

---

**Varnost tekočih stopnic in trakov za osebe (stez) - 2. del: Pravila za izboljšanje varnosti obstoječih stopnic in trakov za osebe**

Safety of escalators and moving walks - Part 2: Rules for the improvement of safety of existing escalators and moving walks

Sicherheit von Fahrtreppen und Fahrsteigen - Teil 2: Regeln für die Erhöhung der Sicherheit bestehender Fahrtreppen und Fahrsteige

Sécurité des escaliers mécaniques et trottoirs roulants - Partie 2: Règles pour l'amélioration de la sécurité des escaliers mécaniques et des trottoirs roulants existants

<https://standards.iteh.ai/catalog/standards/sist/78a82f1e-f003-442a-94ff-ab1cda9ccbb5/sist-en-115-2-2010>

**Ta slovenski standard je istoveten z: EN 115-2:2010**

---

**ICS:**

91.140.90      Dvigala. Tekoče stopnice      Lifts. Escalators

**SIST EN 115-2:2010**

**en,fr,de**

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

SIST EN 115-2:2010

<https://standards.iteh.ai/catalog/standards/sist/78a82f1e-f003-442a-94ff-ab1cda9ccbb5/sist-en-115-2-2010>

EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN 115-2**

July 2010

ICS 91.140.90

English Version

**Safety of escalators and moving walks - Part 2: Rules for the  
improvement of safety of existing escalators and moving walks**

Sécurité des escaliers mécaniques et trottoirs roulants -  
Partie 2: Règles pour l'amélioration de la sécurité des  
escaliers mécaniques et des trottoirs roulants existants

Sicherheit von Fahrtreppen und Fahrsteigen - Teil 2:  
Regeln für die Erhöhung der Sicherheit bestehender  
Fahrtreppen und Fahrsteige

This European Standard was approved by CEN on 12 June 2010.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

SIST EN 115-2:2010

<https://standards.iteh.ai/catalog/standards/sist/78a82f1e-f003-442a-94ff-ab1cda9ccbb5/sist-en-115-2-2010>



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**Management Centre: Avenue Marnix 17, B-1000 Brussels**

## Contents

page

Foreword.....	4
Introduction .....	5
1 Scope .....	7
2 Normative references .....	7
3 Terms and definitions .....	7
4 List of significant hazards .....	8
4.1 General.....	8
4.2 Significant hazards dealt with by this standard .....	8
4.3 Significant hazards not dealt with by this standard.....	10
5 Safety requirements and/or protective measures .....	11
5.1 General.....	11
5.2 Supporting structure (truss) and enclosure .....	11
5.2.1 General.....	11
5.2.2 Fire hazard.....	11
5.3 Steps, pallets and belt .....	11
5.4 Drive units .....	12
5.4.1 Driving machine .....	12
5.4.2 Braking system .....	12
5.5 Balustrade .....	13
5.5.1 General.....	13
5.5.2 Dimension of balustrades .....	13
5.5.3 Skirting.....	14
5.6 Handrail system .....	14
5.6.1 Handrail speed monitoring .....	14
5.6.2 Profile and position .....	14
5.6.3 Handrail entry.....	14
5.7 Landings .....	14
5.8 Machinery spaces, driving stations and return stations .....	15
5.9 Fire protection.....	15
5.10 (kept free).....	16
5.11 Electric installations and appliances.....	16
5.11.1 General.....	16
5.11.2 Main switches.....	16
5.11.3 Protection against electrostatic loading .....	17
5.12 Protection against electric faults - controls.....	17
5.12.1 Stopping .....	17
5.12.2 Inspection control.....	17
5.13 Building interfaces.....	18
5.13.1 Free space for users.....	18
5.13.2 Machinery spaces outside the truss.....	19
5.13.3 Electric power supply.....	19
5.14 Safety signs for the user .....	19
5.15 Use of shopping trolleys and baggage carts .....	20
5.15.1 Escalator .....	20
5.15.2 Moving walk.....	20
6 Verification of improvement measures .....	20
7 Information for use .....	20
Annex A (informative) Method for national implementation of EN 115-2 .....	21
A.1 General.....	21
A.2 Identification of hazardous situations .....	21

