
Vežan les - Razvrstitev in terminologija - 2. del: Terminologija

Plywood - Classification and terminology - Part 2: Terminology

Sperrholz - Klassifizierung und Terminologie - Teil 2: Terminologie

Contreplaqué - Classification et terminologie - Partie 2: Terminologie

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01.040.79	Lesna tehnologija (Slovarji)	Wood technology (Vocabularies)
79.060.10	Vežan les	Plywood

SIST EN 313-2:1998**en**

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EUROPEAN STANDARD

EN 313-2

NORME EUROPÉENNE

EUROPÄISCHE NORM

March 1995

ICS 79.060.10

Descriptors: Wooden boards, plywood, classifications, vocabulary

English version

Plywood - Classification and terminology - Part 2: Terminology

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REPUBLIKA SLOVENIJA
MINISTRSTVO ZA ZNANOST IN TEHNOLOGIJO
Urad RS za standardizacijo in meroslovje
LJUBLJANA

SIST..... EN 313-2

PREVZET PO METODI RAZGLASITVE

-03- 1998

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Ref. No. EN 313-2:1995 E

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Foreword

This European Standard has been prepared by the Technical Committee CEN/TC 112 "Wood-based panels" of which the secretariat is held by DIN.

The first part of this European Standard is:

"Plywood — Classification and terminology — Part 1: Classification".

The text is based on ISO 2074 which has been elaborated with European participation.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 1995, and conflicting national standards shall be withdrawn at the latest by September 1995.

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1 Scope

This European Standard defines the principal terms concerning plywood.

2 Terms and definitions

2.1 Plywood

Wood-based panel consisting of an assembly of layers bonded together with the direction of the grain in adjacent layers, usually at right angles.

2.2 Balanced plywood

Plywood in which the outer and inner layers are symmetrical about the centre layer with respect to thickness and species.

2.3 Veneer

Thin sheet of wood not more than 7 mm in thickness.

2.4 Layer

Either one ply or two or more plies, glued together with their grain direction parallel, or another material (see 2.16).

2.5 Ply

Either one single veneer, or two or more veneers joined edge to edge or end to end.

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2.6 Transverse layer (crossband)

Inner layer having grain direction at right angles to the outer layer.

2.7 Longitudinal layer (centre)

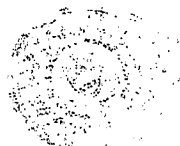
Inner layer having grain direction parallel to the outer layers.

2.8 Length of a panel

Conventionally, dimension in the direction of the grain of the outer layers.

2.9 Width of a panel

Conventionally, dimension at right angles to the length.



2.10 Core

Central layer visible on the edges of the manufactured panel, generally thicker than the other layers and consisting of:

- blocks or strips of wood placed side by side which may or may not be glued together,
- other wood-based material,
- other sheet material,
- cellular construction.

2.11 Veneer plywood

Plywood in which all the layers are made of veneers orientated parallel to the plane of the panel.

2.12 Multi-ply

Plywood formed of more than three layers.

2.13 Core plywood

Plywood having a core (see 2.10).

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2.14 Blockboard

Core plywood, the core of which is made of strips of solid wood more than 7 mm wide but not wider than 30 mm, which may or may not be glued together.

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2.15 Laminboard

Core plywood, the core of which is made of strips of veneer not thicker than 7 mm placed on edge, all or most of which are glued together.

2.16 Composite plywood

Plywood, the core (or certain layers) of which are made of materials other than solid wood or veneers. There are at least two crossbanded layers on each side of the core.

2.17 Moulded plywood

Plywood which is not flat, made by pressing in a mould.

2.18 Sanded plywood

2.18.1 Plywood sanded only on one side

Plywood the face or back of which have been smoothed by means of a mechanical sander.

2.18.2 Plywood sanded on both sides

Plywood the face and back of which have been smoothed by means of a mechanical sander.

2.19 Scraped plywood

Plywood the face and/or back of which have been smoothed by means of a mechanical scraper.

2.20 Pre-finished plywood

Plywood which has been subjected by the manufacturer to a special surface treatment other than sanding or scraping.

2.21 Overlaid plywood

Plywood surfaced with one or several overlay sheets, or one or several films such as:

- impregnated paper,
- plastics,
- resin film,
- metal,
- decorative veneer.

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