



SLOVENSKI STANDARD
SIST EN 12697-30:2004+A1:2007

01-november-2007

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Bituminous mixtures - Test methods for hot mix asphalt - Part 30: Specimen preparation
by impact compactor

Asphalt - Prüfverfahren für Heiasphalt - Teil 30: Probenvorbereitung, Schlagverdichter

STANDARD PREVIEW

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Ta slovenski standard je istoveten z: **EN 12697-30:2004+A1:2007**

ICS:

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English Version

Bituminous mixtures - Test methods for hot mix asphalt - Part
30: Specimen preparation by impact compactor

Mélanges bitumineux - Méthodes de essai pour mélange
hydrocarboné à chaud - Partie 30: Confection d'éprouvettes
par compacteur à impact

Asphalt - Prüfverfahren für Heiasphalt - Teil 30:
Probenvorbereitung, Marshall-Verdichtungsgert

This European Standard was approved by CEN on 16 April 2004 and includes Amendment 1 approved by CEN on 16 May 2007.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

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Foreword

This document (EN 12697-30:2004+A1:2007) has been prepared by Technical Committee CEN/TC 227 "Road materials", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2008 and conflicting national standards shall be withdrawn at the latest by January 2008.

This document includes Amendment 1, approved by CEN on 2007-05-16.

This document supersedes EN 12697-30:2004.

The start and finish of text introduced or altered by amendment is indicated in the text by tags $\boxed{A1}$ $\boxed{A1}$.

Annex A is informative.

This document includes a Bibliography.

This European Standard is one of a series of standards as listed below:

EN 12697-1, *Bituminous mixtures — Test methods for hot mix asphalt — Part 1: Soluble binder content*

EN 12697-2, *Bituminous mixtures — Test method for hot mix asphalt — Part 2: Determination of particle size distribution*

EN 12697-3, *Bituminous mixtures — Test methods for hot mix asphalt — Part 3: Bitumen recovery: Rotary evaporator*

EN 12697-4, *Bituminous mixtures — Test methods for hot mix asphalt — Part 4: Bitumen recovery: Fractionating column*

EN 12697-5, *Bituminous mixtures — Test methods for hot mix asphalt — Part 5: Determination of the maximum density*

EN 12697-6, *Bituminous mixtures — Test methods for hot mix asphalt — Part 6: Determination of bulk density of bituminous specimens*

EN 12697-7, *Bituminous mixtures — Test methods for hot mix asphalt — Part 7: Determination of bulk density of bituminous specimens by gamma rays*

EN 12697-8, *Bituminous mixtures — Test methods for hot mix asphalt — Part 8: Determination of void characteristics of bituminous specimens*

EN 12697-9, *Bituminous mixtures — Test methods for hot mix asphalt — Part 9: Determination of the reference density*

EN 12697-10, *Bituminous mixtures — Test methods for hot mix asphalt — Part 10: Compactability*

EN 12697-11, *Bituminous mixtures — Test methods for hot mix asphalt — Part 11: Determination of the affinity between aggregate and bitumen*

EN 12697-12, *Bituminous mixtures — Test methods for hot mix asphalt — Part 12: Determination of the water sensitivity of bituminous specimens*

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EN 12697-13, *Bituminous mixtures — Test methods for hot mix asphalt — Part 13: Temperature measurement*

EN 12697-14, *Bituminous mixtures — Test methods for hot mix asphalt — Part 14: Water content*

EN 12697-15, *Bituminous mixtures — Test methods for hot mix asphalt — Part 15: Determination of the segregation sensitivity*

EN 12697-16, *Bituminous mixtures — Test methods for hot mix asphalt — Part 16: Abrasion by studded tyres*

EN 12697-17, *Bituminous mixtures — Test methods for hot mix asphalt — Part 17: Particle loss of porous asphalt specimen*

EN 12697-18, *Bituminous mixtures — Test methods for hot mix asphalt — Part 18: Binder drainage*

EN 12697-19, *Bituminous mixtures — Test methods for hot mix asphalt — Part 19: Permeability of specimen*

EN 12697-20, *Bituminous mixtures — Test methods for hot mix asphalt — Part 20: Indentation using cube or Marshall specimens*

EN 12697-21, *Bituminous mixtures — Test methods for hot mix asphalt — Part 21: Indentation using plate specimens*