<b>A.3</b>	<b>Evaluation of hazardous situations .....</b>	<b>21</b>
<b>A.4</b>	<b>Classification of priority levels .....</b>	<b>24</b>
<b>Annex B</b> (informative)	<b>Safety check list for existing escalators and moving walks .....</b>	<b>25</b>
<b>Bibliography</b> .....		<b>31</b>

## **iTeh STANDARD PREVIEW** **(standards.iteh.ai)**

SIST EN 115-2:2010

<https://standards.iteh.ai/catalog/standards/sist/78a82f1e-f003-442a-94ff-ab1cda9ccbb5/sist-en-115-2-2010>

## Foreword

This document (EN 115-2:2010) has been prepared by Technical Committee CEN/TC 10 “Lifts, escalators and moving walks”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2011, and conflicting national standards shall be withdrawn at the latest by January 2011.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

The EN 115 series of standards consists of the following parts, under the general title *Safety of escalators and moving walks*:

- *Part 1: Construction and installation;*
- *Part 2: Rules for the improvement of safety of existing escalators and moving walks;*
- *Part 3: Correlation between EN 115:1995 and its amendments and EN 115-1:2008.*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

<https://standards.iteh.ai/catalog/standards/sist/78a82f1e-f003-442a-94ff-ab1cda9ccbb5/sist-en-115-2-2010>

## Introduction

### Background of this standard

More than 75 000 escalators and moving walks are in use today in the European Union (EU) and European free Trade Association (EFTA) and almost 50 % were installed more than 20 years ago. However, this standard compares the safety level of escalators and moving walks installed after 1970 with those within EN 115-1:2008. This recognises that the first attempt to have a common standard for escalators and moving walks was the CIRA Recommendation 28 [1]. Escalators and moving walks were installed to the safety level appropriate at that time. This level is less than today's state of the art for safety.

New technologies and social expectations have led to today's state of the art for safety. This has led to the situation today of different levels of safety across Europe causing accidents. However, users and authorised persons expect a common acceptable level of safety.

Furthermore the life cycle of escalators and moving walks is longer than most other transportation systems and building equipment, which therefore means that the design, performance and safety can fall behind modern technologies. If all existing escalators and moving walks are not upgraded to today's state of the art of safety the number of injuries will increase (especially in areas which can be accessed by the general public, recognizing the change of behaviour and changing attitudes towards safety in general). If escalators or moving walks were installed before 1970 on the base of manufacturers' and national standards or were installed after 1970 but not in accordance with CIRA Recommendation 28, then they should be the subject of a separate risk assessment in addition to the recommendations of this standard to determine whether a safety upgrade or a full replacement is appropriate.

### Approach of this standard

[SIST EN 115-2:2010](https://standards.iteh.ai/catalog/standards/sist/78a82f1e-f003-442a-94ff-ab1cda9ccbb5/sist-en-115-2-2010)

[https://standards.iteh.ai/catalog/standards/sist/78a82f1e-f003-442a-94ff-](https://standards.iteh.ai/catalog/standards/sist/78a82f1e-f003-442a-94ff-ab1cda9ccbb5/sist-en-115-2-2010)

[ab1cda9ccbb5/sist-en-115-2-2010](https://standards.iteh.ai/catalog/standards/sist/78a82f1e-f003-442a-94ff-ab1cda9ccbb5/sist-en-115-2-2010)

This standard

- categorises various hazards and hazardous situations, each of which has been analysed by a risk assessment (see in particular Annex A);
- is intended to provide corrective actions to progressively and selectively improve, step by step, the safety of all existing escalators and moving walks towards today's state of the art for safety (see Clause 5);
- enables each escalator and moving walk to be audited and safety measures to be identified and implemented in a step by step and selective fashion according to the frequency and severity of any single risk (see Table B.2);
- lists the high, medium and low risks and corrective actions which can be applied in separate steps in order to mitigate the risks (see Table B.2).

