



SLOVENSKI STANDARD
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Zinc coatings - Guidelines and recommendations for the protection against corrosion of iron and steel in structures - Part 1: General principles of design and corrosion resistance (ISO 14713-1:2009)

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Zinküberzüge - Leitfäden und Empfehlungen zum Schutz von Eisen- und Stahlkonstruktionen vor Korrosion - Teil 1: Allgemeine Konstruktionsgrundsätze und Korrosionsbeständigkeit (ISO 14713-1:2009)

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Revêtements de zinc - Lignes directrices et recommandations pour la protection contre la corrosion du fer et de l'acier dans les constructions - Partie 1: Principes généraux de conception et résistance à la corrosion (ISO 14713-1:2009)

Ta slovenski standard je istoveten z: EN ISO 14713-1:2009

ICS:

25.220.40	Kovinske prevleke	Metallic coatings
91.080.10	Kovinske konstrukcije	Metal structures

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Supersedes EN ISO 14713:1999

English Version

**Zinc coatings - Guidelines and recommendations for the
protection against corrosion of iron and steel in structures - Part
1: General principles of design and corrosion resistance (ISO
14713-1:2009)**

Revêtements de zinc - Lignes directrices et
recommandations pour la protection contre la corrosion du
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von Eisen- und Stahlkonstruktionen vor Korrosion - Teil 1:
Allgemeine Konstruktionsgrundsätze und
Korrosionsbeständigkeit (ISO 14713-1:2009)

This European Standard was approved by CEN on 18 November 2009.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

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Foreword

This document (EN ISO 14713-1:2009) has been prepared by Technical Committee ISO/TC 107 "Metallic and other inorganic coatings" in collaboration with Technical Committee CEN/TC 262 "Metallic and other inorganic coatings" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2010, and conflicting national standards shall be withdrawn at the latest by June 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 14713:1999.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

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**Zinc coatings — Guidelines and
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protection contre la corrosion du fer et de l'acier dans les
constructions —*<https://standards.iteh.ai/catalog/standards/sist/782f987a-26cb-4383-96a1-65c277002750>*Partie 1: Principes généraux de conception et résistance à la corrosion*Reference number
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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 14713-1 was prepared by Technical Committee ISO/TC 107, *Metallic and other inorganic coatings*, Subcommittee SC 4, *Hot dip coatings (galvanized, etc.)*.

This first edition, together with ISO 14713-2 and ISO 14713-3, cancels and replaces ISO 14713:1999, which has been technically revised.

ISO 14713 consists of the following parts, under the general title *Zinc coatings — Guidelines and recommendations for the protection against corrosion of iron and steel in structures*:

- *Part 1: General principles of design and corrosion resistance*
- *Part 2: Hot dip galvanizing*
- *Part 3: Sherardizing*

Zinc coatings — Guidelines and recommendations for the protection against corrosion of iron and steel in structures —

Part 1: General principles of design and corrosion resistance

1 Scope

This part of ISO 14713 provides guidelines and recommendations regarding the general principles of design which are appropriate for articles to be zinc coated for corrosion protection and the level of corrosion resistance provided by zinc coatings applied to iron or steel articles, exposed to a variety of environments. Initial protection is covered in relation to

- available standard processes,
- design considerations, and
- environments for use.

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This part of ISO 14713 applies to zinc coatings applied by the following processes:

- a) hot dip galvanized coatings (applied after fabrication);
- b) hot dip galvanized coatings (applied onto continuous sheet);
- c) sherardized coatings;
- d) thermal sprayed coatings;
- e) mechanically plated coatings;
- f) electrodeposited coatings.

These guidelines and recommendations do not deal with the maintenance of corrosion protection in service for steel with zinc coatings. Guidance on this subject can be found in ISO 12944-5 and ISO 12944-8.

NOTE There are a variety of product-related standards (e.g. for nails, fasteners, ductile iron pipes, etc.) which provide specific requirements for the applied zinc coating systems which go beyond any general guidance presented in this part of ISO 14713. These specific product-related requirements will take precedence over these general recommendations.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1461, *Hot dip galvanized coatings on fabricated iron and steel articles — Specifications and test methods*