage — Fils pleins et baguettes pleines pour le soudage par fusion du titane et des alliages de titane — Classification

AMENDEMENT 1: Classifications nationales correspondantes

ICS 25.160.20

ISO/CEN PARALLEL ENQUIRY

The CEN Secretary-General has advised the ISO Secretary-General that this ISO/DIS covers a subject of interest to European standardization. **In accordance with the ISO-lead mode of collaboration as defined in the Vienna Agreement, consultation on this ISO/DIS has the same effect for CEN members as would a CEN enquiry on a draft European Standard.** Should this draft be accepted, a final draft, established on the basis of comments received, will be submitted to a parallel two-month FDIS vote in ISO and formal vote in CEN.

To expedite distribution, this document is circulated as received from the committee secretariat. ISO Central Secretariat work of editing and text composition will be undertaken at publication stage.

Pour accélérer la distribution, le présent document est distribué tel qu'il est parvenu du secrétariat du comité. Le travail de rédaction et de composition de texte sera effectué au Secrétariat central de l'ISO au stade de publication.

THIS DOCUMENT IS A DRAFT CIRCULATED FOR COMMENT AND APPROVAL. IT IS THEREFORE SUBJECT TO CHANGE AND MAY NOT BE REFERRED TO AS AN INTERNATIONAL STANDARD UNTIL PUBLISHED AS SUCH.

IN ADDITION TO THEIR EVALUATION AS BEING ACCEPTABLE FOR INDUSTRIAL, TECHNOLOGICAL, COMMERCIAL AND USER PURPOSES, DRAFT INTERNATIONAL STANDARDS MAY ON OCCASION HAVE TO BE CONSIDERED IN THE LIGHT OF THEIR POTENTIAL TO BECOME STANDARDS TO WHICH REFERENCE MAY BE MADE IN NATIONAL REGULATIONS.

RECIPIENTS OF THIS DRAFT ARE INVITED TO SUBMIT, WITH THEIR COMMENTS, NOTIFICATION OF ANY RELEVANT PATENT RIGHTS OF WHICH THEY ARE AWARE AND TO PROVIDE SUPPORTING DOCUMENTATION.

PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

Copyright notice

This ISO document is a Draft International Standard and is copyright-protected by ISO. Except as permitted under the applicable laws of the user's country, neither this ISO draft nor any extract from it may be reproduced, stored in a retrieval system or transmitted in any form or by any means, electronic, photocopying, recording or otherwise, without prior written permission being secured.

Requests for permission to reproduce should be addressed to either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Reproduction may be subject to royalty payments or a licensing agreement.

Violators may be prosecuted.

Contents

Page

Forewordiv

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

Amendment 1 to ISO 24034:2005 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 3, *Welding consumables*.

Requests for an official interpretation of technical aspects of this International Standard should be directed to the secretariat of ISO/TC 44/SC 3 via the user's member body in the user's country; a listing of these bodies can be found at www.iso.org.

Welding consumables — Solid wires and rods for fusion welding of titanium and titanium alloys — Classification

AMENDMENT 1: Corresponding national classifications

Page iii

Add Table 1 and new Table B.1 to the Table of Contents

Page 5

Add a note to the table "NOTE Corresponding national classifications are shown in Annex B."

Page 9

Add new Informative Annex B, "Corresponding national classifications"

Add new Table B.1, "Corresponding national classifications"