### Use of this standard

This standard can be used as a guideline for:

- a) national authorities to determine its own programme of implementation in a step by step process via a filtering process (see Annex A) in a reasonable and practicable<sup>1)</sup> way based on the level of risk (e.g. high, medium, low) and social and economic considerations;

---

1) "Reasonable and practicable" is defined as follows: "In deciding what is reasonably practicable the seriousness of a risk to injury should be weighted against the difficulty and cost of removing or reducing that risk. Where the difficulty and costs are high, and a careful assessment of the risk shows it to be comparatively unimportant, action may not need to be taken. On the other hand where the risk is high, action should be taken at whatever cost."

**EN 115-2:2010 (E)**

- b) owners to follow their responsibilities according to existing regulations (e.g. use of Work Equipment Directive);
- c) maintenance companies and/or inspection bodies to inform the owners on the safety level of their installations;
- d) owners to upgrade the existing escalator or moving walk on a voluntary basis in accordance with c) if no regulations exist.

In making an audit of an existing escalator or moving walk installation Annex B can be used to identify the hazards and corrective actions in this standard. However, where a hazardous situation is identified which is not covered in this standard a separate risk assessment should be made. This risk assessment should be based on ISO 14798 [2].

## **iTeh STANDARD PREVIEW** **(standards.iteh.ai)**

SIST EN 115-2:2010

<https://standards.iteh.ai/catalog/standards/sist/78a82f1e-f003-442a-94ff-ab1cda9ccbb5/sist-en-115-2-2010>



## 1 Scope

**1.1** This European Standard gives rules for improving the safety of existing escalators and moving walks with the aim of reaching an equivalent level of safety to that of a newly installed escalator and moving walk by the application of today's state of the art for safety.

**NOTE** Due to situations such as the existing machine or building designs, it may not be possible in all cases to reach today's state of the art for safety. Nevertheless the objective is to improve the level of safety wherever possible.

**1.2** This standard includes the improvement of safety of existing escalators and moving walks for:

- a) users;
- b) maintenance and inspection personnel;
- c) persons outside the escalator or moving walk (but in its immediate vicinity);
- d) authorised persons.

**1.3** This standard is not applicable to:

- a) safety during transport, installation, repairs and dismantling of escalators and moving walks;
- b) spiral escalators;
- c) accelerating moving walks.

However, this standard can usefully be taken as a reference basis.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 115-1:2008+A1:2010, *Safety of escalators and moving walks — Part 1: Construction and installation*

EN 13015:2001+A1:2008, *Maintenance for lifts and escalators — Rules for maintenance instructions*

EN 60204-1:2006, *Safety of machinery — Electrical equipment of machines — Part 1: General requirements (IEC 60204-1:2005, modified)*

EN ISO 12100-1:2003, *Safety of machinery — Basic concepts, general principles for design — Part 1: Basic terminology, methodology (ISO 12100-1:2003)*

EN ISO 13850, *Safety of machinery — Emergency stop — Principles for design (ISO 13850:2006)*

EN ISO 13857:2008, *Safety of machinery — Safety distances to prevent hazard zones being reached by upper and lower limbs (ISO 13857:2008)*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN ISO 12100-1:2003, EN 115-1:2008+A1:2010 and the following apply.

**EN 115-2:2010 (E)****3.1****authorised person**

person with permission from the owner of the installation to perform defined activities

**3.2****existing escalator or moving walk**

escalator or moving walk which is in service at the disposal of its owner

**3.3****owner of the installation**

natural or legal person who has the power of disposal of the installation and takes the responsibility for its operation and use

**4 List of significant hazards****4.1 General**

This clause contains all the significant hazards, hazardous situations and events, as far as they are dealt with in this standard, identified by risk assessments as significant for existing escalators and moving walks and which require action to eliminate or reduce the risk.

**4.2 Significant hazards dealt with by this standard**

Table 1 below contains a list of significant hazards including their priority levels and relevant clauses of the present standard.

iteh STANDARD PREVIEW  
(standards.iteh.ai)

SIST EN 115-2:2010

<https://standards.iteh.ai/catalog/standards/sist/78a82f1e-f003-442a-94ff-ab1cda9ccbb5/sist-en-115-2-2010>

