



Designation: B 914 – 03

Standard Practice for Color Codes on Zinc and Zinc Alloy Ingot for Use in Hot-Dip Galvanizing of Steel¹

This standard is issued under the fixed designation B 914; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

This Standard is published with the following objectives:

1.1 To establish standard color codes for zinc, zinc alloy and zinc master alloy ingot used by the Hot-Dip Galvanizing industry, and

1.2 To standardize the use and application of these color codes.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to become familiar with all hazards including those identified in the appropriate Material Data Sheet for this product/material as provided by the manufacturer, to establish appropriate safety and health practices, and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 The following documents of the issue in effect on date of order acceptance form a part of this specification to the extent referenced herein:

2.2 *ASTM Standards:*

B 6 Standard Specification for Zinc²

B 275 Practice for Codification of Certain Nonferrous Metals and Alloys, Cast and Wrought³

B 750 Standard Specification for Zinc-5 % Aluminum-Mischmetal Alloy in Ingot Form for Hot-Dip Coatings²

B 852 Standard Specification for Continuous Galvanizing Grade (CGG) Zinc Alloys for Hot-Dip Galvanizing of Sheet Steel²

B 860 Standard Specification for Zinc Master Alloys for Use in Hot Dip Galvanizing²

B 899 Terminology Relating to Non-ferrous Metals and Alloys²

E 527 Practice for Numbering Metals and Alloys (UNS)⁴

2.3 *ISO Standard:*

ISO 752, Zinc and Zinc Alloys—Primary Zinc

2.4 *CEN Standard:*

EN 1179, Zinc and Zinc Alloys—Primary Zinc

3. Terminology

3.1 Terms shall be defined in accordance with Terminology B 899.

4. Significance and Use

4.1 The purpose of these color codes is to allow for quick identification of ingot bundles or jumbo ingots of alloys used for hot-dip galvanizing. Other than jumbo ingots, this standard is not intended to imply that each ingot will be color-coded but only that each ingot bundle be color coded.

4.2 Each ingot bundle or jumbo ingot shall be identified with the appropriate color code listed in Table 1.

4.3 The color will be applied as a stripe, or stripes, on two adjacent sides of the ingot bundle or jumbo ingot. The color stripes will be applied to include the ingot bundle foot.

4.4 When using multiple stripes, the colored stripes will be applied from left to right as indicated in Table 1.

4.5 In the absence of a written agreement to the contrary between the supplier and end user, the North American color code will be the standard for all North American transactions; for all other transactions the International Color Code will be used.

5. Keywords

5.1 aluminum-zinc alloys; color; color code; GALFAN; GALVALUME; galvanizing; hot-dip; non-ferrous metals; zinc; zinc alloys; zinc-aluminum alloys

¹ This practice is under the jurisdiction of ASTM Committee B02 on Nonferrous Metals and Alloys and is the direct responsibility of Subcommittee B02.04 on Zinc and Cadmium.

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² *Annual Book of ASTM Standards*, Vol 02.04.

³ *Annual Book of ASTM Standards*, Vol 02.02.

⁴ *Annual Book of ASTM Standards*, Vol 01.01.

*A Summary of Changes section appears at the end of this standard.