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**Gaseous fire-extinguishing systems —  
Physical properties and system design —**

**Part 9:  
HFC 227ea extinguishant**

*Systèmes d'extinction d'incendie utilisant des agents gazeux — Propriétés  
physiques et conception des systèmes —  
Partie 9: Agent extincteur HFC 227ea*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this part of ISO 14520 may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

International Standard ISO 14520-9 was prepared by Technical Committee ISO/TC 21, *Equipment for fire protection and fire fighting*, Subcommittee SC 8, *Gaseous media fire extinguishing systems*.

ISO 14520 consists of the following parts, under the general title *Gaseous fire-extinguishing systems — Physical properties and system design*:

— Part 1: General requirements

— Part 2:  $CF_3I$  extinguishant

— Part 3: FC-2-1-8 extinguishant

— Part 4: FC-3-1-10 extinguishant

— Part 6: HCFC Blend A extinguishant

— Part 7: HCFC 124 extinguishant

— Part 8: HCFC 125 extinguishant

— Part 9: HFC 227ea extinguishant

— Part 10: HFC 23 extinguishant

— Part 11: HFC 236fa extinguishant

— Part 12: IG-01 extinguishant

— Part 13: IG-100 extinguishant

— Part 14: IG-55 extinguishant

— Part 15: IG-541 extinguishant

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# Gaseous fire-extinguishing systems — Physical properties and system design —

## Part 9: HFC 227ea extinguishant

### 1 Scope

1.1 This part of ISO 14520 contains specific requirements for gaseous fire-extinguishing systems, with respect to the HFC 227ea extinguishant. It includes details of physical properties, specification, usage and safety aspects.

1.2 This part of ISO 14520 covers systems operating at nominal pressures of 25 bar or 42 bar with nitrogen propellant. This does not preclude the use of other systems.

### 2 Normative reference

The following normative document contains provisions which, through reference in this text, constitute provisions of this part of ISO 14520. For dated references, subsequent amendments to, or revisions of, this publication do not apply. However, parties to agreements based on this part of ISO 14520 are encouraged to investigate the possibility of applying the most recent edition of the normative document indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO 14520-1:2000, *Gaseous fire-extinguishing systems — Physical properties and system design — Part 1: General requirements.*

### 3 Terms and definitions

For the purposes of this part of ISO 14520, the terms and definitions given in ISO 14520-1 apply.

### 4 Characteristics and uses

#### 4.1 General

Extinguishant HFC 227ea shall comply with the specification shown in Table 1.

HFC 227ea is a colourless, almost odourless, electrically non-conductive gas, with a density approximately six times that of air.

The physical properties are shown in Table 2.

HFC 227ea extinguishes fires mainly by physical means but by some chemical means.

**Table 1 — Specification for HFC 227ea**

Property	Requirement
Purity	99,6 % by mass, min.
Acidity	$3 \times 10^{-6}$ by mass, max.
Water content	$10 \times 10^{-6}$ by mass, max.
Non-volatile residue	0,01 % by mass, max.
Suspended matter or sediment	None visible

**Table 2 — Physical properties of HFC 227ea**

Property	Units	Value
Molecular mass	—	170
Boiling point at 1,013 bar (absolute)	°C	-16,4
Freezing point	°C	-131,1
Critical temperature	°C	101,7
Critical pressure	bar abs	29,12
Critical volume	cm <sup>3</sup> /mol	274
Critical density	kg/m <sup>3</sup>	621
Vapour pressure 20 °C	bar abs	3,91
Liquid density 20 °C	kg/m <sup>3</sup>	1 407
Saturated vapour density 20 °C	kg/m <sup>3</sup>	31,176
Specific volume of superheated vapour at 1,013 bar and 20 °C	m <sup>3</sup> /kg	0,1373
Chemical formula	CF <sub>3</sub> CHFCF <sub>3</sub>	
Chemical name	Heptafluoropropane	

**4.2 Use of HFC 227ea systems**

HFC 227ea total flooding systems may be used for extinguishing fires of all classes within the limits specified in clause 4 of ISO 14520-1:2000.