EN 12697-22, *Bituminous mixtures — Test methods for hot mix asphalt — Part 22: Wheel tracking*

EN 12697-23, *Bituminous mixtures — Test methods for hot mix asphalt — Part 23: Determination of the indirect tensile strength of bituminous specimens*

EN 12697-24, *Bituminous mixtures — Test methods for hot mix asphalt — Part 24: Resistance to fatigue*

EN 12697-25, *Bituminous mixtures — Test methods for hot mix asphalt — Part 25: Cyclic compression test*

EN 12697-26, *Bituminous mixtures — Test methods for hot mix asphalt — Part 26: Stiffness*

EN 12697-27, *Bituminous mixtures — Test methods for hot mix asphalt — Part 27: Sampling*

EN 12697-28, *Bituminous mixtures — Test methods for hot mix asphalt — Part 28: Preparation of samples for determining binder content, water content and grading*

EN 12697-29, *Bituminous mixtures — Test method for hot mix asphalt — Part 29: Determination of the dimensions of a bituminous specimen*

EN 12697-30, *Bituminous mixtures — Test methods for hot mix asphalt — Part 30: Specimen preparation by impact compactor*

EN 12697-31, *Bituminous mixtures — Test methods for hot mix asphalt — Part 31: Specimen preparation by gyratory compactor*

EN 12697-32, *Bituminous mixtures — Test methods for hot mix asphalt — Part 32: Laboratory compaction of bituminous mixtures by vibratory compactor*

EN 12697-33, *Bituminous mixtures — Test methods for hot mix asphalt — Part 33: Specimen prepared by roller compactor*

EN 12697-34, *Bituminous mixtures — Test methods for hot mix asphalt — Part 34: Marshall test*

EN 12697-35, *Bituminous mixtures — Test methods for hot mix asphalt — Part 35: Laboratory mixing*

EN 12697-36, *Bituminous mixtures — Test methods for hot mix asphalt — Part 36: Determination of the thickness of a bituminous pavement*

EN 12697-37, *Bituminous mixtures — Test methods for hot mix asphalt — Part 37: Hot sand test for the adhesivity of binder on precoated chippings for HRA*

EN 12697-38, *Bituminous mixtures — Test methods for hot mix asphalt — Part 38: Common equipment and calibration*

EN 12697-39, *Bituminous mixtures — Test methods for hot mix asphalt — Part 39: Binder content by ignition*

EN 12697-40, *Bituminous mixtures — Test methods for hot mix asphalt — Part 40: In situ drainability*

EN 12697-41, *Bituminous mixtures — Test methods for hot mix asphalt — Part 41: Resistance to deicing fluids*

EN 12697-42, *Bituminous mixtures — Test methods for hot mix asphalt — Part 42: Amount of coarse foreign matters in reclaimed asphalt*

EN 12697-43, *Bituminous mixtures — Test methods for hot mix asphalt — Part 43: Resistance to fuel*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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1 Scope

This European Standard describes methods of moulding specimens from bituminous mixtures by impact compaction. Such specimens are primarily used to determine bulk density and other technological characteristics e.g. Marshall stability and flow according to EN 12697-34.

This European Standard applies to bituminous mixtures (both those made up in a laboratory and those resulting from work site sampling), with an upper aggregate size not larger than 22,4 mm.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text, and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 12591, *Bitumen and bituminous binders – Specifications for paving grade bitumens*

EN 12697-10, *Bituminous mixtures — Test methods for hot mix asphalt — Part 10: Compactability*

EN 12697-27, *Bituminous mixtures — Test methods for hot mix asphalt — Part 27: Sampling*

EN 12697-35:2004+A1, *Bituminous mixtures — Test methods for hot mix asphalt — Part 35: Laboratory mixing*

EN 13924, *Bitumen and bituminous binders – Specifications for hard paving grade bitumens*

EN 14023, *Bitumen and bituminous binders – Framework specification for poloymer modified bitumens*

3 Principle

To prepare the specimens, tempered asphalt mix, either freshly mixed according to EN 12697-35:2004+A1 or sampled on site or plant according to EN 12697-27 is transferred into a specified steel compaction mould. The mixture is then compacted in one of the specified impact compactors by the sliding mass being allowed to fall from a specified height with a specified number of blows within a specified time onto the foot of the hammer, located on top of the asphalt specimen. The specimen is then allowed to cool to room temperature.