Table 1 — List of significant hazards

Nr.	Hazard/hazardous situation	Priority level	Relevant clause of EN 115-2
1	Affect of harmful materials (e.g. asbestos)	H	5.1
2	Contact with moving machinery parts (e.g. driving unit, handrail drive, step or pallet) normally not accessible to the public	M	5.2.1, 5.4.1, 5.12.2, 5.13.2.1
3	Fire inside the supporting structure and machinery spaces	M	5.2.2, 5.9
4	Slipping on steps/pallets/belt and landing areas	H	5.3.1, 5.7.1
5	Falling due to insufficient step demarcation	M	5.3.2
6	Trapping between skirting and steps	H	5.3.3, 5.5.3
7	Trapping between step and step or pallet and pallet	H	5.3.4
8	Missing steps or pallets	H	5.3.5
9	Collision between fixed and moving parts of the step/pallet/belt system	M	5.3.6
10	Uncontrolled movement or a failure to stop of the machine resulting from missing second independent main contactor	H	5.4.1, 5.4.2.3
11	Excessive speed and unintended reversal of direction	M	5.4.2.1, 5.4.2.2, 5.4.2.5
12	Effect of excessive stopping distance	L	5.4.2.4
13	Falling due to reduced stopping distance	H	5.4.2.6
14	Falling over the balustrade	M	5.5.2.1, 5.5.2.2
15	Falling resulting from sliding on the outside of the balustrade	L	5.5.2.3
16	Climbing on the outside of the balustrade or falling from the landing	H	5.5.2.3, 5.13.1.6
17	Falling due to handrail speed deviation	M	5.6.1
18	Crushing of fingers between handrail and balustrade	H	5.6.2
19	Drawing-in at handrail entry into the balustrade	H/M	5.6.3.1
20	Trapping at handrail entry (between handrail and floor)	M	5.6.3.2
21	Trapping between comb and step/pallet	H	5.7.2, 5.7.3
22	Trapping of users resulting from sagging of the step/pallet	H	5.7.4
23	Miscellaneous equipment in workers' area not related to the installation	M	5.8.1

Table 1 (continued)

Nr.	Hazard/hazardous situation	Priority level	Relevant clause of EN 115-2
24	Insufficient space in workers' area	H	5.8.2, 5.13.2.4, 5.13.2.5, 5.13.2.6
25	Injuries due to missing lifting equipment for heavy loads	M	5.8.3
26.1	Missing lighting in the workers' area and access to it	H	5.8.4
26.2	Inadequate lighting in the workers' area and access to it	M	5.8.4, 5.13.2.2, 5.13.2.3
27.1	Missing emergency stopping device (working area)	H	5.8.5
27.2	Inadequate emergency stopping device (working area)	L	5.8.5
28	Contact of persons with live parts - Insufficient isolation	H	5.11.1.2, 5.13.3
29	Contact of persons with live parts – Isolation failure	H	5.11.1.3, 5.11.1.4, 5.13.3
30.1	Unsafe working conditions due to missing main switch	H	5.11.2
30.2	Unsafe working conditions due to or inadequate main switch	M	5.11.2
31	Electrostatic discharge from moving components	L	5.11.3
32.1	Injuries due to missing stop switch for emergency situation	H	5.12.1
32.2	Injuries due to inadequate stop switch for emergency situation	M	5.12.1
33	Impact on bodies caused by collision with building structures (wall, roof, criss-cross arrangement)	H	5.13.1.1, 5.13.1.2, 5.13.1.3
34	Crushing due to restricted circulation areas	M	5.13.1.4
35	Crushing of persons resulting from traffic congestion on succeeding escalators or moving walks	L	5.13.1.5
36	Falling due to inadequate lighting at the landings	M	5.13.1.7
37	Missing safety signs	M	5.14
38.1	Missing devices resulting in misuse of escalators by transporting other items than persons (e.g. shopping trolleys or baggage carts)	H	5.15.1
38.2	Inadequate devices to prevent use of trolleys or baggage carts on escalators	M	5.15.1
39	Crushing due to incompatible trolleys on moving walks	L	5.15.2
<b>Key</b> H high, M medium, L low			

#### 4.3 Significant hazards not dealt with by this standard

- Environmental conditions including e.g. earthquake and flooding;
- electromagnetic interferences;
- shearing due to sharp edges on machinery;
- non-conformance with national building codes;
- fire in the building.