The extinguishant requirements per volume of protected space are shown in Table 3 for various levels of concentration. These are based on methods shown in 7.6 of ISO 14520-1:2000.

The extinguishing concentrations and design concentrations for *n*-heptane and surface class A hazards are shown in Table 4. Concentrations for other fuels are shown in Table 5 and inerting concentrations are shown in Table 6.

Table 3 — HFC 227ea total flooding quantity

Temperature <i>T</i> °C	Specific vapour volume <i>S</i> m <sup>3</sup> /kg	HFC 227ea mass requirements per unit volume of protected space, <i>m/V</i> (kg/m <sup>3</sup> )									
		Design concentration (by volume)									
		6 %	7 %	8 %	9 %	10 %	11 %	12 %	13 %	14 %	15 %
-10	0,1215	0,5254	0,6196	0,7158	0,8142	0,9147	1,0174	1,1225	1,2301	1,3401	1,4527
-5	0,1241	0,5142	0,6064	0,7005	0,7967	0,8951	0,9957	1,0985	1,2038	1,3114	1,4216
0	0,1268	0,5034	0,5936	0,6858	0,7800	0,8763	0,9748	1,0755	1,1785	1,2839	1,3918
5	0,1294	0,4932	0,5816	0,6719	0,7642	0,8586	0,9550	1,0537	1,1546	1,2579	1,3636
10	0,1320	0,4834	0,5700	0,6585	0,7490	0,8414	0,9360	1,0327	1,1316	1,2328	1,3364
15	0,1347	0,4740	0,5589	0,6457	0,7344	0,8251	0,9178	1,0126	1,1096	1,2089	1,3105
20	0,1373	0,4650	0,5483	0,6335	0,7205	0,8094	0,9004	0,9934	1,0886	1,1859	1,2856
25	0,1399	0,4564	0,5382	0,6217	0,7071	0,7944	0,8837	0,9750	1,0684	1,1640	1,2618
30	0,1425	0,4481	0,5284	0,6104	0,6943	0,7800	0,8676	0,9573	1,0490	1,1428	1,2388
35	0,1450	0,4401	0,5190	0,5996	0,6819	0,7661	0,8522	0,9402	1,0303	1,1224	1,2168
40	0,1476	0,4324	0,5099	0,5891	0,6701	0,7528	0,8374	0,9239	1,0124	1,1029	1,1956
45	0,1502	0,4250	0,5012	0,5790	0,6586	0,7399	0,8230	0,9080	0,9950	1,0840	1,1751
50	0,1527	0,4180	0,4929	0,5694	0,6476	0,7276	0,8093	0,8929	0,9784	1,0660	1,1555
55	0,1553	0,4111	0,4847	0,5600	0,6369	0,7156	0,7960	0,8782	0,9623	1,0484	1,1365
60	0,1578	0,4045	0,4770	0,5510	0,6267	0,7041	0,7832	0,8641	0,9469	1,0316	1,1183
65	0,1604	0,3980	0,4694	0,5423	0,6167	0,6929	0,7707	0,8504	0,9318	1,0152	1,1005
70	0,1629	0,3919	0,4621	0,5338	0,6072	0,6821	0,7588	0,8371	0,9173	0,9994	1,0834
75	0,1654	0,3859	0,4550	0,5257	0,5979	0,6717	0,7471	0,8243	0,9033	0,9841	1,0668
80	0,1679	0,3801	0,4482	0,5178	0,5890	0,6617	0,7360	0,8120	0,8898	0,9694	1,0509
85	0,1704	0,3745	0,4416	0,5102	0,5803	0,6519	0,7251	0,8000	0,8767	0,9551	1,0354
90	0,1730	0,3690	0,4351	0,5027	0,5717	0,6423	0,7145	0,7883	0,8638	0,9411	1,0202
95	0,1755	0,3638	0,4290	0,4956	0,5636	0,6332	0,7044	0,7771	0,8516	0,9277	1,0057
100	0,1780	0,3587	0,4229	0,4886	0,5557	0,6243	0,6945	0,7662	0,8396	0,9147	0,9916

NOTE This information was supplied by the manufacturer, Great Lakes Chemical Corporation, USA. It refers only to the product FM 200, and may not represent any other products containing heptafluoropropane.