4 Apparatus

4.1 Impact compactor with steel anvil

4.1.1 General

4.1.1.1 The impact compactor with steel anvil (see Figure 1), a machine-driven apparatus shall comprise the components listed in 4.1.1.2 to 4.1.1.9.

4.1.1.2 Steel base plate, 15 mm thick and about 600 mm × 610 mm, set horizontally on a firm base.

4.1.1.3 Three feet of equal rigidity in the direction of both compression and shear, fitted with rubber buffers corresponding to the mass of the compaction pedestal.

- 4.1.1.4 Compaction pedestal (see Figure 2) made of cast iron having a mass of at least 100 kg.
- 4.1.1.5 Clamping device, with eccentric cam (see Figure 1) to hold the compaction mould.
- 4.1.1.6 Compaction hammer, consisting of a cylindrical guide rod, a sliding mass (see Figure 3), weighing $(4\,550 \pm 20)$ g, and a foot (see Figure 4), weighing $(3\,960 \pm 20)$ g.
- 4.1.1.7 Chain-driven lifting gear, for the sliding mass, designed so that the length of the free fall is (460 ± 3) mm.
- 4.1.1.8 Device for counting and recording the number of blows.

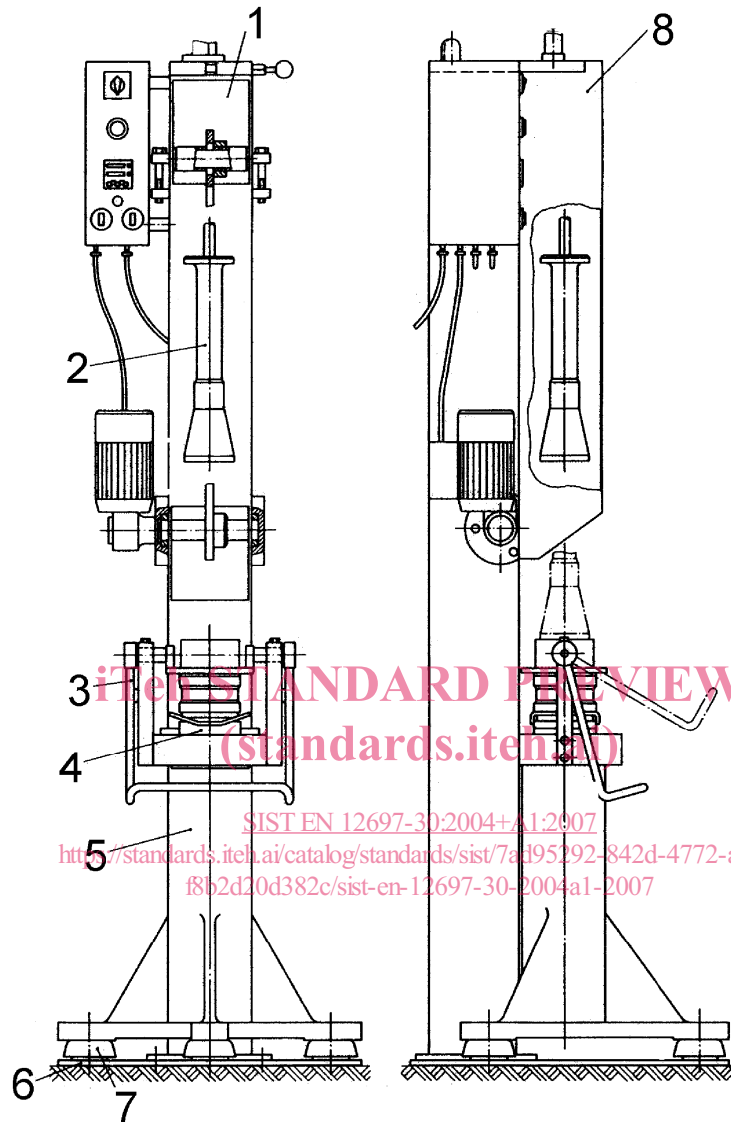
NOTE The number of blows should be counted and added.

