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EUROPEAN STANDARD NORME EUROPÉENNE **EUROPÄISCHE NORM**

DRAFT prEN ISO 14439

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English Version

Glass in building - Assembly rules - Glazing wedges (ISO/DIS 14439:2007)

Verre dans la construction - Règles de pose - Calage des vitrages (ISO/DIS 14439:2007)

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If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (prEN ISO 14439:2007) has been prepared by Technical Committee CEN/TC 129 "Glass in building", the secretariat of which is held by NBN, in collaboration with Technical Committee ISO/TC 160 "Glass in building".

This document is currently submitted to the parallel Enquiry.

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DRAFT INTERNATIONAL STANDARD ISO/DIS 14439



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Glass in building — Assembly rules — Glazing wedges

Verre dans la construction — Règles de pose — Calage des vitrages

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In accordance with the provisions of Council Resolution 15/1993 this document is circulated in the English language only.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 14439 was prepared by Technical Committee ISO/TC 160, *Glass in building*, Subcommittee SC 2, and by Technical Committee CEN/TC 129, *Glass in building* in collaboration.

This second/third/... edition cancels and replaces the first/second/... edition (), [clause(s) / subclause(s) / table(s) / figure(s) / annex(es)] of which [has / have] been technically revised.

Introduction

The properties and functions of blocks, described and illustrated in the following clauses, were developed in consideration of basic mechanical rules of weight dispositions and loads.

1 Scope

This standard specifies the functions, requirements and installation of glazing blocks within a frame during its manufacturing, transportation, instalment and operational life. The standard applies to glazing blocks used for all types of flat glass (drawn sheet, float, cast, wired and not-wired, clear and tinted), as well as to derived processed flat types of glass. For certain flat glass products and intended uses, e.g. fire resistant, additional considerations could apply.

This standard applies to all types of vertical, or nearly vertical, glazing (e.g. glazing which is no more than 15° from the vertical), in all types of fixed or opening frames used in buildings.

Structural sealant glazing is excluded from this International Standard.

2 Normative references STANDARD PREVIEW

This International Standard incorporates by dated or undated reference provisions from another publication. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of these publications apply to this International Standard ponly when incorporated in att by amendment or revision. For undated references the latest editions of the publications referred to apply pre-iso-14439-2007

ISO 48	Rubber, vulcanised or thermoplastic – Determination of hardness (hardness between 10 and 100 IRHD)
EN ISO 2039-1	Ball indexation method
prEN 12488	Glass in building – Glazing requirements - Assembly rules version 2002-02
prEN 12519	Doors and windows – Terminology version August 2003

3 Definition

For the purpose of this International Standard definitions according to prEN 12519 and given below apply:

3.1

glazing block

a piece of material placed between the glass pane and the frame preventing direct contact between the two of them. Glazing blocks include setting blocks, location blocks and distance pieces.

NOTE. Frames include sashes and casements.