Symbols:

*m/V* is the agent mass requirements (kg/m<sup>3</sup>); i.e. mass, *m*, in kilograms of agent required per cubic metre of protected volume *V* to produce the indicated concentration at the temperature specified;

*V* is the net volume of hazard (m<sup>3</sup>); i.e. the enclosed volume minus the fixed structures impervious to extinguishant

$$m = \left( \frac{c}{100 - c} \right) \frac{V}{S}$$

*T* is the temperature (°C); i.e. the design temperature in the hazard area;

*S* is the specific volume (m<sup>3</sup>/kg); the specific volume of superheated HFC 227ea vapour at a pressure of 1,013 bar may be approximated by the formula:

$$S = k_1 + k_2 T$$

where

$$k_1 = 0,1269$$

$$k_2 = 0,000513$$

*c* is the concentration (%); i.e. the volumetric concentration of HFC 227ea in air at the temperature indicated, and a pressure of 1,013 bar absolute.

**Table 4 — HFC 227ea reference extinguishing and design concentrations**

Fuel	Extinguishment %	Minimum design %
Heptane	6,6	8,6
Surface class A hazards <sup>a</sup>	5,8	7,5
NOTE 1 Extinguishing concentrations were derived in accordance with ISO 14520-1:2000, annex B, using the VdS cup burner.		
NOTE 2 Verified by the full-scale ULI cup burner method.		
<sup>a</sup> See 7.5.1.3 of ISO 14520-1:2000.		

**Table 5 — HFC 227ea extinguishing and design concentrations for other fuels**

Fuel	Extinguishment %	Minimum design %
Acetone	6,5	8,5
Ethanol	7,6	9,9
Ethylene glycol	7,8	10,1
Methanol	9,9	12,9
Toluene	5,1	6,6
NOTE Derived by the VdS cup burner method.		

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**Table 6 — HFC 227ea inerting and design concentrations**

Fuel	Inertion %	Minimum design %
Isobutane	11,3	12,4
1-Chloro-1,1-difluoroethane (HCFC 1416)	2,6	2,9
1,1-Difluoroethane (HCFC 152a)	8,6	9,5
Difluoromethane (HCFC 32)	3,5	3,9
Ethylene oxide	13,6	15,0
Methane	8,0	8,8
Pentane	11,6	12,8
Propane	11,6	12,8
NOTE Inerting concentrations were derived in accordance with the requirements of ISO 14520-1:2000, annex D and 7.5.2.		



## 5 Safety of personnel

Any hazard to personnel created by the discharge of HFC 227ea shall be considered in the design of the system.

Potential hazards can arise from the following:

- a) the extinguishant itself;
- b) the combustion products of the fire; and
- c) breakdown products of the extinguishant resulting from exposure to fire.

For minimum safety requirements, see ISO 14520-1:2000, clause 5.

Toxicological information for HFC 227ea is shown in Table 7.

**Table 7 — Toxicological information for HFC 227ea**

Property	Value %
ALC	>80 at 20 % O <sub>2</sub>
No observed adverse effect level (NOAEL)	9,0
Lowest observed adverse effect level (LOAEL)	10,5
NOTE ALC is the approximate lethal concentration for a rat population during a 4-h exposure.	

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## 6 System design

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### 6.1 Fill density

The fill density of the container shall not exceed the values given in Table 8 for 25 bar systems and Table 9 for 42 bar systems.

Exceeding the maximum fill density may result in the container becoming "liquid full", with the effect that an extremely high rise in pressure occurs with small increases in temperature, which could adversely affect the integrity of the container assembly.

The relationships between pressure and temperature are shown in Figures 1 and 2 for various levels of fill density.

**Table 8 — 25 bar storage container characteristics for HFC 227ea**

Property	Unit	Value
Maximum fill density	kg/m <sup>3</sup>	1 150
Maximum container working pressure at 50 °C	bar (gauge)	34
Superpressurization at 21 °C	bar (gauge)	25
NOTE Reference should be made to Figure 1 for further data on pressure/temperature relationships.		