



SLOVENSKI STANDARD SIST EN ISO 15792-2:2008

01-september-2008

BUXca Yý U
SIST EN 1597-2:1998

Dodajni materiali za varjenje - Preskusne metode - 2. del: Priprava preskušancev za preskus enovarkovnega in dvovarkovnega varjenja jekel (ISO 15792-2:2000)

Welding consumables - Test methods - Part 2: Preparation of single-run and two-run technique test specimens in steel (ISO 15792-2:2000)

Schweißzusätze - Prüfverfahren - Teil 2: Vorbereitung eines Prüfstücks zur Prüfung von Einlagen- und Lage/Gegenlage-Schweißungen an Stahl (ISO 15792-2:2000)

Produits consommables pour le soudage - Méthodes d'essai - Partie 2: Préparation d'éprouvettes en une ou deux passes en acier (ISO 15792-2:2000)

Ta slovenski standard je istoveten z: EN ISO 15792-2:2008

ICS:

25.160.20 Potrošni material pri varjenju Welding consumables

SIST EN ISO 15792-2:2008

en,fr,de

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English Version

Welding consumables - Test methods - Part 2: Preparation of
single-run and two-run technique test specimens in steel (ISO
15792-2:2000)

Produits consommables pour le soudage - Méthodes
d'essai - Partie 2: Préparation d'éprouvettes en une ou
deux passes en acier (ISO 15792-2:2000)

Schweißzusätze - Prüfverfahren - Teil 2: Vorbereitung
eines Prüfstücks zur Prüfung von Einlagen- und
Lage/Gegenlage-Schweißungen an Stahl (ISO 15792-
2:2000)

This European Standard was approved by CEN on 5 April 2008.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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Management Centre: rue de Stassart, 36 B-1050 Brussels

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Foreword

The text of ISO 15792-2:2000 has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 15792-2:2008 by Technical Committee CEN/TC 121 "Welding" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2008, and conflicting national standards shall be withdrawn at the latest by November 2008.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1597-2:1997.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

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Endorsement notice

The text of ISO 15792-2:2000 has been approved by CEN as a EN ISO 15792-2:2008 without any modification.

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Welding consumables — Test methods —
Part 2:
Preparation of single-run and two-run
technique test specimens in steel

Produits consommables pour le soudage — Méthodes d'essai —
Partie 2 : Préparation d'éprouvettes en une ou deux passes en acier
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Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.ch
Web www.iso.ch

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this part of ISO 15792 may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

International Standard ISO 15792-2 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 3, *Welding consumables*.

ISO 15792 consists of the following parts, under the general title *Welding consumables — Test methods*:

- *Part 1: Test methods for all-weld metal test specimens in steel, nickel and nickel alloys*
- *Part 2: Preparation of single-run and two-run technique test specimens in steel*
- *Part 3: Classification testing of positional capacity and root penetration of welding consumables in a fillet weld*