

## SLOVENSKI STANDARD SIST EN 633:1998

01-marec-1998

### Cementno-iverne plošče - Definicija in razvrstitev

Cement-bonded particleboards - Definition and classification

Zementgebundene Spanplatten - Definition und Klassifizierung

Panneaux de particules liées au ciment - Définition et classification

Ta slovenski standard je istoveten z: EN 633:1993

SIST EN 633:1998

https://standards.iteh.ai/catalog/standards/sist/131edb1c-3ffe-414e-b764-7e84b19306af/sist-en-633-1998

ICS:

79.060.20 Vlaknene in iverne plošče Fibre and particle boards

SIST EN 633:1998 en

**SIST EN 633:1998** 

# iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN 633:1998

https://standards.iteh.ai/catalog/standards/sist/131edb1c-3ffe-414e-b764-7e84b19306af/sist-en-633-1998

**EUROPEAN STANDARD** 

**EN 633** 

NORME EUROPÉENNE

**EUROPÄISCHE NORM** 

October 1993

UDC 674.03:674.816.2:666.94:001.4

Descriptors:

Particleboards, wooden boards, hydraulic binders, cements, definitions, classifications

English version

# Cement-bonded particleboards - Definition and classification

Panneaux de particules liées au ciment DARD PRF Klassifizierung

(standards.iteh.ai)

SIST EN 633:1998

https://standards.iteh.ai/catalog/standards/sist/131edb1c-3ffe-414e-b764-7e84b19306af/sist-en-633-1998

This European Standard was approved by CEN on 1993-10-27. CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

#### CEN

European Committee for Standardization Comité Européen de Normalisation Europäisches Komitee für Normung

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

Page 2 EN 633:1993

#### Contents list

	Pi	age
1	Scope	3
2	Definition	3
3	Classification	3

#### Foreword

This European Standard was prepared by Working Group 6 "Cement-bonded particleboards" (Joint secretariat France and United Kingdom) of Technical Committee CEN/TC 112 "Wood-based panels" (Secretariat: Germany).

No existing European Standard is superseded.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 1994, and conflicting national standards shall be withdrawn at the latest by December 1995.

In accordance with the common CEN/CENELEC Internal Regulations, the following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, United Kingdom.

# iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN 633:1998 https://standards.iteh.ai/catalog/standards/sist/131edb1c-3ffe-414e-b764-7e84b19306af/sist-en-633-1998

#### 1 Scope

This European Standard gives a definition and classification for cement bonded particleboards.

Particleboards manufactured with organic binders, or particleboard manufactured with a gypsum binder are not included.

NOTE: Particleboards manufactured with organic binders are defined and classified in EN 309:1992 "Particleboards - Definition and classification".

#### 2 Definition

Cement bonded particleboard: Sheet material manufactured under pressure, based on wood or other vegetable particles bound with hydraulic cement and possibly containing additives.

#### 3 Classification

Cement bonded particleboards can be classified according to different criteria, and there may be criteria other than those listed here. However, the most common classifications of cement bonded particleboards are as follows:

#### 3.1 According to the binder

- bonded with Ordinary Portland Cement (OPC)
- bonded with magnesium based cements (e.g. magnesite)

### 3.2 According to the state of the surfaces ARD PREVIEW

- as pressed plain or patterned (Standards.iteh.ai)
- sanded
- coated liquid or powder

SIST EN 633:1998

https://standards.iteh.ai/catalog/standards/sist/131edb1c-3ffe-414e-b764-surfaced with sheet material (e.g. decorative laminated plastics sheet, impregnated decorative paper, metal sheet, foil) /e84b19306af/sist-en-633-1998

#### 3.3 According to colouration

- integrally coloured
- no added colouration

#### 3.4 According to the shape

- with flat surfaces and square edges
- with profiled surface
- with profiled edges.