- 4.1.1.9 Linear variable differential transformer (optional), as described in annex A, for measuring the specimen thickness during compaction for measuring compactibility in accordance with EN 12697-10.

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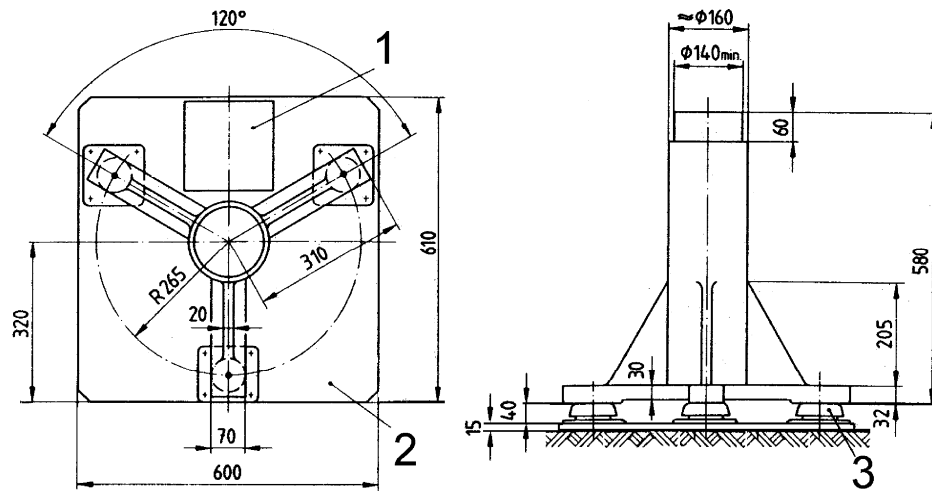
Key

- 1 Basic apparatus with power-driven lifting gear for the sliding mass and impact counter (shown without shielding)
- 2 Compaction hammer with guide rod for the sliding mass
- 3 Eccentric cam for clamping device
- 4 Mould base with compaction mould attached
- 5 Compaction pedestal
- 6 Steel base plate
- 7 Feet
- 8 Shielding

Figure 1 — Diagrammatic sketch of the impact compactor

NOTE See annex A for optional linear variable differential transformer to measure the specimen thickness during compaction.

Dimensions in millimetres



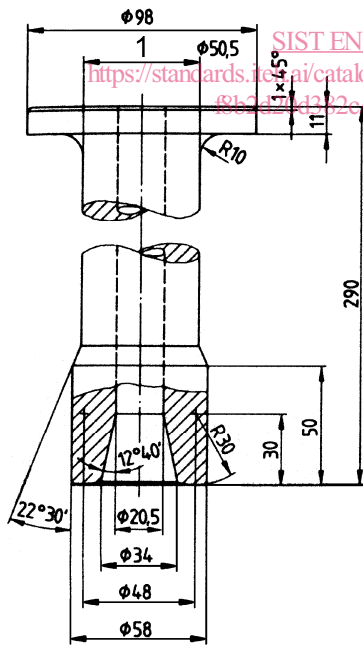
Key

- 1 Lifting gear
- 2 Base plate
- 3 Foot

Figure 2 — Diagrammatic representation of compaction pedestal, supported on feet

Dimensions in millimetres

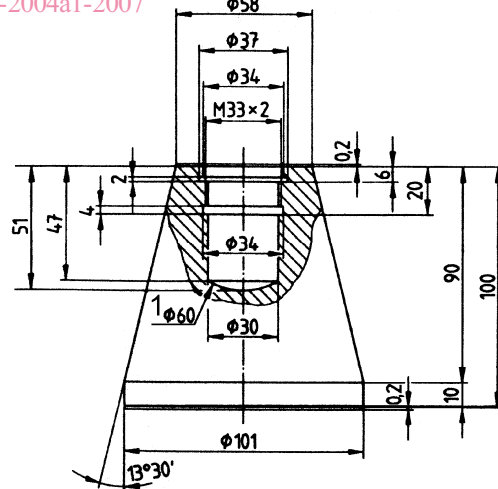
Dimensions in millimetres



Key

- 1 Counter balance

Figure 3 — Sliding mass of compaction hammer



Key

- 1 Sphere

The tolerance on the diameter of the foot of the compaction hammer shall be $\pm 0,5$ mm.

Figure 4 — Foot of compaction hammer